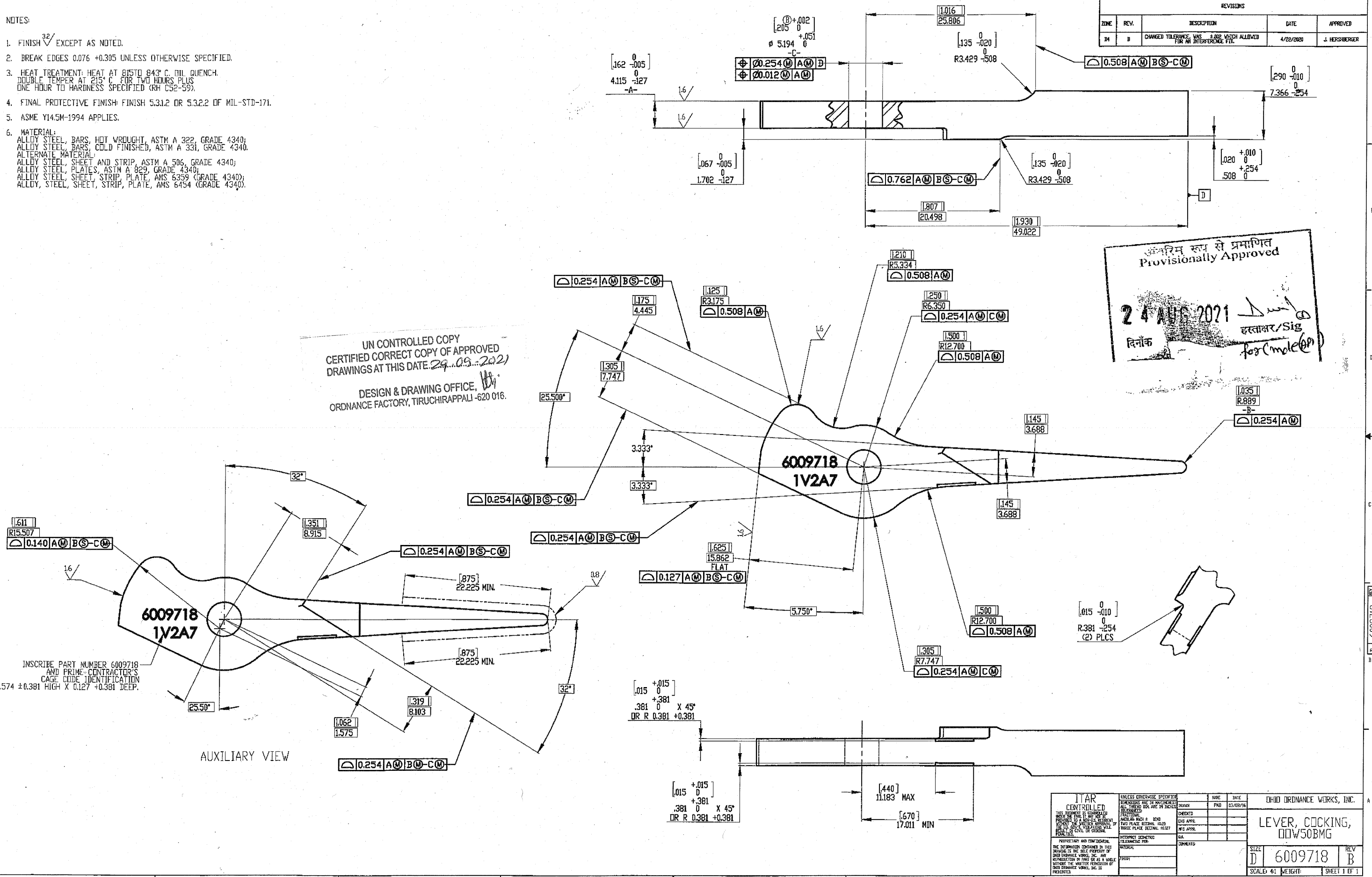


M-4002

NOTES:

1. FINISH $\sqrt{32}$ EXCEPT AS NOTED.
2. BREAK EDGES 0.076 +0.305 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: HEAT AT 815 TO 843° C. OIL QUENCH. DOUBLE TEMPER AT 215° C. FOR TWO HOURS PLUS ONE HOUR TO HARDNESS SPECIFIED (RH C52-59).
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. ASME Y14.5M-1994 APPLIES.
6. MATERIAL:
 ALLOY STEEL, BARS, HOT WROUGHT, ASTM A 322, GRADE 4340;
 ALLOY STEEL, BARS, COLD FINISHED, ASTM A 331, GRADE 4340.
 ALTERNATE MATERIAL:
 ALLOY STEEL, SHEET AND STRIP, ASTM A 506, GRADE 4340;
 ALLOY STEEL, PLATES, ASTM A 829, GRADE 4340;
 ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6359 (GRADE 4340);
 ALLOY, STEEL, SHEET, STRIP, PLATE, AMS 6454 (GRADE 4340).

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
14	B	CHANGED TOLERANCE WAS $\pm .002$ WHICH ALLOWED FOR AN INTERFERENCE FIT.	4/22/2021	J. HERSHBERGER



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE. 29.09.2021
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

अनारम्भ रूप से प्रमाणित
 Provisionally Approved
 24 AUG 2021
 दिनांक
 हस्ताक्षर/Sig
 for (male)

INSCRIBE PART NUMBER 6009718
 AND PRIME CONTRACTOR'S
 CAGE CODE IDENTIFICATION
 1.574 ±0.381 HIGH X 0.127 ±0.381 DEEP.

AUXILIARY VIEW

ITAR CONTROLLED THIS DOCUMENT IS CONTROLLED UNDER THE ITAR. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ORDNANCE WORKS, INC.	UNLESS OTHERWISE SPECIFIED	NAME	DATE	OHIO ORDNANCE WORKS, INC. LEVER, COCKING, 00W50BMG SIZE D 6009718 REV B SCALE: 4:1 WEIGHT: SHEET 1 OF 1
	ALL DIMENSIONS ARE IN INCHES	DRAWN	02/08/16	
	FINISHES	PKB		
	AND AN INCH & BEND TWO PLACE DECIMAL, UNLESS THREE PLACE DECIMAL, UNLESS OTHERWISE SPECIFIED	CHECKED		
PROPRIETARY AND CONFIDENTIAL	DATE APPL.			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OHIO ORDNANCE WORKS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF OHIO ORDNANCE WORKS, INC. IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCES PER: ASME Y14.5M-2009	QA		