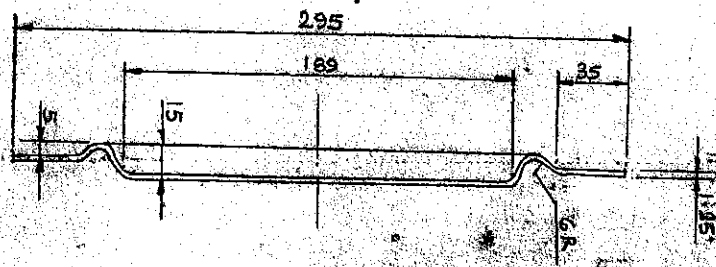
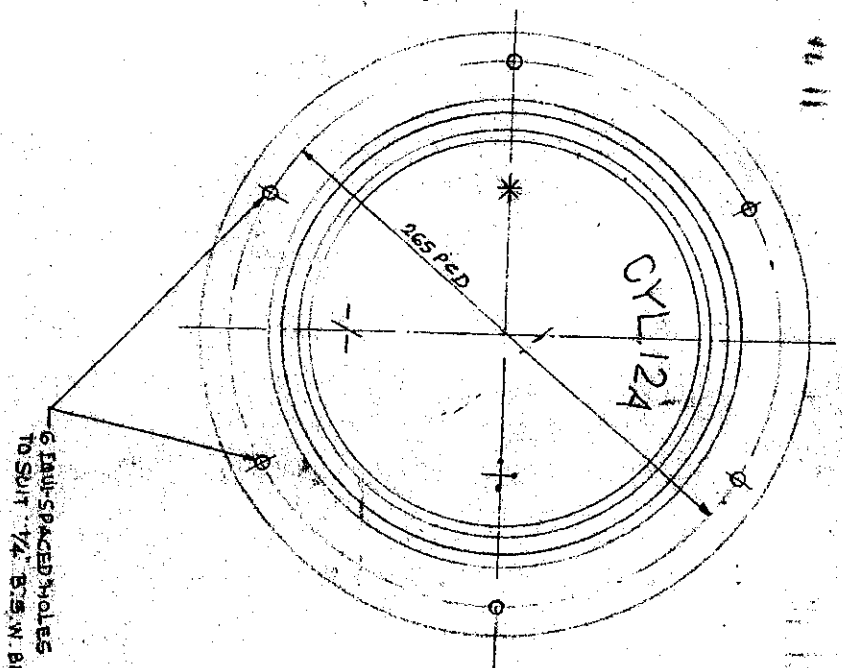


ALL DIMENSIONS CONFORM TO IS 696
DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED



NOTES

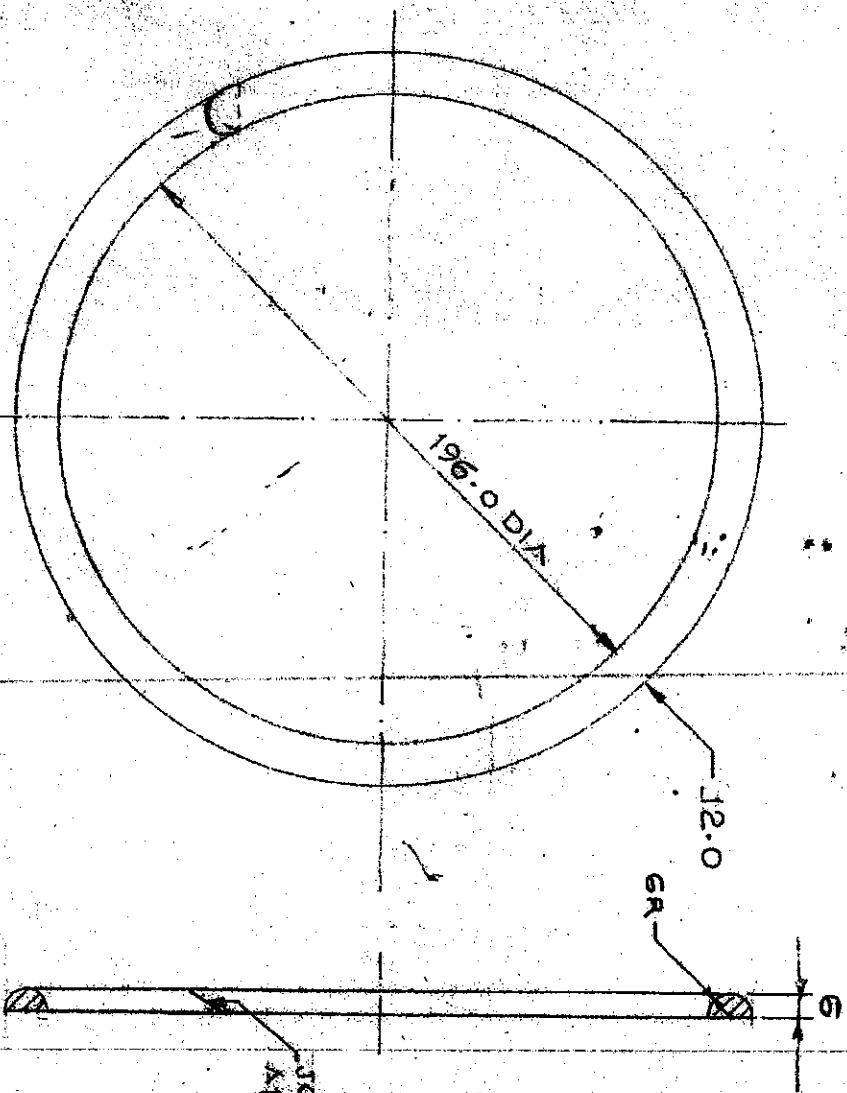
CYL 12A

SERIAL NUMBER TO BE STAMPED
FROM ODD SIDE IN 15mm LETTERING
AND DATE MOULD SET NO. TO BE
STAMPED FROM ODD SIDE IN 15mm
LETTERING

TO BE STAMPED IN 3mm LETTERING
* YES TO MANUFACTURE (MONTH & YEAR)
+ MANUFACTURER'S INITIALS OR RECOGNISED
TRADE MARK

MATERIAL
AS TO SPEC. B.S. 1449 PT 3A-1964
OR 4 OR IS. 2151:63 CAN BEAT SOURCE
TYPE D
TOLERANCES SHOULD CONFORM TO SPECN.
METHOD 15: 2102

ORDNANCE FACTORY BULL.	
LID FOR PRB DRAWING	
DATE - 12-1-55	SCALE - 1:1
DRAWN BY - [Signature]	DRG. NO. - [Number]
TO - [Signature]	OFF - [Signature]
APPROVED BY - [Signature]	FINAL APPROVAL - [Signature]



MATERIAL - VULCANISED NATURAL RUBBER CLASS A TO SPECN 15:2102. TOLERANCE SHOULD CONFORM TO SPECN MEDIUM 15:2102.

JOINT TO BE SECURED BY APPROVED ADHESIVE

ORDNANCE FACTORY BHANDARA

GASKET

DATE: 13.5.88	SCALE: 1/2
DRN: 13.5.88	DRG. NO.
TEG: 13.5.88	OTBA NR 424
CHKD: 13.5.88	FINAL APPROVAL
APPROVED BY	

DRG. CONVENTIONS CONFORM TO IS: 6996 DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.

TRACED FROM DRG. NO. 13.5.88/1933 DET. NO. 13.5.88/1933

DRG. CONVENTIONS CONFORM TO IS 696
DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED

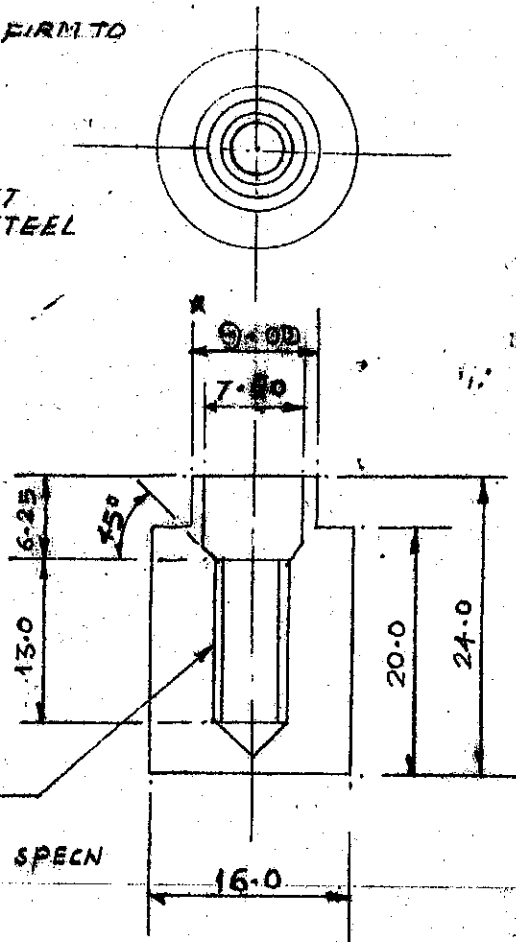
TOLERANCE SHOULD CONFORM TO
SPECN, MEDIUM IS: 2102

MATERIAL: -

STEEL TO SPECN IS: 226 S7
42S OR BS: 970 PT. 7 1972 STEEL
D40 A 10

NOTE: -

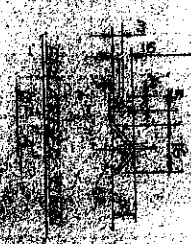
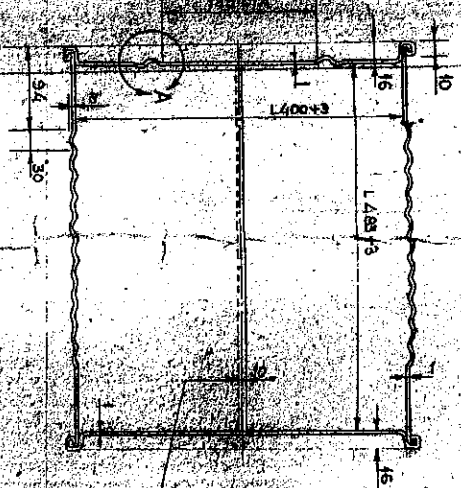
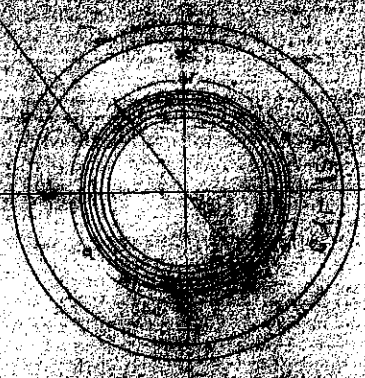
TO BE RUSTPROOFED BY ANY
APPROVED PROCESS



* 1/4 BSW

FOR THREAD DETAILS REFER SPECN
IS: 4218 (PART II)

19.1.89	* DIMENSION CHANGED.	
DATE	AMENDMENT	REMARK
ORDNANCE FACTORY STANDARD		
SPEC FOR BRG DRUM FOR NR		
DATE 13.5.88	SERIAL 1	
DRN	DRG. NO	
TGD	OPRN. NO. 426	
CHK		
APPROVED BY	FINAL APPROVAL	
D.G. M/E. M.W. GENERAL MANAGER		



CITY OF BOSTON
 DEPARTMENT OF PUBLIC WORKS
 ENGINEERING DIVISION
 100 STATE STREET
 BOSTON, MASS.

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 * IT IS TO BE KEPT IN THE OFFICE OF THE ENGINEER IN CHARGE
 AND NOT TO BE LOANED TO ANY OTHER OFFICE OR INDIVIDUAL
 WITHOUT THE WRITTEN PERMISSION OF THE ENGINEER IN CHARGE

MATERIAL
 TO BE USED IN THE CONSTRUCTION OF THIS WORK SHALL BE AS SPECIFIED IN THE SPECIFICATIONS
 AND SHALL BE SUBJECT TO THE INSPECTION AND APPROVAL OF THE ENGINEER IN CHARGE

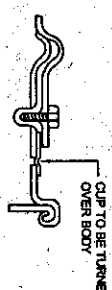
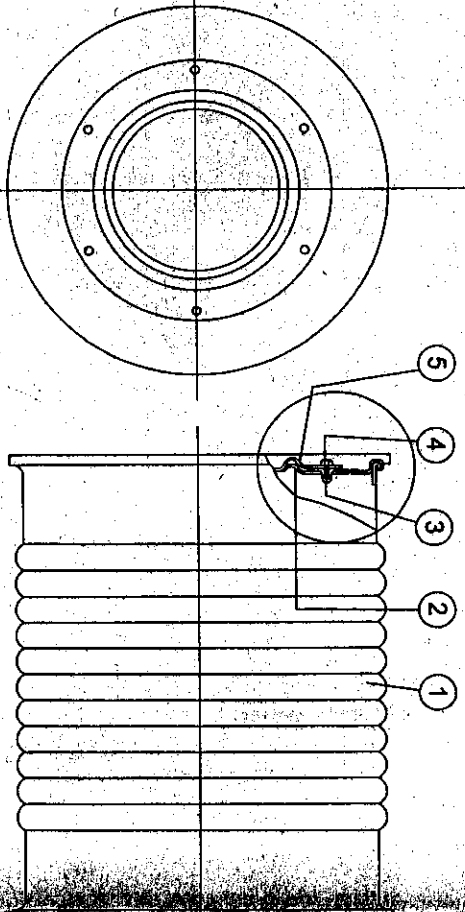
FOR EACH
 TO SPECIFICATIONS

MADE IN MASSACHUSETTS, DESIGN NO. 1504

CITY OF BOSTON DEPARTMENT OF PUBLIC WORKS ENGINEERING DIVISION

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 ENGINEERING DIVISION
 100 STATE STREET
 BOSTON, MASS.

PRO CONVENTIONS CONFORM TO IS 896
DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED



ENLARGED VIEW OF X

- PROTECTIVE FINISH
TO BE PHOSPHATED TO SPECN
LA.1279 CLASS II AFTER
PHOSPHATING TO BE COATED
- 1. INTERNALLY WITH CLEAR EPOXY RESIN VARNISH OR
VARNISH AIR DRYING (AMMUN TO SPECN INDMET/19C)
- 2. EXTERNALLY BY A FINISHING COAT OF READY MIXED PAINT QUICK DRYING
MATT FOR GENERAL PURPOSE LIGHT BROWN (SC 410 TO IS:570 SPECN
IS :189 LATEST ISSUE) THE PAINT MUST BE APPLIED EVENT-A-LEACH
COAT MUST BE THOROUGHLY DRY BEFORE THE APPLICATION OF THE NEXT
COAT.
- CLIPS TO BE INSERTED IN THE HOLES OF THE BODY FROM INSIDE &
RIVETED FROM OUT SIDE.

LIST OF COMPONENT

ITEM NO.	DESCRIPTION	PART NO.	DESIGNERS REF.	D.S. CAT NO.	NO PER SET
1	BODY	15 V 1504	CI/A/M/N/833 DET.1		1
2	GASKET	15 V 1505	CI/A/M/N/833 DET.2		1
3	CUP	15 V 1506	CI/A/M/N/833 DET.3		5
4	BOLT	15 V 1507	CI/A/M/N/833 DET.4		6
5	LID	15 V 1508	CI/A/M/N/833 DET.5		1

ORDNANCE FACTORY BHANDARA

CYLINDER 12A

STEEL FOR AMMUNITION, CONTAINER ASSEMBLY 117A

DATE : 11-4-88

SCALE : 1/4

DRN : _____ DRG. NO. _____

TCD : _____ OF BA / NS / 428

CHKD : _____

APPROVED BY _____ FINAL APPROVAL

GENERAL MANAGER

TRACED FROM CIA / AMN / 1533 - ISV - 453 A