

MATERIAL:- EXPANDED POLYSTYRENE CONFORMING TO SPECN:IS:4671-1984 (EXCEPT DENSITY)
 AVERAGE BULK DENSITY:-

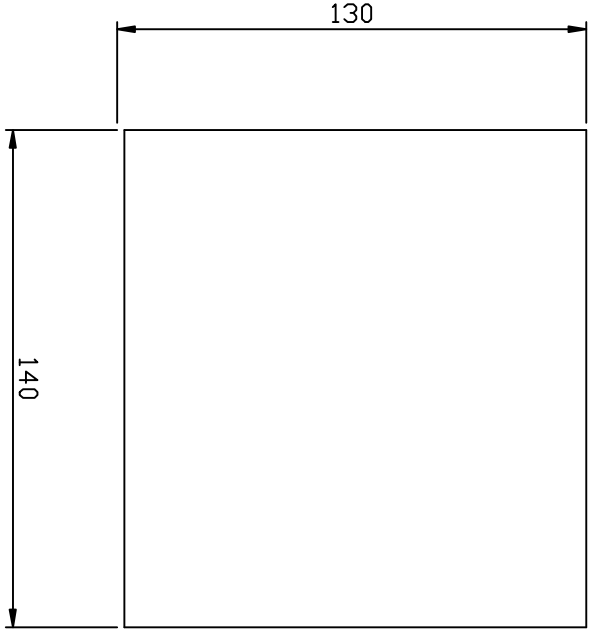
$45 \pm 2 \text{ Kg/m}^3$ IN ACCORDANCE WITH METHOD OF TEST PRESCRIBED IN 4 OF IS:5688-1982

AVERAGE COMPRESSIVE STRENGTH AT 10% DEFORMATION:- 3.20 Kgf/cm³ (MIN) WHEN TESTED AS PER METHOD GIVEN UNDER APPENDIX A, PARA A-1 TO A-7 OF SPECN:IS:4671-1984.

PACKING:- EACH GASKET SHALL BE STENCIL MARKED WITH INDELIBLE INK, AT THE PLACE INDICATED IN THE DRAWING, SHOWING CAT/PART No. & NOMENCLATURE OF THE STORE, MONTH & YEAR OF MANUFACTURE & INSPECTOR'S STAMP, FORTY Nos. OF GASKET-TAPERED SHALL BE PACKED IN A CORRUGATED CARD BOARD CONTAINER OF SUITABLE SIZE BY PLACING 8 Nos. SIDE BY SIDE TO COVER THE TOTAL AREA, & ARRANGING THE REMAINING Nos. IN THE SAME MANNER, SO THAT THE ENTIRE VOLUME OF THE CCBC IS TIGHTLY FILLED IN BY 40 Nos. OF THE STORE. THE FLAPS OF THE CCBC SHALL BE SECURED TIGHTLY BY TAPE ADHESIVE OF SUITABLE SIZE.

NOTE:- PACKING MATERIALS SHALL BE OF BEST TRADE QUALITY & APPROVED BY THE INSPECTION AUTHORITY

MARKING:- BEFORE DESPATCH CCBC PACKAGE SHALL BE LEGIBLY & INDELIBLY MARKED SHOWING THE FOLLOWING DETAILS:-
 1-NOMENCLATURE OF THE STORE.
 2-QUANTITY PACKED IN THE CCBC PACKAGE.
 3-SERIAL No. OF THE CCBC PACKAGE.
 4-MONTH & YEAR OF THE PACKING.
 5-MASS OF EACH CCBC PACKAGE IN Kg.
 6-NAME & TRADE MARK OF THE MANUFACTURER
 7-NAME & ADDRESS OF THE CONSIGNEE.
 8-INSPECTION NOTE No. & DATE
 TOLERANCE : ± 2 UNLESS OTHERWISE SPECIFIED



SCALE:- 1:2	QTY :- 1 No.	A D R D E AGRA		DRN.	SK SHARMA	APPROVED	PRJ. OFFR./GP. OFFR.
DIMENSIONS IN mm		GROUP:- HDS	CHKD.	J.C. DUTTA			
TOL:- AS ABOVE		GASKET (TAPERED)					
MATERIAL:- AS ABOVE		(2P 224-0602-2)					
FINISH:- AS ABOVE		(HD SYSTEM FOR AN-32A/C)					
HEAT TREATMENT:-							
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	D I/C D&S	HEAD Q.A.	DRG. NO. ADPDE/1438
1							
2							
3							
4							