



- 1). Warpage of walls should not exceed 2 mm.
- 3). Test header for leak proofness with water ^{at} a pressure of 1kg/cm². Leakage and sweating are not allowed. It is allowed to carryout test by supplying air in water bath at a pressure of 0.3kg/cm² or by pouring kerosene. Airleakage or appearance of traces of kerosene on chalk-coated seams under test is allowed.
- 5). Non-parallelity of surface A and surface B should not exceed 1mm over the length of 36mm.
- 6). Adjustment brazing of flange 765-03-152 on inner side of header is perimitted.

4). Coating: ГOP, 4noccy 18-2, ГOP. 4noc-40 or ГOP. 4noccy 30-2, GOST 21930-76.

REF. NO.	Designation.	Description.	Qty.	Remarks.
		Brazing solder А 63.		
4	KB-50-969	Lug for sealing	1	
3	765-03-131 EJ	Header	1	
2	765-03-152 EJ	Flange	1	
1	765-03-12 EJ	Spacer.	6	

USED ON: 765-03-06161

APPROVED	<i>[Signature]</i>	765-03-05176
CHECKED	<i>[Signature]</i>	
CONTROLLERATE OF INSPECTION (ICV)		WEIGHT SCALE
		0-436 [1]
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