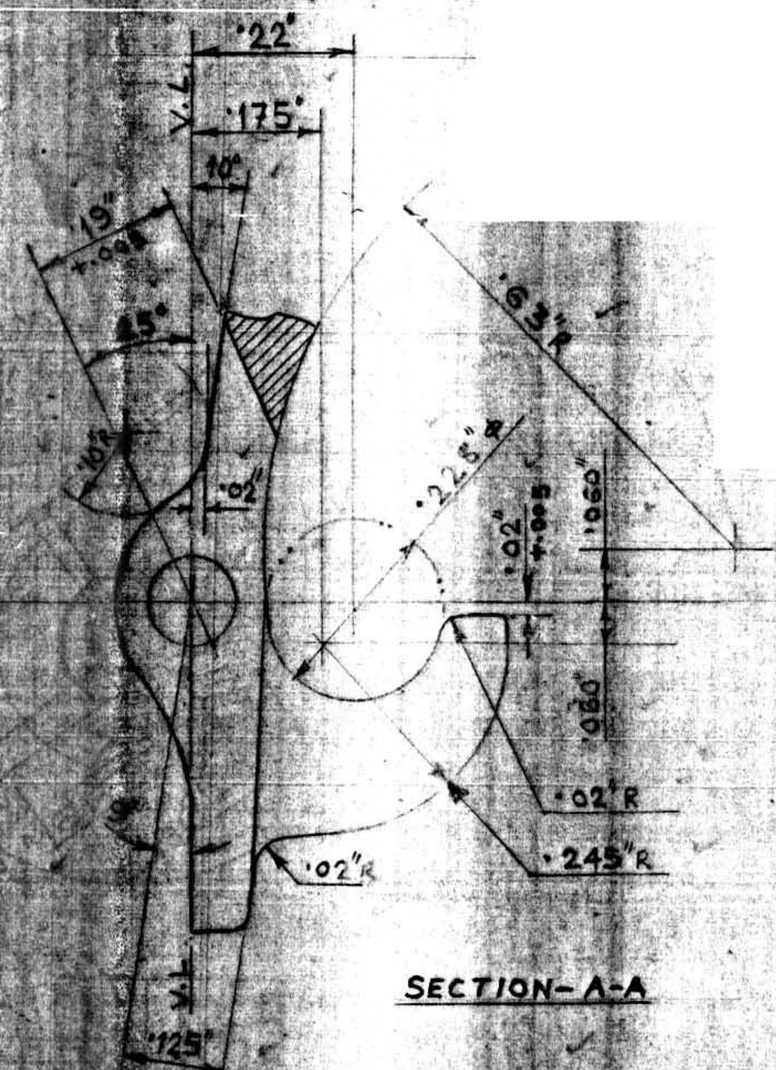
DIMNS. ARE IN INCHES.

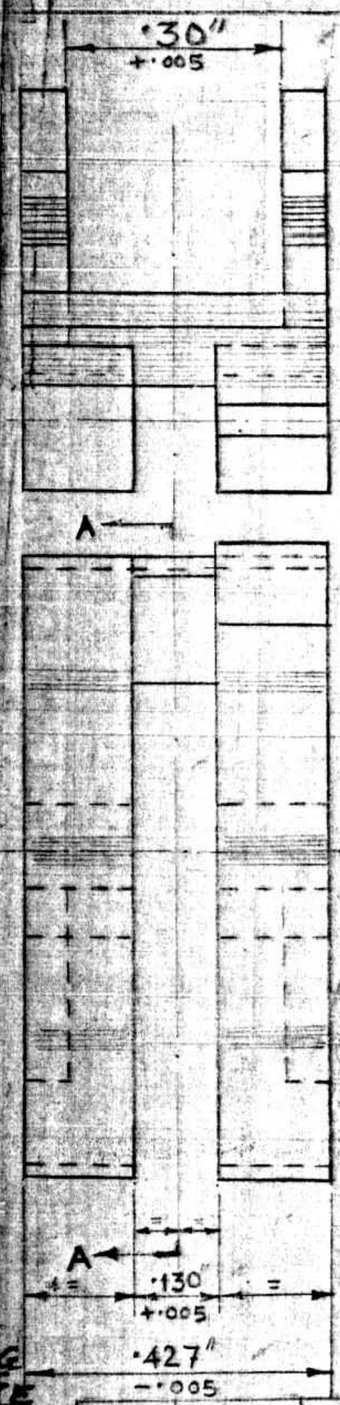
MATERIAL :-

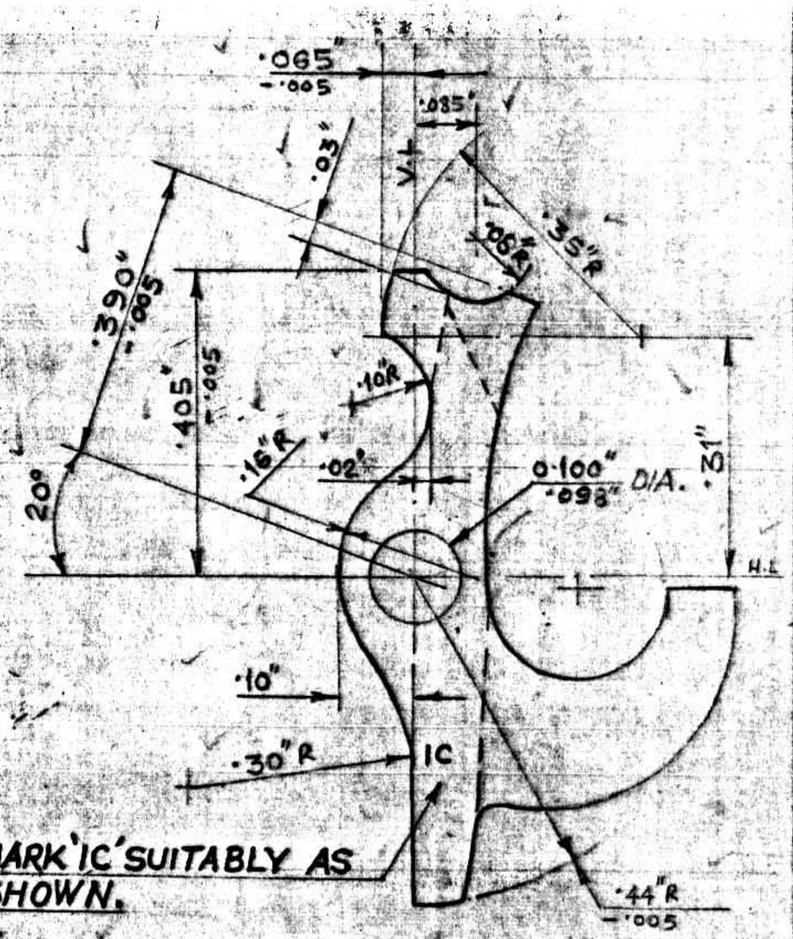
B.S. 3146, PT. 1: 1974

TYPE CLA.8.



SECTION-A-A





MARK 'IC' SUITABLY AS SHOWN.

NOTE

(A) - SUPPLY OF COMPONENTS WITHOUT NICKEL PLATING & THROUGH MATL. INJECTION MOULDING ROUTE

- WHERE TOLERANCES ARE NOT SHOWN TOLERANCE TO BE TAKEN AS ±·005.

FINISH DIMENSION ARE GIVEN SURFACES MUST BE SMOOTH FINISHED.

PRECISION CAST :- CASTING TO BE SUPPLIED IN NORMALISED CONDITION. TEST PIECE SHOULD ATTAIN THE HARDNESS TO A V.P.N. 500-550.

REF :- R.F.I. SK NO. 3569

1	1	AS ABOVE	CASTING

SEAR
I.O.F. PISTOL ·32"

M-8198

PRECISION CASTING

FOR SEAR

DRG. NO. - C 2086 A

5/1

(A) NOTE ADDED

24·8·11

26.12.9

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