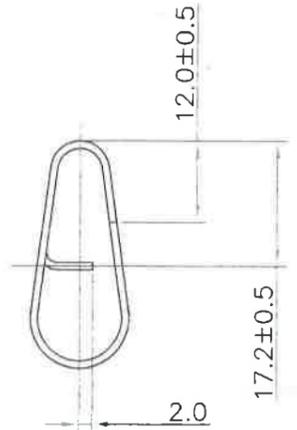
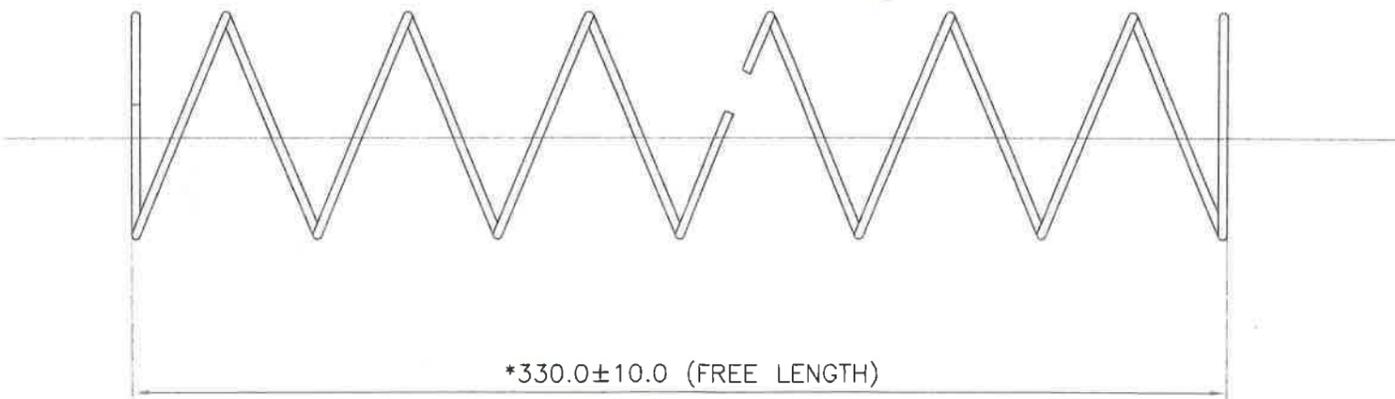
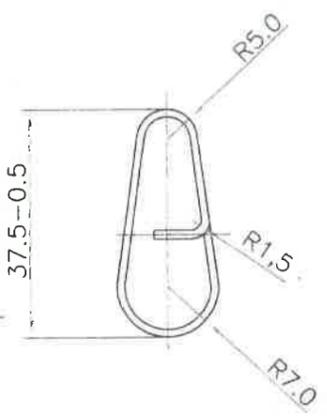
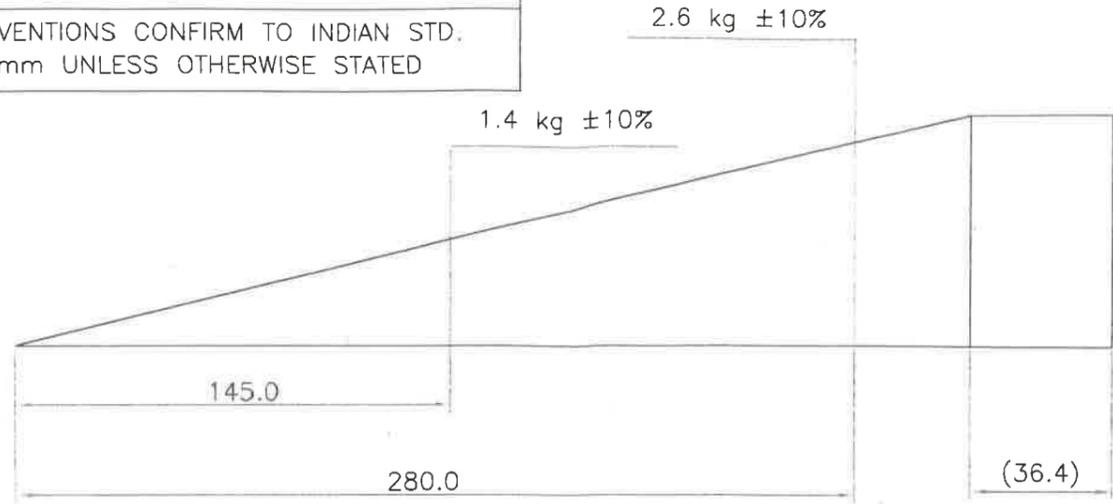


DRG. No. 02040302000900200DC
 IC SS S AA A C SST

GEN. TOL. FINE/MEDIUM/COARSE
 CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
 DIMN. IN mm UNLESS OTHERWISE STATED



WIRE DIA.: 1.4 mm
 No. OF ACTIVE COILS: 26
 WOUND RH OR LH
 STRESS RELIEVED
 * SHOULD BE CONFIRMED AFTER GIVING THE CRAMP TEST
 TO SOLID LENGTH FOR 24 HOURS.
 DIMNS FOR UNTOLERANCED DIMNS.±0.2
 UNLESS OTHERWISE STATED.

NOTES:
 1) REMOVE ALL SHARP EDGES AND BURRS.

Received on 17/08/16

1	12/08/16	M-35	DIMN. 37.5±0.5 WAS 38.5±0.5 DIMN. R5.0 WAS R4.7 DIMN. R7.0 WAS R6.7 DIMN. 330±10.0 WAS 320±13.0	CD GO SIGN
1	13/07/16	M-34	DIMN. 37.5 DELETED DIMN. 7.5 DELETED DIMN. 9.0±0.5 DELETED DIMN. 12.0±0.5 ADDED DIMN. R1.5 DELETED DIMN. R1.5 ADDED DIMN. 2.0 WAS 5.0 DRG. REVISED VIEW AMMENDED	CD GO SIGN
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN. PRANAV	CHD. <i>Mouli</i>	MATERIAL:	SPRING STEEL TO IS:4454 (Pt.-1) 2001, DH	
APPD. DATE 12/08/2016	For Director <i>[Signature]</i>	PROTECTIVE FINISH: PHOSPHATED TO SPECN.	IS: 3618-1966, CLASS 'B'	
SEALED DATE	SCALE 1:1	EST. MASS	TITLE	
DESIGN AUTHORITY ARDE PUNE 411021		OVAL SPRING PLATFORM		
DRG. No.	02040302000900200DC IC SS S AA A C SST			
PART No.	DS CAT. No.		AHSP	