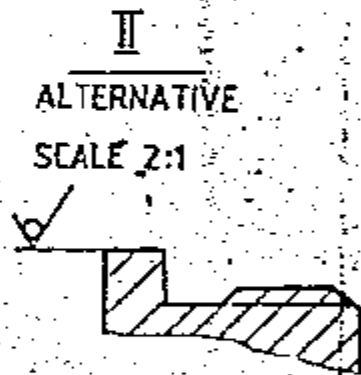
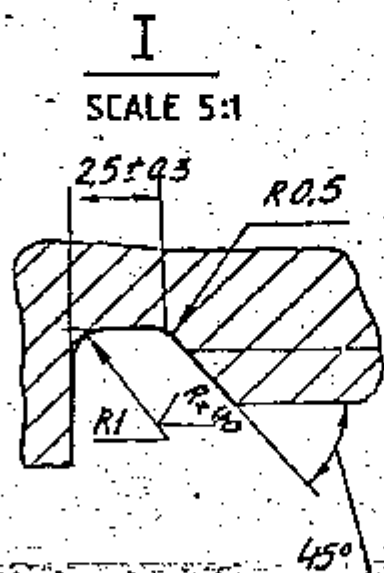
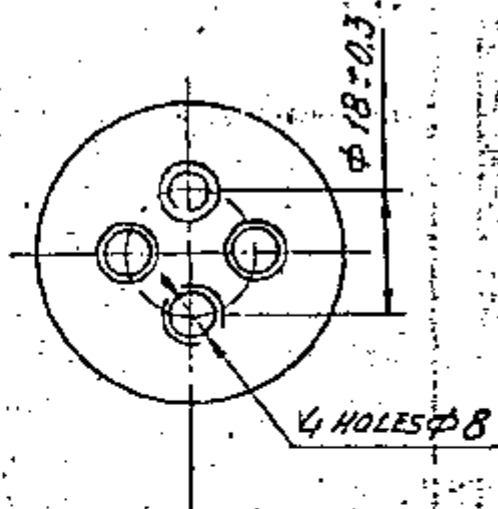
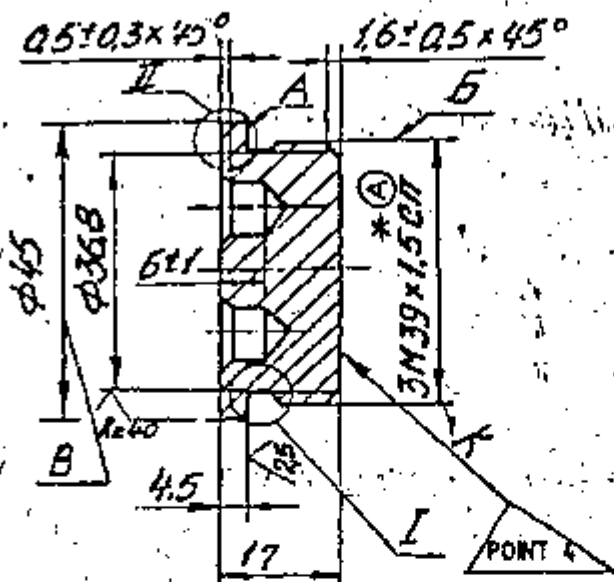


DRAWING NUMBER

303-13-4



1. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS: FOR HOLES AS PER A7, FOR SHAFTS AS PER B7. Rz80 (✓)
2. TECHNICAL REQUIREMENTS FOR THREAD - AS PER STANDARD 82021-00.
3. END PLAY OF SURFACE 'A' RELATIVE TO SURFACE 'B' ALONG ϕB SHOULD NOT EXCEED 0.1mm.
4. TO BE MARKED BY PUNCHING.
5. DIAMETER 'B' MAY BE OBTAINED WITH TOLERANCE h 16 (-1,6), ON THE SURFACE OF DIAMETER 'B' ROUGH SPOTS ARE PERMISSIBLE.

6. EXPLANATORY NOTE:

MATERIAL QUOTED: БАРЕПАЖ 9-4 GOST 1628-78

БАРЕПАЖ 9-4 = GRADE OF MATERIAL

CHEMICAL COMPOSITION % (AS PER GOST 18175-78)

BASIC COMPONENT

ALUMINIUM = 8.0-10.0; IRON = 2.0-4.0; COPPER = REST

IMPURITIES (MAX)

TIN = 0.1; SI = 0.1; Pb = 0.01; P = 0.01;

Zn = 1.0; Mn = 0.5; TOTAL IMPURITIES = 1.7

MECHANICAL PROPERTIES (AS PER GOST 1628-78)

ULTIMATE TENSILE STRENGTH $Kgf/mm^2 = 55$ (min)

RELATIVE ELONGATION % = 15 (min)

BRINELL HARDNESS (HB) = 110-180

Ⓐ 7. * REPAIR SIZE DIMENSION, R1=3M42X1.5 ADDED BASED ON LETTER No. 82847/0H/QAD/ED DT. 26 DEC 94.

KVO NO. 78974

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. TO BE STAMPED OR MARKED WHERE INDICATED THUS # I LETTERS)

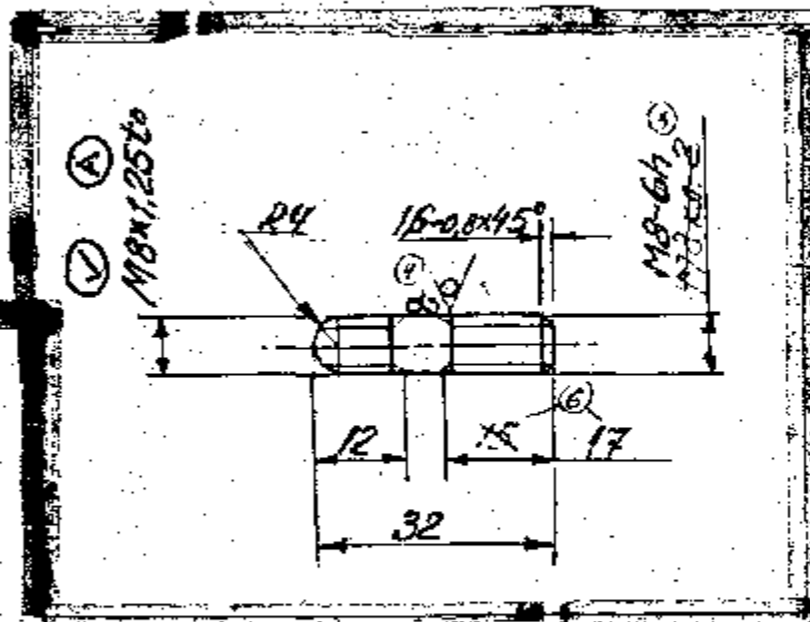
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	TCD	APPD	DATE	SCALE	DIMENSIONS IN mm	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102-69.	ALL THREADS TO CONFORM TO IS: 2210 Pt IV
				20-8-96	1:1			
MATERIAL: BAR				USED ON		D S CAT NUMBER		
BP A * 9-4				CE 303-02-7		DRAWING NUMBER		
GOST 1628-78				CE 303-03-7		303-13-4		
CONTROLLER OF QUALITY ASSURANCE (HEAVY VEHICLES)				AVADL				
TITLE				PLUG				
ISSUE				DATE				
A				20-1-99 REPAIR SIZES ADDED				
NATURE OF AMENDMENTS								

DRAWING NUMBER
350 123

EXPLANATORY NOTE

Rz80



1. TECHNICAL REQUIREMENTS FOR THREADS AS PER STANDARD 02021-00.
2. DIMENSIONS WITH UNSPECIFIED TOLERANCES AND THE REST OF THE TECHNICAL REQUIREMENTS AS PER STANDARD 02052-00.
3. COATING: CADMIUM 3, CHROMATIZING AS PER 42.1-104 WITH SUBSEQUENT ELIMINATION OF HYDROGEN EMBRITTLEMENT.
4. THE THREAD MAY BE MADE BY ROLLING WITH THE DIAMETER OF UN-THREADED PORTION WITHIN THE PITCH DIAMETER OF THREAD.
5. ALTERNATE MATERIAL: STEEL 40, 50, GOST 1050-74.
7. REPAIR SIZE DIMENSIONS ARE ADDED WHERE INDICATED THUS (A), BASED ON OVERHAUL SPECIFICATIONS PART III REPAIR DRAWINGS. **
- (B) 8. HARDNESS - 27-32 HRC.

REFERENCE MATERIAL QUOTED:

COLD DRAWN SIZED STEEL ROUND BAR ϕ 8mm TO GOST 7417-75 STEEL OF GRADE 45 TO 1051-73 AND MANUFACTURED IN ACCORDANCE WITH QUALITY CARBON STRUCTURAL STEEL GRADE 45 AND REFERENCE NOTE 5, OR ALTERNATE MATERIAL STEEL GRADES 40 & 50 TO GOST 1050-74.

a) CHEMICAL COMPOSITION AS PER GRADES 45, 40 & 50 TO GOST 1050-74.

GRADE OF STEEL	CONTENT OF ELEMENTS %						REMARKS
	C	Si	Mn	Cr	S	P	
45	0.42-0.50	0.17-0.37	0.50-0.80	0.25	0.040	0.035	Ref,Matl
40	0.37-0.45	0.17-0.37	0.50-0.80	0.25	0.040	0.035	Alt,Matl
50	0.47-0.55	0.17-0.37	0.50-0.80	0.25	0.040	0.035	Alt,Matl

RESIDUAL CONTENT OF COPPER AND NICKEL SHOULD NOT EXCEED 0.25% EACH.

b) MECHANICAL PROPERTIES UNDER NORMALISED CONDITION:

GRADE OF STEEL	ULTIMATE TENSILE STRENGTH Kgf/mm ²	YIELD POINT Kgf/mm ²	ELONGATION %	REDUCTION IN AREA %	IMPACT STRENGTH Kgm/cm ²	HARDNESS B H N MAX	RE-MAR-KS
45	61	36	16	40	5	229	Ref,Matl
40	58	34	19	45	6	217	Alt,Matl
50	64	38	14	40	6	241	Alt,Matl

(B) * MATERIAL:-

STEEL 709 M40 (EN-10002) TO BS-970 Pt.1-1983.

SL. NO.	REMARKS
1	M10 X 1.5 to
2	PCD 9.026 + 0.152 + 0.082

PILOT SAMPLE SHOULD BE APPROVED BY A.H.S.P BEFORE BULK PRODUCTION.

EST WT TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

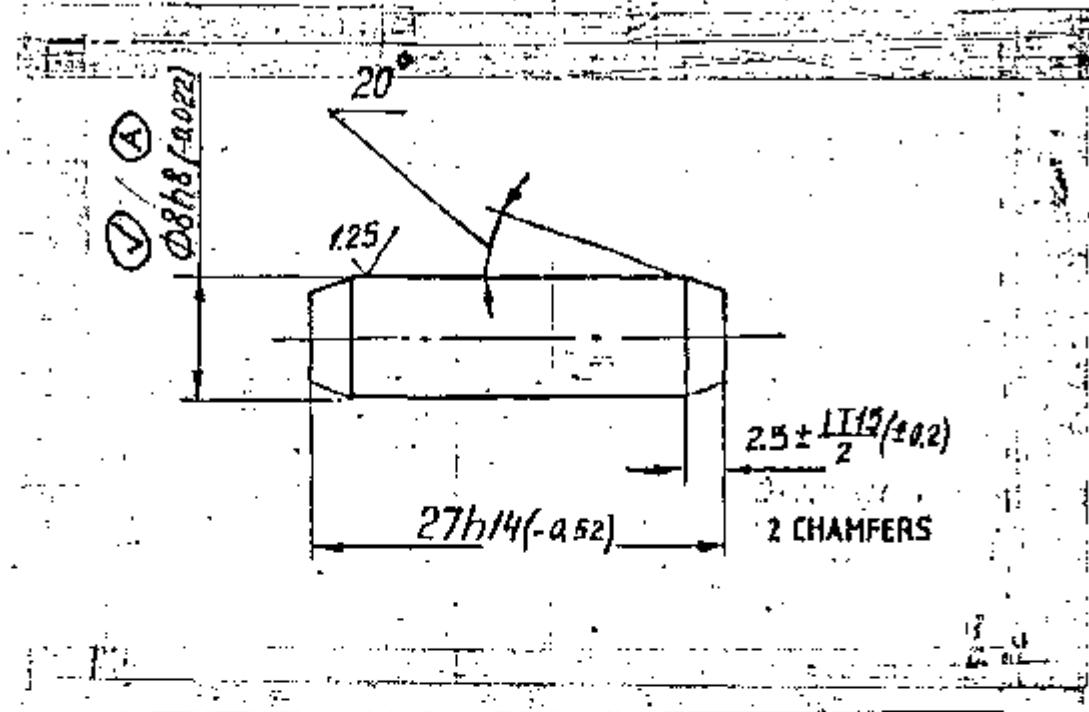
ISSUE	DATE	NATURE OF AMENDMENTS
C	20-5-09	Authy: Third Alt. Comm. Minutes Point 5 Dated 27-02-2009.
B	13-01-08	AUTHY-MIN. OF ALT. COM. MEET. POINT-NO.-2.12 Dt.- 07-02-07
A	10-11-95	REPAIR SIZE DIMNS ADDED

DRN	...
CHD	...
TCO	...
APPO	...
DATE	25-8-'86
SCALE:	1 : 1
DIMENSIONS IN	mm
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS :	2102-69
ALL THREADS TO CONFORM TO	

MATERIAL: ROUND BAR - GOST 7417-75 45 GOST 1051-73	USED ON: 331-20-10 LB 331-20-6
CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
TITLE: STUD M8x32	
D'S CAT NUMBER	DRAWING NUMBER 350 123

DRAWING NUMBER
352-18-1

READ ✓ (✓)



EXPLANATORY NOTE

MATERIAL QUOTED:-ROUND GOST 7417-75
45GOST 1051-74

45 = GRADE OF STEEL

CHEMICAL COMPOSITION % (AS PER GOST 1050-74)

- CARBON = 0.42-0.50
 - SILICON = 0.17-0.37
 - MANGANESE = 0.50-0.80
 - CHROMIUM = 0.25
 - PHOSPHORUS = 0.035
 - SULPHUR = 0.040
 - COPPER = 0.25
 - NICKEL = 0.25
- } MAXIMUM

MECHANICAL PROPERTIES (AS PER GOST/1050-74)

- TENSILE STRENGTH kgf/mm^2 (min) = 61
- YIELD POINT kgf/mm^2 (min) = 36
- RELATIVE ELONGATION % (min) = 16
- REDUCTION IN AREA % (min) = 40
- IMPACT STRENGTH kgf/cm^2 (min) = 5

1. ALTERNATE MATERIAL: STEEL OF GRADES 40 AND 50, GOST 1050-74
 2. COATING: CHEMICAL OXIDATION AND OIL-FINISHING.
 3. REPAIR SIZE DIMENSIONS ARE ADDED WHERE INDICATED
- (A) THUS (✓) BASED ON OVERHAUL SPECIFICATION PART III REPAIR DRAWINGS. **

**

S.No	R ₁	R ₂	REMARKS
1	∅8.5 - 0.022	∅9 - 0.022	ALL OTHER CONDITIONS AS PER STD DRG.

(B) EQUIVALENT MATERIAL
STEEL 080 M40 (EN8) TO BS 970 OR
45 CB TO IS 1570

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. TO BE STAMPED OR MARKED WHERE INDICATED THIS # (LETTERS)
0.0105kg

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	TCD	APPO	DATE	SCALE	DIMENSIONS IN mm	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102-69.	MATERIAL- ROUND GOST 7417-75 45GOST 1051-74	USED ON CB 303-03-II
				30-09-88	2:1			CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.	
								TITLE PIN 8 x 27	
								D S CAT NUMBER	
								DRAWING NUMBER 352-18-1	
ISSUE	DATE	NATURE OF AMENDMENTS							
B	10-7-10	4th ALT. COMM. MTD. MINUTES POINT No 7 DT. 26-10-09			ALL THREADS TO CONFORM TO				
A	11.1.96	REPAIR SIZE DIMNS ADDED							

EXPLANATORY NOTE ADDED ON 18-9-91

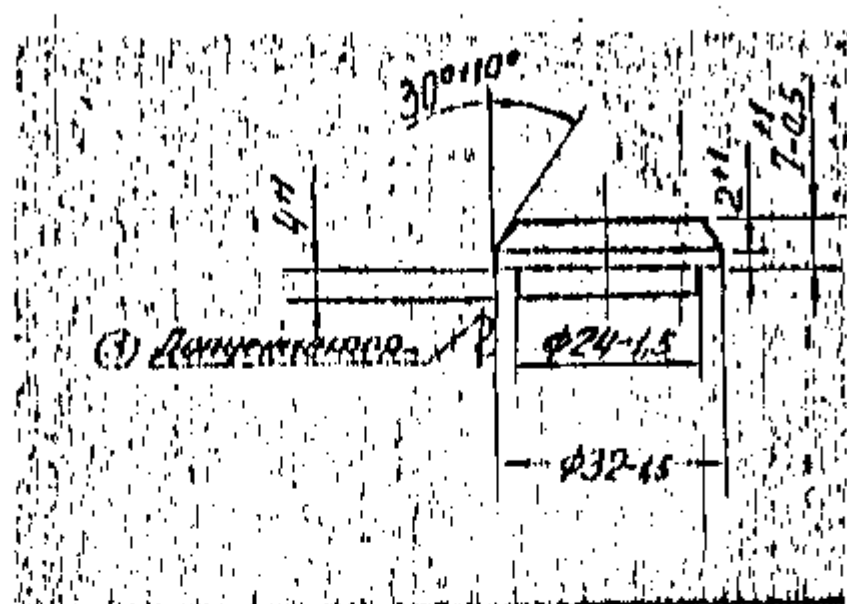
Issue 1 - BK 83-683



SIZE A3

DRAWING NUMBER
402-84

Rx80



ALTERNATE MATERIAL : ДАК Д1Т КР 32А, ГОСТ 21408,
UNMACHINED OVER EXTERNAL DIAMETER.

A3
34

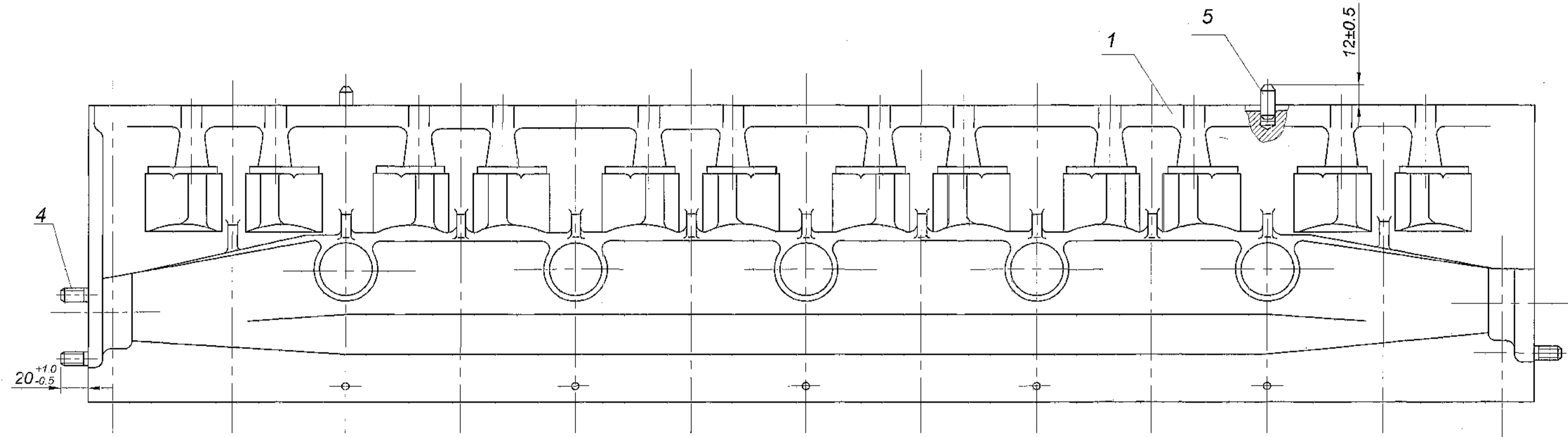
PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

		EST. WT. 0.016 kg	TO BE STAMPED OR MARKED WHERE INDICATED THIS = 1 LETTERS)
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
		MATERIAL:- ДЛ 9 ГОСТ 2605-75 CASTING.	USED ON СБ 303-03-7 СБ 3301-15-30 СБ 303-02-7
ISSUE DATE	NATURE OF AMENDMENTS	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.	
DRM	SCALE:- 1:1 DIMENSIONS IN mm	TITLE END CAP	
CHD	TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS 2102-69	D S CAT NUMBER	
TCO	ALL THREADS CONFORM TO	DRAWING NUMBER 402-84	
APPO			
DATE 24-3-83			

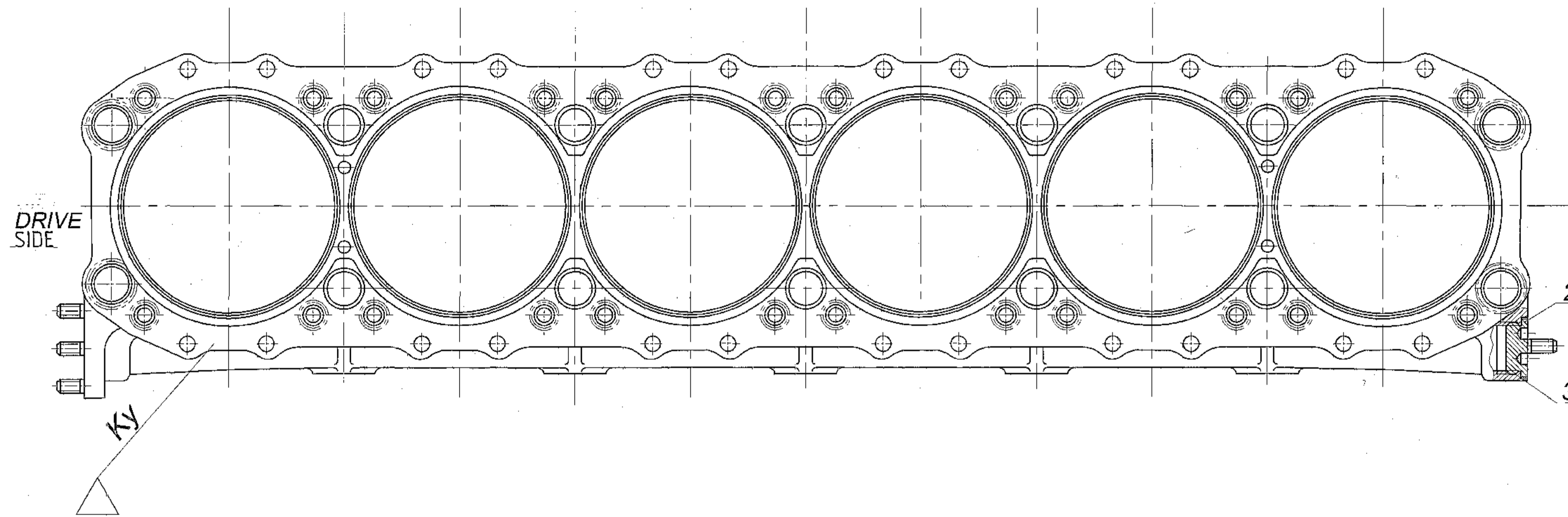
SIZE A4

DRAWING NUMBER
Cb.303-03-16

SHEET No. 1 OF 1



1. Pressure test is to be carried out with water under a pressure of 0.25MPa (2.5Kg/cm²) ... 0.3MPa (3 Kg/cm²) at temperature of 60...70°C for 3 minutes minimum, This is to be conducted before mounting studs and pins.



DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 2

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 28.36 TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	APPD	DATE	SCALE: 1:2	DIMENSIONS IN mm	TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 2102-69	ALL THREADS TO CONFORM TO	D S CAT NUMBER	DRAWING NUMBER
			01/2/57						Cb.303-03-16
					MATERIAL		USED ON:- Cb 303-00-23		
					CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI		TITLE:- CYLINDER JACKET RH ASSY		
					ISSUE		DATE		NATURE OF AMENDMENTS

F-3
33
166

SIZE A1

DRAWING INDICATED BASED ON RUSSIAN ORIGINAL ISSUE - N.L. DRAWING REPLACES ISSUE - N.L. VITE NOTN No. 18938. V9252 F.184 43/70 SIZE A2x5

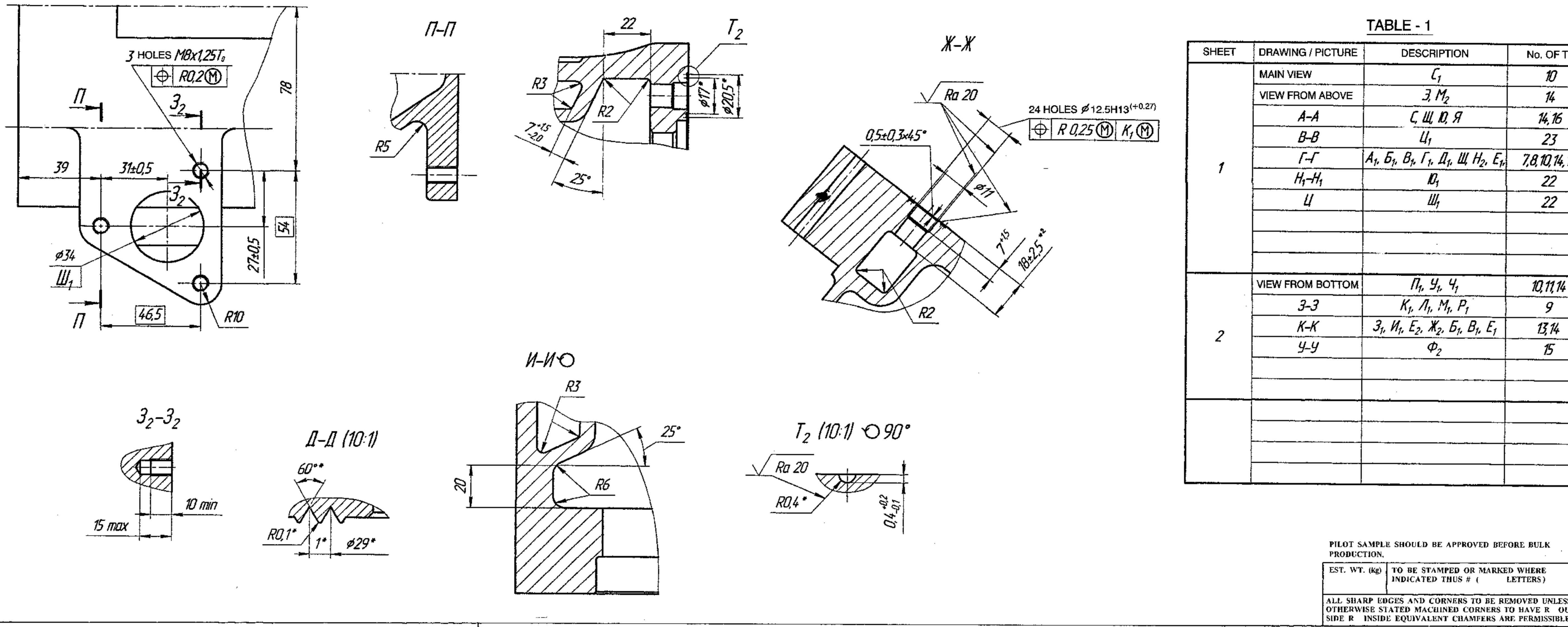
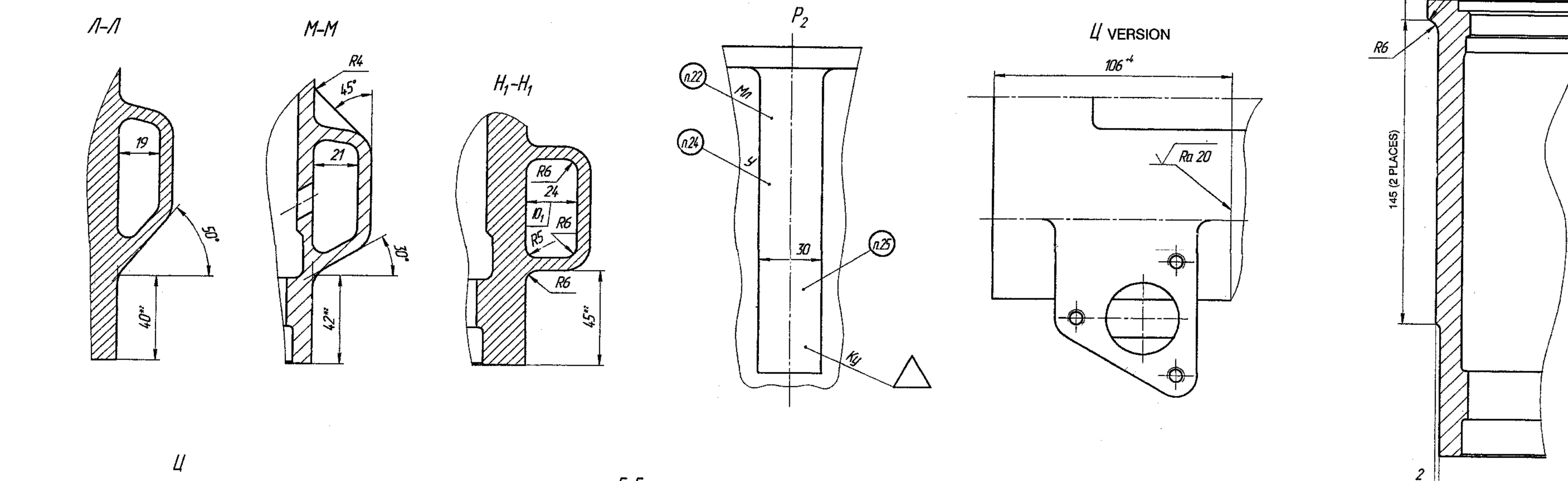
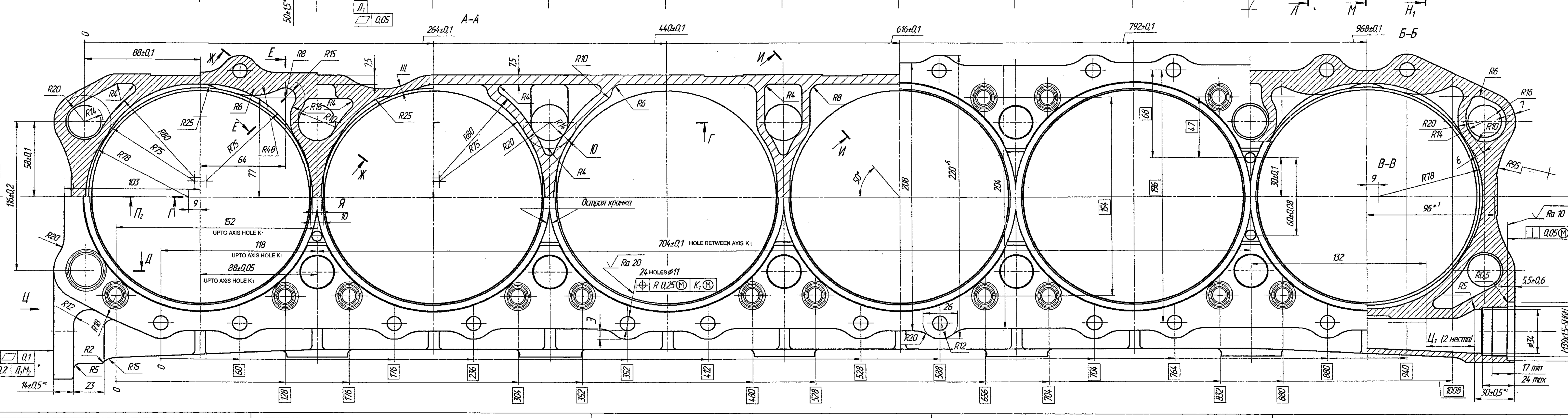
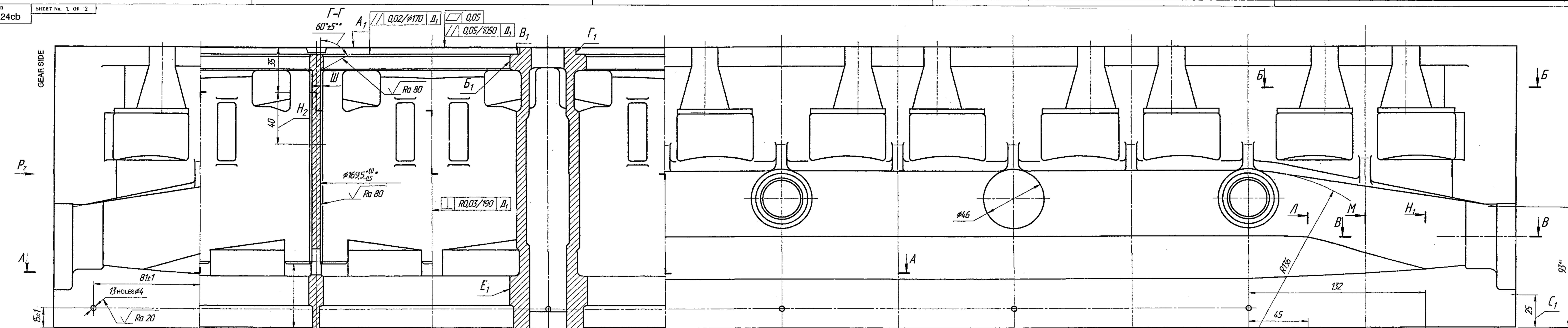


TABLE - 1

SHEET	DRAWING / PICTURE	DESCRIPTION	No. of TP
1	MAIN VIEW	C ₁	10
	VIEW FROM ABOVE	3 M ₂	14
	A-A	C, M, H, J	14, 15
	B-B	L ₁	23
	F-F	A ₁ , B ₁ , B ₂ , F ₁ , D ₁ , M, H ₂ , E ₁	7, 8, 10, 16
	H ₁ -H ₁	H ₁	22
	L	L ₁	22
2	VIEW FROM BOTTOM	H ₁ , Y ₁ , Y ₂	10, 11, 14
	3-3	K ₁ , M ₁ , M ₂ , P ₁	9
	K-K	3, M, E ₂ , X ₂ , B ₂ , B ₁ , E ₁	13, 14
	4-4	Φ ₂	15

- REQUIREMENTS MEANT FOR CASTING AS PER TTM-27-87.
- CASTING ACCURACY 10-0-0-10 GOST 26645-85.
- LIMIT DEVIATIONS:
THICKNESS OF WALL ± 1 mm.
MORE THAN 6 (FROM 1 TO 2) mm:
UNSPECIFIED DRAFT CASTING RADIUS ± 0.5 mm.
- AIR TIGHTNESS TEST OF WATER SPACE AND SHAFTS OF ANCHOR PINS WITH WATER AT TEMPERATURE 80°C UNDER PRESSURE 0.2^{MPa} ($2^{\text{kgf/cm}^2}$) FOR 5 MINUTES MINIMUM. LEAKAGE OF WATER IS NOT PERMITTED. AIR PRESSURE TESTING IS PERMITTED IN WATER TANK UNDER PRESSURE 0.2^{MPa} ($2^{\text{kgf/cm}^2}$). AIR LEAKAGE IS NOT PERMITTED.
- UNSPECIFIED LIMIT OF DEVIATION OF DIMENSIONS - OBTAINED REMOVED LAYER OF METAL H14, H14, $\pm 1/14$.
- TECHNICAL REQUIREMENTS FOR THREAD - AS PER STANDARD 82021-00.
- NON-PARALLELISM OF SURFACE A1 AND B1 IS PERMITTED TO CHECK IN PRESSED CONDITION.
- NON-FLATNESS OF SURFACE B1 SHOULD BE CHECKED BY COLOUR ON FITTING BAND B1 & E1 AS PER INSTRUCTION M-613-85. PREPARATION AND APPLICATION SHOULD BE ACCORDING TO INSTRUCTION M-613-85. IMPRINT OF COLOUR SHOULD BE UNIFORM ON CIRCUMFERENCE AND WIDTH MINIMUM 2 mm.
- IN CASE OF PROJECTION OF SURFACE M1 ABOVE SURFACE P1, CARRYOUT CHECKING BY MACHINING R₂₀ DIA 28H11S12 AT ENTIRE HEIGHT OF CASING.
- ENSURE DIMENSION H1 NOT MORE THAN 25.5 mm AT HEIGHT C1 FROM PLANE A1. IT IS PERMITTED TO DRESS WITH SMOOTH SUB-OPERATION AT ENTIRE PROFILE WHILE ENSURING THE WALL THICKNESS.
- MAKE WALL THICKNESS MINIMUM 5mm AT PLACES Y1.
- NOTCHES WITH DEPTH NOT MORE THAN 0.3mm IS PERMITTED ON SURFACES F1, B1 AND E1. USE AS PER STANDARD.
- DRILL THE HOLE X2 IN 3RD OR 4TH CYLINDER.
- IT IS PERMITTED TO CARRY OUT:
DIMENSION P1 NOT LESS THAN 8mm, DIMENSION S NOT LESS THAN 4mm, DIMENSION III NOT LESS THAN 4mm, DIMENSION III NOT LESS THAN 1.5mm, DIMENSION H NOT LESS THAN 5.5mm, LOCAL THINNING UP TO 4mm IS PERMITTED AS PER DIMENSION K1. DIMENSION E2 NOT LESS THAN 4mm DURING DRILLING OF HOLE H1.
- NOTCHES ON SURFACE A1 AROUND 3 EXTREME ANCHOR SHAFTS Q2 AS PER SECTION A-A. DAMAGE OF SURFACE F1 IS PERMITTED.
- THICKING OF WALL J UP TO 7.7mm IS PERMITTED ON SECTION H2.
- ARGON ARC WELDING FOR PLUGS, ITEM No.2. IT IS PERMITTED NON-STANDARD MANUAL ARC WELD.
- ON MACHINED SURFACES SHOULD BE TAKEN AS PER STANDARD.
- * DIMENSIONS ARE ENSURED BY TOOL.
- ** DIMENSIONS FOR REFERENCE.
- ** DIMENSION FOR CONSTRUCTION OF FOUNDARY RESIDUE.
- MARK THE MATERIAL GRADE AS PER GOST 2171-90 WITH LETTER SIZE 5-TP3 GOST 28.008-85.
- LOCATION ON L1, SMOOTHLY CHANGE DIMENSION K1 TO DIMENSION III1.
- MARK BY IMPACT METHOD GIVEN ACCORDING TO INSTRUCTION TTM-27-87 WITH LETTER SIZE 5-TP3 GOST 28.008-85.
- MARK BY IMPACT METHOD 'TIO' WITH LETTER SIZE 5-TP3 GOST 28.008-85.
- LOCATION OF SPECIFIED SURFACES ARE GIVEN IN TABLE 1. DIMENSIONS S1 AND H1 - IN TABLE 2.
- TRACE IS ALLOWED FROM TOOL $\Phi 17H12^{+0.02}$ mm ON THE SURFACE A1.

PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK PRODUCTION.

EST. WT. (KG) TO BE STAMPED OR MARKED WHERE INDICATED (TRUS # (LETTERS))

TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 20-49 ALL DIMENSIONS TO CONFORM TO IS-2718 PART-4

ISSUE DATE: NATURE OF AMENDMENTS:

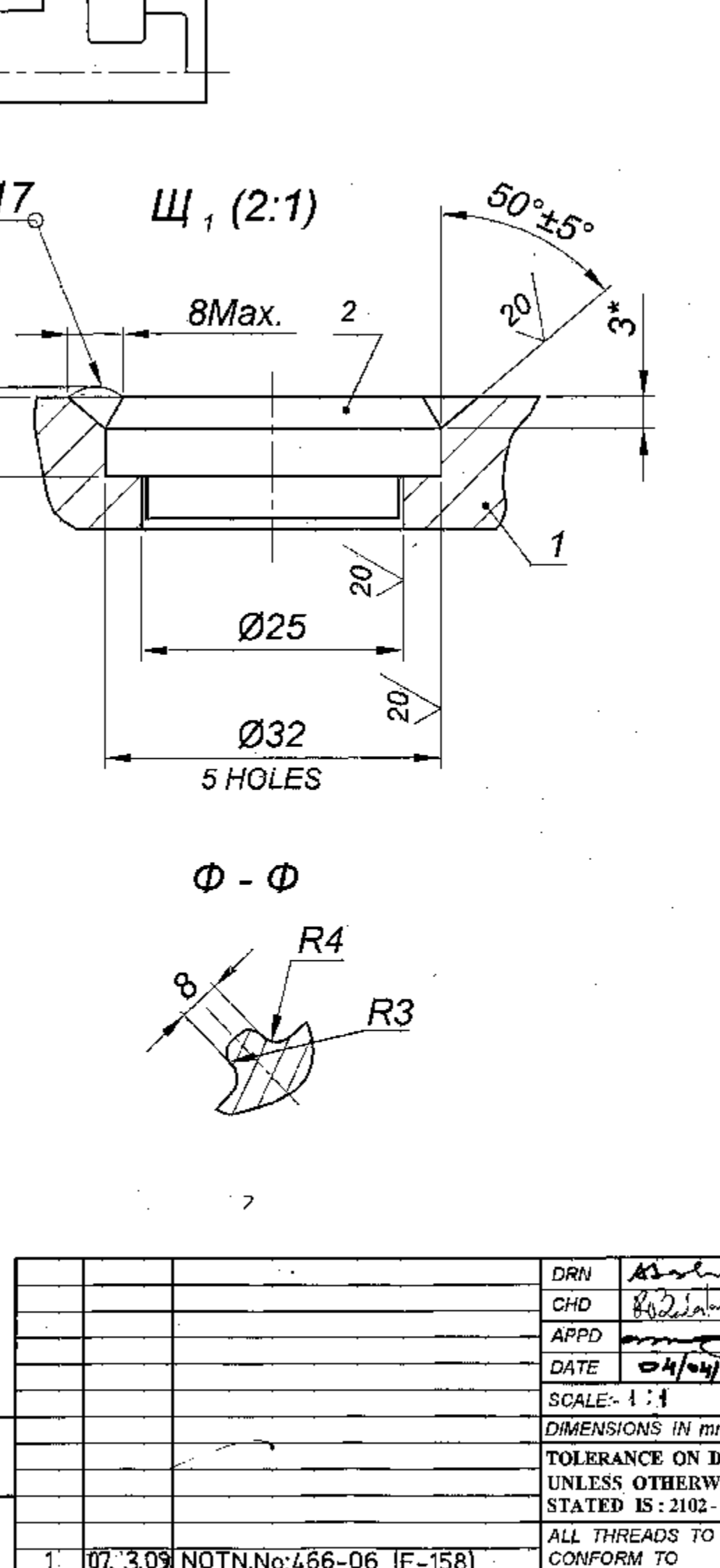
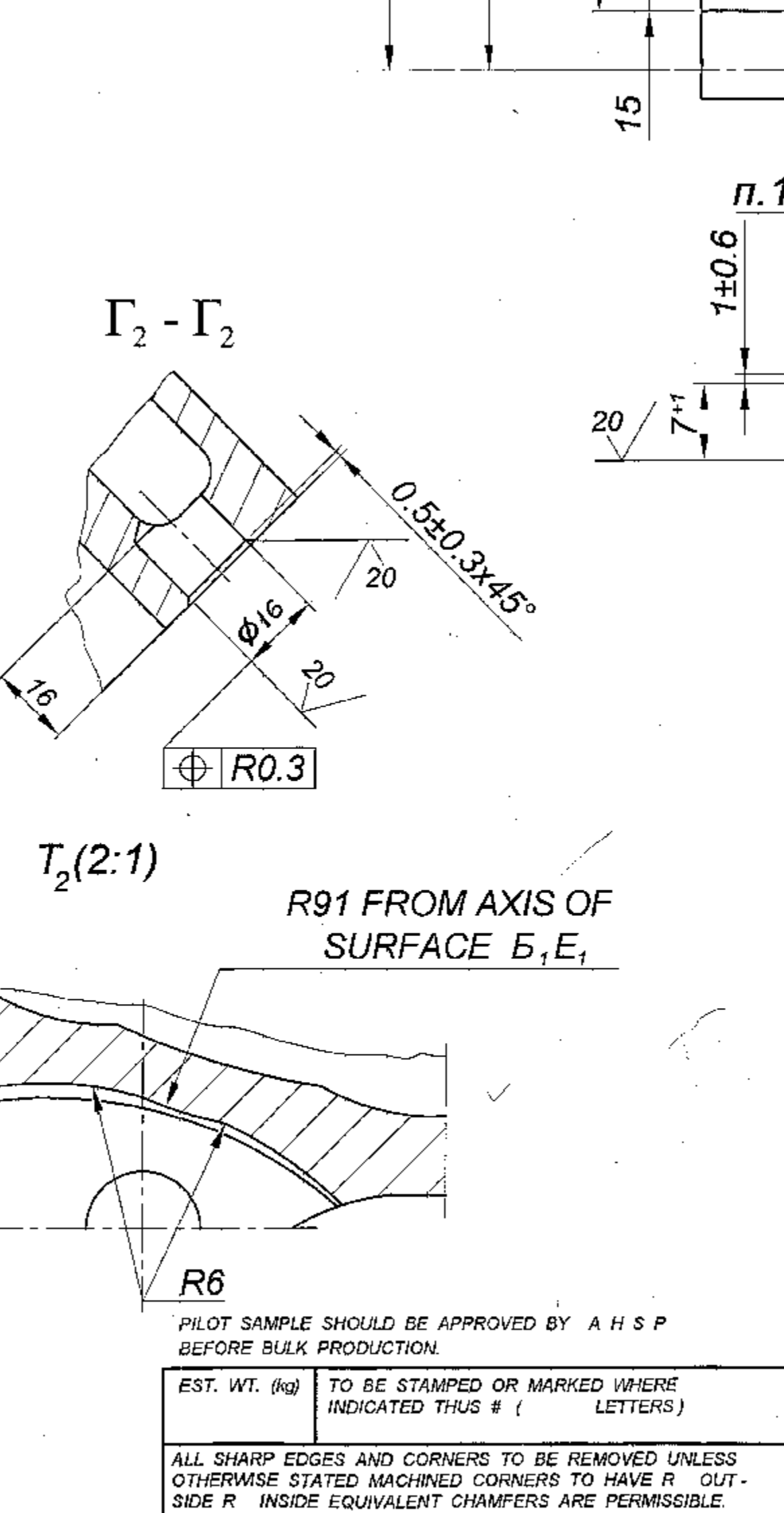
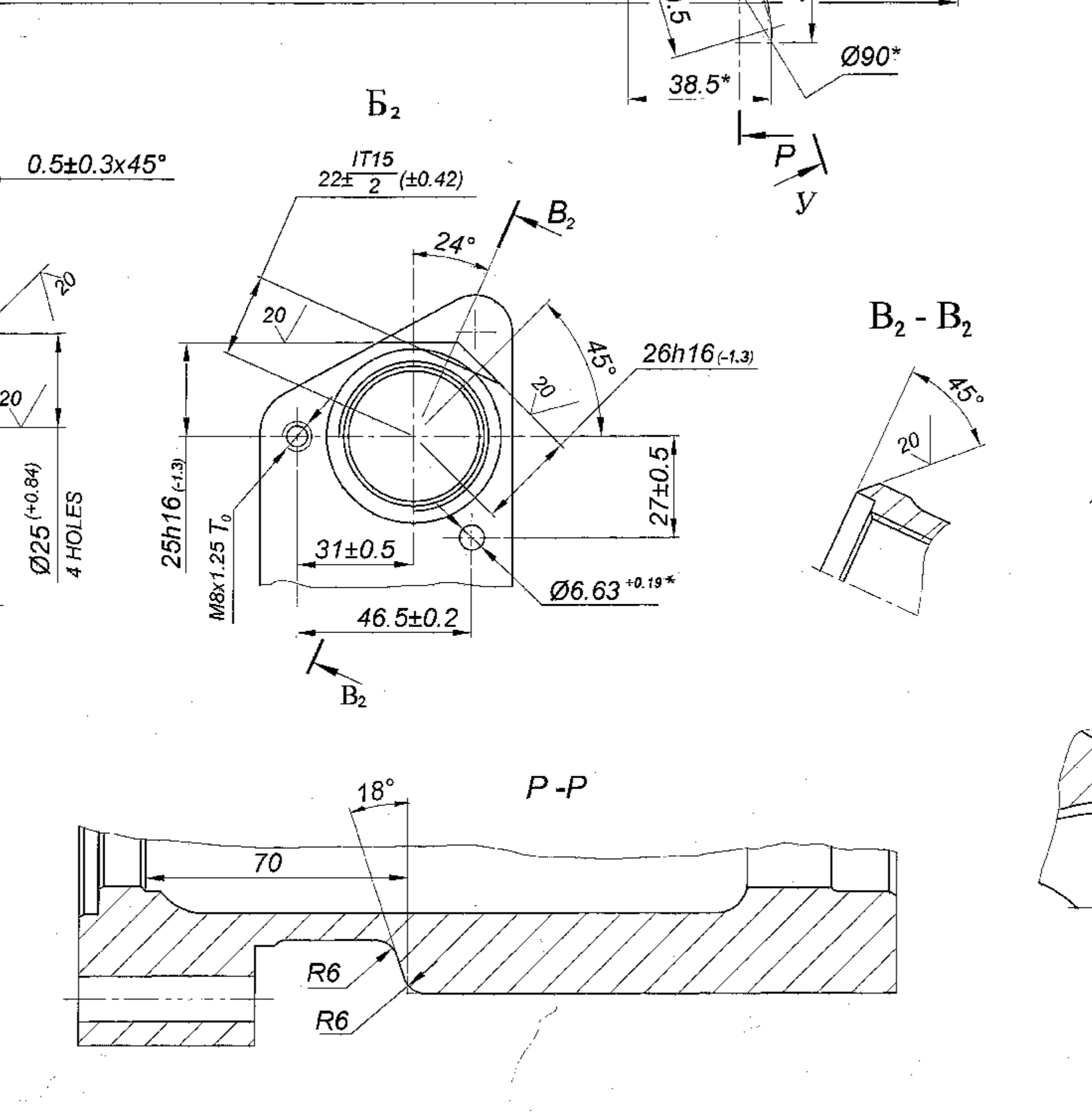
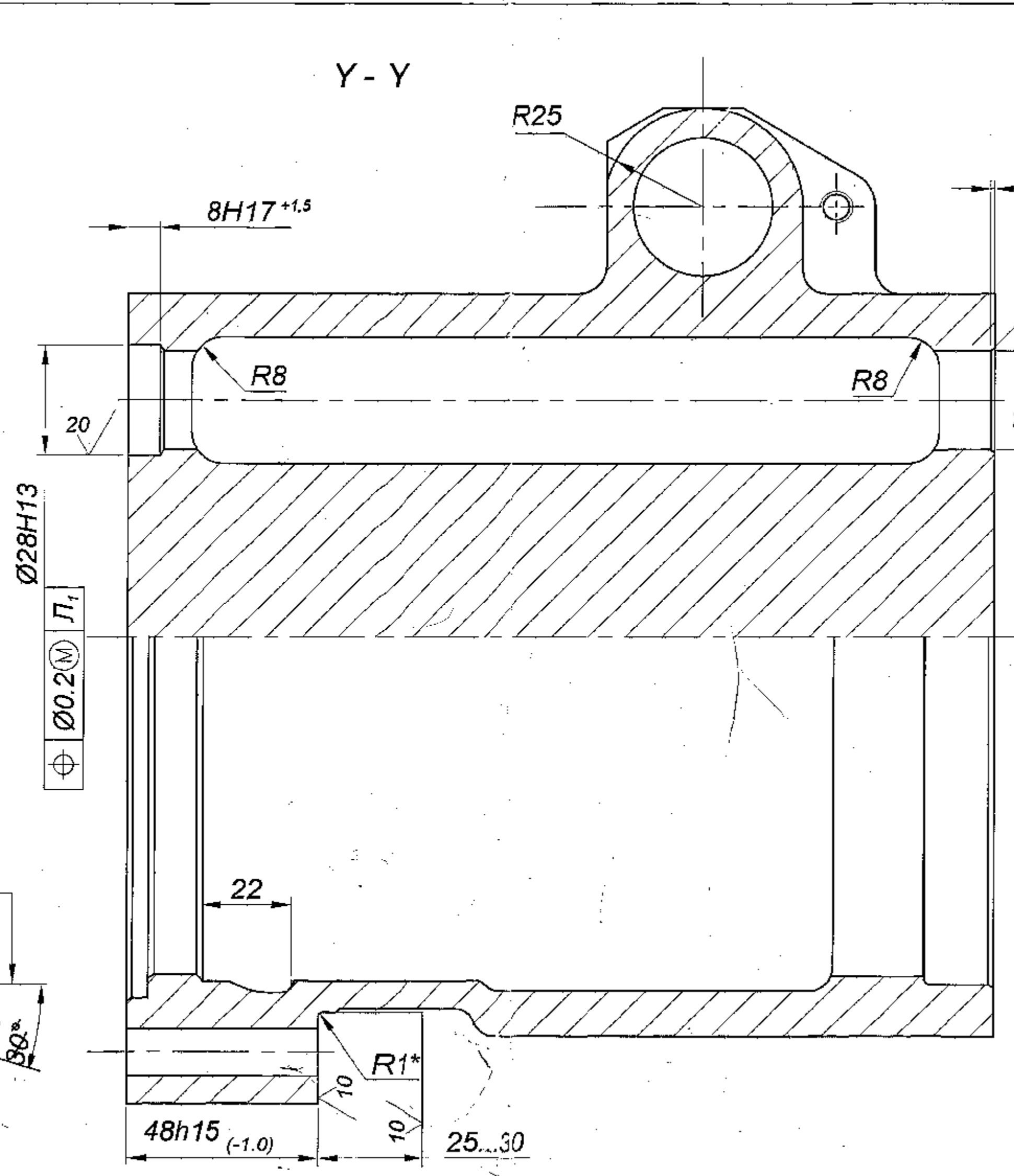
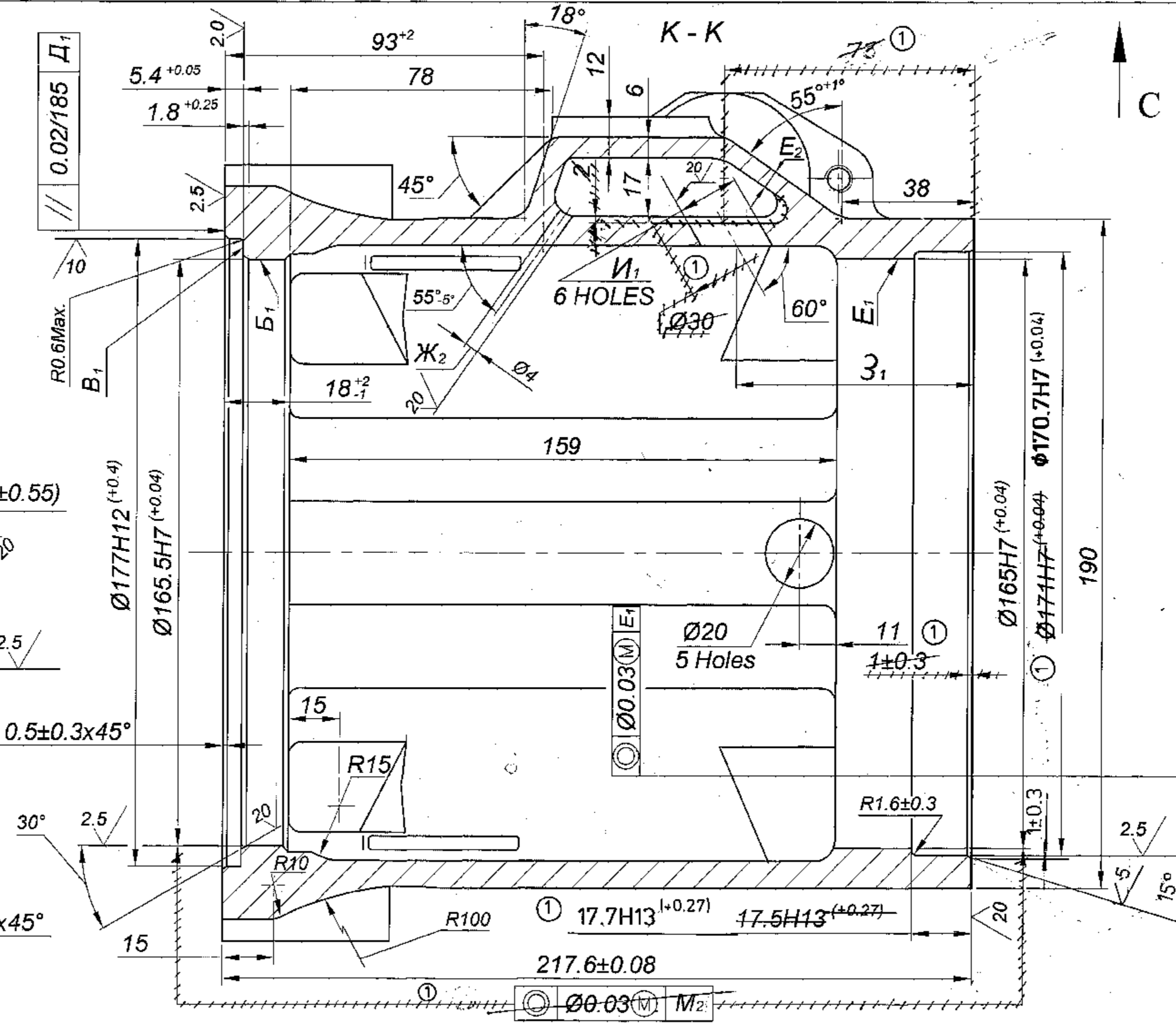
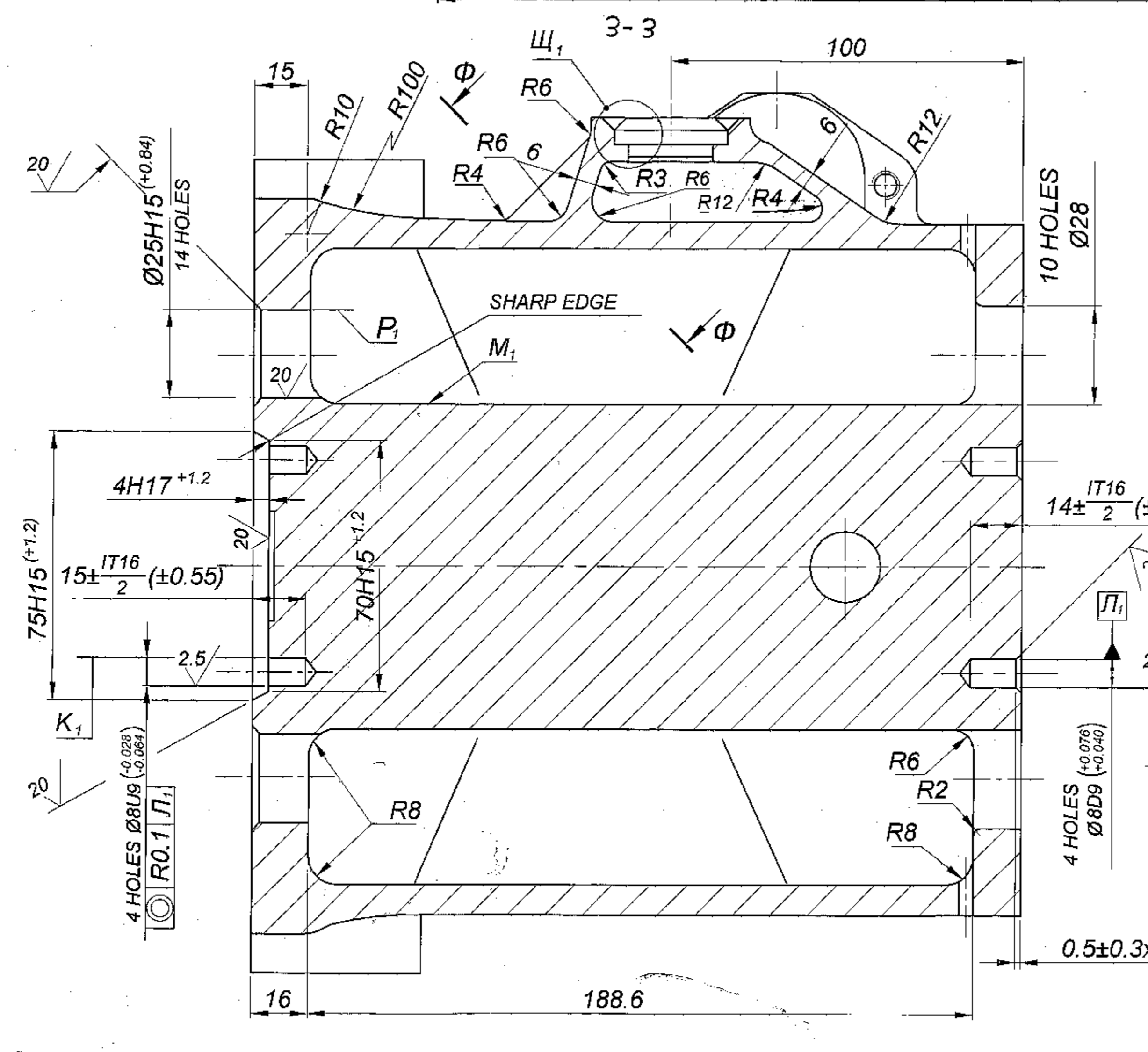
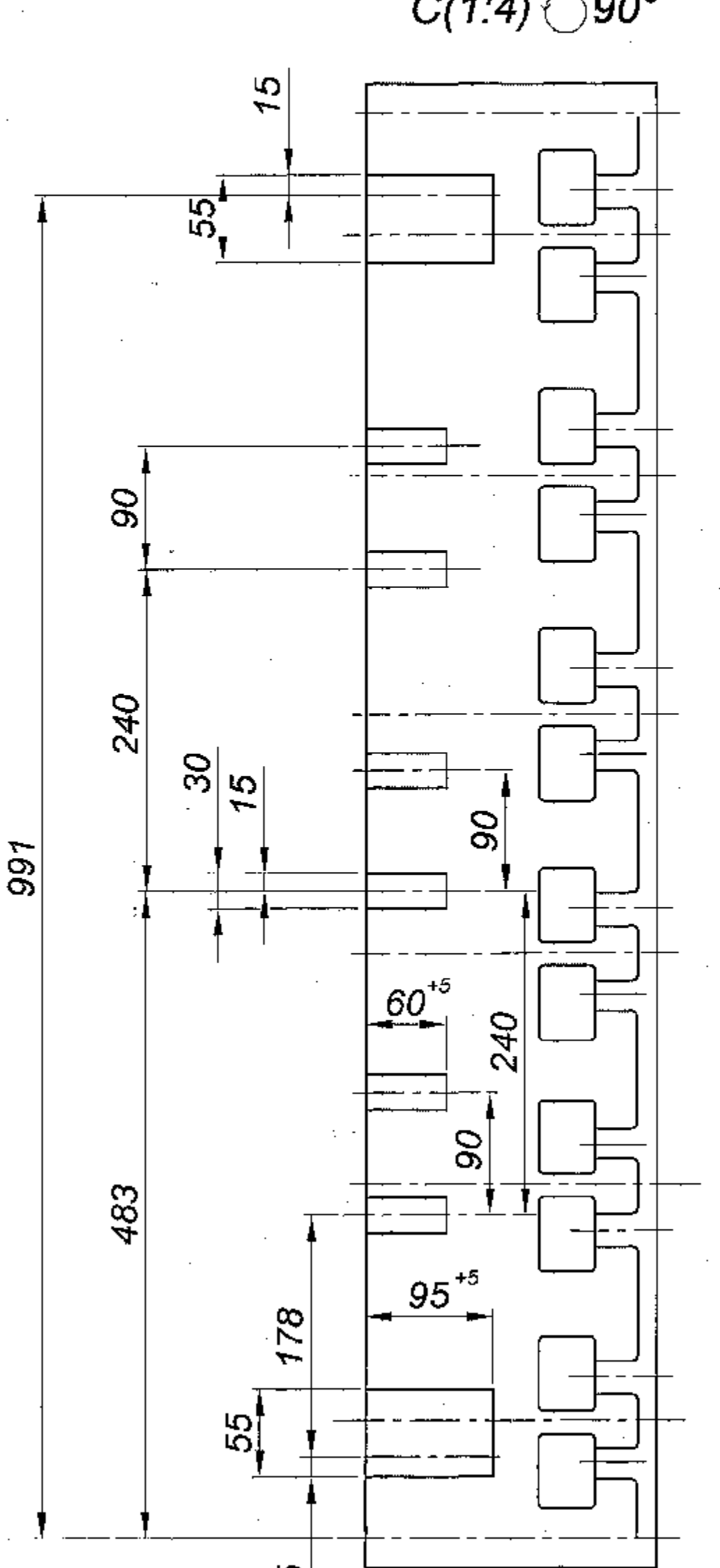
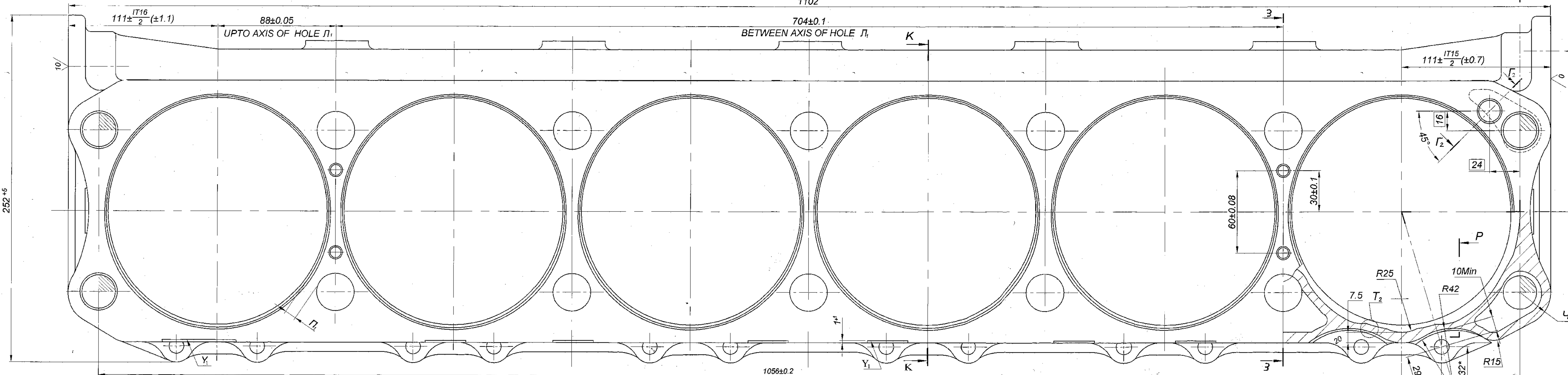
MATERIAL: USED ON: Cb.303-03-16

DATE: 03.09.2005

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AYADI

TITLE: CYLINDER JACKET R.H. SUB ASSY

DRAWING NUMBER: SH1092 Cb.303-06-24cb



DRN	AP-1	MATERIAL	USED ON
CHD	20.10.1958		CE 303-03-16
DATE	20.10.1958	CONTROLLER OF QUALITY ASSURANCE (HEAVY VEHICLES)	AVADI
SCALE	1:1	TITLE: CYLINDER JACKET R.H. ASSY.	
EST. WT. (kg)		D.S. CAT. NUMBER	
101.309		NOTING: 466-06 [F-158]	
ISSUE DATE		NATURE OF AMENDMENTS	

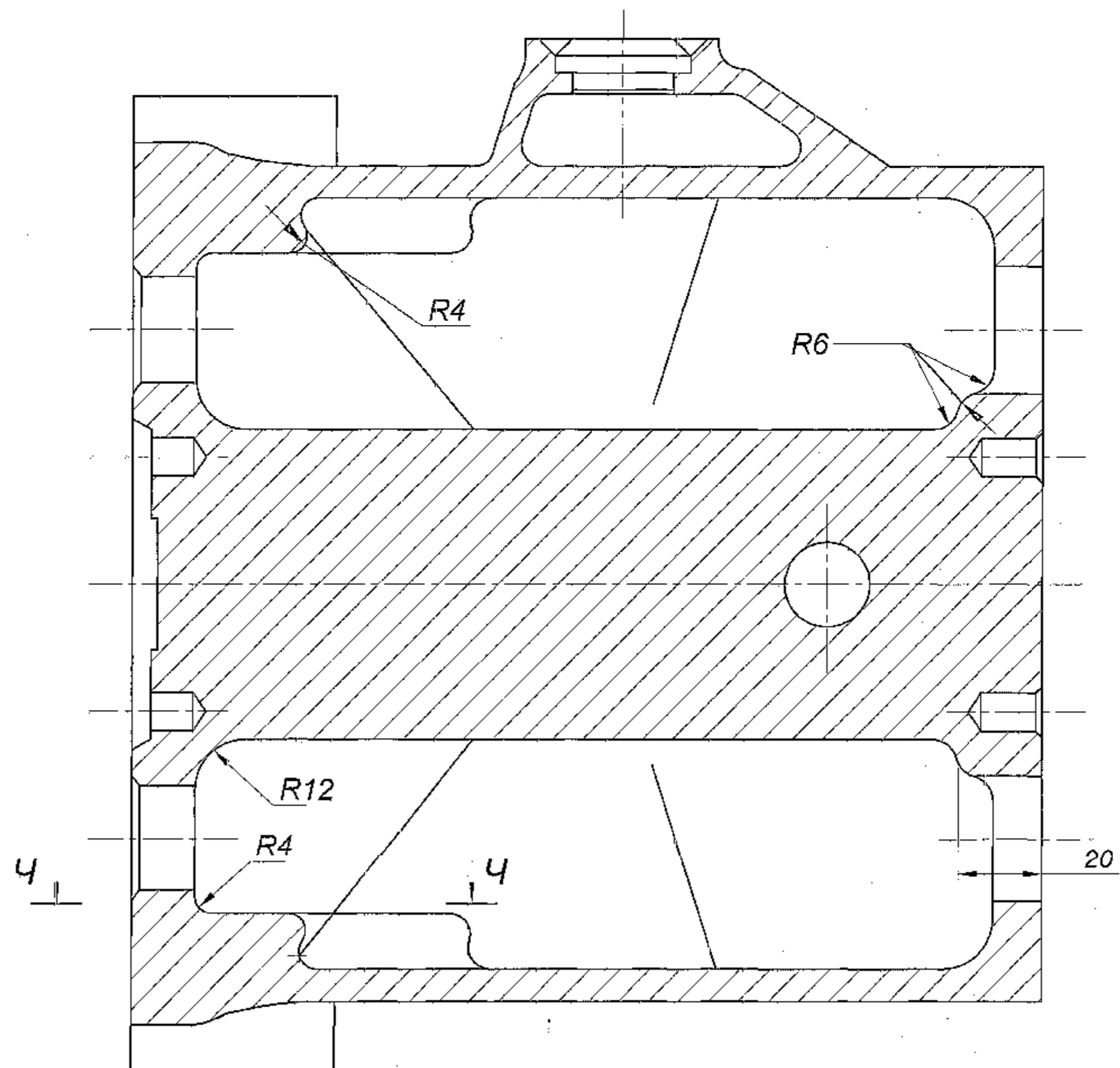
DRG. INDICATED BASED ON RUSSIAN ORIGINAL ISSUE - M.I.

SIZE A2 x 4

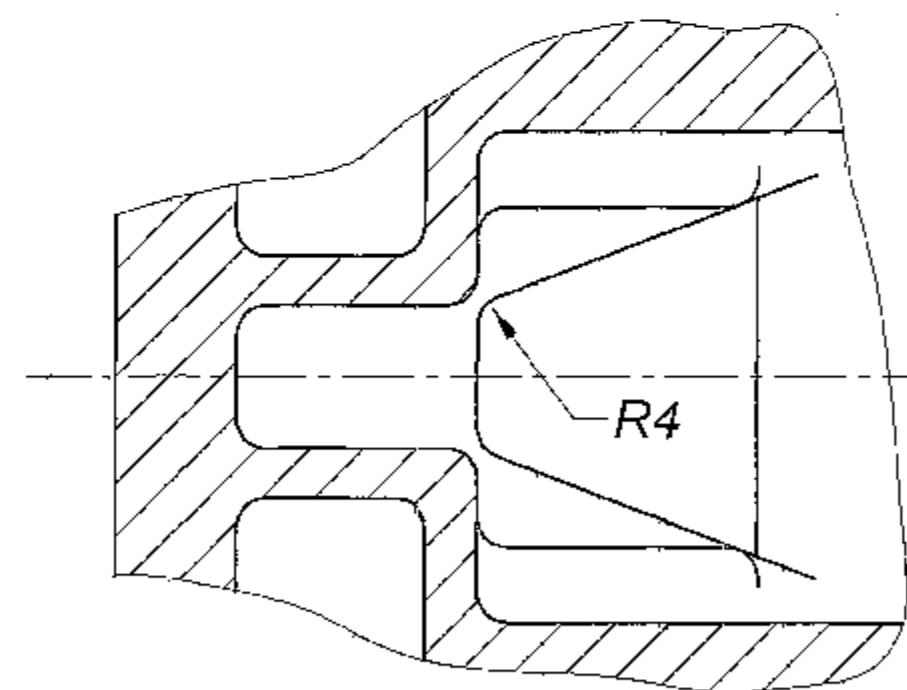
DRAWING NUMBER
Cb.303-06-24

SHEET No. 3 OF 3

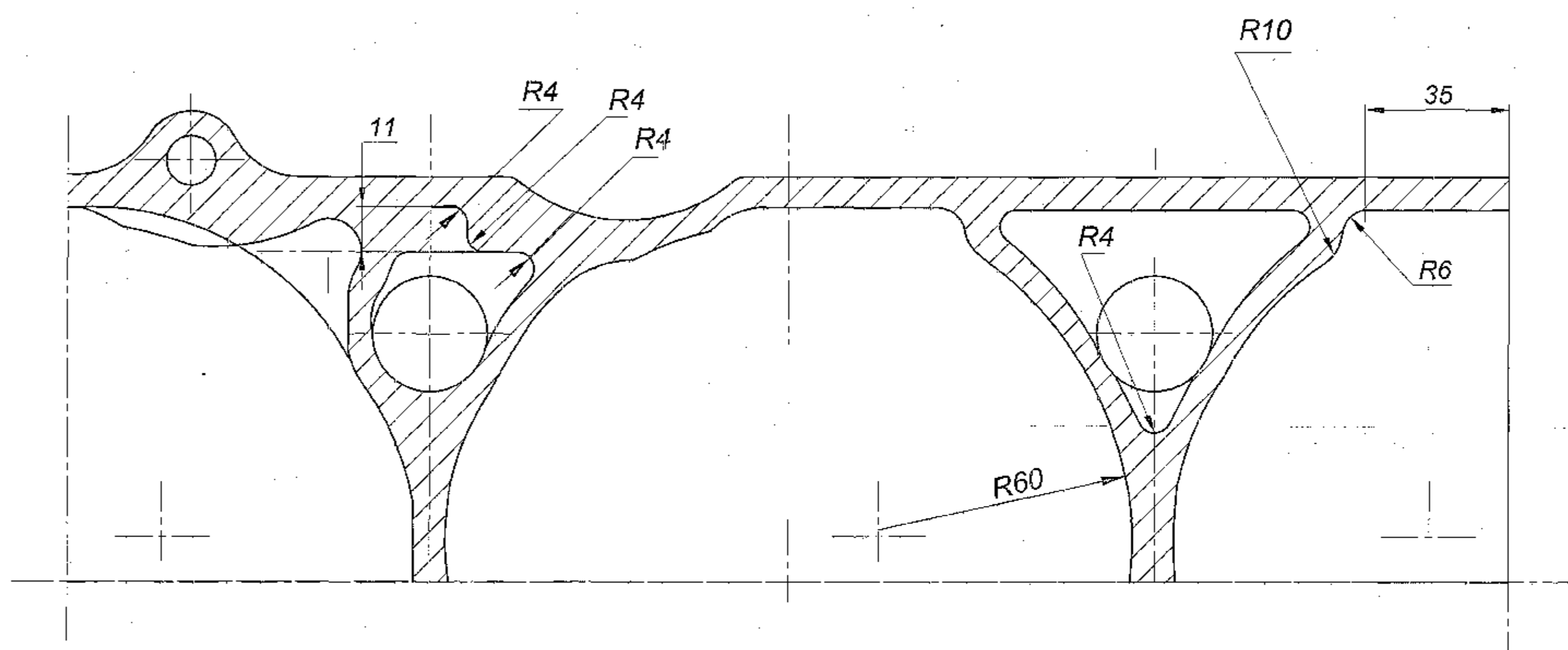
3-3 ALTERNATE



4-4



A-A ALTERNATE



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 28.38 TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS).

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	APPD	DATE	SCALE	DIMENSIONS IN mm	TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 2102-69	ALL THREADS TO CONFORM TO
			02/2/82				
				MATERIAL		USED ON:-	
						Cb 303-03-16	
				CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)		AVADI	
				TITLE :-		CYLINDER JACKET RH ASSY	
				D S CAT NUMBER		DRAWING NUMBER	
						Cb.303-06-24	
ISSUE	DATE	NATURE OF AMENDMENTS					

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

F-3
39
186
SIZE A1

USED ON	ZONE	ITEM NO	DRAWING NUMBER	D S CAT NUMBER	DESCRIPTION	QTY	REMARKS
Cb.303-00-23 Cb.303-00-23-01			Cb.303-03-16 & ITEM LIST		CYLINDER JACKET R.H ASSY.		
		1	Cb.303-06-24		CYLINDER JACKET R.H SUB ASSY	1	
		4	303-13-4		PLUG	1	
		5	352-18-1		PIN 8h8x27	4	
		6	350-123		STUD M8x32	4	
I/L CREATED BASED ON RUSSIAN ORIGINAL ISSUE - NIL I/L REPLACES ISSUE - 3 VIDE NOTN No.196-09							
V92S2							
	ISSUE	DATE	NATURE OF AMENDMENTS		ISSUE	DATE	NATURE OF AMENDMENTS
F-164	DRN	<i>[Signature]</i>	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.				
40/70	CHD	<i>[Signature]</i>	TITLE: CYLINDER JACKET R.H ASSY.				
	APPD	<i>[Signature]</i>					
	DATE	03.09.2015	SHT. NO. 1 OF 1	D S CAT NUMBER	ITEM LIST FOR Cb.303-03-16		

USED ON	ZONE	ITEM NO	DRAWING NUMBER	D S CAT NUMBER	DESCRIPTION	QTY	REMARKS
Cb.303-03-16cb NIL CREATED BASED ON RUSSIAN ORIGINAL ISSUE - NIL NIL REPLACES ISSUE - NIL VIDE NOTN No.196-09			Cb.303-06-24		CYLINDER JACKET		
			& ITEM LIST		R.H SUB ASSY		
		1	303-06-24		CYLINDER JACKET R.H	1	-ND-
					AK74(AЛ19) GOST 1583-93		
		2	402-84		PLUG	3	
V92S2							
	ISSUE	DATE	NATURE OF AMENDMENTS		ISSUE	DATE	NATURE OF AMENDMENTS
F-164	DRN	<i>[Signature]</i>	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.				
45/70	CHD	<i>[Signature]</i>	TITLE : CYLINDER JACKET R.H SUB ASSY				
	APPD	<i>[Signature]</i>					
	DATE	03.09.2015	SHT. NO. 1 OF 1	D S CAT NUMBER		ITEM LIST FOR Cb.303-06-24	