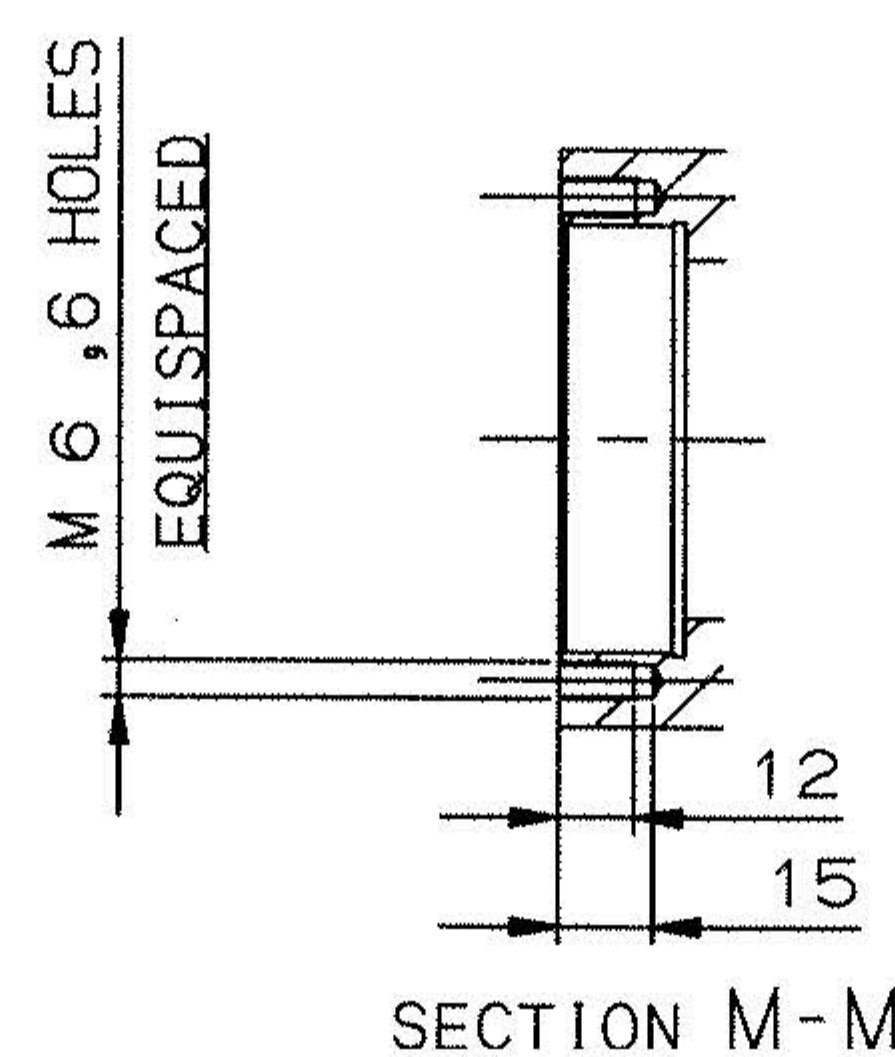
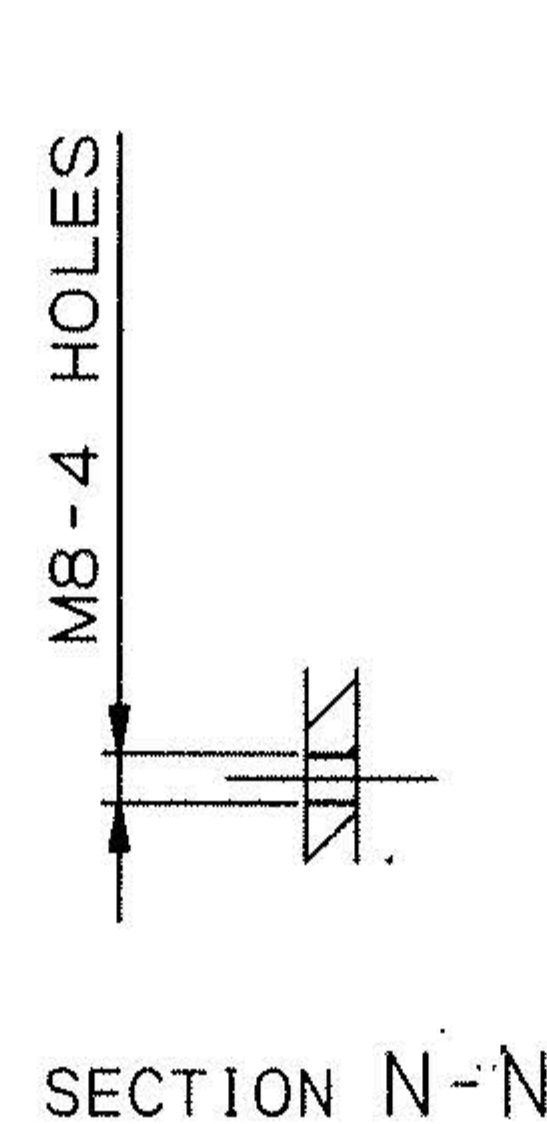
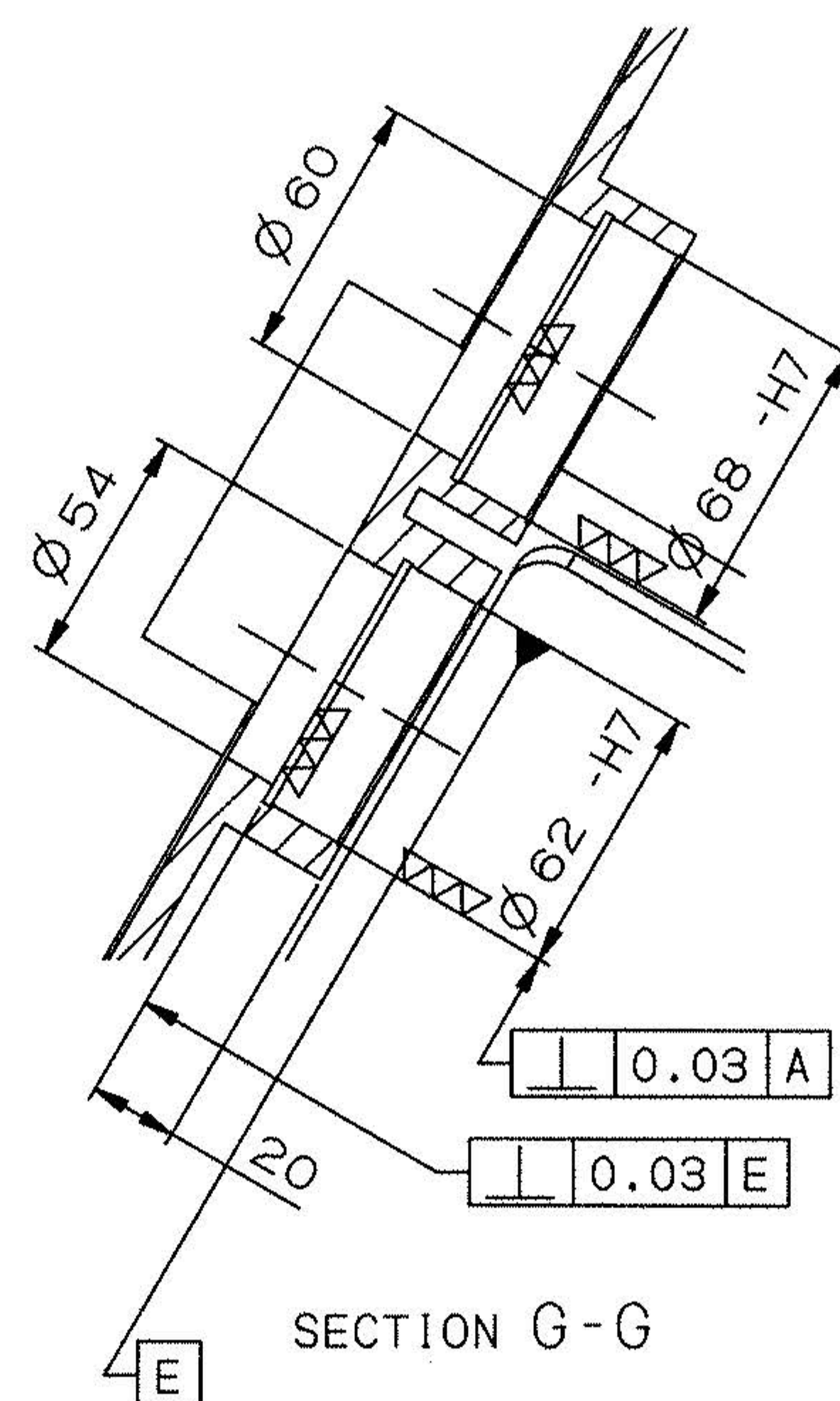
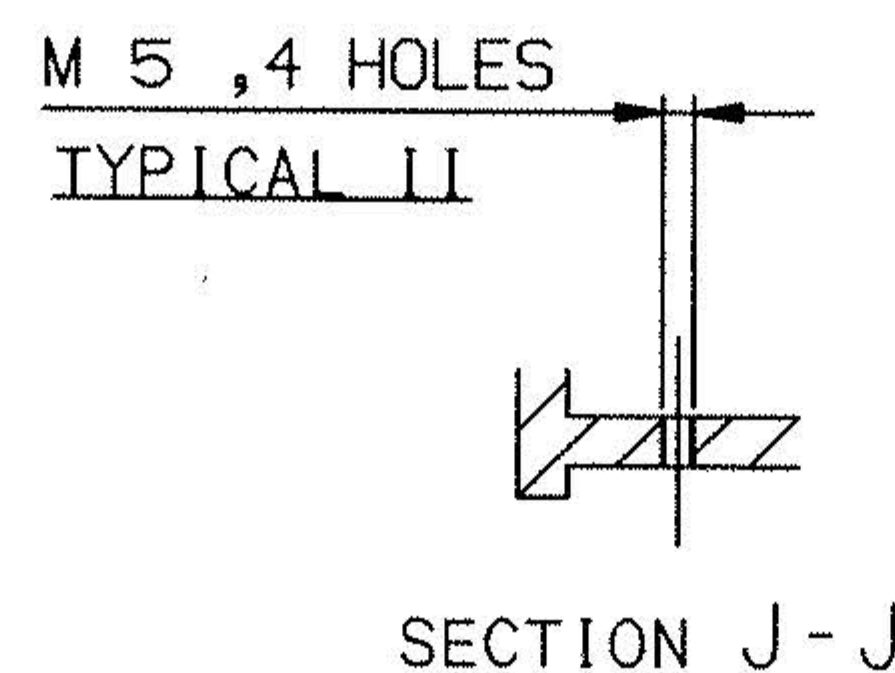
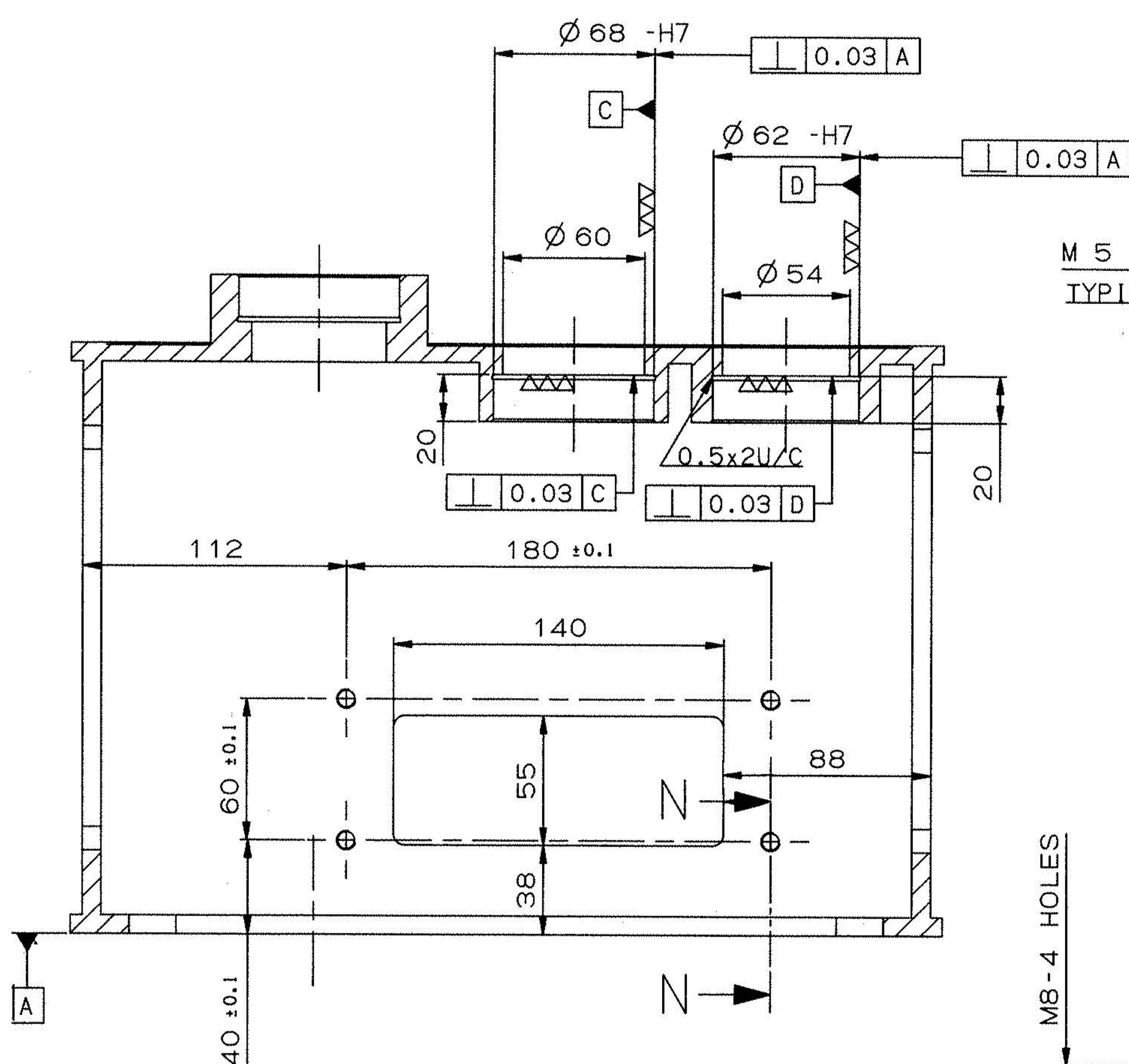
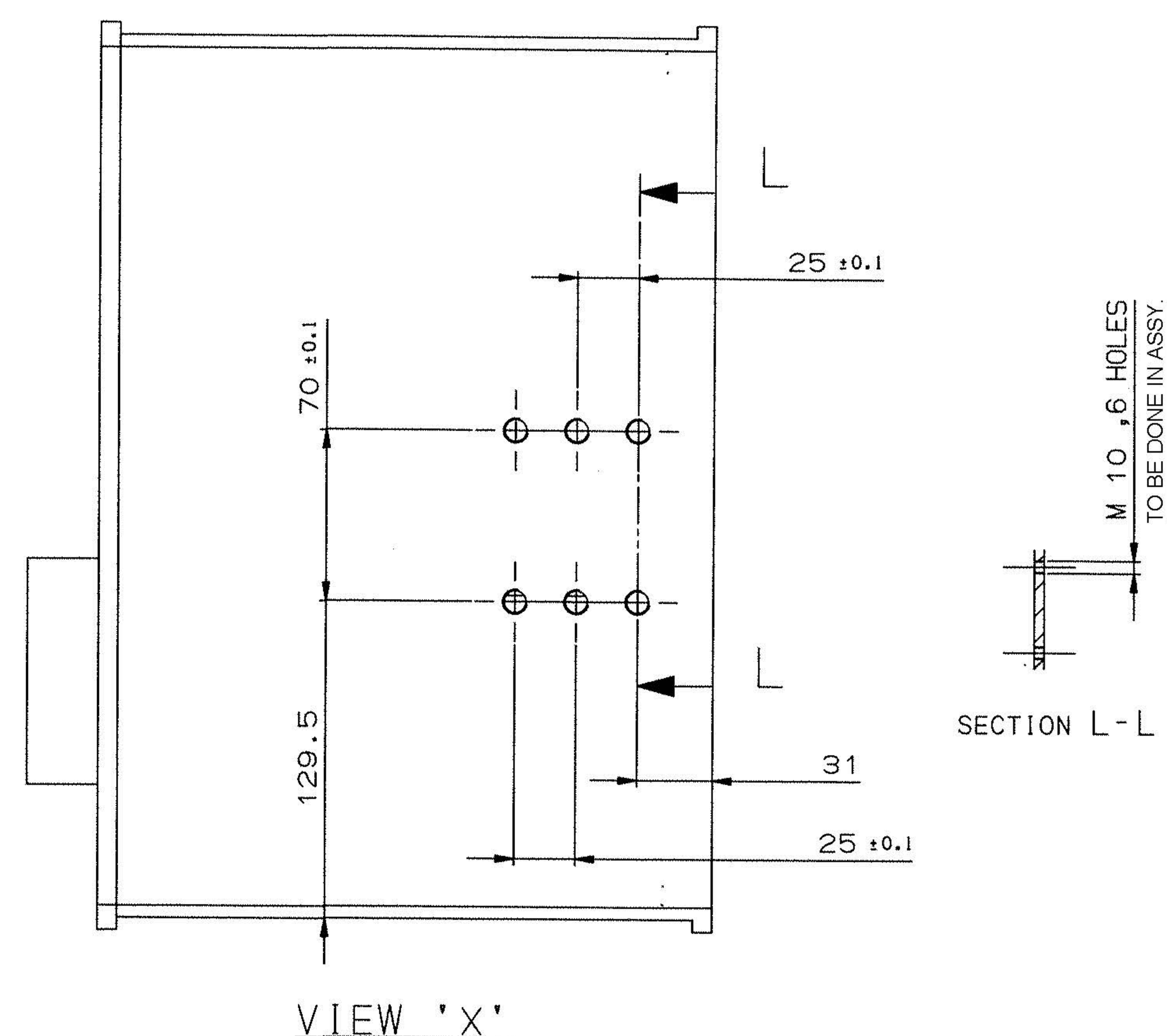
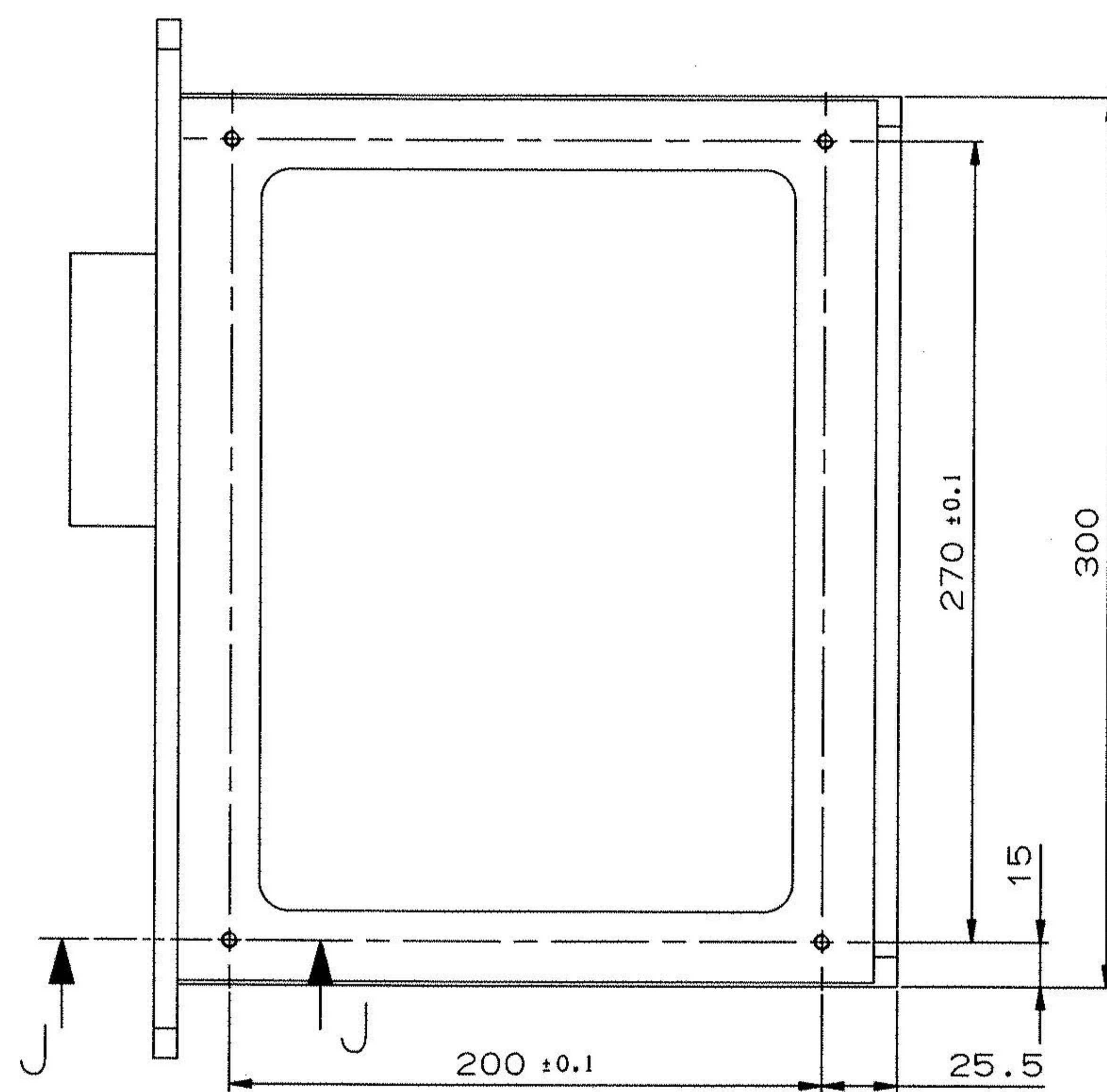
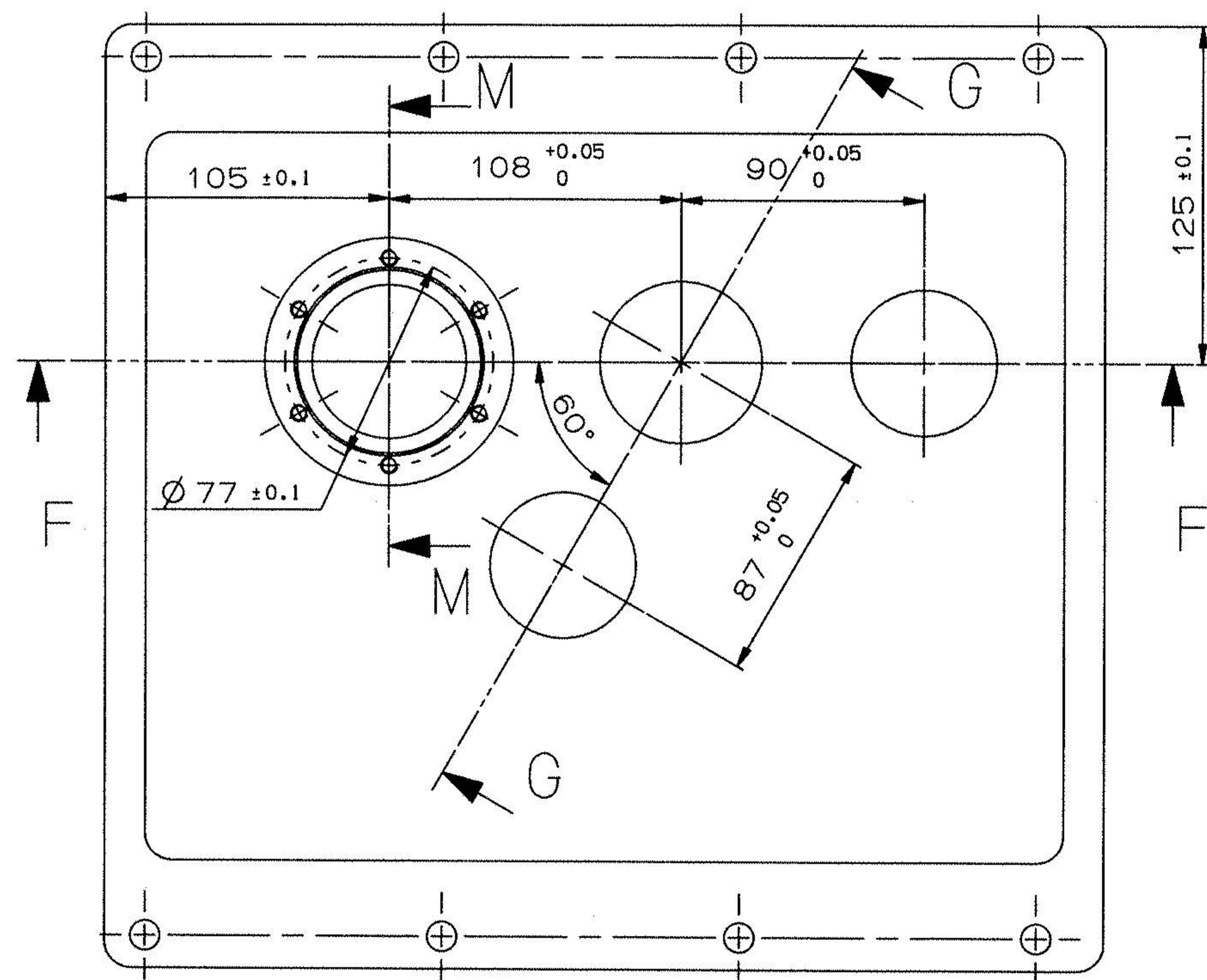




PAINTING :-

1. PRE-TREATMENT PRIMER TO DEF STAN 80-15 (Patt.No 8010 - 000116 & 8010 - 000117) AND PRIMER YELLOW ZINC CHROMATE TO IS.1874(Patt.No 8010-000113) TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134
3. DO NOT APPLY PRIMER AND PAINT ON THREAD AND CYLINDRICAL BORE FACE DIA 68 - H7, DIA 62 - H7, CYLINDRICAL FACE DIA 92 - g6

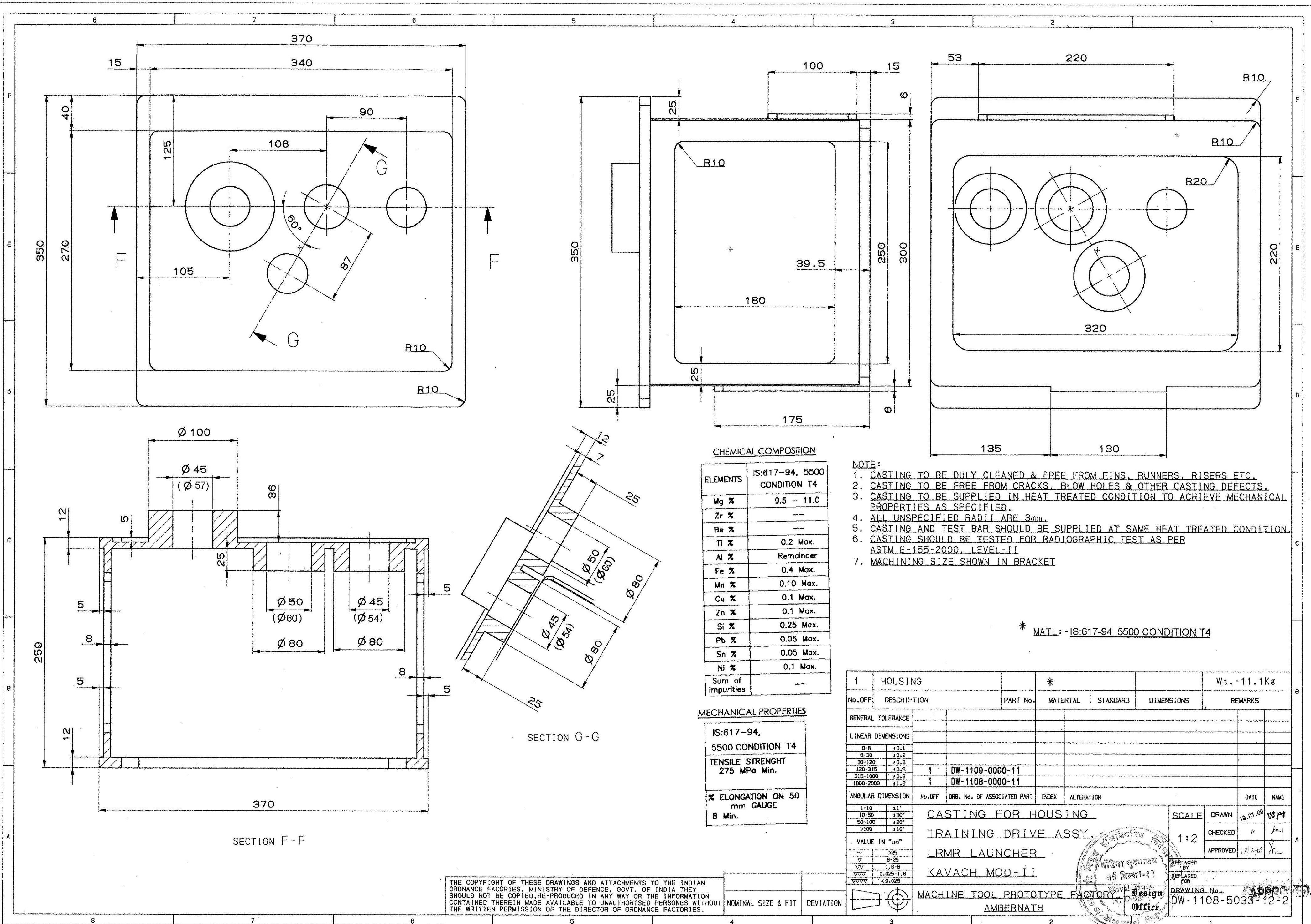
* TO BE MANUFACTURED FROM DW-1108-5033-12(R) AFTER MACHINING IN ASSY TO DRG.NO. DW-1108-5700-12 (R)

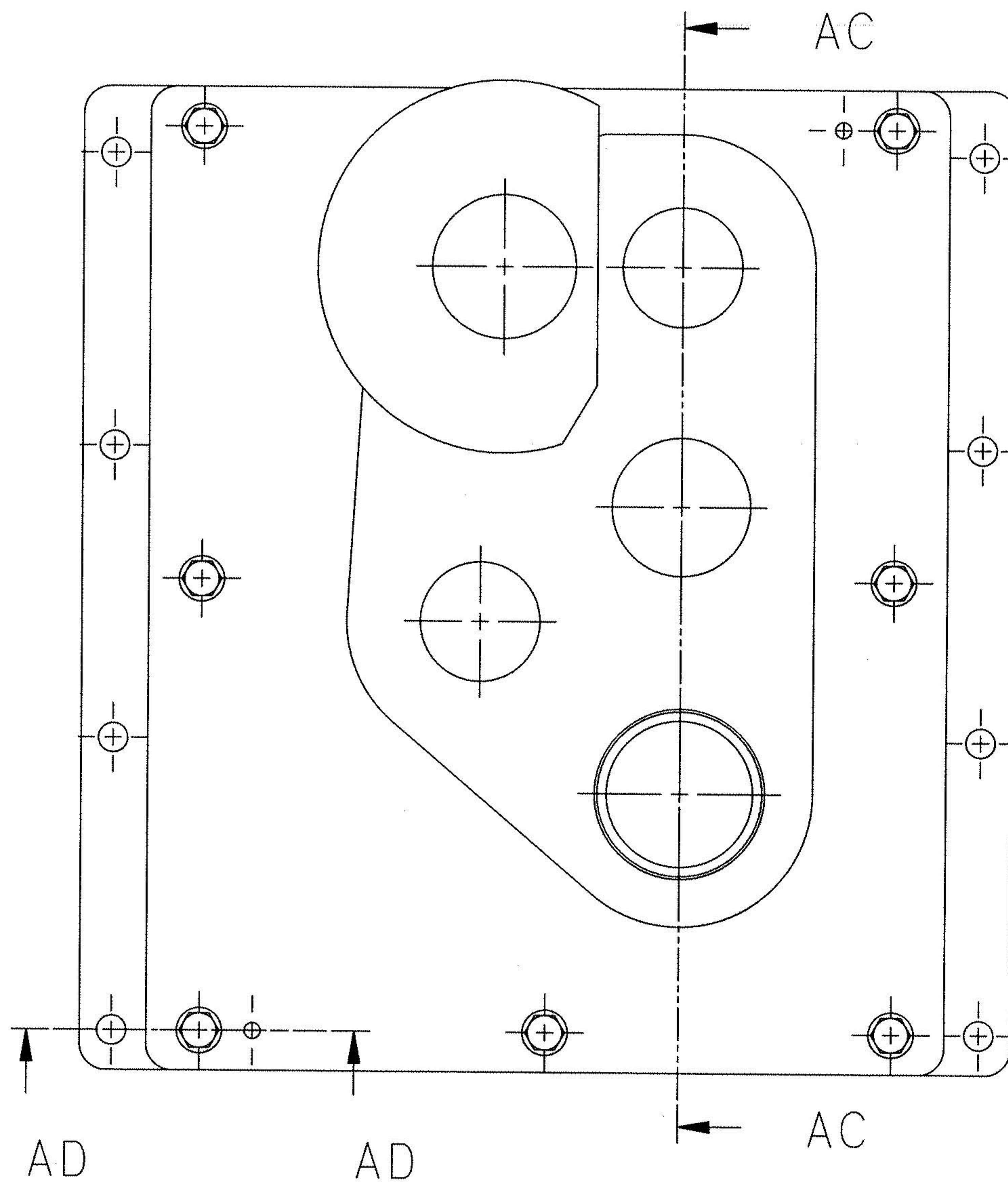
▽ (▽▽)

1		HOUSING		*		***							
No.Off		DESCRIPTION		PART No.		MATERIAL		STANDARD		DIMENSIONS		REMARKS	
GENERAL TOLERANCE													
LINEAR DIMENSIONS													
0-3		F8											
3-6		F7											
6-30		F6											
30-125		F5											
125-500		F4											
500-2000		F3											
1		DW-1108-0000-11											
1		DW-1108-0000-11		REVISION-1		DIM 25 WAS 35, SECT. N-N ADDED, DIM 300 ADDED				21.10.2011		VIJAY	
ANGULAR DIMENSION		No.Off		DRG. No. OF ASSOCIATED PART		INDEX		ALTERATION		DATE		NAME	
1-3		A1											
3-6		A2											
6-30		A3											
30-125		A4											
125-500		A5											
500-2000		A6											
VALUE IN "mm"													
~		F8											
VV		F7											
VVV		F6											
VVVV		F5											
VVVVV		F4											
VVVVVV		F3											
1		DW-1108-0000-11											
1		DW-1108-0000-11											
1		DW-1108-0000-11											
1		DW-1108-0000-11											
1		DW-1108-0000-11											
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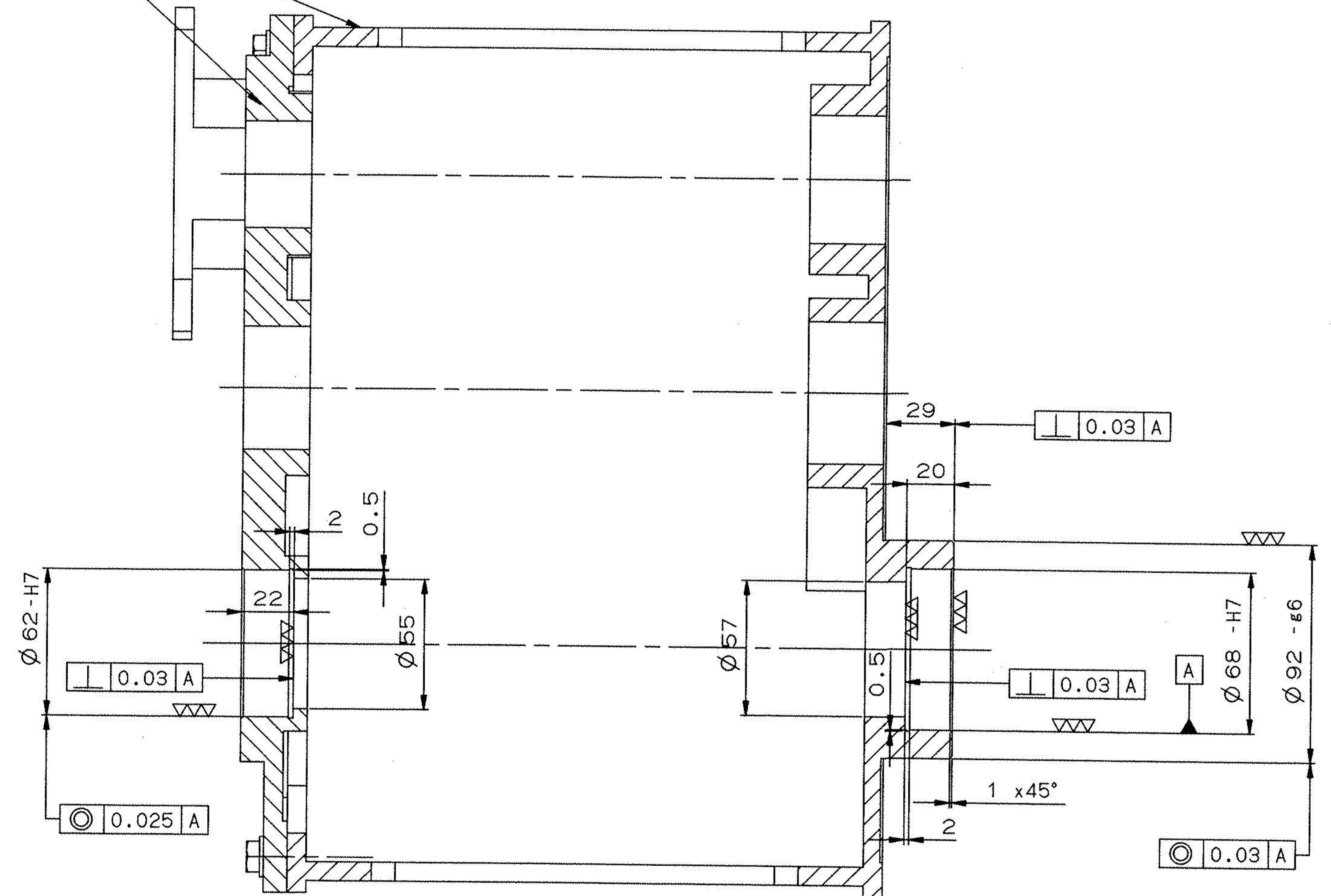
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Ø 6-H7	+0.012 0
Ø 62-H7	+0.03 0
Ø 68-H7	+0.03 0
NOMINAL SIZE & FIT	DEVIATION





DW-1108-5033-12(R)
DW-1108-5011-12(R)

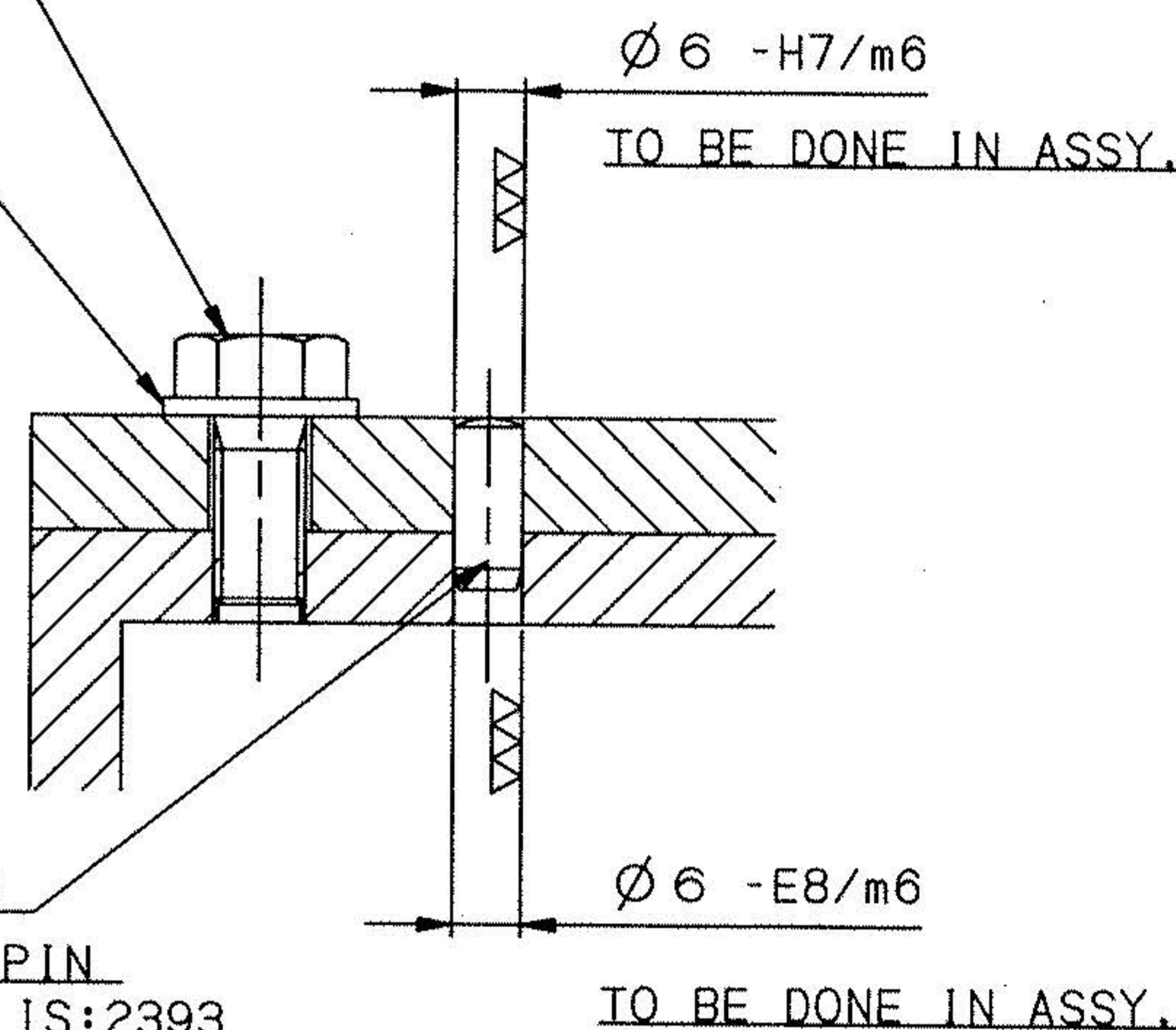


SECTION AC-AC

DW-1108-5058
HEX. HD. SCR.
M8x18 IS:1364

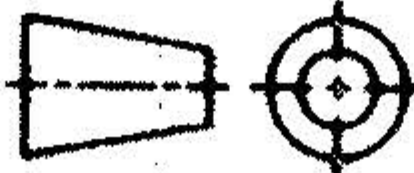
DW-1108-5076
M/C WASHER
IS:2016 $\phi 8.4$

DW-1108-5069
CYLINDRICAL PIN
 $\phi 6-m6 \times 15L$ IS:2393

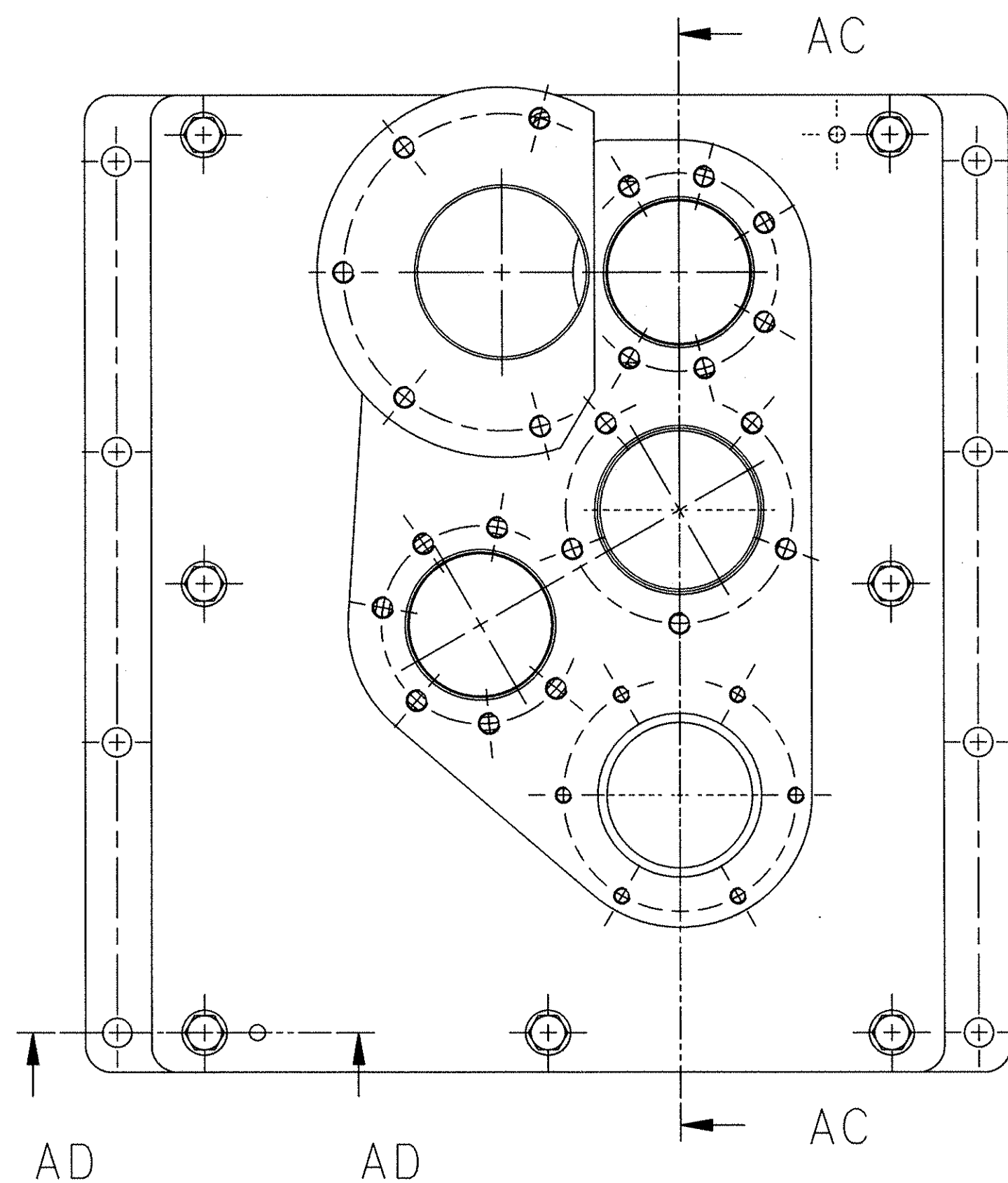


SECTION AD-AD

- NOTE : - 1. COMPONENT TO DRG. NO. DW-1108-5011-12(R) AND DW-1108-5033-12(R) SCREWED AND DOWELED TOGETHER
2. FIRST FINISHED BORE $\phi 68-H7$ AND WITH REFERENCE TO $\phi 68-H7$ FINISHED $\phi 57$, $\phi 55$, $\phi 62-H7$ $\phi 92-g6$
3. SERIAL NUMBER TO STAMPED ON COMPONENT DRG. NO. DW-1108-5011-12(R) AND DRG. NO. DW-1108-5033-12(R), STAMPING TO BE DONE IN ASSY.

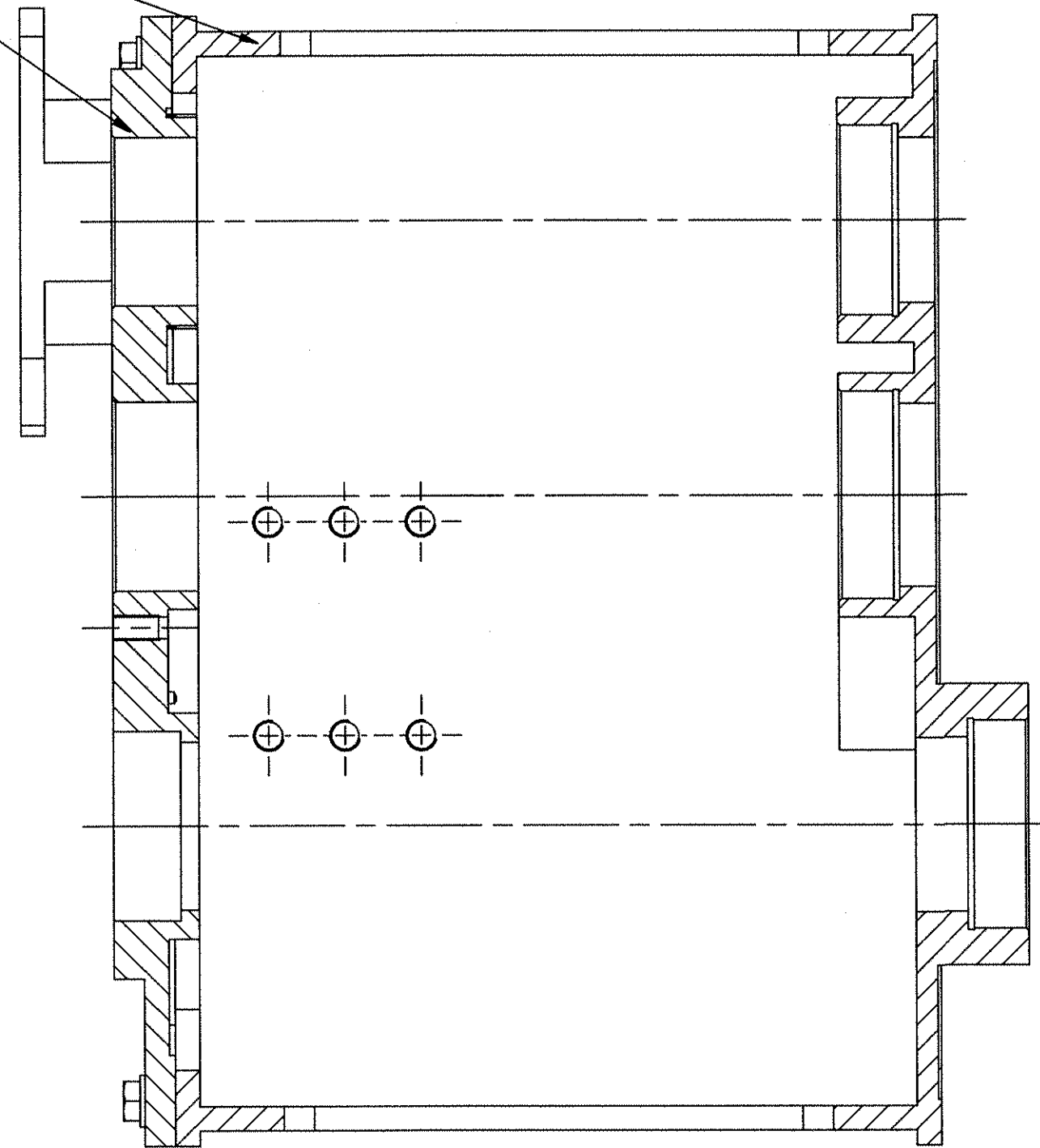
1	HOUSING ASSY (R)							***	
No.Off	DESCRIPTION		PART No.	MATERIAL	STANDARD	DIMENSIONS		REMARKS	
GENERAL TOLERANCE									
LINEAR DIMENSIONS									
0-6	±0.1								
6-30	±0.2								
30-125	±0.3								
125-250	±0.5								
250-500	±0.8								
500-1000	±1.0								
1000-2000	±1.2								
ANGULAR DIMENSION			No.Off	ENG. No. OF ASSOCIATED PART		INDEX	ALTERATION		DATE NAME
1-10	±1°								
10-30	±2°								
30-100	±3°								
>100	±1°								
VALUE IN "mm"									
~	>30								
▽	0-30								
▽▽	1.0-3								
▽▽▽	0.02-1.6								
▽▽▽▽	<0.005								
			HOUSING ASSY. (R)				SCALE	DRAWN	18.01.08
			TRAINING DRIVE ASSY.				1:1	CHECKED	"
			LRMR LAUNCHER				1:2	APPROVED	
			KAVACH MOD-II				REPLACED BY		REVISION
			MACHINE TOOL PROTOTYPE FACTORY				REPLACED FOR		
			AMBERNATH				DESIGN OFFICE		
							DRAWING No.		
							DW-1108-5700-12(R)		

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DW-1108-5033-12

DW-1108-5011-12

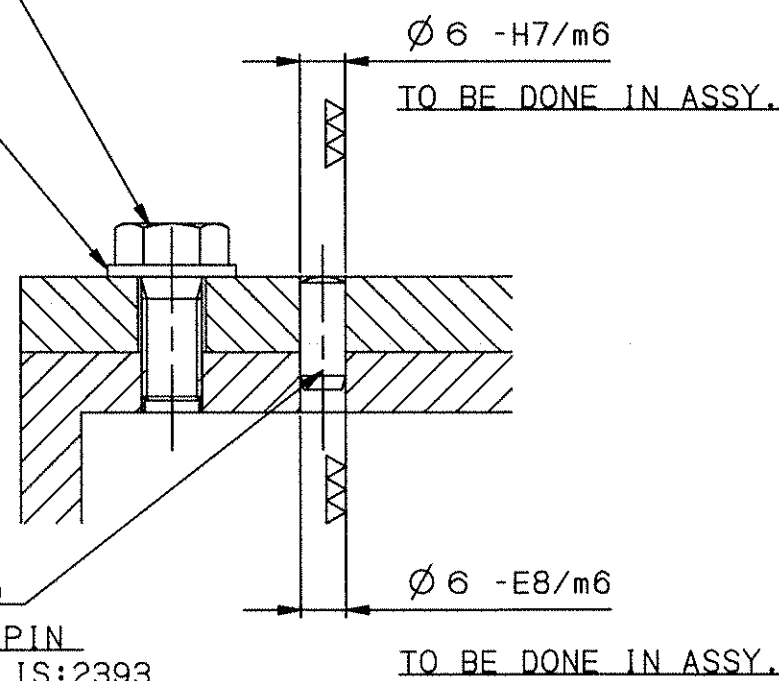


SECTION AC-AC

DW-1108-5058
HEX. HD. SCR.
M8x18 IS:1364

DW-1108-5076
M/C WASHER
IS:2016 Ø 8.4

DW-1108-5069
CYLINDRICAL PIN
Ø 6-m6x15 Lg IS:2393



SECTION AD-AD

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NOMINAL SIZE & FIT DEVIATION

1 HOUSING ASSY						***	
No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS	
GENERAL TOLERANCE							
LINEAR DIMENSIONS							
0-8	±0.1						
8-30	±0.2						
30-120	±0.3						
120-315	±0.5						
315-1000	±0.8						
1000-2000	±1.2						
ANGULAR DIMENSION							
No. OFF	DRG. No. OF ASSOCIATED PART	INDEX	ALTERATION	DATE NAME			
1-10	±1°						
10-50	±30'						
50-100	±20'						
>100	±10'						
VALUE IN "um"							
~	>25						
▽	8-25						
▽▽	1.8-8						
▽▽▽	0.025-1.8						
▽▽▽▽	<0.025						
HOUSING ASSY.				SCALE		DRAWN	18.01.00 VIJAY
TRAINING DRIVE ASSY.				1:1		CHECKED	✓
LRMR LAUNCHER				1:2		APPROVED	
KAVACH MOD-II							
MACHINE TOOL PROTOTYPE FACTORY				REPLACED BY		APPROVED	
AMBERNATH				REPLACED FOR		DRAWING No. DW-1108-5700-12	