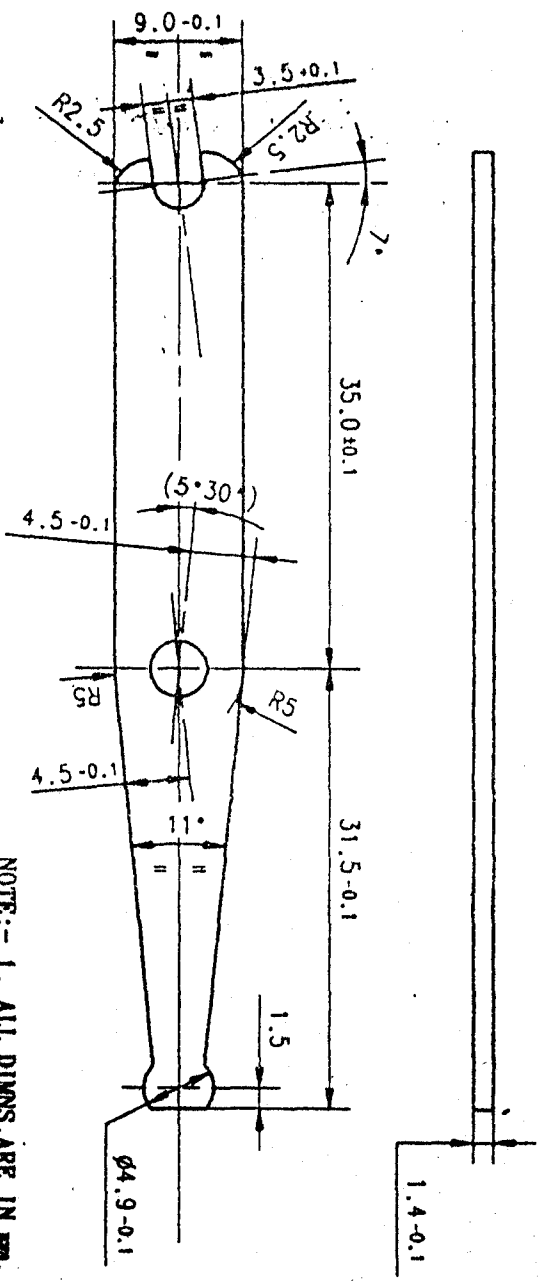


(P. R. B. STALS)
 DEPT. MANAGER
 FOR GENERAL MANAGER



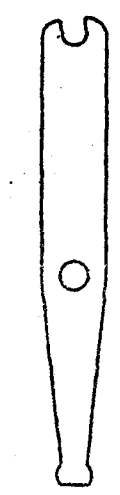
HOS/ASSY
 01-9-10
 P.R.S.

NOTE:- 1. ALL DIMS. ARE IN MM.

- 2. ALL SHARP EDGES & BURRS ARE TO BE REMOVED
- 3. ALL UNTOLERATED DIMS. ARE TO BE STRICTLY MAINTAIN

MATERIAL :- STEEL TO SPEC. BS:970 EN-42 OR BS 1449, PT-11, 1982 CS 30
 TREATMENT :- HRD. & TEMP. 2-450 H.V
 FINISH :- PHOSPHATED TO SPEC. JSS 0465/01-1988 CLASS-II OIL FINISH.

ASSY. DRAWING NO. 700



SCALE:-1:1

GEN. TOL. AS PER IS:2102 MEDIUM CLASS				
ADMC	0.5	3	6	30
LP TO	3	6	30	120
DEVIATION	±0.1	±0.1	±0.2	±0.3

INDIAN ORDNANCE FACTORIES

RIFLE FACTORY
ISHAPORE

SPORTING RIFLE 30 06

SCALE
2:1

2010	NAME	DATE
DEN.	Munish	30/09/10
DRN.		
CKD.		
APPD.		
DRAWING NUMBER		