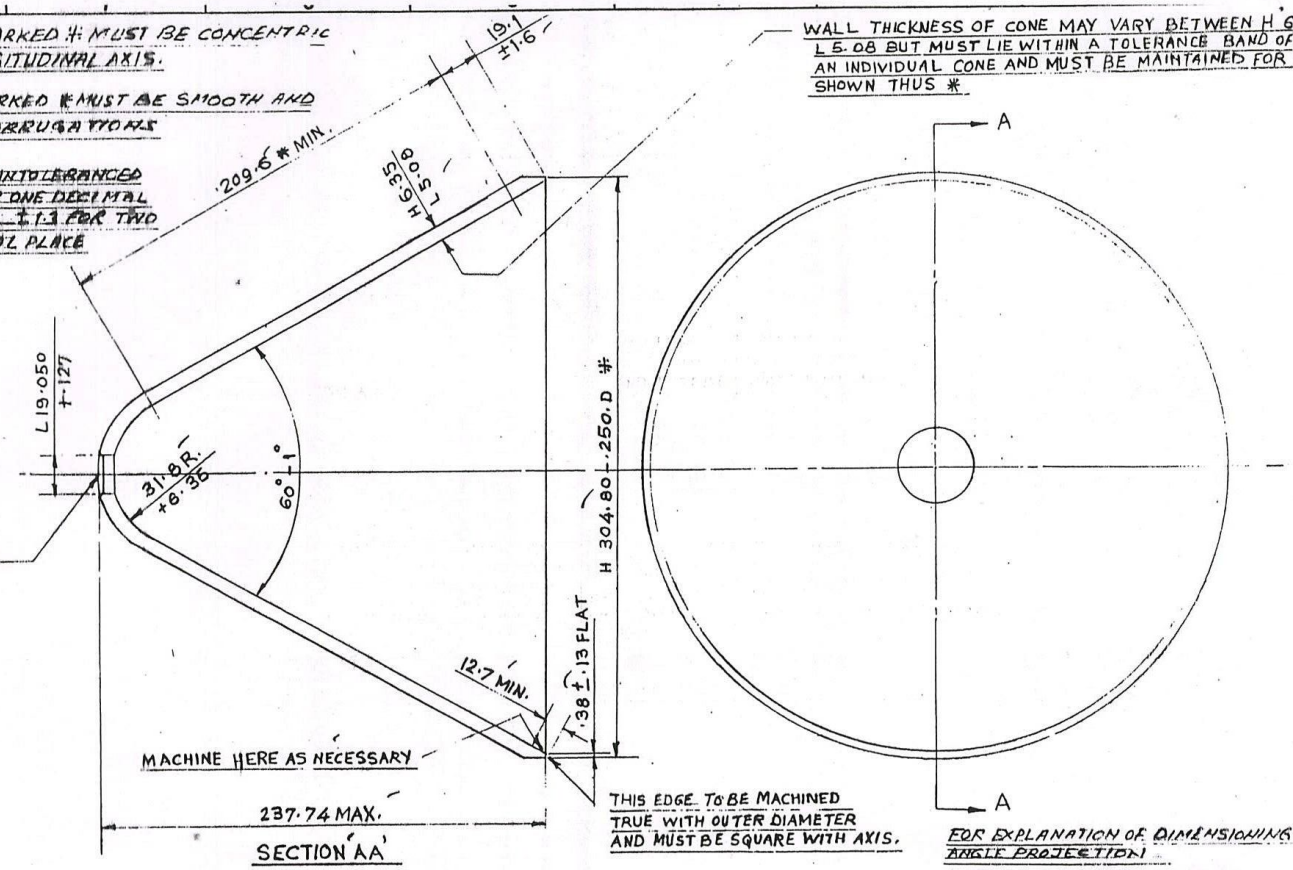
DIMENTION MARKED ‡ MUST BE CONCENTRIC WITH THE LONGITUDINAL AXIS.

DIMENTION MARKED * MUST BE SMOOTH AND FREE FROM CORRUGATIONS

TOLERANCE ON UNTOLERANCED DIMENTION FOR ONE DECIMAL PLACE ± 1.3 FOR TWO OR MORE DECIMAL PLACE ± 0.13

WALL THICKNESS OF CONE MAY VARY BETWEEN H 6.35, AND L 5.08 BUT MUST LIE WITHIN A TOLERANCE BAND OF ± 0.38 ON AN INDIVIDUAL CONE AND MUST BE MAINTAINED FOR THE LENGTH SHOWN THUS *



SECTION 'AA'

THIS EDGE TO BE MACHINED TRUE WITH OUTER DIAMETER AND MUST BE SQUARE WITH AXIS.

FOR EXPLANATION OF DIMENSIONING ETC, SEE ANGLE PROJECTION

DIMENSIONS ARE IN mm

MATERIAL *

STEEL B.S. 1449 : Pt 1 : 1983 GRADE KHR 43/25 ALTERNATIVELY CONES MAY BE MANUFACTURED BY FORGING METHOD FROM STEEL BAR TO SPECN. B.S. 970 Pt. 1 : 1983 GR 070 M20

TRACED FROM ORIGINAL DRG. SEALED BY CQA (AMMN) PUNE D.C.I. 18438-A (")

DATE	AUTHORITY	REVISION	SIGN
24.7.90 24.7.75	DC No. 34922-A	MATERIAL AMENDED RETRACED WITHOUT CHANGE PREVIOUS B.C.S(1) No. 18438-A, 24765-A, 27250-A, 28817-A, 29178-A, 30002-A, 30140-A, 31157-A, & 31480-A.	S.H. SIG AHSP / S.H. SIG D.O.

DRG SEALED :- 19-11-45

D.O.C.I (A)

ITEM	DESCRIPTION	NO. OFF	* MATL.	TREATMENT	REMARK

CONE

CHARGE, DEMOLITION NO. 11, 30 LB

REF. DRG NO. D.2(L) 961/E/326

AHSP :- C I (A) KIRKEE

199 2001	SIGN	DATE
DRN/TRC	[signature]	6/6/2001
CHD	[signature]	30/6
F/DO	[signature]	30/6
APPD	[signature]	9/7

SCALE N.T.S

ORDNANCE FACTORY BHUSAWAL

DRG NO. OFB/C/1443