PRE-QUALIFICATION CRITERIA FOR TRADE ASSISTANCE OF EXHAUST CAM SHAFT OF V 46-6 FOR OPN 50 WHIRILING OPERATION

1. The firm should have whiriling machine (or) turn mill centre (or) any other special machine to carry out cam lobe and journal rough milling operation as specified in operation 50 of process sheet of 307-21-1A V46-6 exhaust cam shaft.
2. The firm should have capacity to make at least 150 Nos/month in order to meet the requirement of EFA.
3. The firm should have inspection facility to check the cam lobe profile (or) should have the up with good inspection agency.
4. The firm should have inspection facility including surface table, vernier caliper micro meter etc to check geometrical parameters as per drawing.
5. The firm should have suitable stand by power back up system
6. The firm should have adequate technical knowledge/skill of staffs /workmen to carry out machining the subject components.

PRE-QUALIFICATION CRITERIA FOR TRADE ASSISTANCE OF INLET CAM SHAFT OF V 46-6 FOR OPN 50 WHIRILING OPERATION

1. The firm should have whiriling machine (or) turn mill centre (or) any other special machine to carry out cam lobe and journal rough milling operation as specified in operation 50 of process sheet of 307-06-4A V46-6 Inlet cam shaft.
2. The firm should have capacity to make at least 150 Nos/month in order to meet the requirement of EFA.
3. The firm should have inspection facility to check the cam lobe profile (or) should have the up with good inspection agency.
4. The firm should have inspection facility including surface table, vernier caliper micro meter etc to check geometrical parameters as per drawing.
5. The firm should have suitable stand by power back up system
6. The firm should have adequate technical knowledge/skill of staffs /workmen to carry out machining the subject components.

XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX