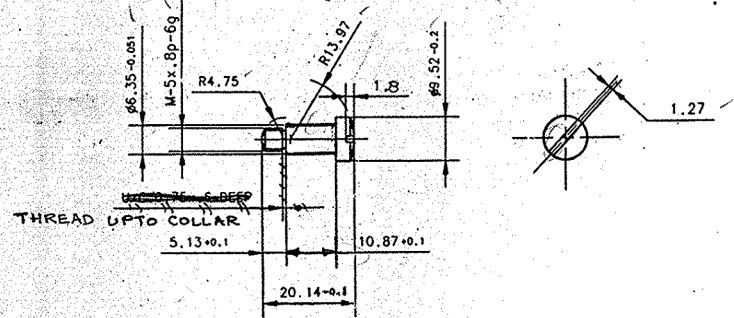


DRG. NO. 29P 0051

DIMENSIONS ARE IN mm.
 INFORMATION MARKED THUS 'T' TO BE MARKED ON
 UNTOLERATED DIMENSIONS AS PER IS. 2102 (MEDIUM)

MAJ. DIA. 5.0 ^{-0.174} _{-0.024}
 EFF. DIA. 4.480 ^{-0.119} _{-0.024}
 MIN. DIA. 4.018 ^{-0.177} _{-0.024}



NOTE :- THE HEAD OF THE SCREW TO BE TURNED FROM
 THE WIRE OR BAR AND NOT SPUN OR SET UP

MATERIAL :- STEEL BS 970 Pt.1:1983 GR.045 M-10

TREATMENT :- HARDENED & TEMPERED TO H.V. 300-400

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01:1988
 CLASS II OIL FINISH

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
DA. NO. 8996/14 DDO/01 29-5-09 14-09		SUB: <u>SCREW BAND INNER</u>		SCALE 2:1	
	TRACED	FOR:		STORE DRG. NO.	
	DRAWN <i>[Signature]</i>	OF: <u>.315" SPORTING RIFLE</u>		OPERATION NO.	
	CHECKED <i>[Signature]</i>	DES. REF. NO: ^{SP-51} <u>DS CAT No. 1105-001662</u>			
	ROIC/D&DO <i>[Signature]</i> PROD. OFFICER DIV. OFFICER D&DO	DRG. NO: <u>29P 0051*</u>			
AMENDMENTS	SIG. & DATE APPROVED ON:	ORDNANCE FACTORY TIRUCHIRAPALLI-16.		SHEETS: SHEET NO:	

Alt. steel BS: 970 Pt.1 83 Gr. 070 MSS (En. 9)
 to Precision Fasteners India Pvt Ltd. 20/2/09