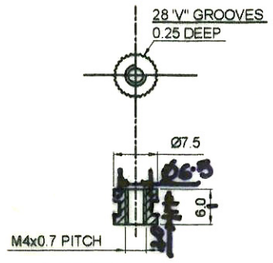
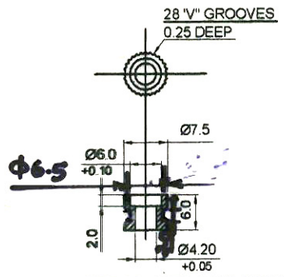
DRG.No. — PHMK-III-8 SA, PHMK-III-9 SA, PHMK-III-8-1 & PHMK-III-9-1

NO. QS/ISO-9000/DO/01
REV. NO. 00-DT. 09-06-2001

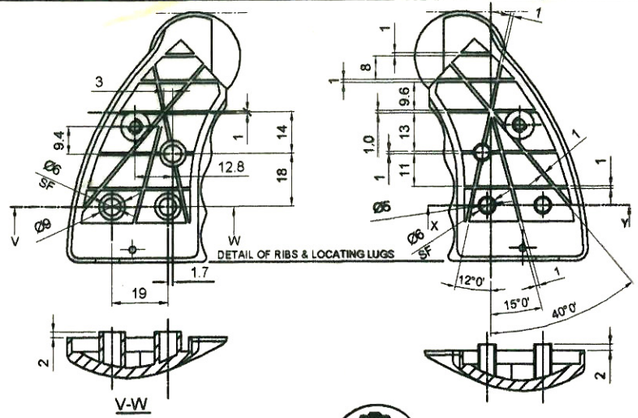
DATE	D.A.No.	NATURE	JWM/ STD. CELL
26.4.11	09/11	PH-8-1 & PH-9-1 REDESIGNED.	



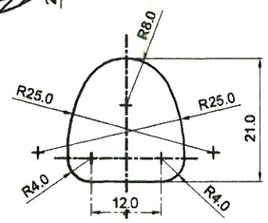
INSERT DRG.No.-PH8-1
SCALE :-2:1
MATERIAL :- BS 970 Pt. 1:1983 Gd.070 M20
PROTECTIVE FINISH :- PHOSPHATED TO SPECN:-
JSS-0465-01:1988 CLASS II (ACCELERATED) OIL FINISH



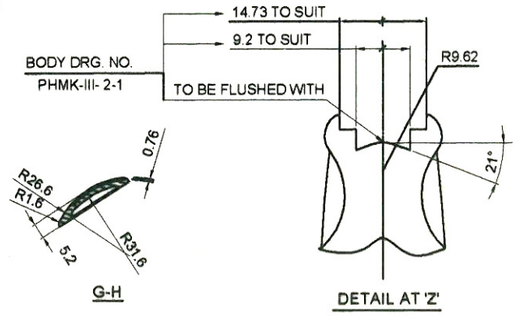
INSERT COUNTER SUNK DRG.No.-PH9-1
SCALE -2:1
MATERIAL :- BS 970 Pt. 1:1983 Gd.070 M55
PROTECTIVE FINISH :- PHOSPHATED TO SPECN:-
JSS-0465-01:1988 CLASS II (ACCELERATED) OIL FINISH



ASHOKA EMBLEM SHOULD BE
CENTER OF BLOCK-"A"
SCALE :-2:1



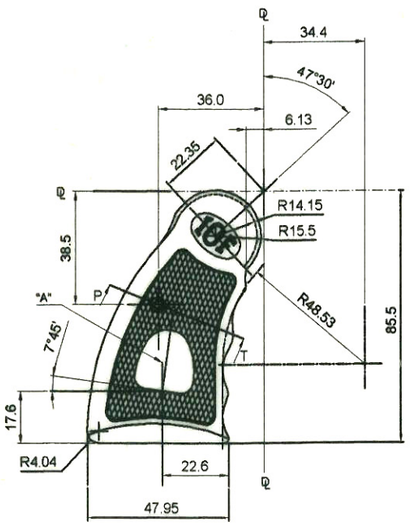
DETAIL OF BLOCK- "A"
SCALE :- 2:1

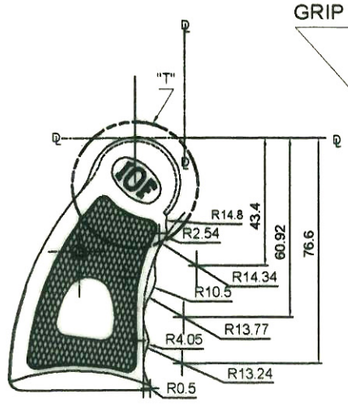


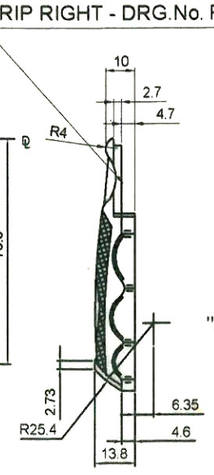
G-H

DETAIL AT 'Z'

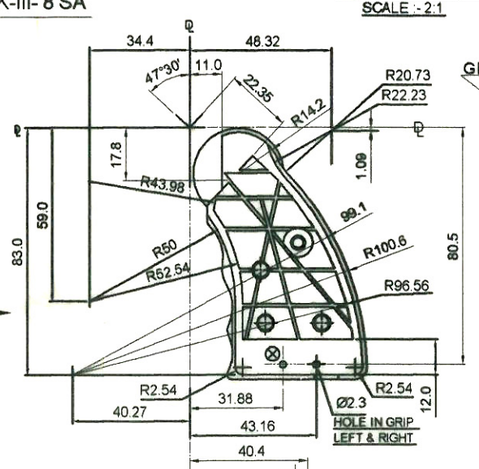
GRIP RIGHT - DRG.No. PHMK-III- 8 SA





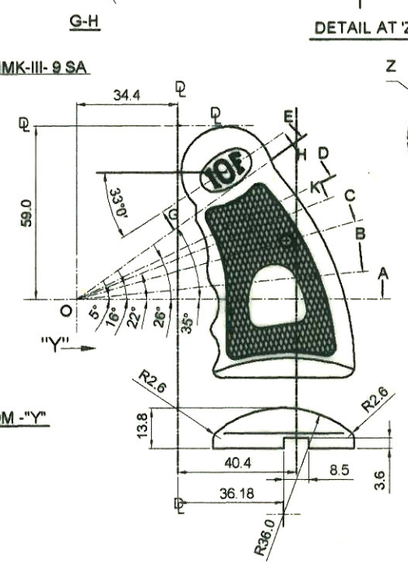


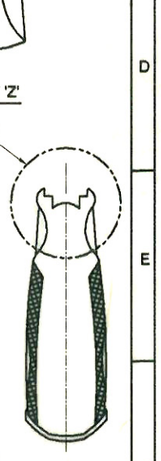
VIEW FROM -"X"



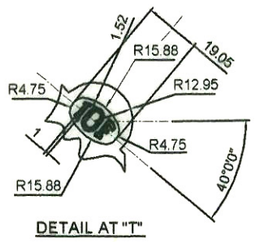
VIEW FROM -"Y"

GRIP LEFT - DRG.No. PHMK-III- 9 SA

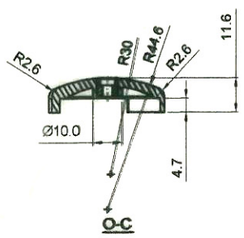




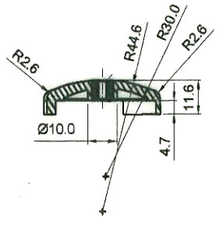
ASSEMBLED VIEW



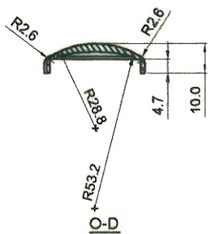
DETAIL AT "T"



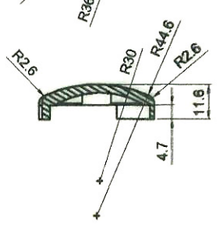
O-C



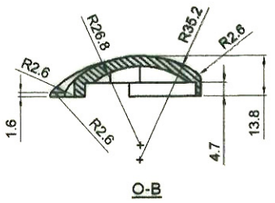
P-T



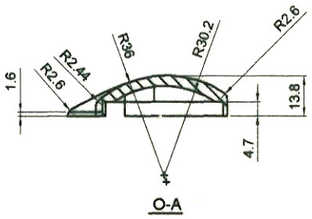
O-D



0-K



O-B



O-A

MATERIAL FOR GRIP LEFT & RIGHT :- MOULDING POWDER,MOULDING PLASTIC(PHENOLIC) TO SPECN JSS-1097 Gr.Z60/6 OR NYLON 66 GP WITHOUT GLASS FIBER TO SPECN.DEF STAN. 93-8/1
COLOUR :- BLACK

NOTE :- 1- INSERT DRG.No.-PH8/1ALT/1 & INSERT COUNTER SUNK DRG.No.-PH9/1ALT/1 TO BE MOULDED IN POSITION
2- MANUFACTURER'S INITIAL,BATCH NO.&DATE OF MANUFACTURE TO BE MARKED ON THE SURFACE MARKED THUS ⊗

DIMENSIONS ARE IN mm.

REVOLVER 32(7.65mm) MK-III
GRIP RIGHT SUB ASSLY &
GRIP LEFT SUB ASSLY

DRAWN	TRACED	CHKD
AMC		
DATE	26-11-2010	
APPROVED	JWM/Std. Cell	27/11/2010

SCALE 1 : 1 (2:1)

SMALL ARMS FACTORY
KANPUR

DRG.NO. PHMK-III-8 SA
PHMK-III-9 SA
PH-8-1 & PH-9-1
SHEET 1 OF 1

ORIGINAL DATE OF APPROVAL 24-05-2006

C:\KALI\MODIFIED GRIP