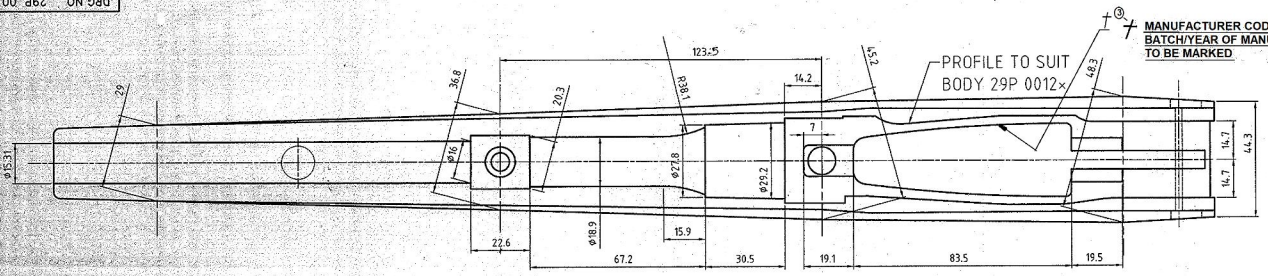
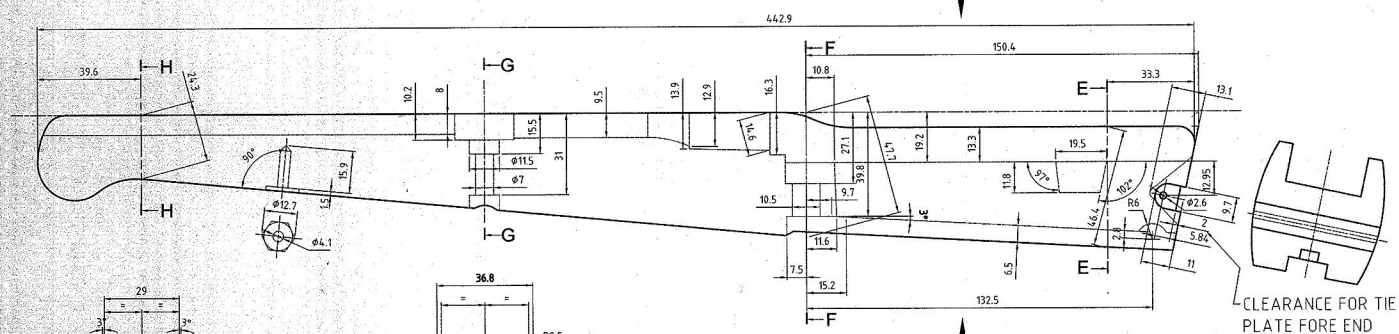
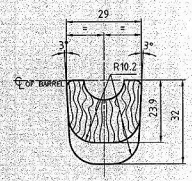
DRG.NO. 29P 0033*3

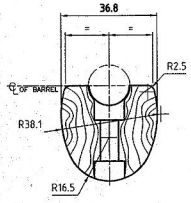




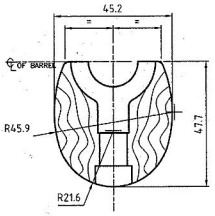
CLEARANCE FOR TIE PLATE FORE END BEFORE FITTING



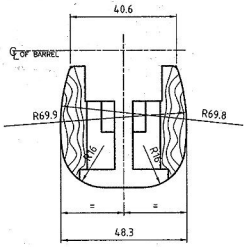
SECTION H-H



SECTION G-G

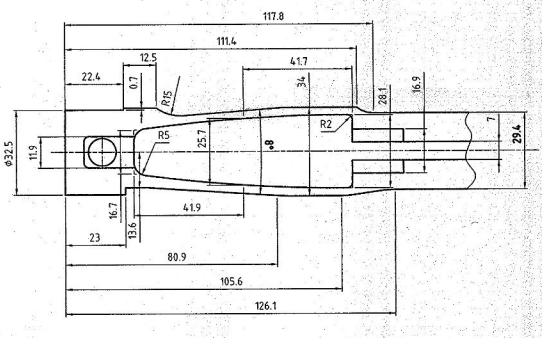


SECTION F-F

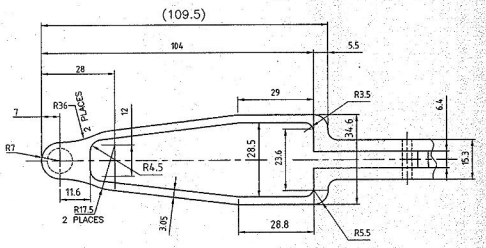


SECTION E-E

VIEW - P

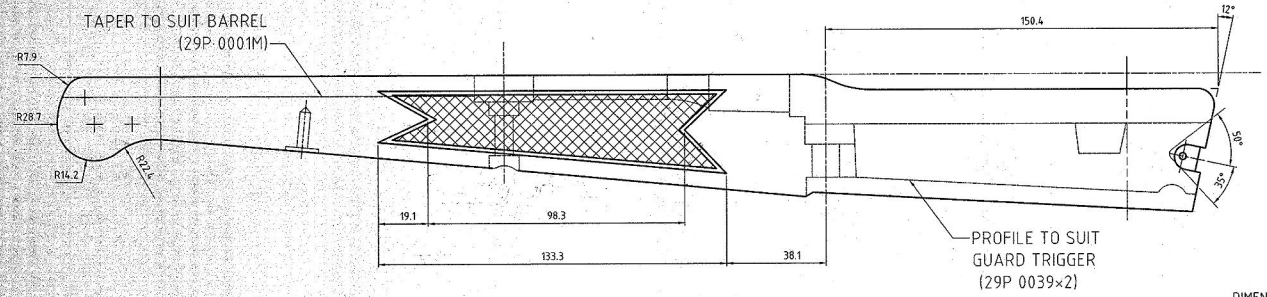


VIEW - Q



NOTE:-

1. WOOD FOR STOCK BUTT (29P 0038*1) AND STOCK FORE END (29P 0033*2) SHOULD BE SIMILAR IN STRUCTURE AND COLOUR.
2. SURFACE TO BE SCRUBBED AND POLISHED BY EMERY.
3. SURFACE PREPARATION SHOULD BE UNIFORM AND FREE FROM IRREGULARITIES.
4. BEFORE STARTING BULK PRODUCTION 10 NUMBERS OF SAMPLES TO BE SUBMITTED FOR FITMENT TRIAL.
5. IMPORTANT PRESERVATION NOTE :- 25mm APPROX. LENGTH FROM BOTH ENDS OF COMPONENT MUST BE DIPPED IN ICI DUCO BEFORE PRESERVATION.



① NEW NEGATIVE PREPARED. OLD NEGATIVE IN AS 3126

MATERIAL:-
MAPPLE WOOD OR WAL NUT

DIMENSIONS ARE IN mm.
IMPORTANT DIMNS. MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON.
UN TOLERATED DIMNS. ASPER IS: 2102(MEDIUM)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

SIGNATURE & DATE.	SUB: STOCK FORE END	SCALE 1:1
TRACED	OF: 0.315" SPORTING RIFLE	STORE DRG.NO.
DRAWN	DES. REF. NO: SP 33 (29P 0033*1)	OPERATION NO.
CHECKED	DRG. NO: 29P 0033*3	
OIC/DDO		
PRODN. OFFICER	ORDNANCE FACTORY TIRUCHIRAPALLI-16.	SHEETS: 01
INV.OFFICER DDO		SHEET NO: 01

② D.A. No. 02/20 D. 26.07.20

①	D.A.NO. 8996/14/DDO/07 10-08-07	Y

AMENDMENTS &DATE

APPROVED ON: 11/8/2007