



COMPUTER GENERATED DRAWINGS MUST NOT BE CORRECTED MANUALLY

NOTE REF	GRID REF	NOTES
N1	F4	ONE ACCESS HOLE IN LINE WITH VALVE SLOT CENTER LINE AND MACHINED WITH Ø3mm CUTTER.
N2	F4	MANUFACTURER'S LOGO AS SHOWN.
N3	F4	10 STUD HOLES EQUALLY SPACED AS SHOWN.
N4	C5	MANUFACTURER'S WHEEL CODE MARKING AS SHOWN.
N5	C6	YEAR & MONTH CODE MARKING AS SHOWN. (TYPICAL)
N6	CB	CONTINUOUS WELD ON BOTH SIDES AS SHOWN.
N7	F5	VALVE SLOT POSITION AS SHOWN.

GENERAL NOTES:-

- TYRE SIZE : 355/90 - 20
- PAINT DETAILS:-
PRIMER - CED
FINISH - OLIVE GREEN

MATERIAL SPECIFICATIONS:-

1.	9.0x20 RIM	EQUIVALENT TO DIN17100 Rst 37-2
2.	WHEEL DISC	EQUIVALENT TO DIN17100 Rst 42-2
3.	LOCKRING	EQUIVALENT TO DIN17100 st 60-2
4.	FLANGE	EQUIVALENT TO DIN17100 st 60-2

BILL OF MATERIALS

SL.No	DESCRIPTION	QTY	REMARKS
4.	FLANGE	1	-
3.	LOCKRING	1	-
2.	DISC	1	-
1.	9.0 x 20 RIM	1	-

OTHER DETAILS

4.	OTHER DETAILS	
3.	FASTENERS	
2.	BRAKE DRUM	
1.	HUB	

CUSTOMER ATTACHMENT DETAILS

SL: NO	DESCRIPTION	PART NO.

SOFTWARE USER:- UNIGRAPHICS

PROJECTION: FIRST ANGLE

SCALE: 1:2

DRWN: B.S

DECD: TNP

APPRD: GM(RAD)

DATE: 29.05.2002

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WHEELS INDIA LTD., CHENNAI - 600 050

WHEEL CODE:- CY 401

TITLE:- WHEEL

SIZE:- 9.0 x 20

CUSTOMER:- ASHOK LEYLAND

DRAWING No. WC 568

ALL DIMENSIONS ARE IN mm, UNLESS OTHERWISE STATED.

FOR INTERPRETATION OF GEOMETRICAL TOLERANCING SYMBOLS USED IN THIS DRAWING, PLEASE REFER TO ISO 1101

ISSUE	A	B	C	D
MOD No.	10789	10892	10921	23462
BY	TNP	TNP	TNP	M.F
DATE	17.09.2009	28.10.2009	13.11.2009	17.05.2017

Supplier Part No	AL Part No	Qty : - Sample	Qty : - Pilot	Production
WC 568	X3801314	-	-	<input checked="" type="checkbox"/>

SURFACE PROTECTION CLASS C AS PER ALS.268.03 (A)

UNLESS OTHERWISE SPECIFIED

TOLERANCES REFER IS:2102; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION

SURFACE PROTECTION TO MEET THE REQUIREMENT OF ALS.268.03

SURFACE FINISH AS PER IS:3073(CLA VALUE)

METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 5H INTERNAL

SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING

BILL OF MATERIALS

APPEARANCE ITEM	ER-DIN	DATE
YES	NO	
FINISHED WEIGHT (APPROX):	0 Kgs	REF PT NO:
SUPERSEDES:	S/A PT NO:	PART
SCALE	NTS	SPEC NO:
		NO.

ALTERATIONS

ALTERATION	ER-DIN DATE	GRADE	SUFFIX
SUPPLIER DRAWING APPROVED SG/SV	16 11 09	-	#.1
DRG RELEASE FOR STAGE III JNR/BSV	07 12 10	-	#.2
PLM ERROR VERSION NOT CHANGED JNR/BSV	ER-DIN-0006140 07-12-10	-	#.4
ACCESS HOLE PROFILE UPDATED IN SUPPLIER DRG & SURFACE PROTECTION NOTE ADDED HARI/BSK	CA-0008535 23.01.18	-	A

AL PLM VAULT

REVISION : A DATE : 25/1/2018 STATUS : RELEASE

STAGE : III ER-DIN NO : CA-0008535 DATE : 25/1/2018

ALTERED BY : sureshkumar.b1 CHECKED BY : SUNDAR.ALVVC

MED APPROVAL : SUNILRAJS APPROVED BY : sundar.alvvc

DIGITALLY SIGNED. PHYSICAL SIGNATURE NOT REQUIRED

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL /DATE	APPROVED/ DATE	STDS APP/ DATE
RAMESH 30.06.2002	SN 30.06.2002	-	-	-

MATERIAL NA

HEAT TREATMENT -

REMARKS STALLION MK IV

DESCRIPTION DISC WHEEL 9.0 X 20

PART NO. X 3 8 0 1 3 1 4 A

SHEET NO:1..... OF... 1..... A3