

A 2. Eq. material: - Double Rubberized water proof fabric to IS-6110-83 and physical properties - Break load: - Breaking load of the fabric for strip with dimension 50x200mm for base looking and welt shall not be less than 190kg/g. The mass of fabric 1m² shall be 560 to 690gms. fabric shall be free from blisters peeling of the rubber and cloth layer pinholes unbused folds torn places, textile defect along the edge from each exceeding 10mm from edge and other harmful defect reducing the physical and mechanical characteristics of the fabric.

Reverse Side
оборотная сторона
PLEASE SEE OVERLEAF SKETCH
TECHNICAL CONDITIONS

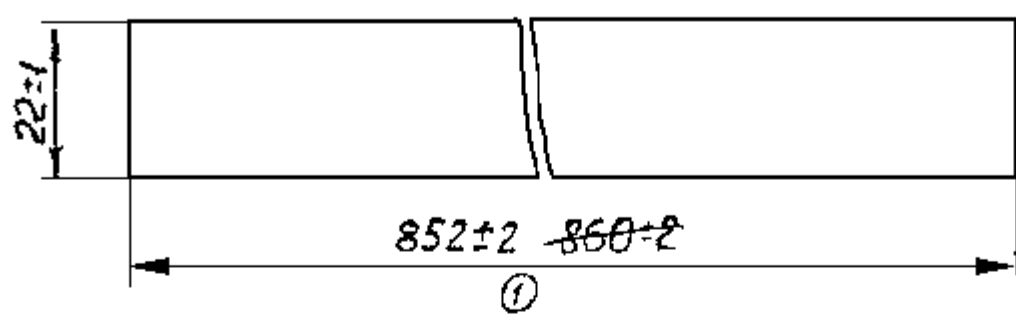
104
64

1. Unspecified limit deviations of sizes are ±1.5 mm.

| | | |
|------------------------|--|----------|
| 18114-W dt: 22-9-95 | Prov Sealing cancelled & Dry sealed. | |
| 17915-W dt: 8-3-94 | Layer entries deleted and Eq. material is added at SNO: 2. | A |
| DCI NO | NATURE OF AMENDMENT | ISSUE NO |

| | |
|--|---------------------------|
| 675-64-375 | |
| CONTOUR | WEIGHT SCALE 0.254 1:1 |
| RUBBERIZED CLOTH No. 23 TY 38-005136-72 | SHT 1 SHTS 1 |

675-64-382



TECHNICAL CONDITIONS

⌘Vinylis leather-T, B0-1, brown or black, base: shoe cloth, art. 6995, TOCT 23367-78.

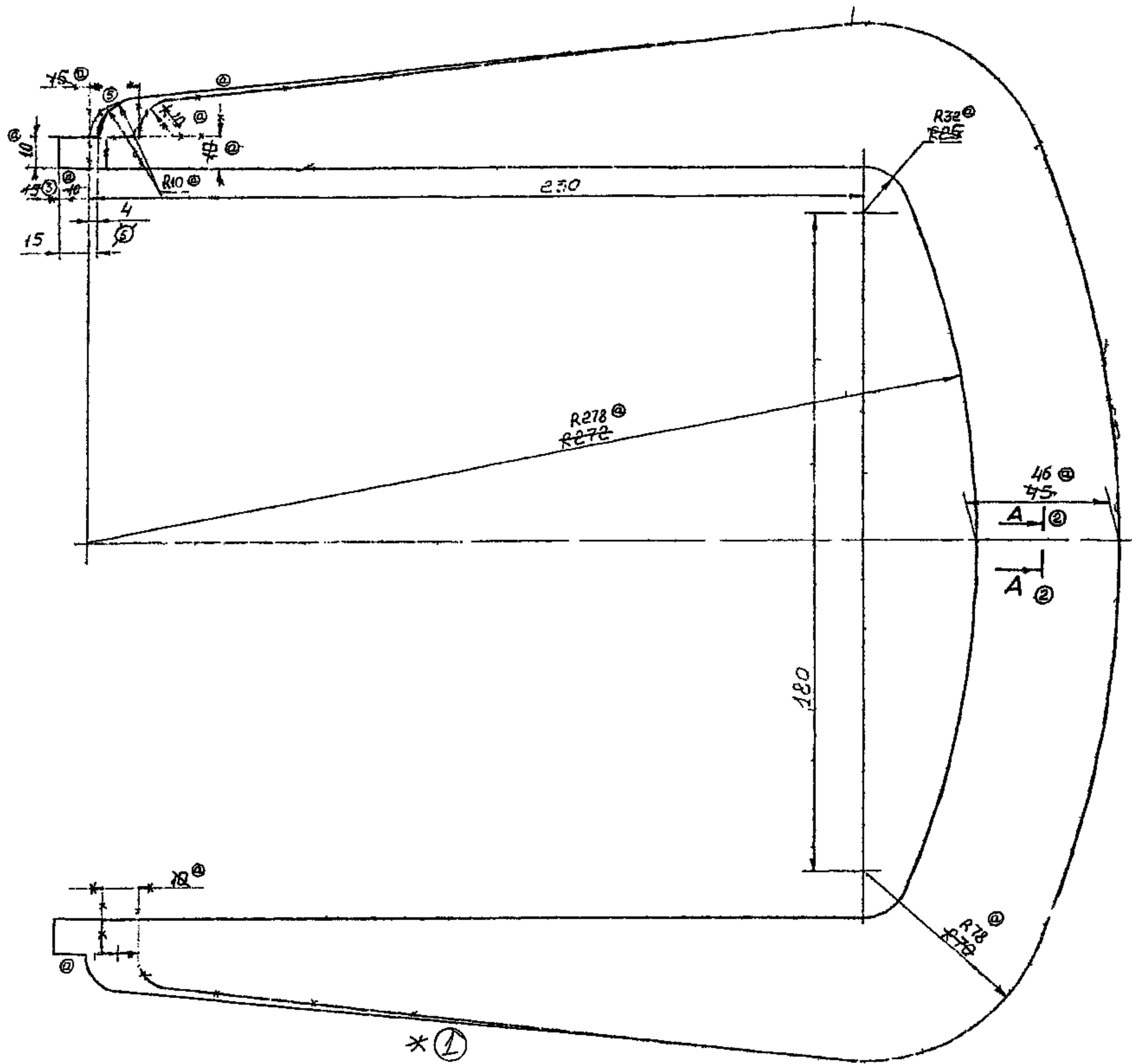
APPROVED *[Signature]*
 CHECKED *[Signature]*
 CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

675-64-382

STRIP

LEATHER ⌘

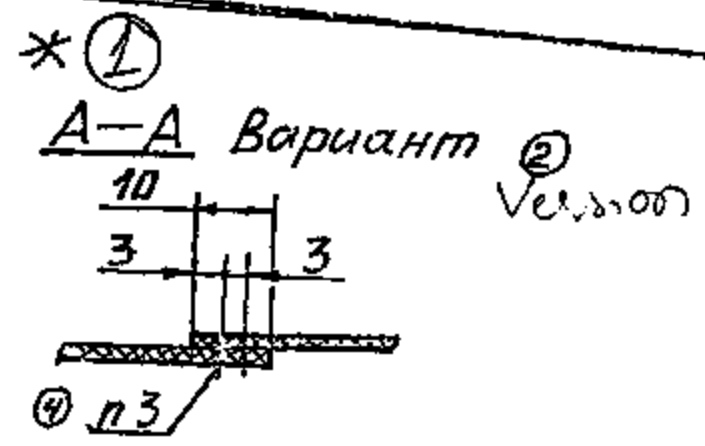
| | | WEIGHT | SCALE |
|-----|---|--------|-------|
| | | 0.009 | 1:1 |
| SHT | 1 | SHTS | 1 |



TECHNICAL CONDITIONS

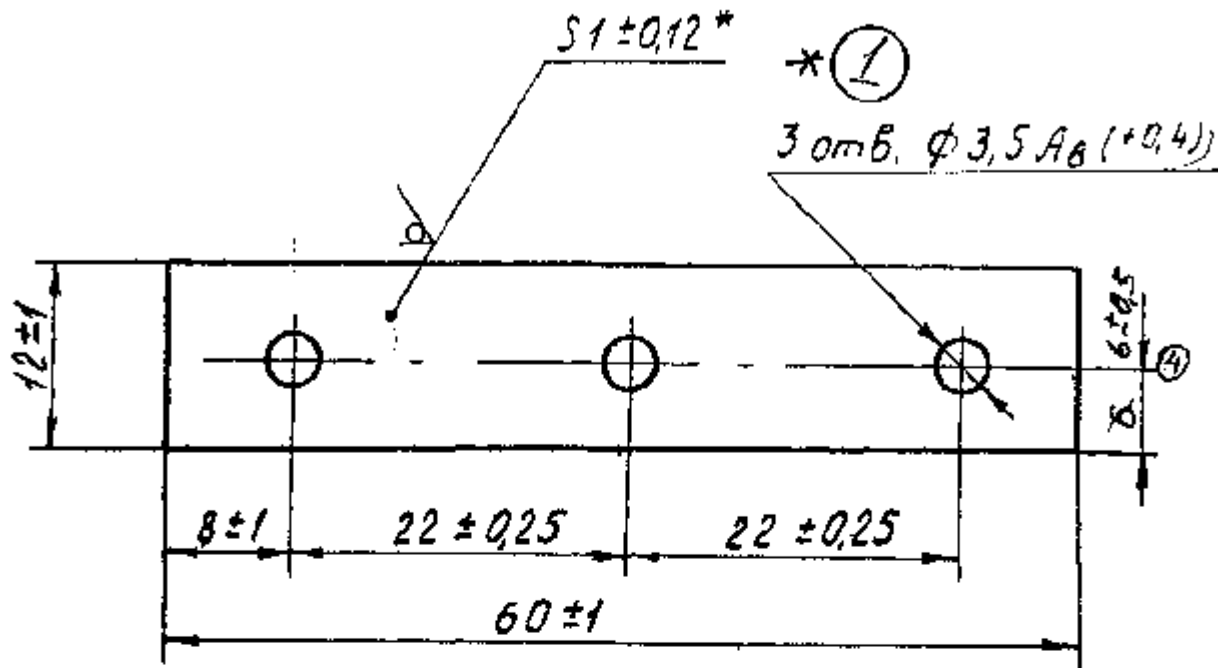
1. Limit deviations of sizes are ± 1.5 mm
2. Shoulder not exceeding 1 mm is permissible at mating points of the radii.
3. Cotton threads No. 1, khaki, ГОСТ 6309-80, or threads No. 1, black, ГОСТ 6309-80.

* (1) Version



| | | | | |
|---|--|-------------------|--------|-------|
| APPROVED | ✗ | 675-64-383 | | |
| CHECKED | | RIB | WEIGHT | SCALE |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | RUBBERIZED CLOTH No 23M TY 38-005136-73 | | 0.018 | 1:1 |
| | | SHT 1 SHTS 1 | | |

Высотинный подлинник N-1



\textcircled{A} 4. Equivalent material is DD or D to IS:1079 or IS:513

TECHNICAL CONDITIONS

1. Material substitute: steel sheet, grades 08 kn, 10 kn, ГОСТ 1050-74.
2. Coating: zink plating with subsequent chromate treatment, 15. Remove hydrogen embrittlement.
3. \textcircled{A} Reference size.

* $\textcircled{1}$ 3 holes ϕ 3.5Ag (+0.4)

| | | |
|--|-------------------|------------------------------------|
| 06330 - ICV <i>Subst</i> 23 JUN 92 | \textcircled{A} | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DCID No. & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

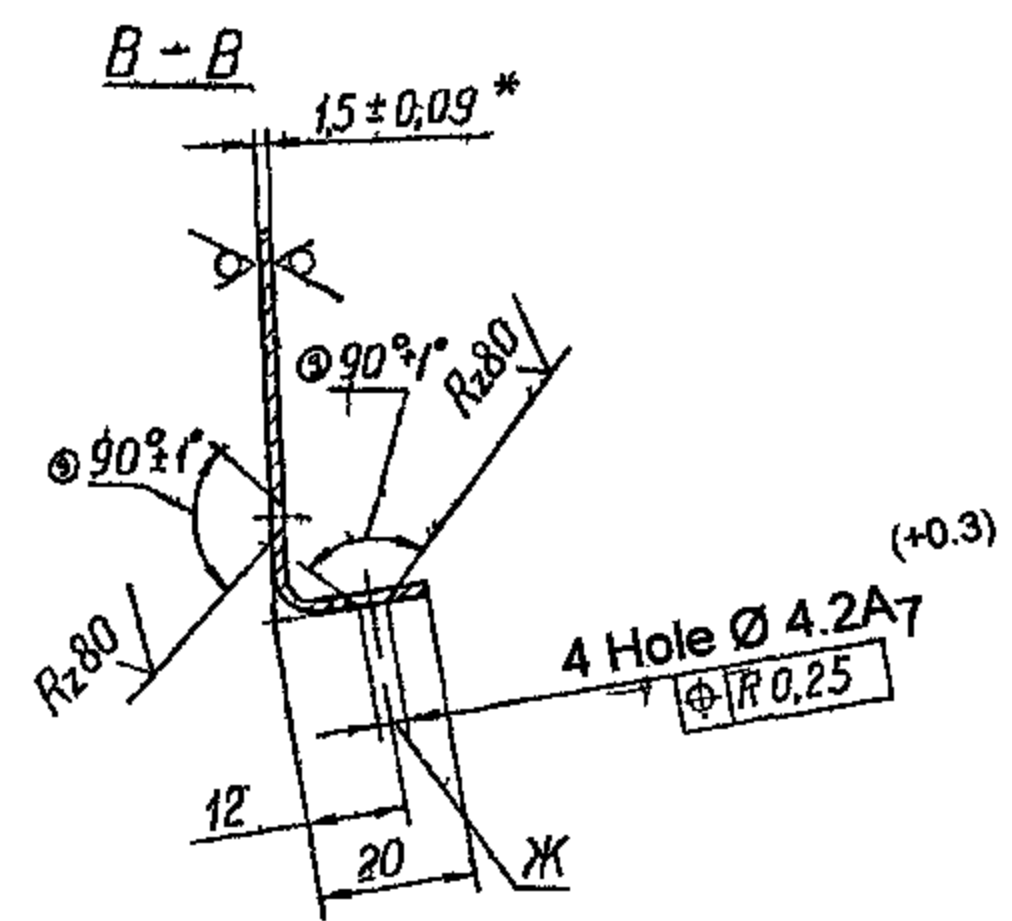
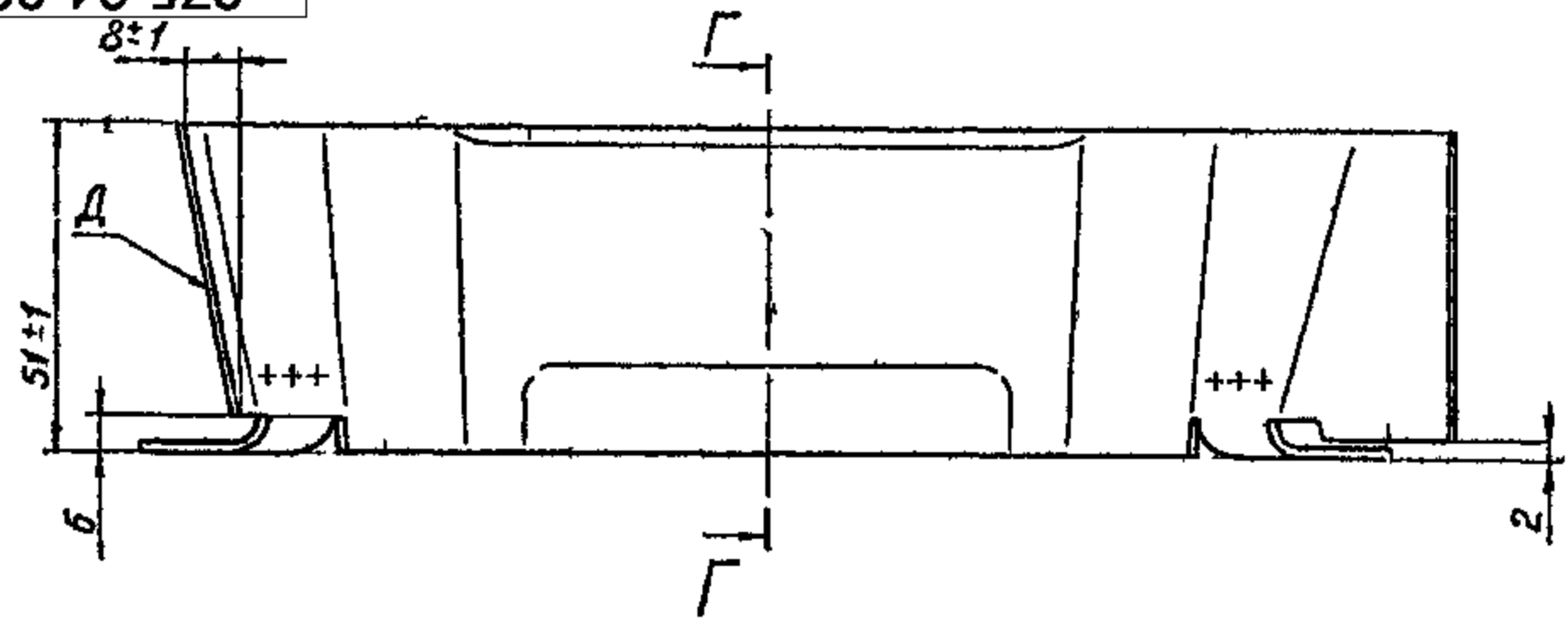
APPROVED
CHECKED
CONTROLLERATE OF QUALITY ASSURANCE (ICV)

675-64-391

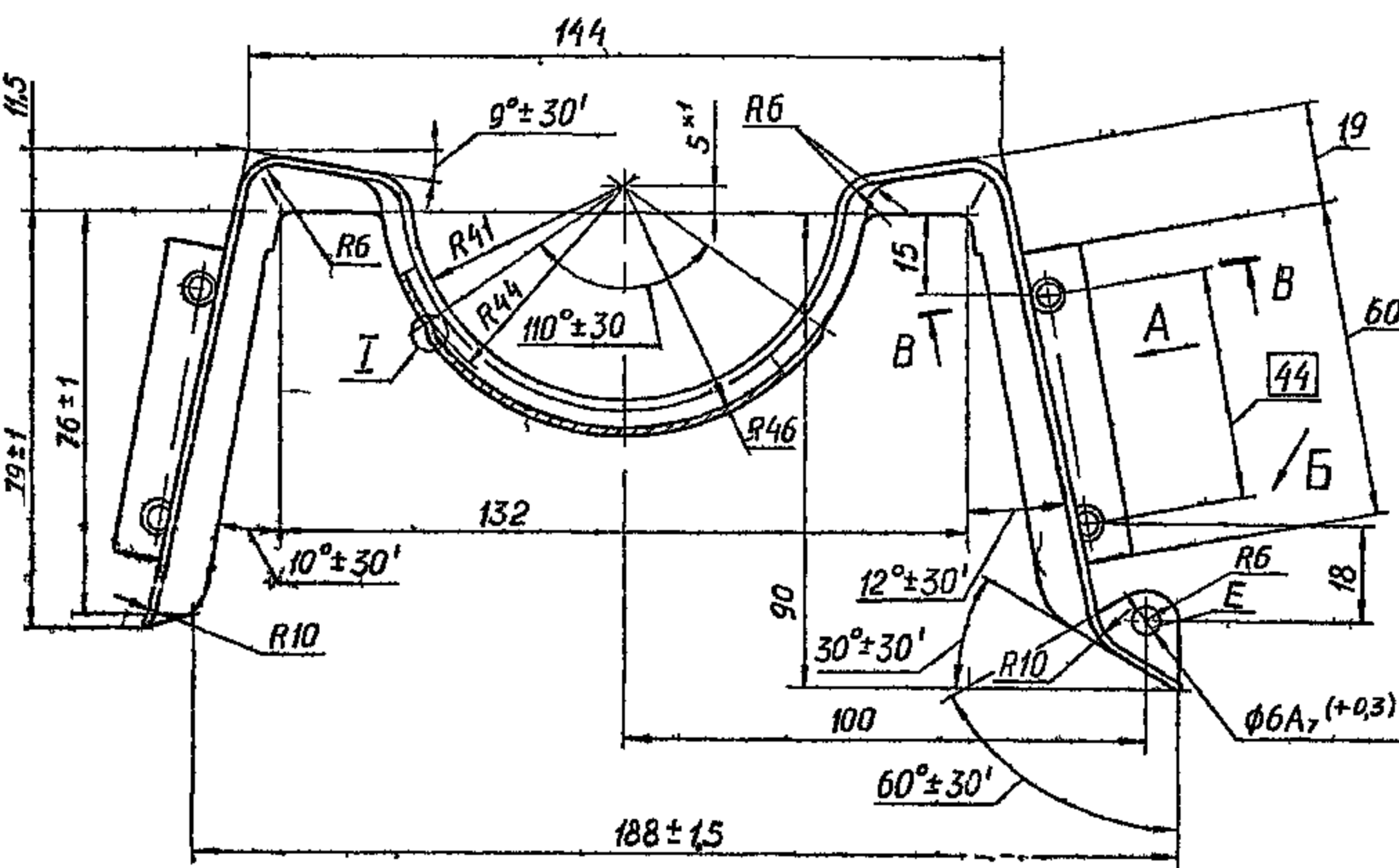
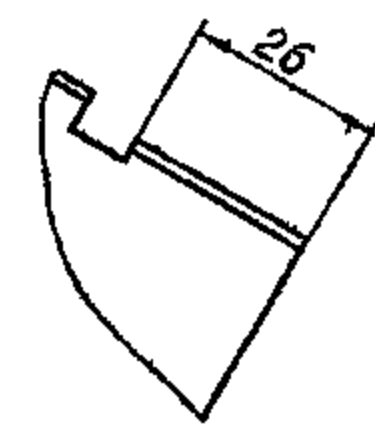
STRAP

| | |
|--------|--------|
| WEIGHT | SCALE |
| 0.006 | 2:1 |
| SHT 1 | SHTS 1 |

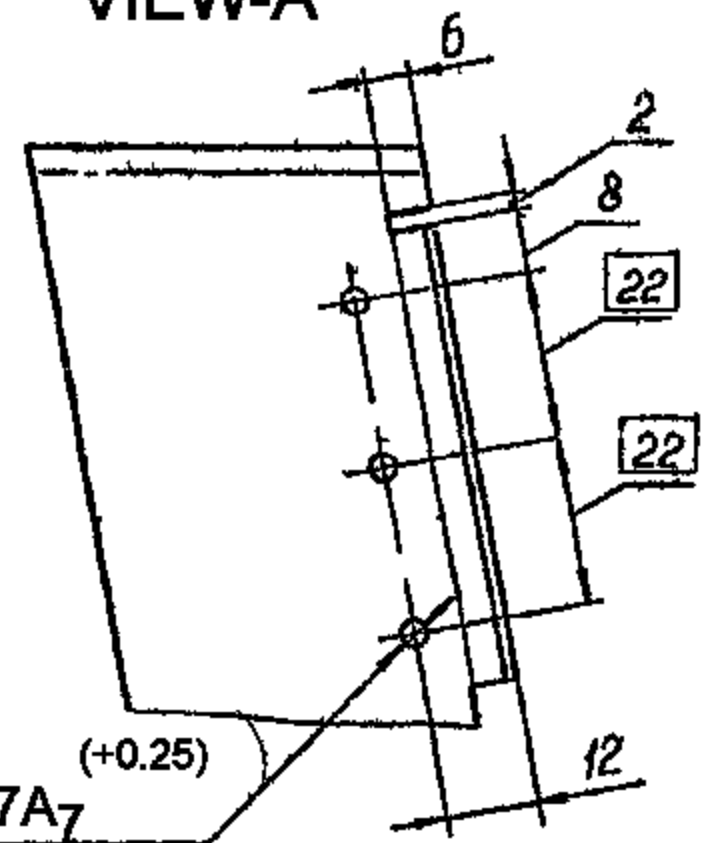
SHEET Б-119-0-1-0 ГОСТ 19903-74
5-II-10 ГОСТ 16523-70



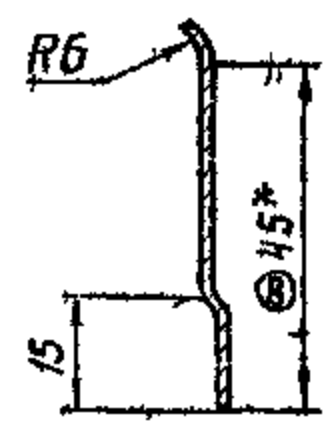
VIEW - B



VIEW-A



6 Hole \varnothing 2.7A7
 ± 0.25



Ⓐ Equivalent material is 403517 or 405517 to BS:1449 Part 2.

TECHNICAL CONDITIONS

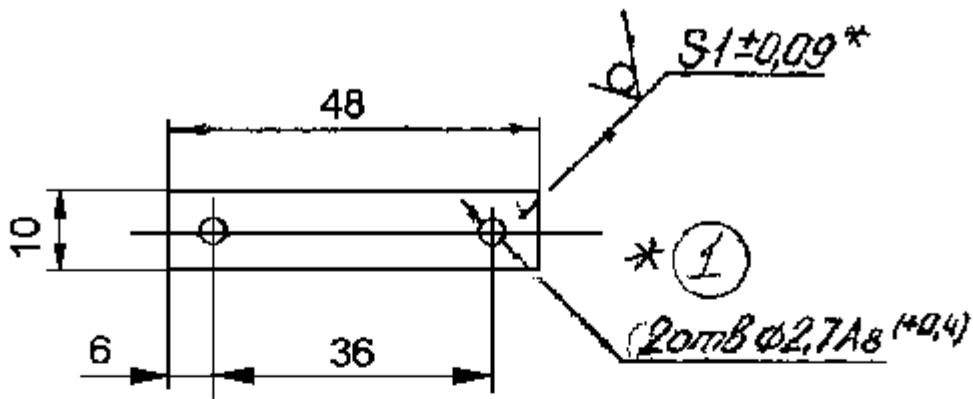
1. Material substitute: steel sheet 12X13H10T, ГОСТ 5632-72.
2. Unspecified limit deviations of sizes are ± 0.5 mm.
3. Unspecified forging radii are not to exceed 3 mm.
4. Reference size.
5. Provide the size by the tool.
6. Geometry of surface I may be distorted.
7. The part profile may be checked with the aid of a template having set the part as to holes E and K.

| | | |
|--------------------------|-------|------------------------------------|
| 00380 - ICV 28 JUN 82 | Ⓐ | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DC(D) No. & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

| | |
|--|---|
| APPROVED | / |
| CHECKED | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | |

| | | | |
|--|--|--------|--------|
| 675-64-394 | | | |
| SHEET | | WEIGHT | SCALE |
| A-0-ПН-1-5 ГОСТ 19904-74 12X13-M3a ГОСТ 5582-75 | | 0.25 | 1:1 |
| | | SHT 1 | SHTS 1 |

Rz320
 ✓ (✓)



TECHNICAL CONDITIONS

1. Material substitute: steel sheet, grades 08kп, 10kп, ГОСТ 1050-74.
2. Unspecified limit deviations of sizes are ± 0.5 mm.
3. Coating: zink plating with subsequent chromate treatment, 9. Remove hydrogen embrittlement.
4. * Reference size.

* (1) 2 holes $\phi 2.7A8 (+0.4)$

Ⓐ 5. Equivalent material is DD or D to IS:1079 or IS:513.

| | |
|---|------------------------------------|
| 00330 - ICV <i>Suly</i> 13 JUN 92 | NOTE FOR EQUIVALENT MATERIAL ADDED |
| BCID No. DATE | ISSUE |
| AMENDMENTS | |

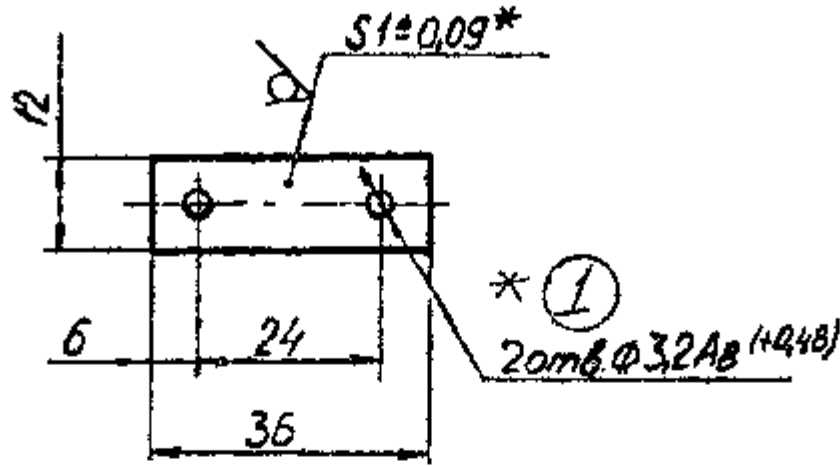
APPROVED *[Signature]*
 CHECKED *[Signature]*
 CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

675-64-395

STRAP

| | |
|--------|--------|
| WEIGHT | SCALE |
| 0.004 | 1:1 |
| SHT 1 | SHTS 1 |

SHEET A-III-0-1-0 ГОСТ19904-74
 5-II-C-10 ГОСТ16523-70



Ⓐ 5 Equivalent material is DD or D to AS:1079 or IS:513.

TECHNICAL CONDITIONS

1. Material substitute: steel sheet, grades 08kr, 10kr, ГОСТ 1050-74.
2. Unspecified limit deviations of sizes are ± 0.5 mm.
3. Coating: zinc plating with subsequent chromate treatment, 9. Remove hydrogen embrittlement.
4. *Reference size.

* (1) 2 holes $\phi 3.2A_8 (+0.48)$

| | | |
|--|---|--------|
| 00380 - ICV <i>Entry</i> 23 JUN 92 | NOTE FOR EQUIVALENT MATERIAL ADDED Ⓐ | |
| DCID No. & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

APPROVED *[Signature]*
CHECKED *[Signature]*
CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

675-64-397

STRAP

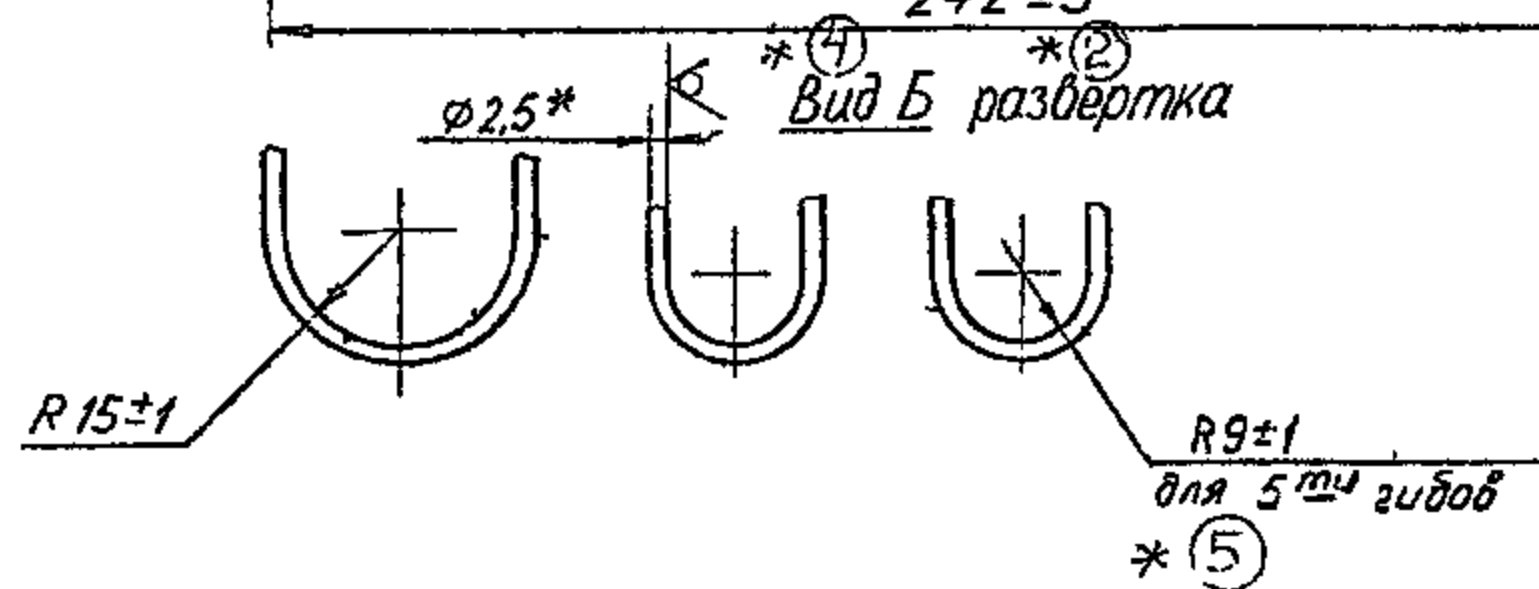
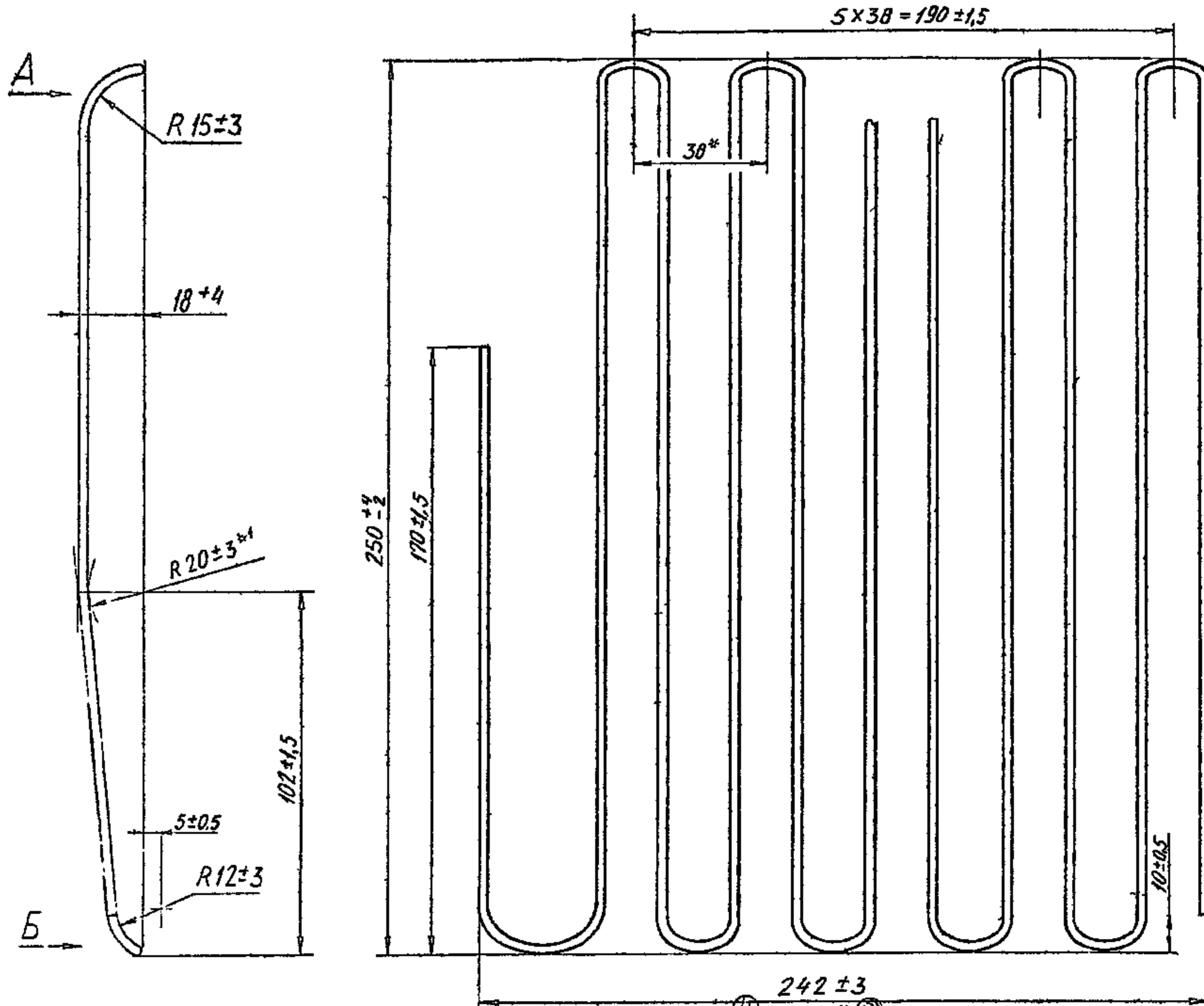
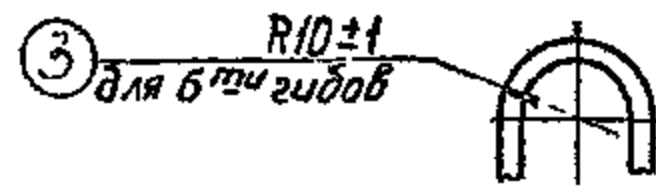
| | |
|--------|--------|
| WEIGHT | SCALE |
| 0.003 | 1:1 |
| SHT 1 | SHTS 1 |

SHEET A-JY-0-10 ГОСТ 19904-74
5-II-Г-10 ГОСТ 16523-70

* (1) Вид А
* (2) развертка

675-64-402 изображено @ (6)*
675-64-402-01 зеркальное отражение (7)*

Rz160



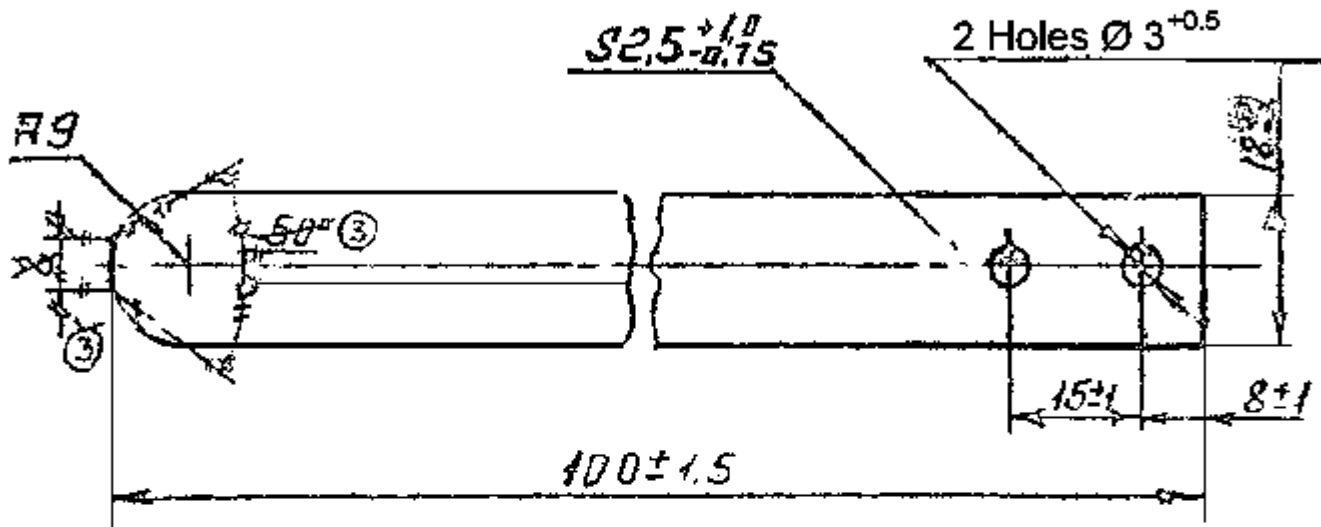
TECHNICAL CONDITIONS

1. Coating: Electrolysis phosphate-plating, chrome-plating with subsequent impregnated with preservation oil K-17, ГОСТ 10877-76 according to Instructions 053.25289.00002 or varnish KO-815, ГОСТ 11066-74.
2. ^HReference sizes.
3. ^{H1} Provide the size with the tools.

- * (1) View A
- * (2) developed
- * (3) for 6 bends
- * (4) View B
- * (5) for 5 bends
- * (6) given
- * (7) mirror reflection

| | | | |
|--|--|------------------------------|--------|
| APPROVED | | 675-64-402 | |
| CHECKED | | WRIGHT | SCALE |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | SPRING | |
| | | 0.12 | 1:1 |
| | | SHT 1 | SHTS 1 |
| | | WIRE IIA-2-5 ГОСТ 9389-75 | |

675-64-403



TECHNICAL CONDITIONS

1. Material substitute: harness leather, type K, ГOCT 1904-81, and industrial leather, type B (chrome and FXC tanned), ГOCT 20836-75.
2. Pigskin leather is not allowed.
3. Other requirements are to be in accordance with TV 38.105816-75.

APPROVED

CHECKED

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

675-64-403

BELT

HARNESS LEATHER, TYPE K
ГOCT 1904-81

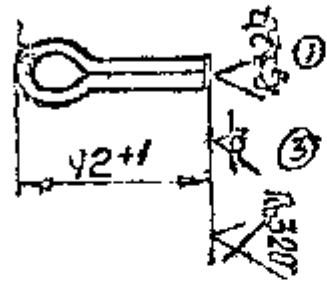
WEIGHT SCALE

0.003 2:1

SHT 1 SHTS 1

675-64-404

১/১ (১) ৩



APPROVED

CHECKED

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

675-64-404

COTTER PIN

COTTER PIN BLANK
2.5x16x019, TOCT 397-79

WEIGHT

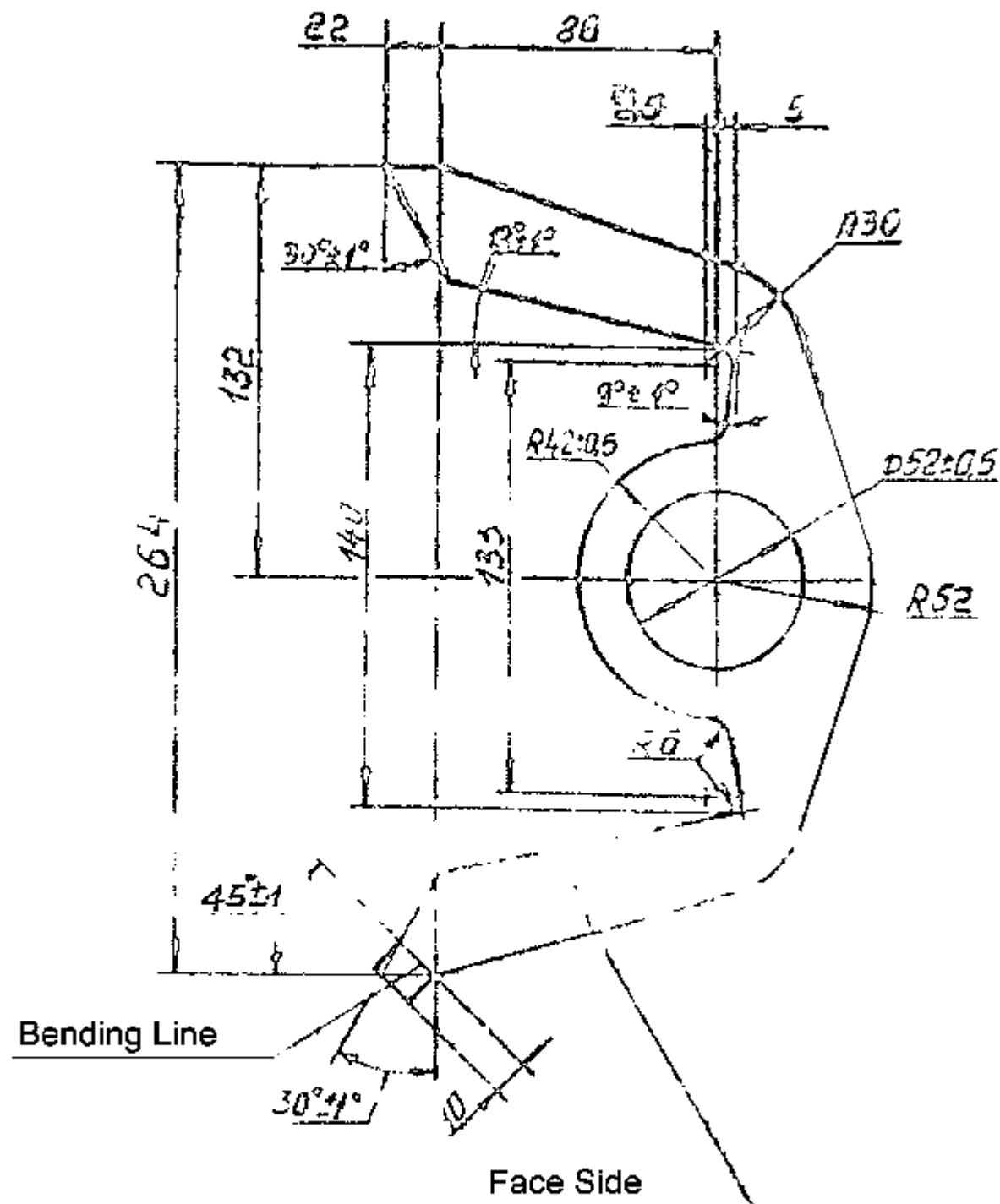
SCALE

0.0003

2:1

SHT 1

SHTS 1



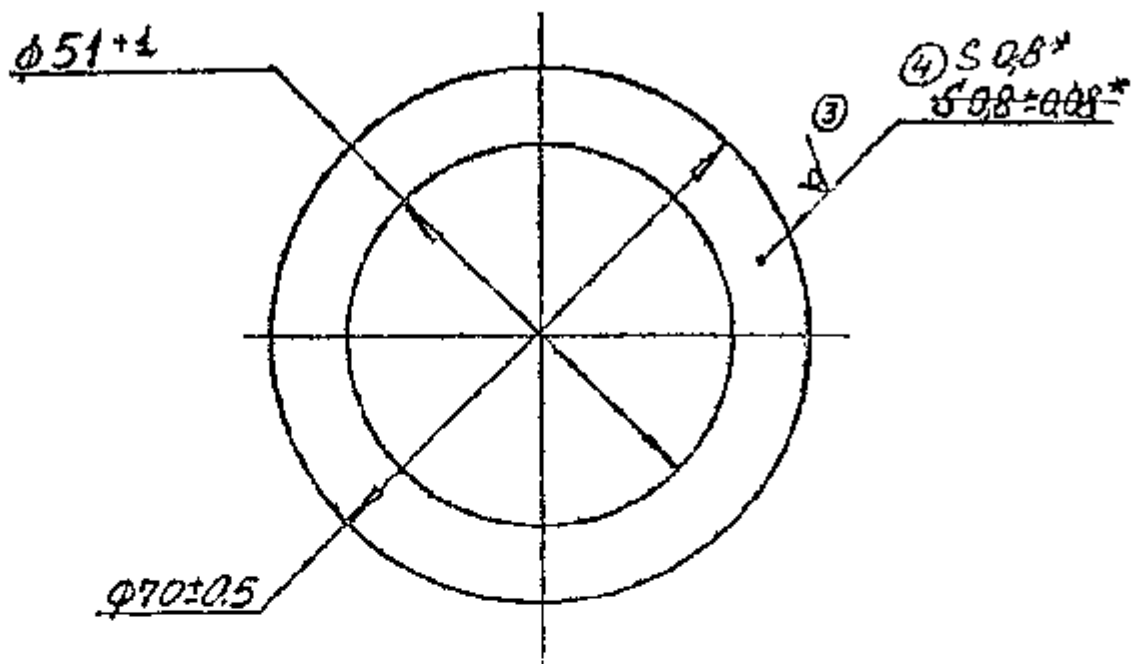
①*

② Неуказанные предельные отклонения размеров:
до 50 мм ± 0,5 мм, свыше 50 мм ± 1 мм

① Unspecified limit deviations of sizes are as follows: ±0.5 mm up to 50 mm; ±1 mm above 50 mm.

| | | | |
|---|--|--|--------|
| APPROVED | | 675-64-464 | |
| CHECKED | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | WEIGHT | SCALE |
| | | 0.0098 | 1:2 |
| | | SHT 1 | SHTS 1 |
| | | RUBBERISED CLOTH No 23M TY 38-005136-73 | |

1.5801 (✓) ✓



(A) 4 EQUIVALENT MATERIAL IS DD or EDD to IS:1079 or IS:513.

TECHNICAL CONDITIONS

1. Material substitute: steel 08kn, 10kn, POCT 1050-74.
2. Coating: zink plating with subsequent chromate treatment, 12.
3. [□]Reference sizes.

| | | |
|---------------------------------------|-----------------------------|------------------------------------|
| 00332-ICV <i>Andar</i> 7 JUL 92 | (A) <i>NO</i> <i>COM</i> | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DC(I) No.&DATE | ISSUE | NATURE |
| AMENDMENTS | | |

APPROVED
CHECKED *[Signature]*
CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

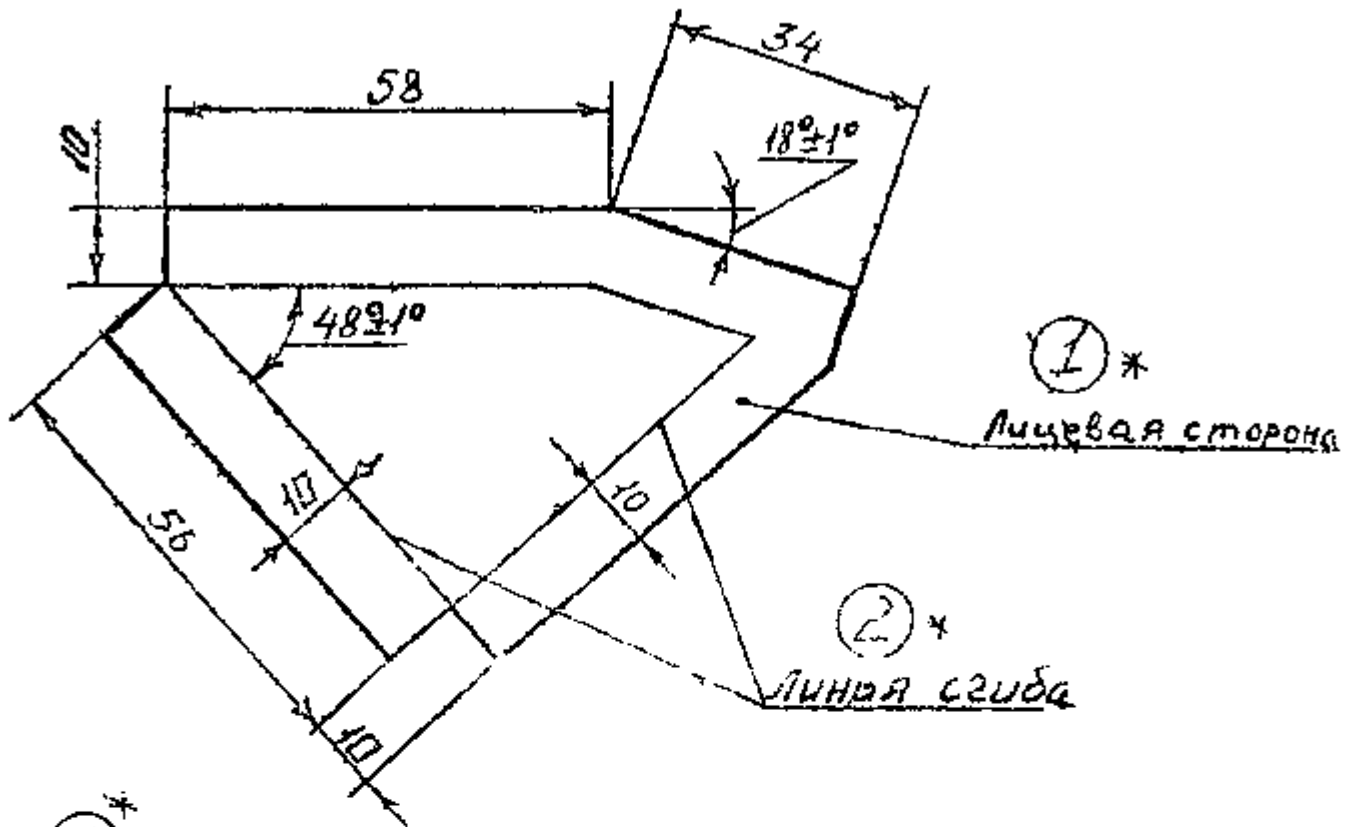
675-64-477

WASHER

| | | |
|-------|--------|-------|
| | WEIGHT | SCALE |
| | 0.011 | 1:1 |
| SHT 1 | SHTS 1 | |

SHEET A-113-D-0-8 TOCT 19904-74
5-IIITIO TOCT 16523-70

675-64-478



③*
 Неуказанные предельные отклонения
 размеров ± 2 мм

- * ① Face side
- * ② Bending line
- * ③ Unspecified limit deviations of sizes are ± 2 mm.

APPROVED

CHECKED

CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

675-64-478

COVER PLATE

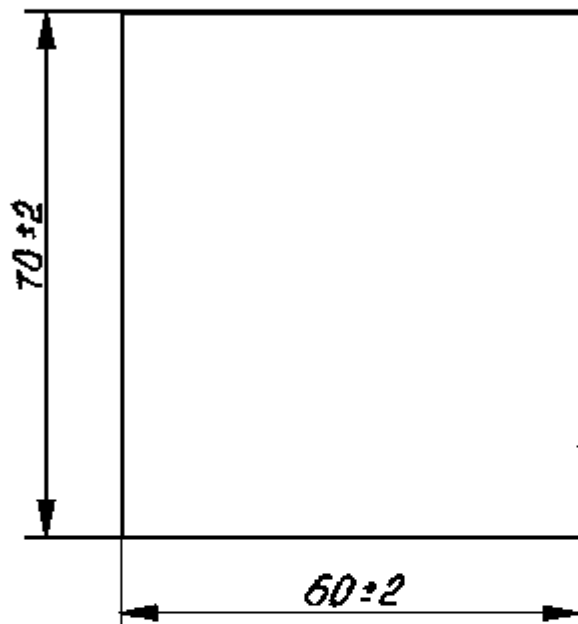
RUBBERIZED CLOTH No. 23M
 ТУ 38-005136-73

WEIGHT SCALE

0.001 1:1

SHT 1 SHTS 1

675-64-480



APPROVED

CHECKED

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

675-64-480

SHEET

RUBBERIZED CLOTH No 23M
TY 38-005136-73

WEIGHT

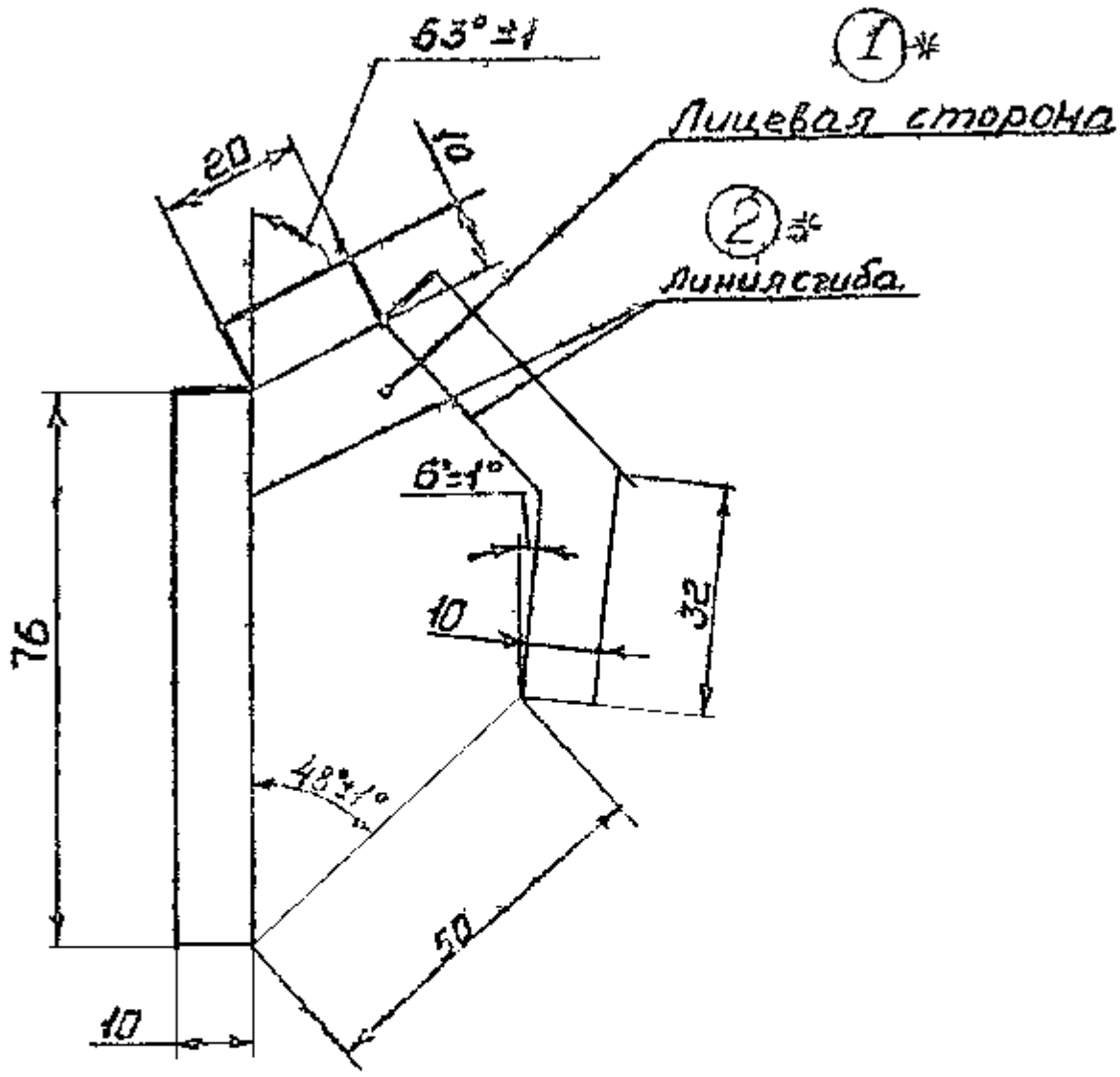
SCALE

0.001

1:1

SHT 1

SHTS 1



③*
 Неуказанные предельные отклонения размеров ± 2 мм

- * ① Face side
- * ② Bending line
- * ③ Unspecified limit deviations of sizes are ± 2 mm.

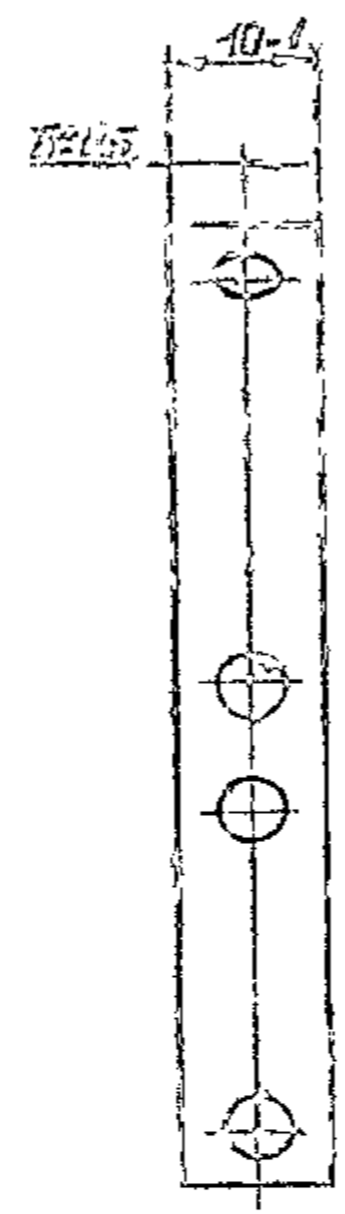
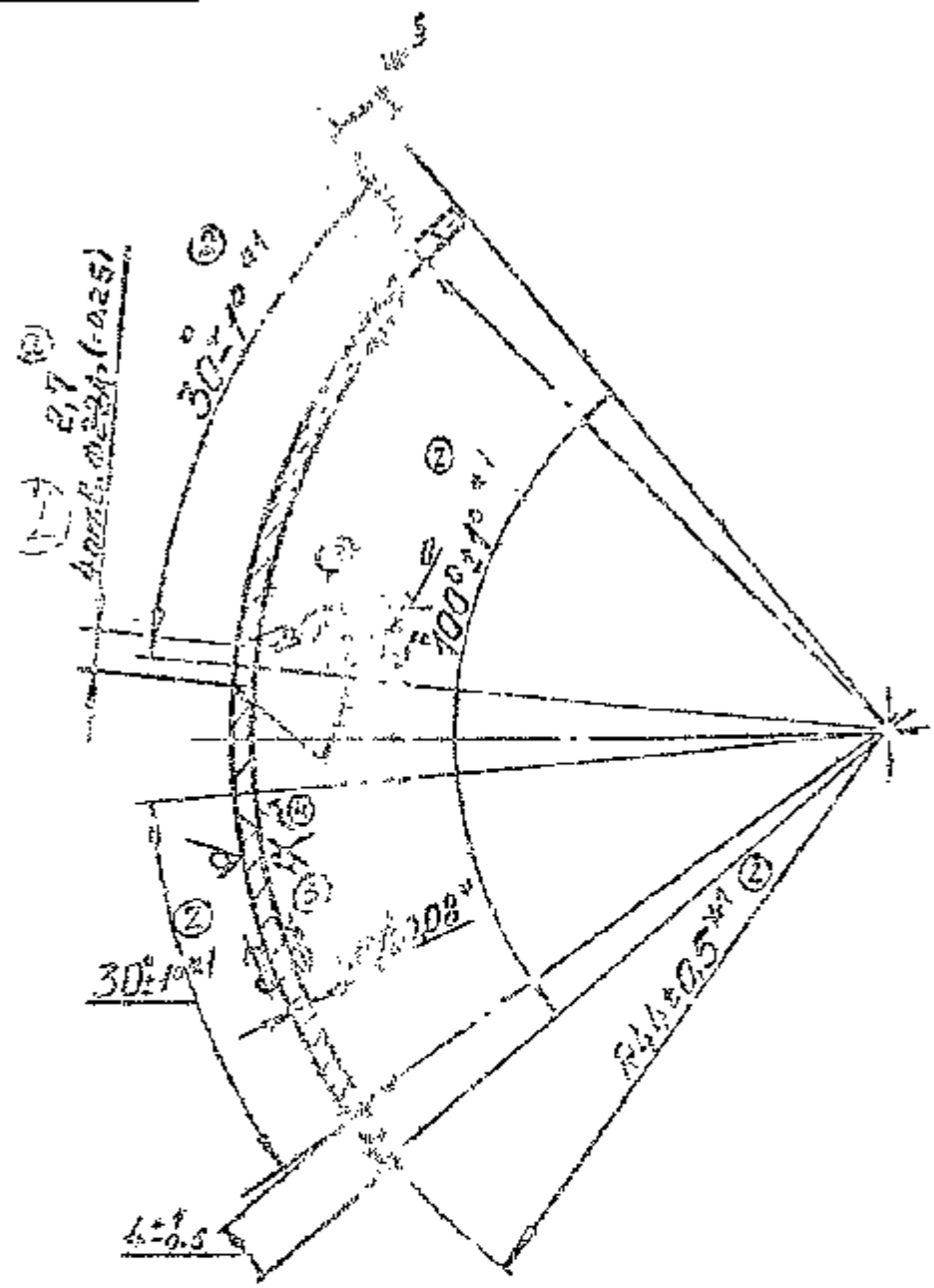
APPROVED
 CHECKED
 CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

675-64-481

SHEET

RUBBERIZED CLOTH No.23M
 ТУ 38-005136-73

| WEIGHT | | SCALE | |
|--------|--------|--------|--|
| 0.009 | | 1:1 | |
| SHT 1 | SHTS 1 | SHTS 1 | |



TECHNICAL CONDITIONS

1. Material substitute: steel 08kn, 10kn, FOCT 1050-74
2. Coating: zinc plating with subsequent chromate treatment, 12.
3. Reference sizes.
4. Provide the sizes with the aid of tools.

* (1) 4 holes ϕ 2.7A₇ (+0.25)

(A) EQUIVALENT MATERIAL IS DD or EDD to IS:1079 or IS:513

| | | |
|-----------------------------------|---------------|------------------------------------|
| 0038 - ICV 7 JUL 72 for ICV | (A) DD EDM | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DOC/ No & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

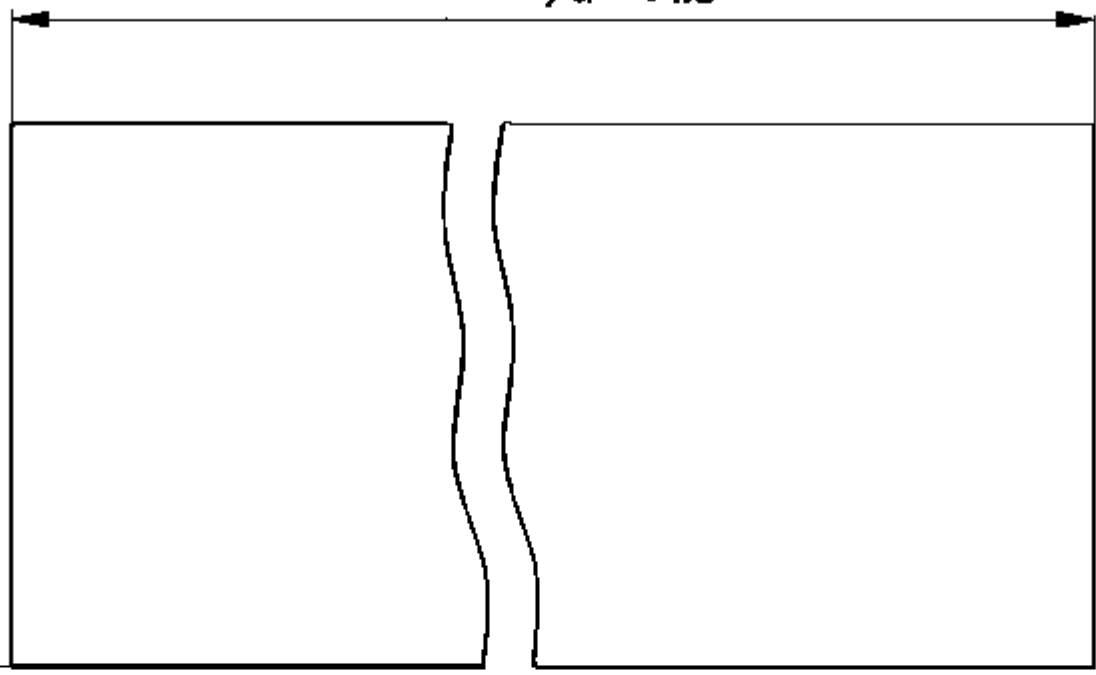
| | | | | |
|---|--------------------|--------------------------|--|-------|
| APPROVED | <i>[Signature]</i> | 675-64-482 | | |
| CHECKED | <i>[Signature]</i> | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | STRAP | | |
| | | WEIGHT | | SCALE |
| | | 0.0038 | | 2:1 |
| | | SHT | | SHTS |
| | | SHEET | | SHTS |
| | | A-JY-0-0-8 FOCT 19904-74 | | |
| | | 5-11-7-10 FOCT 16523-70 | | |

675-64-483

②-2/10/73

490±1.5

75±1.5



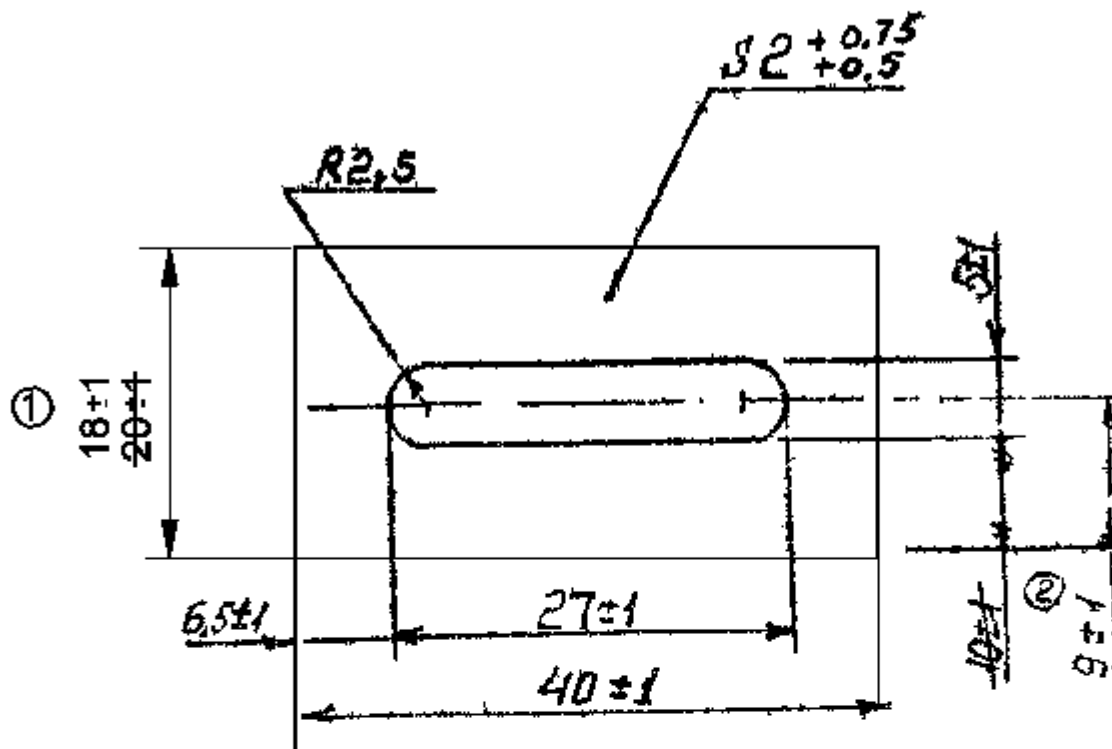
APPROVED *[Signature]*
 CHECKED *[Signature]*
 CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

675-64-483

PLATE

RUBBERIZED CLOTH No. 23M
TY 38-005136-73

| WEIGHT | SCALE |
|--------|--------|
| 0.02 | 1:1 |
| SHT 1 | SHTS 1 |



TECHNICAL CONDITIONS

1. Material substitute: harness leather, type K, ГОСТ 1904-81, and industrial leather, type B (chrome and PXC tanned), ГОСТ 20836-75.
2. Technical requirements are to be in accordance with ТУ 38.105816-75.
3. The hole may be made in assembly.

APPROVED

CHECKED

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

675-64-485

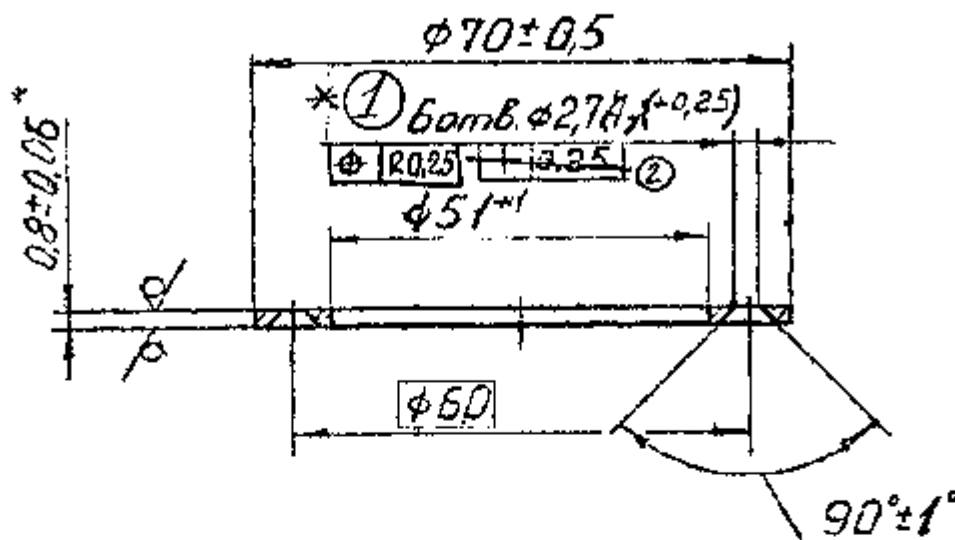
COVER PLATE

HARNESS LEATHER, TYPE K
ГОСТ 1904-81

WEIGHT SCALE

0.012 2:1

SHT 1 SHTS 1



| | | |
|--|-------|------------------------------------|
| 00330-ICV <i>Suday</i> 23 JUN 92 | Ⓐ | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DC(I) No. & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

TECHNICAL CONDITIONS

1. Material substitute: steel 08 кп, 10 кп, ГОСТ 1050-74.
2. Coating: zink plating with subsequent chromate treatment, 9.
3. [#]Reference size.

*Ⓐ(1) 6 holes ϕ 2.7A₇ (+0.25)

Ⓐ 4. Equivalent material is DD or D to IS:1079 or IS:513.

| | | |
|--|-------|-------------------------------------|
| 00330-ICV <i>Suday</i> 23 JUN 92 | Ⓐ | NOTE FOR EQUIVALENT MATERIAL ADDED. |
| DC(I) No. & DATE | ISSUE | AMENDMENTS |

APPROVED *[Signature]*
 CHECKED *[Signature]*
 CONTROLLERATE
 OF
 QUALITY ASSURANCE
 (ICV)

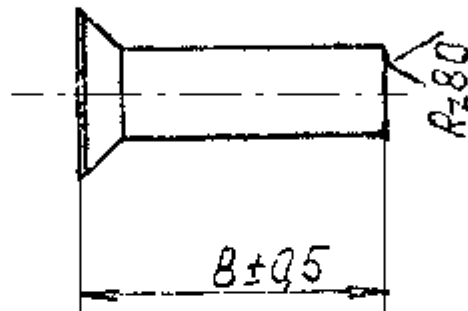
675-64-606

WASHER

| | |
|--------|--------|
| WEIGHT | SCALE |
| 0.011 | 1:1 |
| SHT 1 | SHTS 1 |

SHEET A-11-0-0-B ГОСТ 19904-74
 5-II-TJO ГОСТ 16523-70

675-64-639



APPROVED

CHECKED

[Handwritten signature]

675-64-639

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

FLOT-TOP COUNTER
SUNK-HEAD RIVET

BLANK OF RIVET 2.5x(201
ГОСТ 10300-68

WEIGHT

SCALE

0.00035

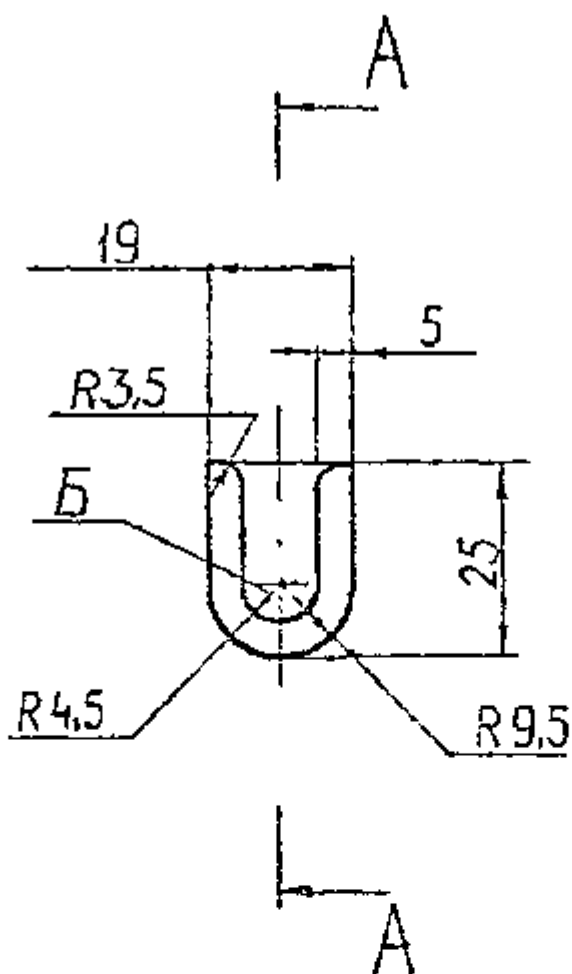
5:1

SHT 1

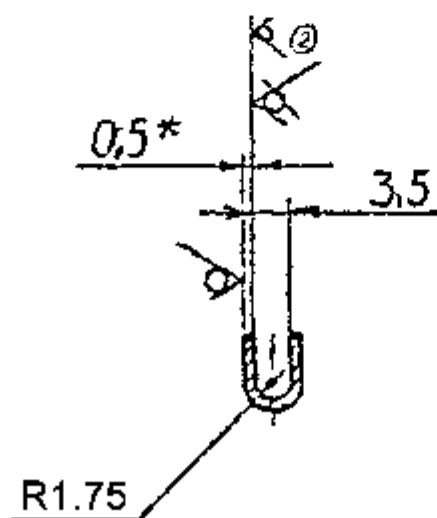
SHTS 1

675-64-646

Rz350
✓(✓)



A-A
M 2:1



TECH. CONDITIONS

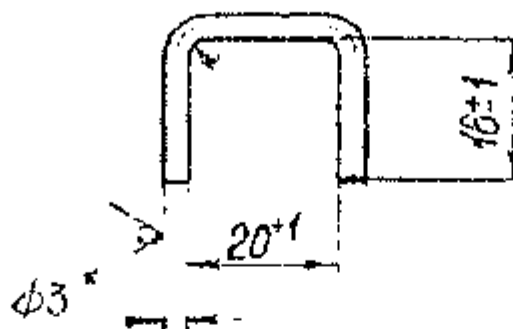
1. Material substitute: steel sheet, grades 08кп, 10кп and 20 ГОСТ 1050-74.
2. Limit deviations of sizes are ± 0.5 mm.
3. Size E may have folds.
4. Coating: zinc plating with subsequent chromate treatment, 9. Remove hydrogen embrittlement.
5. ¹³Reference size.

| | | | | |
|---|-------|---------------------------|--------|--------|
| APPROVED | | 675-64-646 | | |
| CHECKED | | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | SHEET | END PIECE | WEIGHT | SCALE |
| | | A-119-0-0.5 ГОСТ 19904-74 | 0.003 | 1:1 |
| | | 5-II-T-10 ГОСТ 16523-70 | SHT 1 | SHTS 1 |

675-64-665

Rz320 (✓) (✓)

$\odot R2 \pm 0.5$



TECHNICAL CONDITIONS

1. Material substitute: wire 3-10, ГОСТ 17305-71 and KC3, ГОСТ 792-67.
2. ^{3E}Reference size.

APPROVED

CHECKED

[Signature]

675-64-665

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

CLAMP

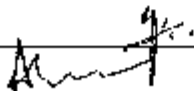
WIRE 3-0-C-1
ГОСТ 3282-74

| | |
|--------|-------|
| WEIGHT | SCALE |
|--------|-------|

| | |
|--------|-----|
| 0.0035 | 1:1 |
|--------|-----|

| | |
|-------|--------|
| SHT 1 | SHTS 1 |
|-------|--------|

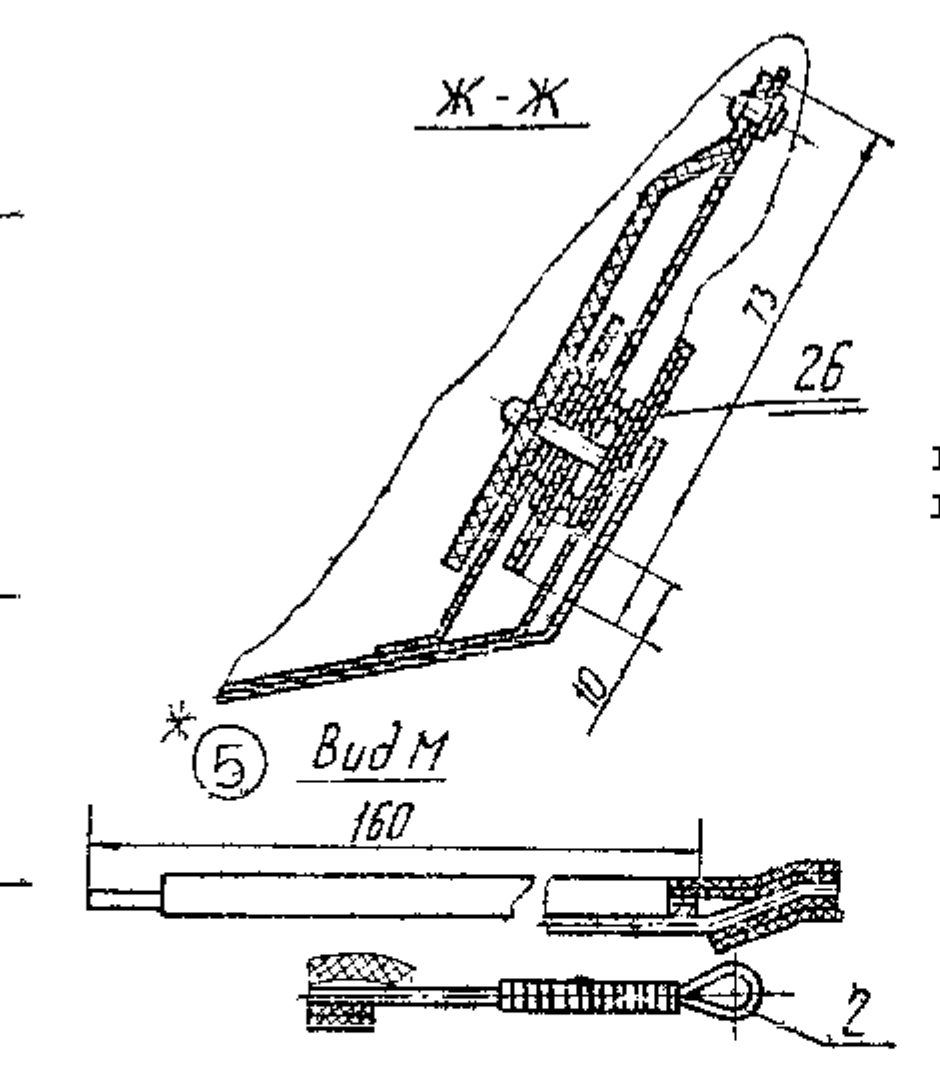
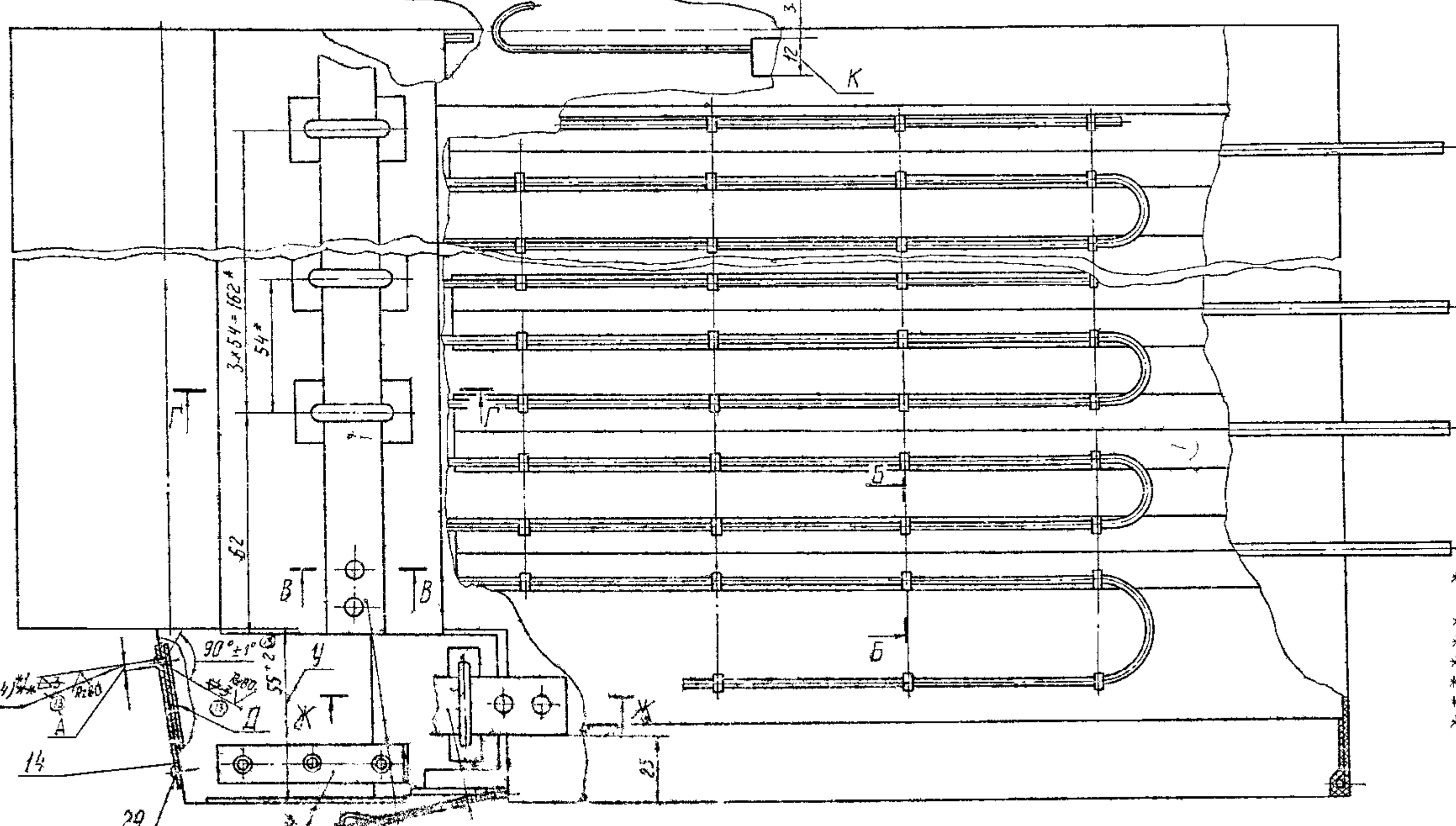
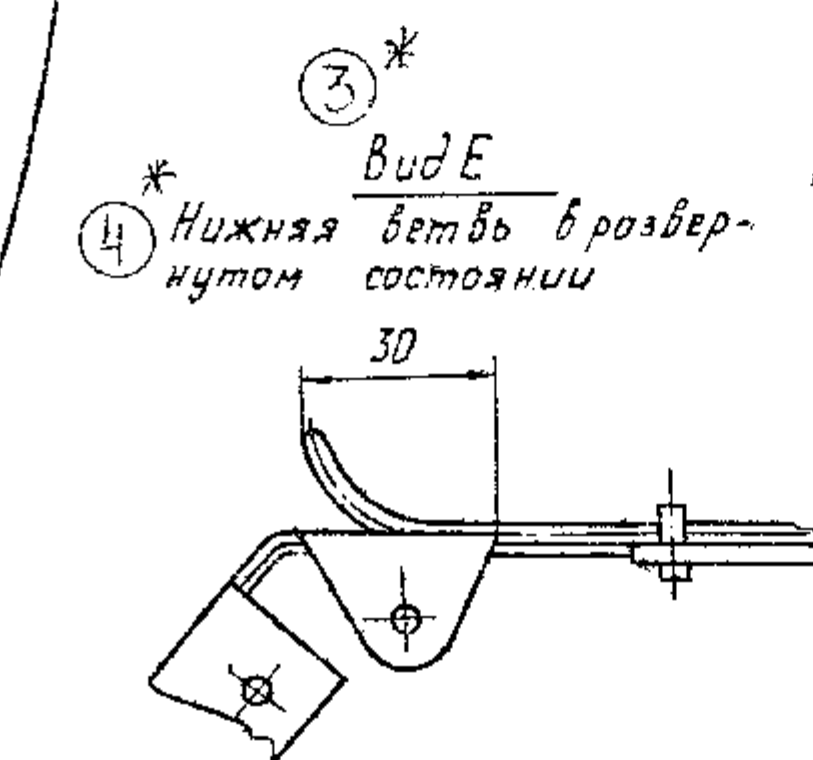
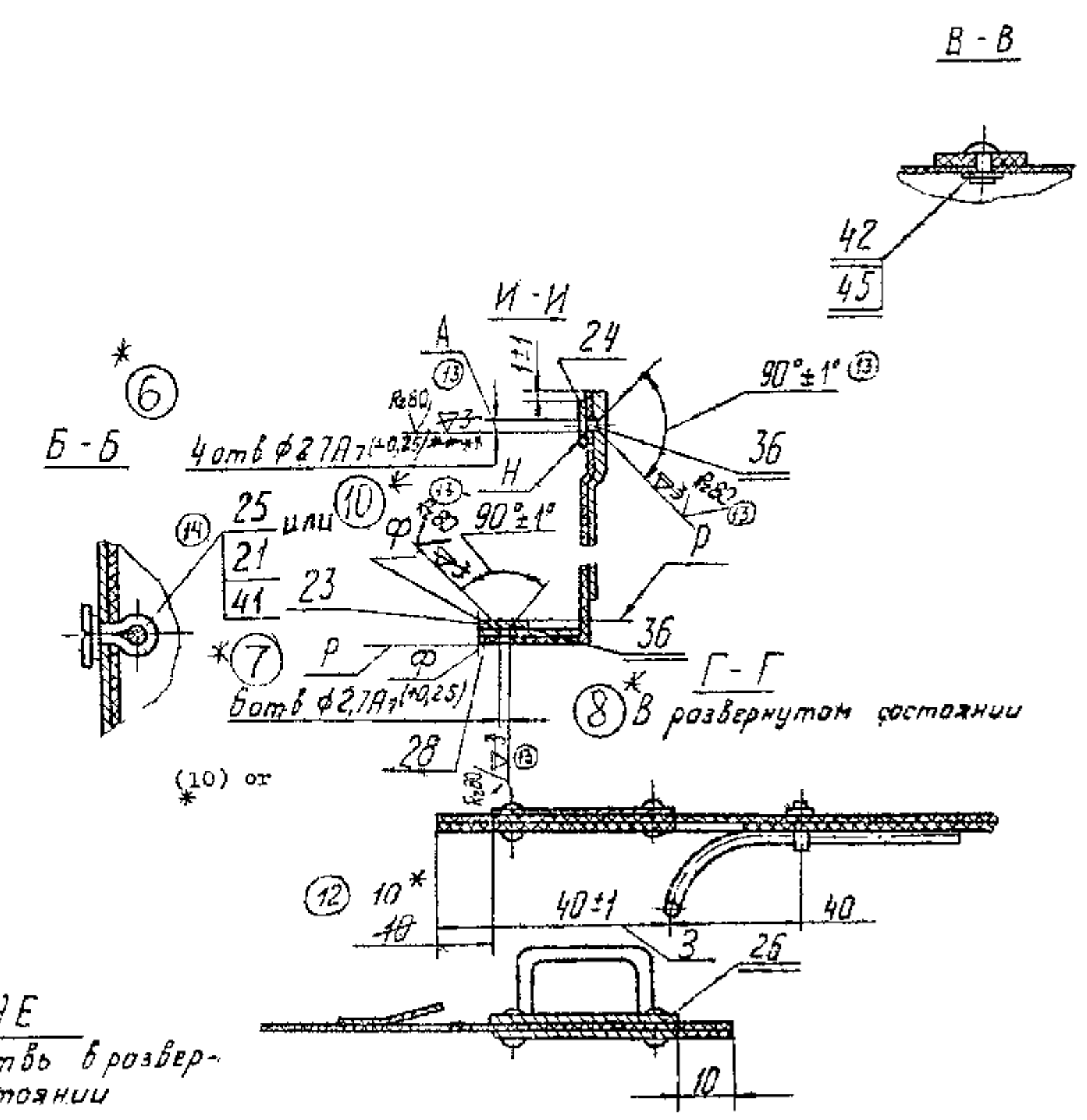
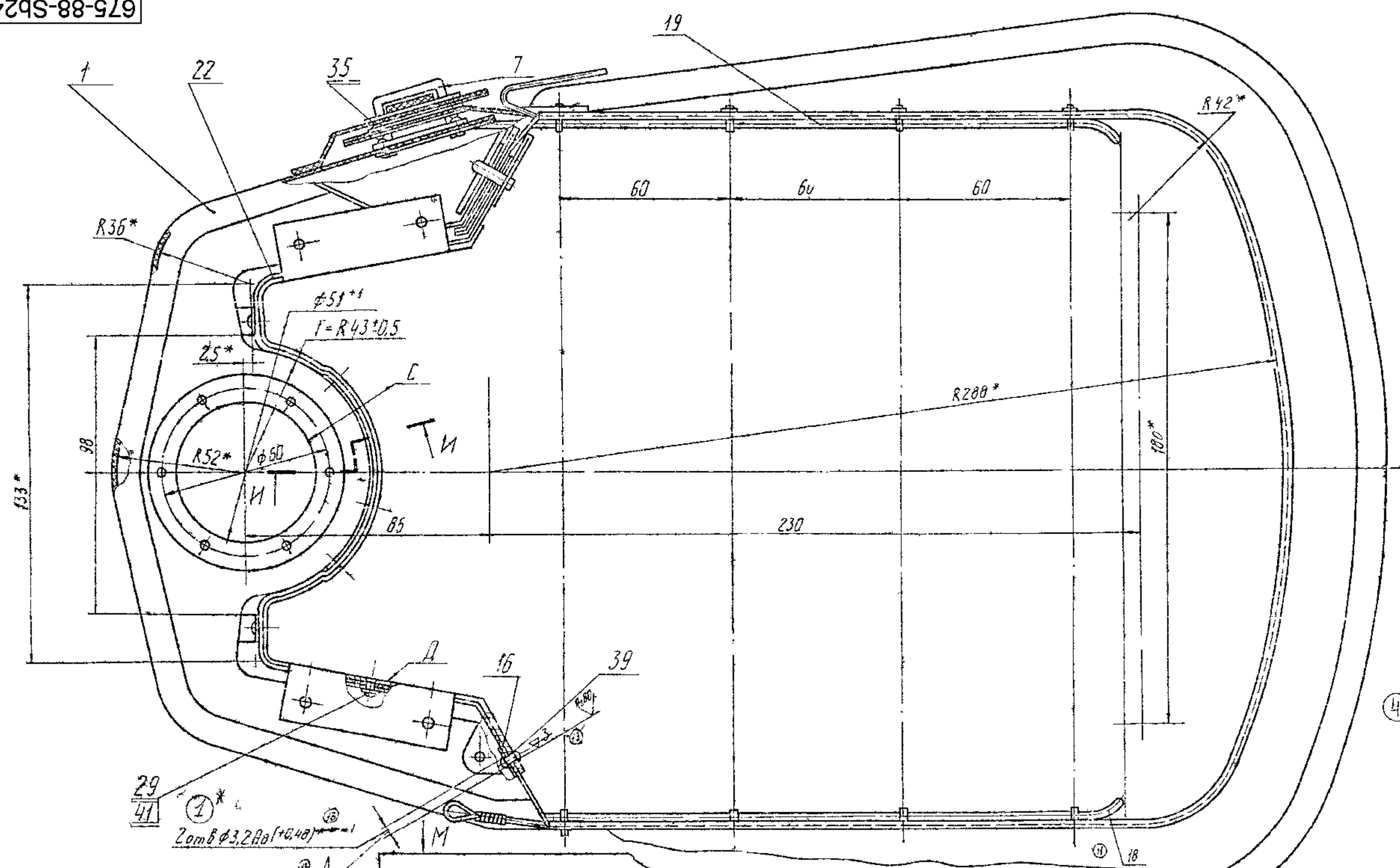
| No. | Designation | Description | Qty | Remark |
|-----|-----------------|--------------------------------------|-----|---|
| | | <u>List of Documents</u> | | |
| | 675-64-c6243CE | Assembly drawing | | |
| | | <u>Assembly Units</u> | | |
| 1 | 675-64-c6244 | Casing | 1 | |
| 2 | 675-64-c6245 | Wire rope | 1 | |
| 3 | 675-64-c6245-01 | Wire rope | 1 | |
| 8 | 675-64-c6290 | Belt | 1 | |
| 9 | 675-64-c6290-01 | Belt | 1 | |
| 7 | 675-64-c6295 | Plate | 5 | |
| | | <u>Parts</u> | | |
| 13 | 675-64-391 | Strap | 2 | |
| 14 | 675-64-395 | Strap | 2 | |
| 16 | 675-64-397 | Strap | 1 | |
| 18 | 675-64-402 | Spring | 1 | |
| 19 | 675-64-402-01 | Spring | 1 | |
| 21 | 675-64-404 | Cotter pin | | 102 pcs, permissible is replacement by Ref. No. 25 |
| 22 | 675-64-394 | Shell | 1 | |
| 23 | 675-64-477 | Washer | 1 | |
| 24 | 675-64-482 | Strap | 1 | |
| 25 | 672-32-10 | Cotter pin | | 102 pcs, permissible is replacement by Ref. No. 21 |
| 26 | 730-77-18 | Plate | 15 | |
| 28 | 675-64-606 | Washer | 1 | |
| 29 | 675-64-639 | Flat-top counter- sunk head rivet | 10 | |

| | | | | |
|---|---|--------------|--------|--|
| APPROVED |  | 675-64-Sb243 | | |
| CHECKED | | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | PACKING | WEIGHT | SCALE | |
| | | SHT 1 | SHTS 2 | |
| | | | | |

| No. | Designation | Description | Qty | Remark |
|--------|--|--|-----|--------|
| | | <u>Standard Items</u> | | |
| 35 | | Rivet 2x6-37 | 40 | |
| (A) 36 | INDIAN EQUIVALENT: COUNTERSUNK HEAD (90°) RIVET 2.5 X 6 GRADE 2 IS: 2998-82 COATING: ANODIC OXIDATION FOLLOWED BY CHROMATE PASSIVATION. | FOCT 10299-80 | | |
| | | Rivet 2.5x6.01.10 | 10 | |
| | | FOCT 10300-80 | | |
| 39 | | Rivet 3x8.01.10 | 2 | |
| | | FOCT 10299-80 | | |
| 41 | | Washer 2.5.01.019 or 2.5.02.019 | 108 | |
| | | FOCT 11371-78 | | |
| 42 | | Washer 4.01.019 or 4.02.019 | 4 | |
| | | FOCT 11371-78 | | |
| 45 | | Rivet (metal eyelet), nickel-plated 3X-25 | 4 | |
| | | OCT 17-600-76 | | |
| | (A) * | INDIAN EQUIVALENT: SNAP HEAD RIVET 3X8 GRADE-2 IS: 2998. COATING: ANODIC OXIDATION FOLLOWED BY CHROMATE PASSIVATION. | | |

| | | |
|--------------------------|------------|---------------------------------------|
| 00483-1C By NOV 94 | (A) CDM | NOTE FOR INDIAN- EQUIVALENT ADDED. |
| DC (D No) DATE | ISSUE | NATURE |
| AMENDMENT | | |

| | | |
|---|---------------------|--------------|
| APPROVED | 675-64-Sb243 | |
| CHECKED <i>[Signature]</i> | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | PACKING | WEIGHT SCALE |
| | | SHT 2 SHTS 2 |

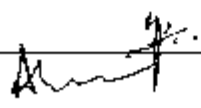


- TECH. CONDITIONS.
- Rivets Ref. No. 36 are not allowed to project beyond surfaces H and P, rivets Ref. No. 37 are not allowed to project beyond surface L. Rivets Ref. Nos 36 and 37 may be dressed.
 - Cut holes (length K) for the wire ropes Ref. No. 2.
 - Unspecified limit deviations of sizes are ± 3 mm.
 - Displacement of surfaces ϕ relative to each other is not to exceed 0.5 mm. **Check** it with the aid of template $\phi 51$ mm.
 - Cloth is not allowed to project beyond surface Q.
 - Non-flatness of surfaces P is not to exceed 0.5 mm.
 - Check sizes C, T and Y with the aid of a template. The template should be free to rotate in hole C.
 - Reference size.
 - Finish as to the mating part.
 - Check size 3 from the first to the last coil.
 - Holes A can be made in the part if proper assembly is provided.

- * (1) 2 h les $\phi 3.2 A_{\text{B}} (+0.48)$
- * (2) 4 h les $\phi 2.7 A_{\text{B}} (+0.4)$
- * (3) E
- * (4) h lower branch is developed
- * (5) K
- * (6) 4 h les $\phi 2.7 A_{\text{B}} (+0.25)$
- * (7) 6 h les $\phi 2.5 A_{\text{B}} (+0.25)$
- * (8) D loped

| | | | | |
|--|--|----------------|--------|--------|
| APPROVED | | 675-88-Sb243Sb | | |
| CHECKED | | PACKING | WEIGHT | SCALE |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | | 1.51 | 1:1 |
| | | | SHT 1 | SHTS 1 |

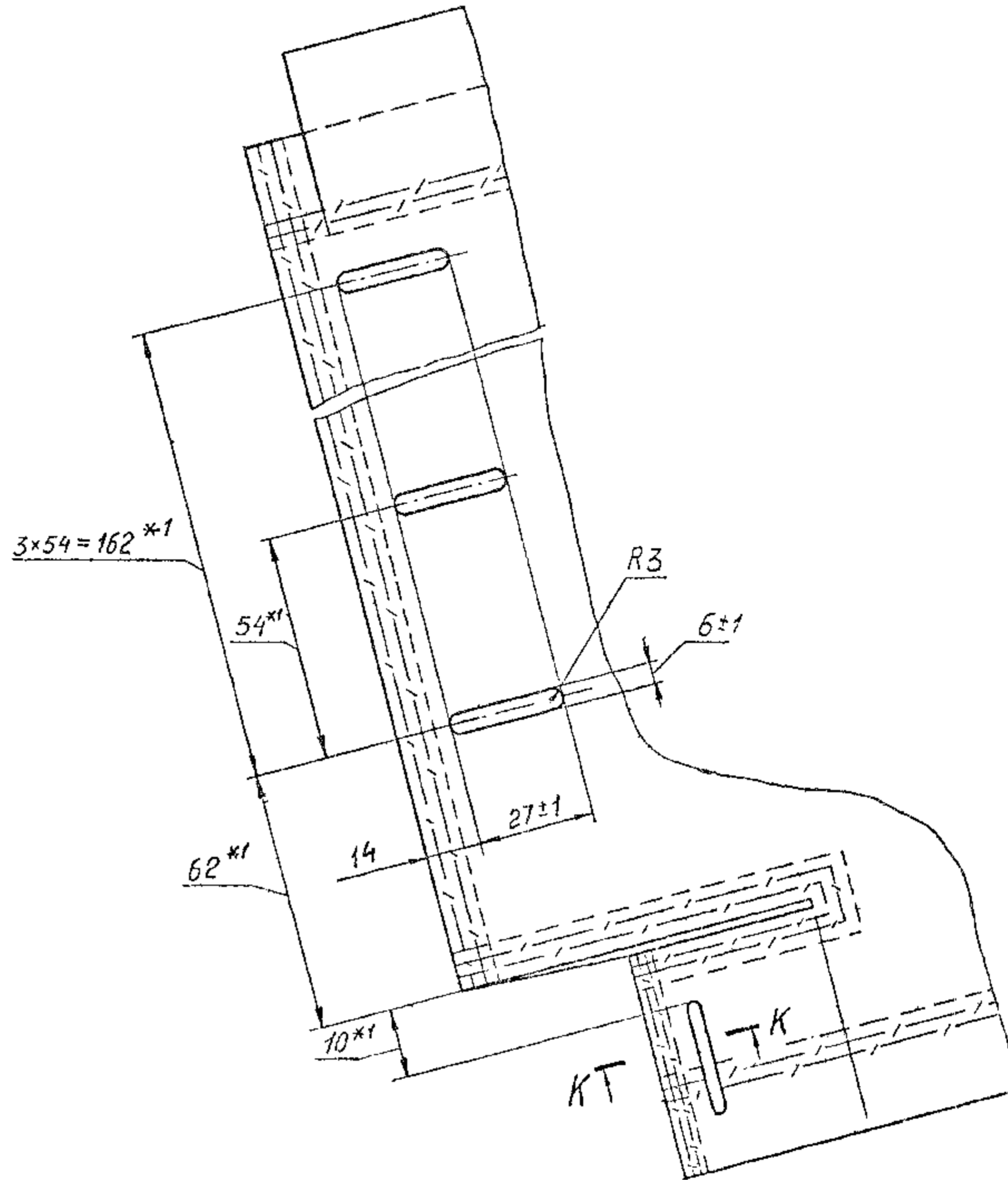
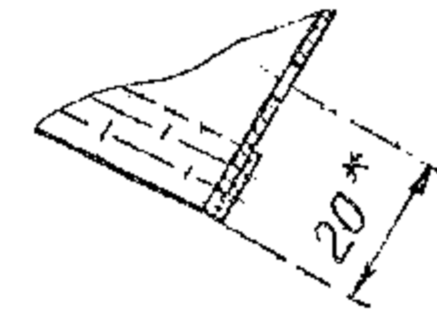
| No. | Designation | Description | Qty | Remark |
|-----|----------------|-----------------------------|-----|----------|
| | | <u>List of Documents</u> | | |
| | 675-64-c6244CB | Assembly drawing | | |
| | | <u>Assembly Units</u> | | |
| 1 | 675-64-c6262 | Valve | 1 | |
| | | <u>Parts</u> | | |
| 5 | 675-64-375 | Contour | 1 | |
| 6 | 675-64-382 | Strip | 6 | |
| 7 | 675-64-383 | Rib | 12 | |
| 8 | 675-64-464 | Wall | 1 | |
| 9 | 675-64-478 | Cover plate | 1 | |
| 10 | 675-64-479 | Strip 90x170 | 1 | 0.008 kg |
| | | Rubberized cloth No. 23M | | |
| 11 | 675-64-483 | TY 38-005136-73 Plate | 1 | |

| | | | | |
|---|---|--------------|--------|--------|
| APPROVED |  | 675-64-Sb244 | | |
| CHECKED | | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | CASING | WEIGHT | SCALE |
| | | | | |
| | | | SIT 1 | SH'S 1 |


*③
 *(1) View H
 *(2) Sheet 1
 *(3) Valve Ref. No. 1 is conventionally not shown.

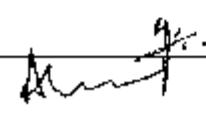
*① Bud U ② *
 Nucm 1

K-K



| | | | | |
|---|--------------------|----------------|--------|--------|
| APPROVED | | 675-95-Sb244Sb | | |
| CHECKED | <i>[Signature]</i> | CASING | WEIGHT | SCALE |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | | SHT 2 | SHTS 2 |

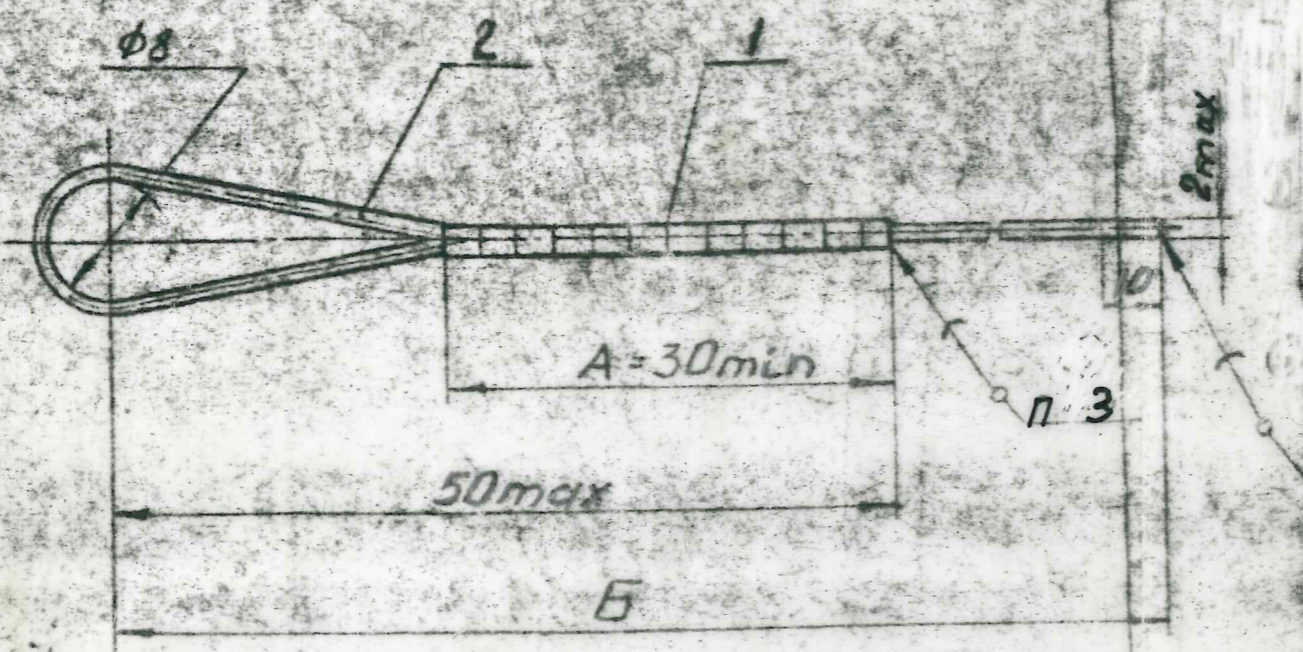
| No. | Designation | Description | Qty | Remark |
|---------------------|-----------------|--|------------------|--|
| 1 | 675-64-c6245CB | <u>List of Documents</u> Assembly drawing | | |
| | | <u>Materials</u> (A) | 1 | EQ. MATERIAL: - KC 1/4 HARD MILD STEEL WIRE W/O COATING OF DIA 0.5 TO IS : 280-78. UTS - 40 Kg/mm ² MIN. |
| 2 | 675-64-c6245 | <u>Variable Data</u> 675-64-c6245 | | |
| | | <u>Materials</u> (A) | 1 | EQ. MATERIAL: - THE CONSTRUCTION 12/6/1, DIA 1.8 TO IS : 5836-77, BREAKING LOAD 280 Kg. MIN. |
| 2 | 675-64-c6245-01 | <u>Materials</u> | | |
| | | (A) | 1 | EQ. MATERIAL: - THE CONSTRUCTION 12/6/1,  DIA. 1.8 TO IS : 5836-77, BREAKING LOAD 280 Kg. MIN. |
| | | 00477-1CV <i>Bub</i> 19-10-94 | (A) <i>VE</i> | EQ. MATERIAL ADDED IN REF. NO. 1 & 2. |
| | | DC (I) No. & DATE | ISSUE | NATURE |
| A M E N D M E N T S | | | | |

| | | | | | |
|---|---|---------------------|------|--------|-------|
| APPROVED |  | 675-64-Sb245 | | | |
| CHECKED | | WIRE ROPE | | WEIGHT | SCALE |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | SHT | | SHTS | | |
| | | | | | |

675-64-08245CB

USED ON
675-64-08243

1/1



- * (1) Designation
- * (2) Mass, kg
- * (3) B, mm
- * (4) 1. Braid one end of the wire rope in separate strands on length A, bind it with wire Ref. No. 1 and solder the end.
- 2. Check the wire rope for reliable termination by means of a load of $(1000 \pm 100) \text{ N}$ ($100 \pm 10 \text{ kgf}$) for at least 5 minutes distributing the load along the whole length of the wire rope.
- 3. Use solder ПССей 30-2, ГОСТ 21931-76.
- 4. Apply oil К-17, ГОСТ 10877-76, to the soldering points.

| DESIGNATION | MASS kg | B, mm |
|-------------------|---------|---------------------|
| 675-64-08245CB | 0.025 | 1270 ⁺⁵ |
| 675-64-08245CB-01 | 0.03 | 1340 ⁺¹⁰ |

PLEASE SEE OVERLEAF

SKETCH

675-64-08245CB

WIRE ROPE

WEIGHT SCALE

SEE TABLE

2:1

SHT

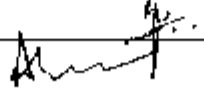
SHTS

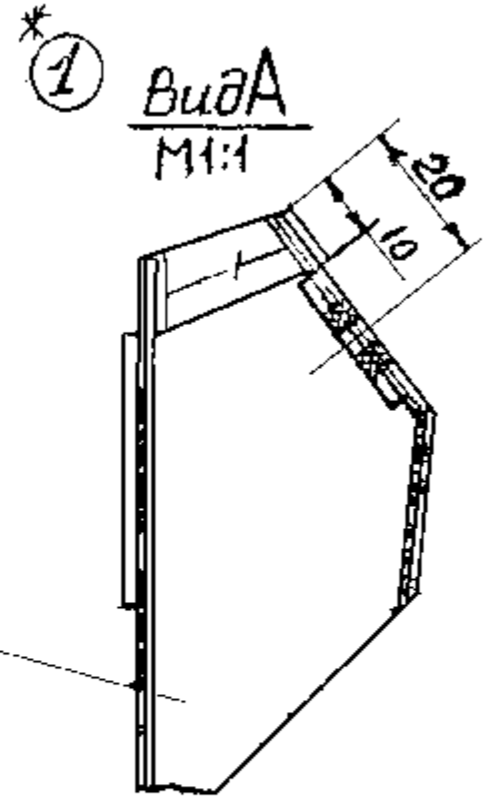
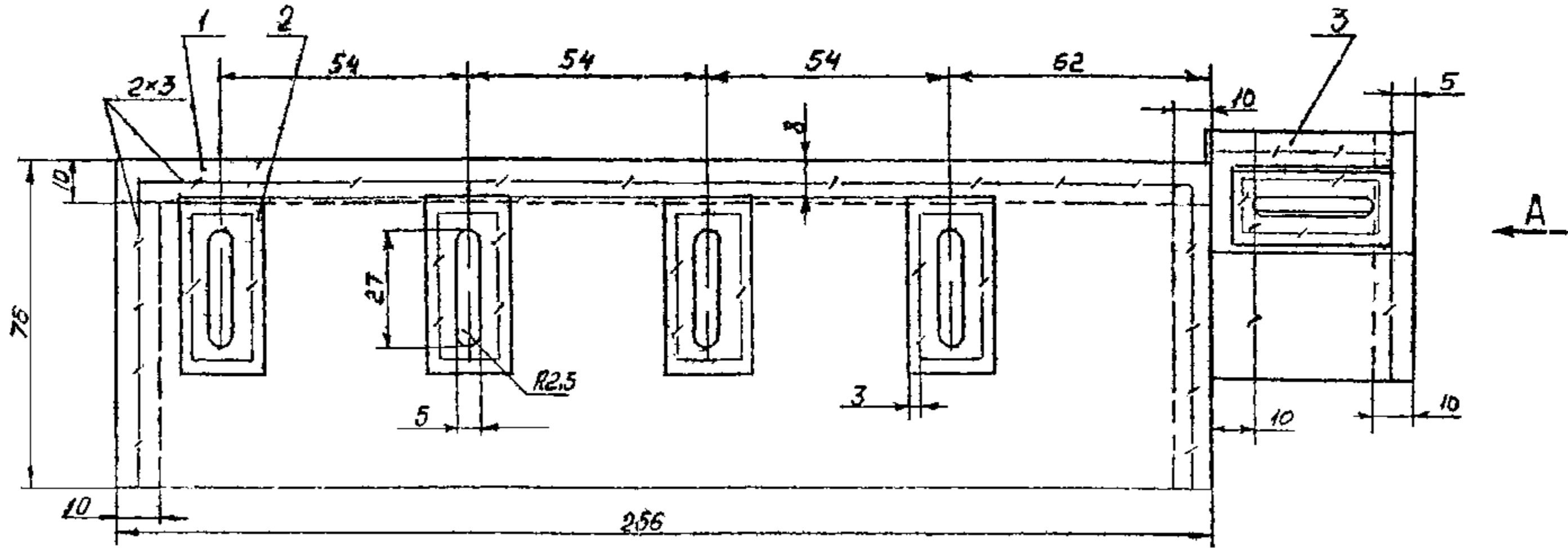
18174-w. PROV sealing cancelled and dry sealed.

41/84

675.558-6

| No. | Designation | Description | Qty | Remark |
|-----|----------------|--|-----|----------|
| | | <u>List of Documents</u> | | |
| | 675-64-c6262CB | Assembly drawing | | |
| | | <u>Parts</u> | | |
| 1 | 675-64-484 | Cover plate 86x276 Ruberrized cloth No. 23M TY 38-005136-73 | 1 | 0.014 kg |
| 2 | 675-64-485 | Cover plate | 5 | |
| 3 | 675-64-480 | Sheet | 1 | |
| 4 | 675-64-481 | Sheet | 1 | |

| | | | | |
|---|---|---------------------|--|--------|
| APPROVED |  | 675-64-Sb262 | | |
| CHECKED | | VALVE | | WEIGHT |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | | | |
| | SHT | | | SHTS |



* (2) TECH. CONDITIONS

- *(1) View A
- *(2) 1. Glossy cotton threads No. 1, khaki, ГОСТ 6309-80
- 2. Folds and wrinkles are impermissible.
- 3. Limit deviations of sizes are ± 2 mm.
- 4. Reference sizes.

| | | | |
|---|--------------------|----------------|--------|
| APPROVED | | 675-64-Sb262Sb | |
| CHECKED | <i>[Signature]</i> | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | VALVE | |
| | | | |
| | | WEIGHT | SCALE |
| | | 0.12 | 1:1 |
| | | SHT 1 | SHTS 1 |

| No. | Designation | Description | Qty | Remark |
|-----|----------------|--------------------------|-----|--------|
| | | <u>List of Documents</u> | | |
| | 675-64-c6290CB | Assembly drawing | | |
| | | <u>Parts</u> | | |
| 1 | 675-64-646 | End piece | 1 | |
| | | <u>Variable Data</u> | | |
| | | <u>675-64-c6290</u> | | |
| | | <u>Parts</u> | | |
| 2 | 675-64-399 | Belt | 1 | |
| | | <u>675-64-c6290-01</u> | | |
| | | <u>Parts</u> | | |
| 2 | 675-64-403 | Belt | 1 | |

APPROVED

CHECKED

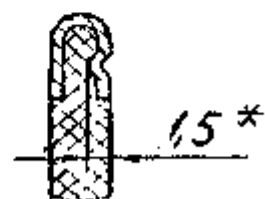
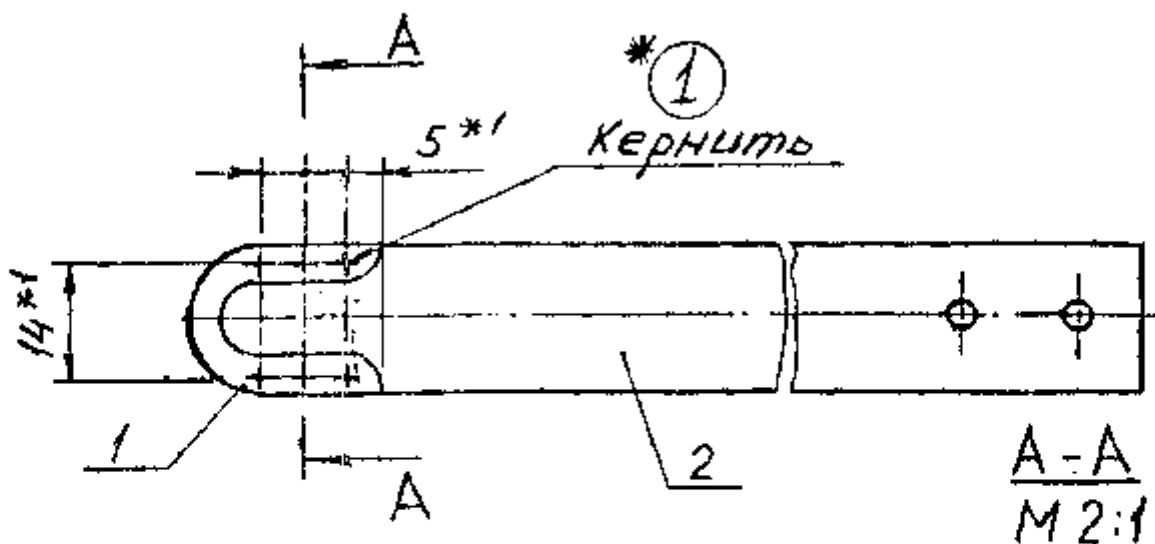


675-64-Sb290

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

BELT

| | WEIGHT | SCALE |
|-----|--------|-------|
| | | |
| SHT | SHTS | |
| | | |



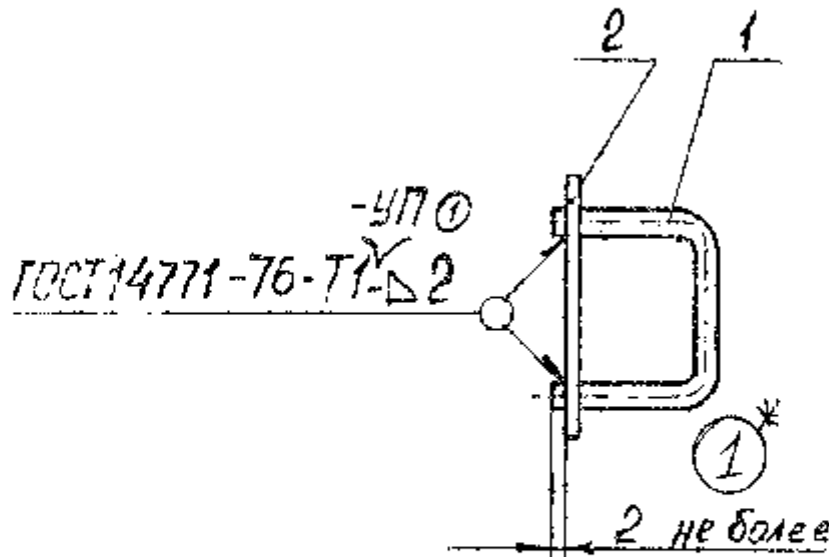
* (2) TECH. CONDITIONS

* (1) Centre-punch

- * (2) 1. The belt may be cut along the inner contour of the end piece.
- 2. Do not check the quality of coating at centre-punched points.
- 3. [№] Reference size.
- 4. ^{№1} Provide the sizes with the aid of tools.

| Designation | Mass, kg |
|-----------------|----------|
| 675-64-cδ290 | 0,011 |
| 675-64-cδ290-01 | 0,006 |

| | | | | |
|---|--|----------------|--------|--------|
| APPROVED | | 675-64-Sb290Sb | | |
| CHECKED | | | | |
| CONTROLLERATE OF QUALITY ASSURANCE (ICV) | | BELT | WEIGHT | SCALE |
| | | | SHT | SITS 1 |
| | | | | |



② TECH. CONDITIONS

*① 2, max.

- *② 1. Coating: zink plating followed by chromate treatment, 9. Remove hydrogen embrittlement.
- 2. The requirements to the quality of the welds are to be in accordance with OCT 3-4001-77 for non-rated connections.

***③**

*③

| Ref. No. | Designation | Description | Qty | Remarks |
|----------|-------------|-------------|-----|---------|
| 1 | 675-64-665 | Clamp | 1 | |
| 2 | 730-77-20 | Plate | 1 | |

APPROVED

CHECKED

675-64-Sb295

PLATE

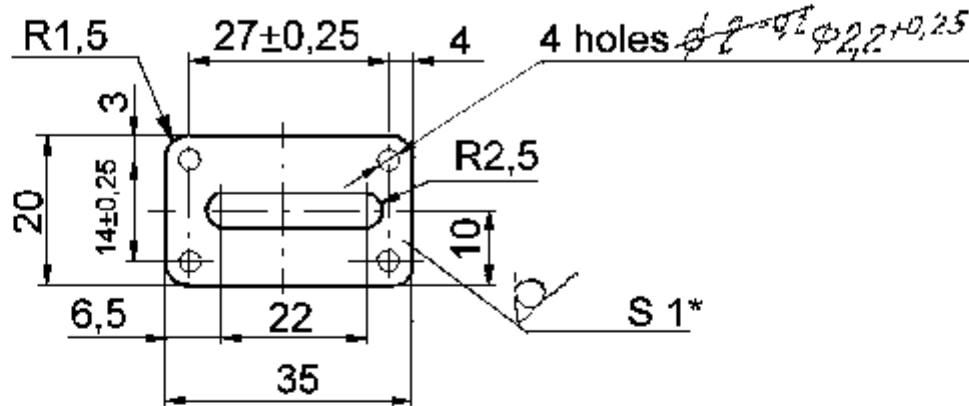
WEIGHT SCALE

0.0093 1:1

SHT SHTS 1

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

81-77-087



1. Alternate material is steel cm2, cm3, cm5, GOST 380-71 and steel 08nc, 10, 15, 20, 25 and 30, GOST 1050-74.
2. Unspecified limit deviations of dimensions are $\pm 0,5$ mm.
3. Coating: zinc-plated, 24 microns thick, chromated. Remove hydrogen embrittlement.
4. *Dimension. is given for reference.

Ⓐ 5. Equivalent material is DD or D to IS:1079 or IS:513.

| | | |
|------------------|--------|--------------------------------------|
| 00330-ICV | Ⓐ | NOTE FOR EQUIVALENT MATERIAL. ADDED. |
| <i>hndey</i> | | |
| 23 JUN 92 | | |
| DC(T)No. & DATE: | ISSUE: | AMENDMENTS |

APPROVED
CHECKED

[Signature]
H.M. S...

730-77-18

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

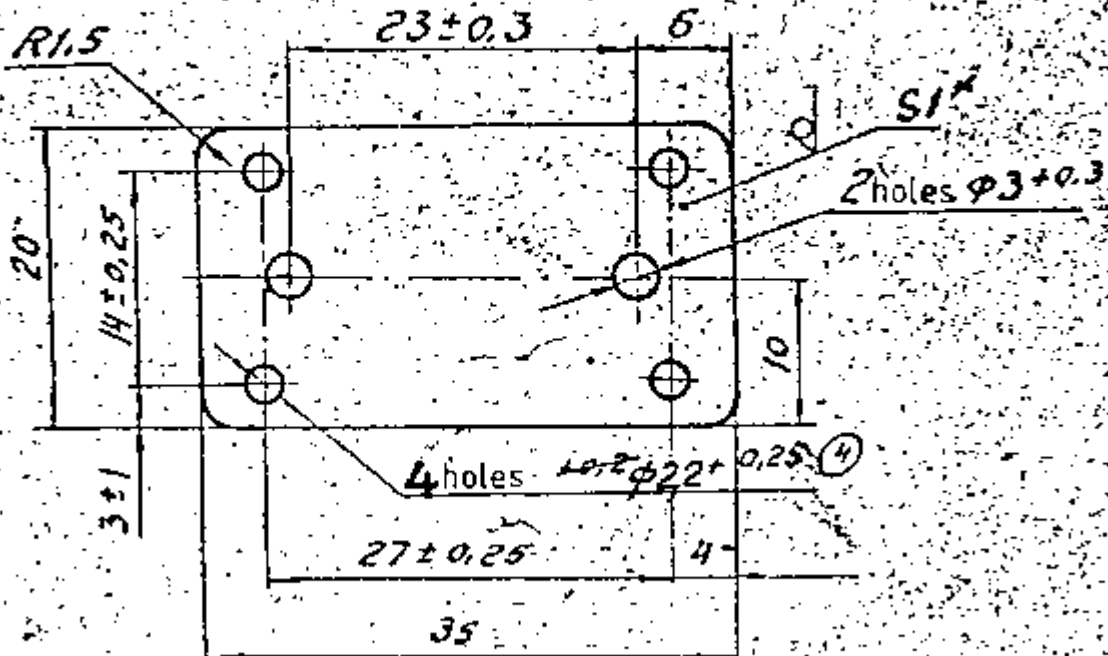
PLATE

SHEET 1,0 GOST 19903-74
3-III-cm 3kn GOST 16523-70

| | |
|--------|--------|
| WEIGHT | SCALE |
| 0.005 | 1:1 |
| SHT 1 | SHTS 1 |

730-77-20

R2320/√(√)



④4. Equivalent material is DD or D to IS:1072 or IS:513



1. Alternate material is steel Cm2, Cm3, Cm5, GOST 380-71, and steel 08nc 10,15,20,25,30 GOST 1050-74.
2. Unspecified limit deviations of dimensions are $\pm 0.5\text{mm}$.
3. * Dimension is given for reference.

| | | |
|--|-------|------------------------------------|
| 00330 - ICV <i>Arday</i> 23.6.92 | ④ | NOTE FOR EQUIVALENT MATERIAL ADDED |
| DC(I) No. & DATE | ISSUE | NATURE |
| AMENDMENTS | | |

1.053
 11.05.92
 11.05.92

| | | | | |
|---|-------------------------|----|--------|------------|
| APPROVED | 730-77-20 | | | |
| CHECKED | | | | |
| CONTROLLERATE OF INSPECTION (IC V) | PLATE | | WEIGHT | SCALE |
| | | | 0.0055 | 2:1 |
| | Sheet 1-0 GOST 19903-74 | | SHT | |
| 3III - cm 3Kn GOST 16523-70 | | 64 | | 209 of 211 |