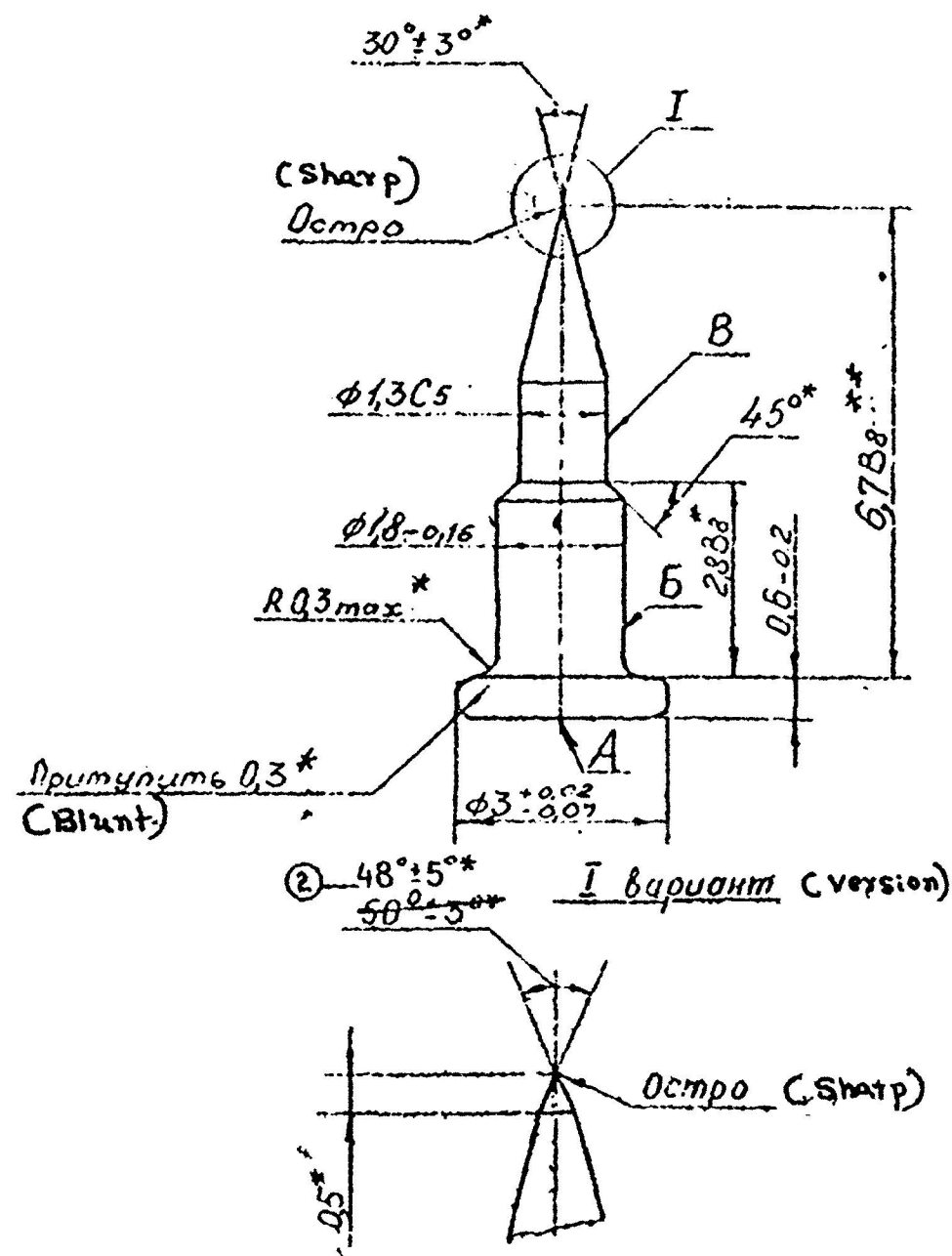




ЕСКА

2040/57



1. Alternate materials are - :
 - a) Wire 50 GOST 17305-71;
 - b) Steel A12-H GOST 1414-75.
2. *Dimensions ensured by tools.
3. **Dimensions subjected to total checking.
4. Perform surface of revolution once clamped only.
5. Coating : Zinc 6 microns thick chromitized.
6. The following is allowed :
 - a) Coating alloy Cu Zn (70%) 3.Sn3 or Cu3.Sn3;
 - b) Any type of transition from surface B to surface A;
 - c) A pit with a diameter upto 1 MM and a depth upto 0.3 MM on surface A.
7. Other requirements are as per OST B 84-264-81.
- 8 IS: 4431 1978 REAFFIRMED 2004 GRADE 14C 14S14 IN COLD DRAWN CONDITION.

05-01-2011	DGQA S.O. Sec.I Chap 10 para 40	Drg.scan, clean & edit without change 8. m/c replaced in supersession of existing dilapidated copy of same No.			
08-11-10	DC 37271-A	INDIGENOUS MATS ADDED AS NOTE NO 8			
24-9-87	Q4241-K	DRG PROV SEALED			
DATE	AUTHORITY	REVISION	SIG	SIG	
			AHSP	DIO	

3-0105875		A3-BI-0324	
APPROVED		B17.012.028	
AHSP, CQA(A) KIRKEE		Firing pin	
DRAWN		Steel 50 strain hardened	
EDIT/CHKD		GOST 1050-74	
FIM, DC		ORDNANCE FACTORY PROJECT HYDERABAD	
SIGN OFFER			
NAME	SIGN		