DETAILS OF AMENDMENT.

SL. NO	DATE	ZONE	DESCRIPTION	AUTHORITY	SIGN.
1	16-10-97	E/5, D/7 B/5	DIMNS. 125, 400, 660 & 710 WAS 55, 105, 365 & 415. PT. NO. 5, 6 & 7 NEWLY ADDED. DRG. NO. ADVANCED TO RFI. SK. NO. 6431 *4	AS PER DISCUSSION WITH JWM/PL(RATES) & D.O. REPRESENTATIVES FOR DEV. OF PROPER SEALING.	
2	28-4-99		DRG. REVISED & DRG. NO. ADVANCED TO RFI. SK. NO. 6431 *4	AS PER INSTRUCTION OF WM/QC.	
3	30-4-11	A/3	IN TITLE BLOCK FOR .315" SPORTING RIFLE READ 30-06, 0.22" L .315" SPORTING RIFLE, VIDE D.C. OBE/101/11 dt 30-04-11	AS PER DISCUSSION WITH HOS/JEB L HOS/E.D.D	
4	16-01-12	A/3	IN TITLE BLOCK 12 BORE PAG ADDED VIDE D.C. NO. OBE/100/12 DT. 16-01-12	AS DISCUSSED WITH HOS/GHE L HOS/C.D.D	

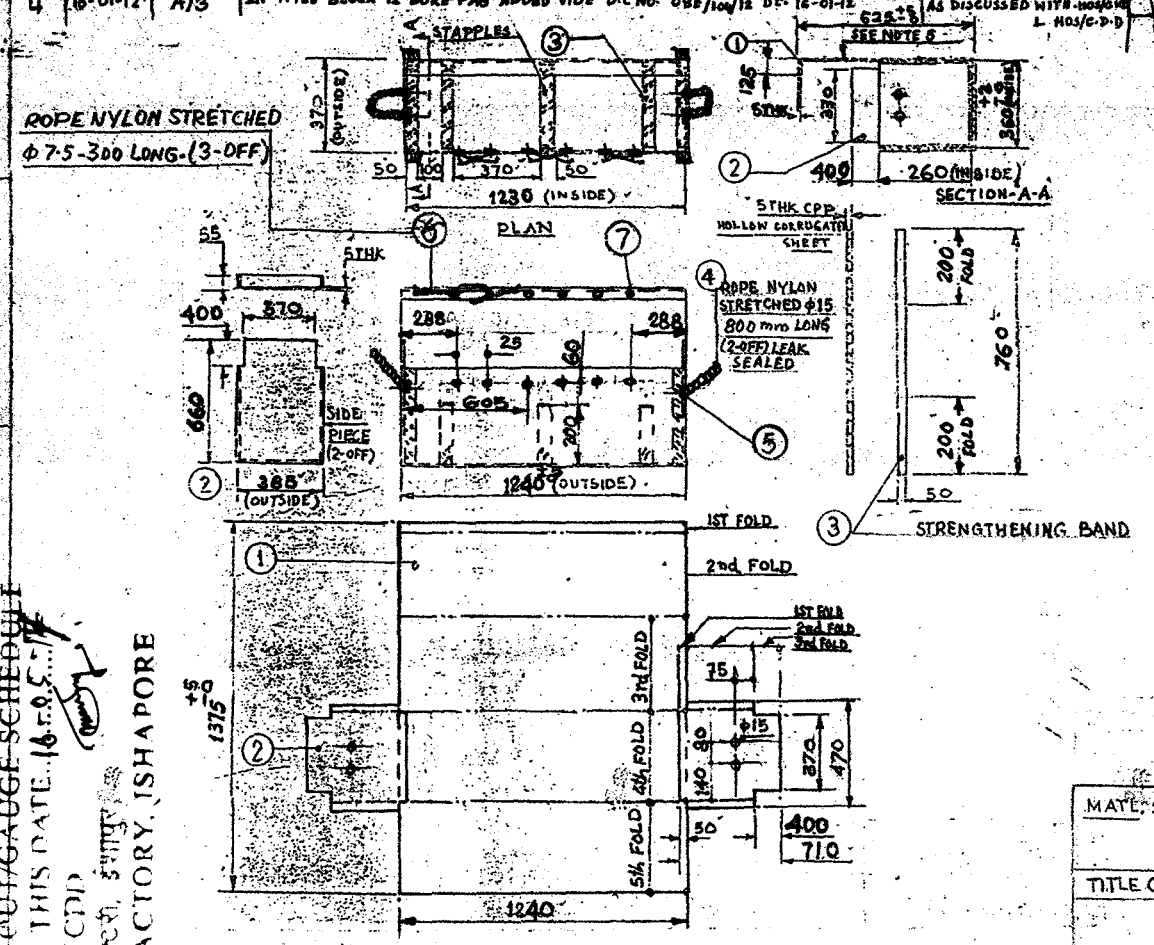
SCHEDULE OF PARTS

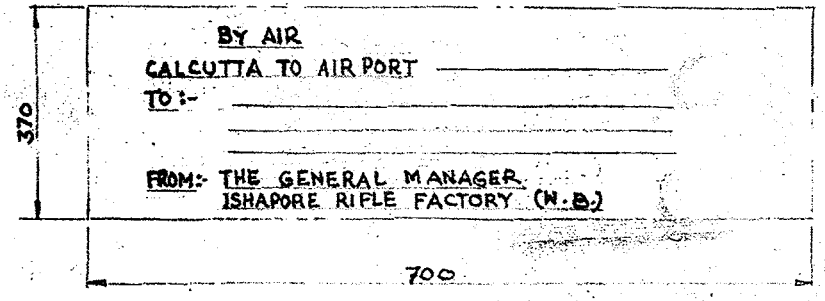
SL. NO	DESCRIPTION	NO. OFF	MAT'L	REMARKS
1.	MAIN PIECE	1	AS STATED	YELLOW COLOUR
2.	SIDE PIECE	2	— Do —	— Do —
3.	STRENGTHENING BAND	3	— Do —	— Do —
4.	CARRYING HANDLE	2	ROPE NYLON STRETCHED 15 ϕ	— Do —
5	LEAK SEAL (STD)	4	PLASTIC	BLACK-COLOUR
6	ROPE (SEALING)	3	NYLON	WHITE
7	LEAK SEAL (STD)	12	PLASTIC	BLACK

NOTES :-

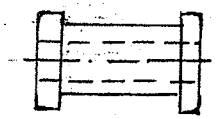
SPECIFIED PHYSICAL PROPERTIES :- RFI. SK. NO. 6431 *4

1.) COMP STRENGTH - 375 kg
2.) ABLE TO WITHSTAND 1 hr. VIBRATION OF 225 CYCLES/Min. AND 2.54 cm AMP.
3) ABLE TO WITHSTAND IMPACT ON ALL SIX SURFACES.
4) ABLE TO WITHSTAND INCLINED IMPACT AT 7 Km/hr WITH 40 kg.
#5) PRINTED INSCRIPTION (BLACK) ON TOP FLAP LETTER SIZE 25 mm.





BY AIR
CALCUTTA TO AIR PORT
TO :-
FROM :- THE GENERAL MANAGER
ISHAPORE RIFLE FACTORY (N.B.)



SHAPE OF THE LEAK SEAL (PT. NO. 5 & 7)

MATL :- CPP HOLLOW CORRUGATED (SUN PAC SHEET)

ALL DIMENSIONS ARE IN MILLI METRE
IMPORTANT DIMENSIONS MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON

TITLE OF	OPERATION	1997	NAME	DATE
		DGN.		
		DRN.		
ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE	SCALE :- N.T.S	CKD.		
		APPD.	J.WM/D.O	

CPP HOLLOW CORRUGATED BOX FOR SP-70/1 (CAPACITY :- 5 RIFLES)

DRG No. RFI. SK NO 6431 *4

CERTIFIED COPY OF
G/LAYOUT/GAUGE SCHEDULE
AT THIS DATE 16.05.97
CDD
RIFLE FACTORY, ISHAPORE