

REF. CONVENTIONS CONFORM TO IS SPECIFICATIONS

DFN PROPERTY

THIS IS A PROPOSED WORKING DRAWING

DIMENSIONS ARE IN mm

The information contained in this drawing is to be used for official purposes only and shall not be reproduced or transmitted in any form or by any means or disclosed to any third party without prior permission from DFM

This shall be returned to DFM when no longer contractually required.

OPEN END

190±10

OPEN END

85±10 FLAT
(Ø54)

HEAT SEAL

Drawing/Specification
Checked & Vetted

DO/Std. Cell 8/03/14

For General Manager

Ordnance Factory Malanda

NOTES:

- 1 MATERIAL FILM, POLY ETHYLENE TEREPHTHALATE (P.E.T) (POLYESTER)
TO SPEC. 06-760-2010-089. 15 µm THICK.
- 2 MATERIAL TO BE FOLDED IN A CYLINDRICAL FORM AND HEAT SEALED IN THE MIDDLE.
- 3 WIDTH OF THE HEAT SEAL NOT LESS THAN 2 mm.
- 4 PIN HOLES OR TEARS ARE UNACCEPTABLE.
- 5 NO LEAKS PERMISSIBLE AFTER SEALING.
- 6 MATERIAL TO BE TESTED FOR COMPARTIBILITY WITH THE PRODUCT IN WHICH IT WILL BE APPLIED.

21.04.2022		DRG. MADE INTO CQA(A) FORMAT & NOTES ADDED		APPD -		EST. MASS	
R.NO.		DATE		AUTHORITY		FOR CONAI	
DRG. SEALED -		REVISION		ZONE		DATE	
				AHSP		GALVNE SCH -	
				MATERIAL		PROTECTIVE FINISH -	
PLASTIC FILM SLEEVE							
DESIGNER'S REF							
PART NO. BMCS-M92-PFS-01							
D.S. CAT NO							
AHSP							

BASED ON PANEL TOT DRG. NO 05195X002060-203