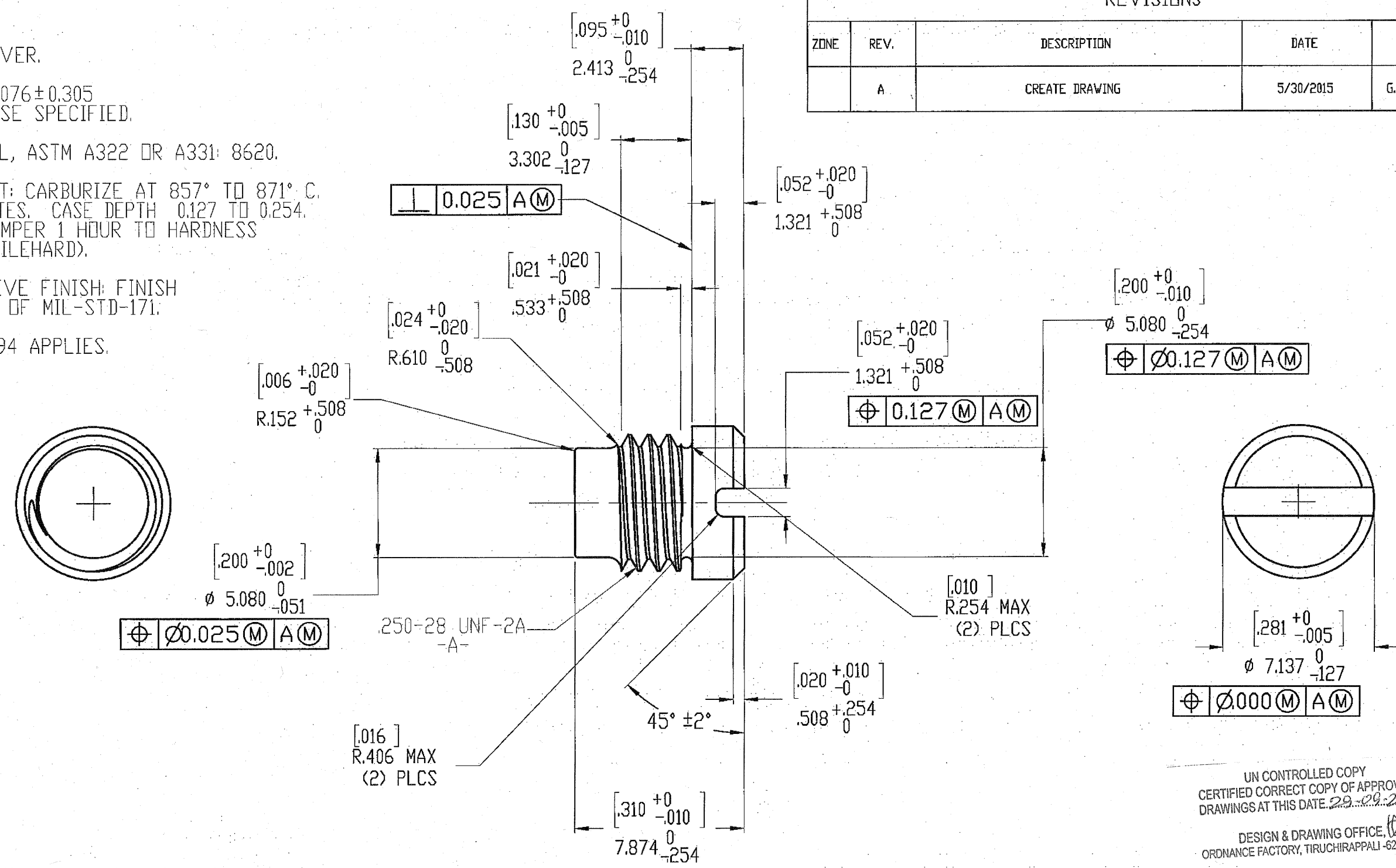


M-1014

- NOTES:
1. FINISH  $\sqrt{3.2}$  ALL OVER.
  2. BREAK EDGES  $0.076 \pm 0.305$  UNLESS OTHERWISE SPECIFIED.
  3. MATERIAL: STEEL, ASTM A322 OR A331: 8620.
  4. HEAT TREATMENT: CARBURIZE AT  $857^\circ$  TO  $871^\circ$  C. FOR 5 TO 7 MINUTES. CASE DEPTH 0.127 TO 0.254. OIL QUENCH. TEMPER 1 HOUR TO HARDNESS SPECIFIED (RH FILEHARD).
  5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
  6. ASME Y14.5M-1994 APPLIES.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER



UN CONTROLLED COPY  
 CERTIFIED CORRECT COPY OF APPROVED  
 DRAWINGS AT THIS DATE. 29.09.2021  
 DESIGN & DRAWING OFFICE,  
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

Provisionally Approved  
 24 AUG 2021  
 Par (Inde (Ar))

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	DIMENSIONS ARE IN MM/INCHES ALL THREAD DIM. ARE IN INCHES TOLERANCES: FRACTIONAL ANGULAR: MACH $\pm$ BEND TWO PLACE DECIMAL $\pm 0.25$ THREE PLACE DECIMAL $\pm 0.127$	DRAWN	PMD		05/10/15
	INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
	MATERIAL	ENG APPR.			
FINISH	MFG APPR.				
DO NOT SCALE DRAWING	QA				
	COMMENTS:				