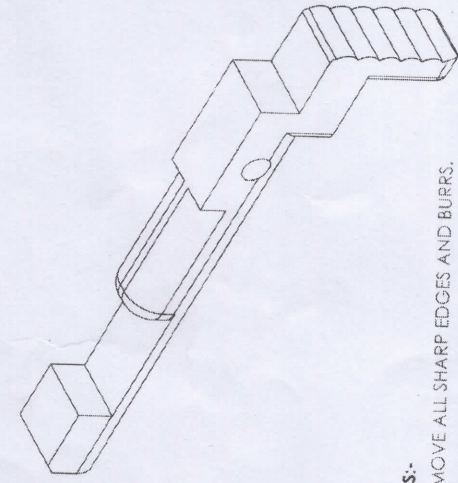
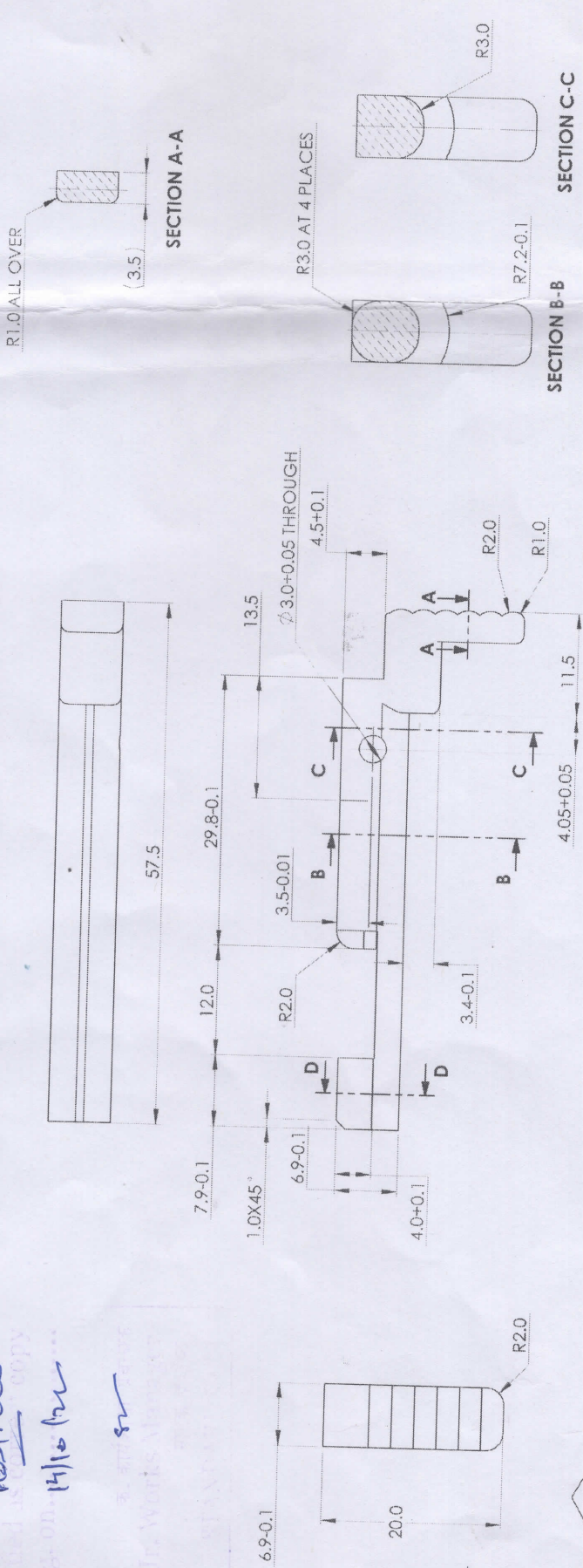


GENERAL TOL: FINE / MEDIUM / COARSE
 CLASS TO IS: 2102
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

Handwritten notes:
 HSS/MS
 14/10/19
 [Signature]



- NOTES:-**
- 1) REMOVE ALL SHARP EDGES AND BURRS.
 - 2) HARDNESS : 325 TO 375 H.V.
 - 3) IF COMPONENT TO BE MANUFACTURED THROUGH MIM ROUTE REFER ARDE SPECN. NO. DRDO/ARDE/MIM/TSP/051/2019.
 - 4) ALT. PROTECTIVE COATING : PHOSPHATED TO SPECN. IS:3618-1966. CLASS 'B'.

ST. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO	SIGN
DRN: SOURABH	DATE: 07/03/2019	[Signature]	CHECKED				
SIGN: [Signature]							
MATERIAL: STEEL TO IS: 5517-1993, Gd. 40Ni6Cr4Mo3							
PROTECTIVE FINISH: ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. No. ARDE/SA/2016/COATING-02							
APPD. [Signature]	DATE: 07/03/2019	FOR DIRECTOR					
SEALING DATE:							
SHEET SIZE: A3	EST. MASS: 17.97gm						
SCALE: 2:1							
DESIGN AUTHORITY: ARDE PUNE 411021							
DRG No. 02040304	SS	SS	04	03	00	00	00
IC	SS	S	S	AA	A	C	00DA
JVPC	PART No.	DS CAT No.	AHSP				SST

PLUNGER BUTT LOCK