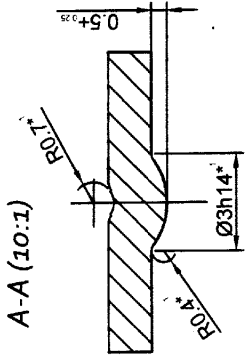
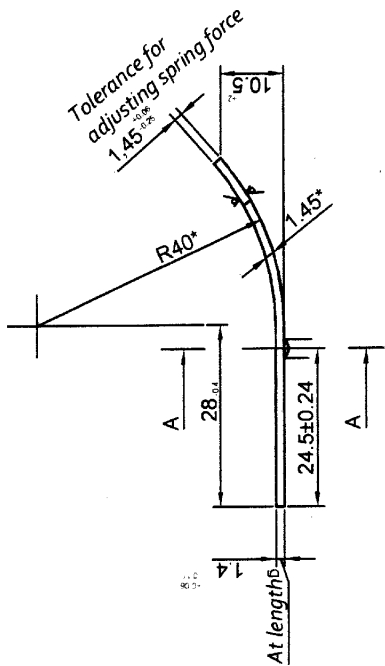


SK-6517/TE

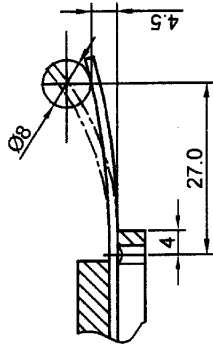
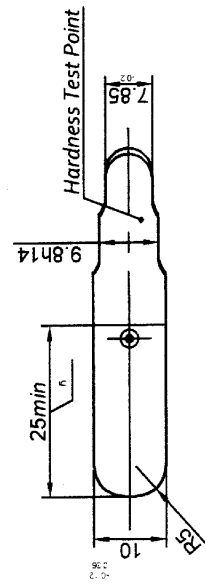
D.A. NO.

$\sqrt{Rz\ 40}$  (✓)

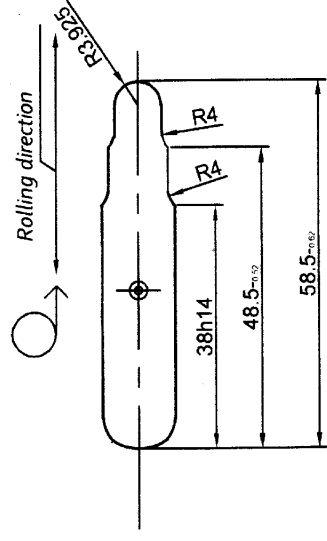


1.  $E^* = 196\text{GPa}$  (20000 kgf/mm<sup>2</sup>).
2. 47...53 HRC. At hardness test point local smoothing of surface is allowed at depth up to 0.08mm.
3. \*Reference dimensions and parameter.
4. \*Dimensions to be ensure by tool.
5. Unspecified tolerances according to 6П45 - 1.08TyE2. Cross-sectional cracks are not allowed.
6. Cross-sectional cracks are not allowed
7. Prestress according to schematic diagram.
8. prestressing time is not less than 24 hours.

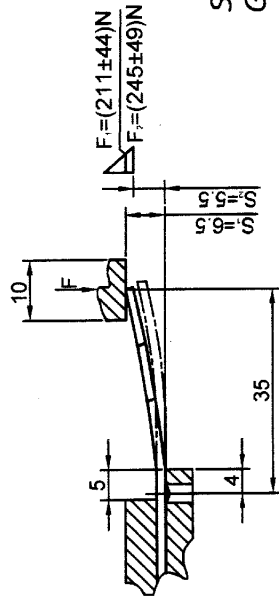
Schematic diagram 1. Spring securing at prestressing



Hos / m m D  
20-7-23



Schematic diagram 2. Spring securing at force testing



Strip y8A-C-1.45  
GOST 2283-79

Weight: 4.8 g

DRAWN	SEEN BY	CHECKED
DATE	09/06/2023	APPROVED
HOS/DOB		
DRG. NO. SK-6517/TE		
SHT. 1 OF 1		
7.62x39 AR-SAF		
SPRING		
SMALL ARMS FACTORY		
KANPUR		
SCALE	NTS	