

24

1 2 3 4

ISS C A VA S SS IC

0 0 0 0 9 0 0 1 0 0 2 0 3 0 4 0 2 0 0

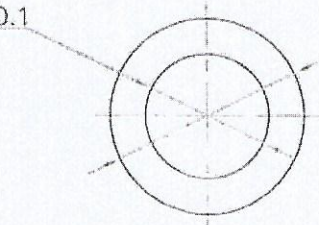
GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED

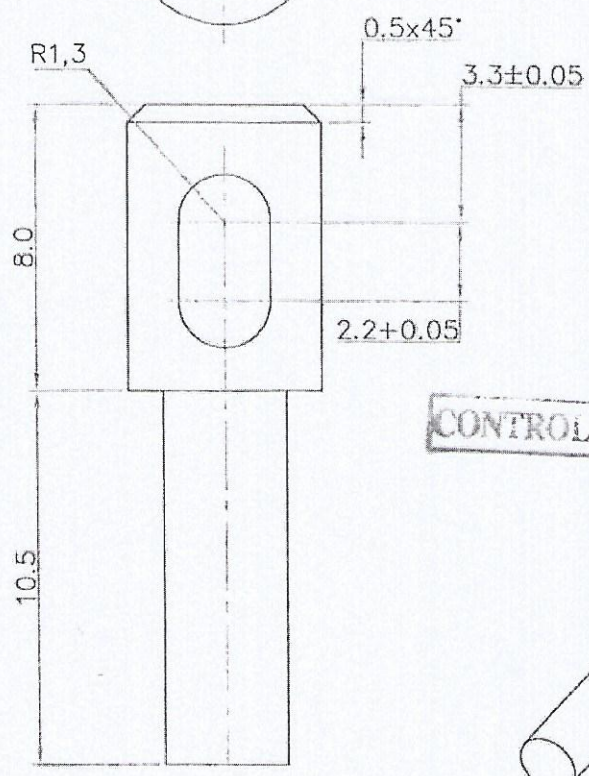
Received on 29/11/15

$\phi 3.5 \pm 0.1$ $\phi 5.5 \pm 0.05$

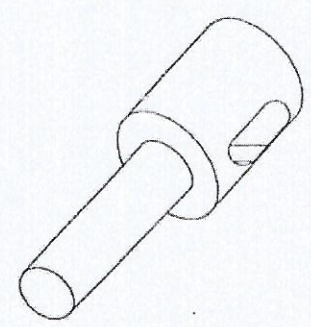
CONTROL COPY No. 02



B



CONTROL COPY No. 1



अखण की सही प्रमाणित
प्रतिलिपि दिनांक...
Certified as correct copy
of drg. on.....
Jr. Works Manager
STANDARD CELL

NOTES :

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS : 300-350 HV
- 3) ALT.MATERIAL : MIM S7 (AISI S7 EQUIVALENT,) HARDNESS-500-600 HV.

3	18/11/15	M-29	ALT.MATERIAL MODIFIED	D-1,2
2	14/7/15	M-27	ALT.MATERIAL ADDED	D-1,2
1.	07/03/2014	M-21	3.3±0.05 WAS 2.8-0.05 8.0 WAS 7.5	B-3 BC-3
S	DATE	AUTHORITY	BRIEF RECORD	ZONE
No				CD GO
DRN	RDK	CHD	MATERIAL:	SIGN
APPD	DATE 18/11/2015	For Director	STEEL TO IS: 5517:1993, Gd-40Ni6Cr4Mo3 (En-24)	
SEALED	DATE		BS 970: PART 1: 1983 817M40	
SCALE 5:1	EST MASS	TITLE	PROTECTIVE FINISH: PHOSPHATED TO SPECN	
DESIGN AUTHORITY			IS: 3618-1966, CLASS 'B'	
ARDE				
PUNE 411021				
DRG.No.	0 2 0 4	0 3	0 2	0 0
	IC	SS	S	AA
PART No		DS CAT No		AHSP

F

1 2 3 4