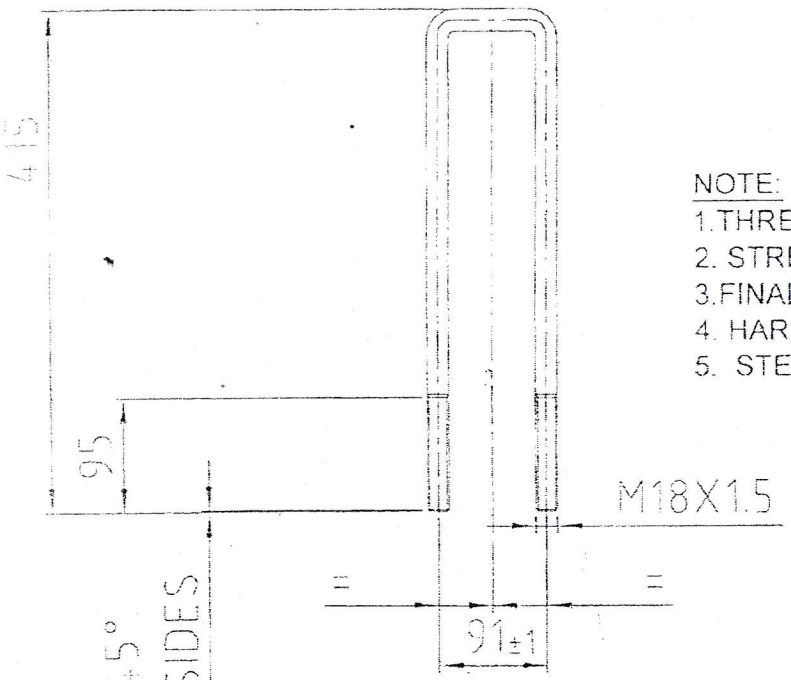

NOTE:

1. THREAD ROLLING TO BE DONE.
2. STRESS RELEIVING TO BE DONE AFTER BENDING.
3. FINAL COMPONENT TO BE POWDER COATED/BLACKENED.
4. HARDNESS 22-28 HRC.
5. STEEL EN-19

PROVISIONAL

QTY-1 SET =4 Nos/VEHICLE

ITEM	DESCRIPTION	QTY/ VEH.	MAT.	STD.	SIZE / WT.	REMARKS
					JWM/LA	AWM/LA
INDEX	ALTERATION		DATE	SIGN.	ABHISHEK DRN BY	APPD.

DIM.	TOL.
0-30	±0.1
30-250	±0.2
250-600	±0.3
600-2000	±0.5
>2000	±0.8
GEN. TOL.	

'U' BOLT FOR FRONT LEAF SPRINGOF BPV SML 4X4 VEHICLE

485-03-1176 REF. DRG. NO. | 1:1 SCALE

— MACHINE

— REF. DEM. NO. | 1/1SHTS

ANGLE PROJECTION

L.A.

VEHICLE FACTORY JABALPUR

DRG.NO.- 8058-47-41