

Manufacturing Technology required for Graphite Block.

Sl.No	Nomenclature of Item.	Item Specification	Drawing No.	Manufacturing Technology required to produce the item.		
				Technology 1	Technology 2	Technology 3
1.	GRAPHITE BLOCK.	GRAPHITE BLOCK OF SIZE 550 + 5.0-0.0MM X 200 + 5.0-0.0MM X 325 + 5.0-0.0MM AS PER SCOPE OF SUPPLY ENCLOSED.	NIL	Vertical Band Saw, CNC VMC Makino , Lathe, Capstan Lathe (Automatic lathe), Hydraulic Surface Grinder, Face Grinder / Rough Sizer, Milling Machine.	Time saving / Sanding machine, Belt Grinding Machine, Flat Lapping Machine, Thermax boiler, Double side Lapping machine.	Vertical Turret Milling - Manford , Electrical Tapping machine, Dust collector, CNC CMM
				Vacuum Pump, Bench Grinder, Hydraulic lift Trolley, Refrigerated Air Dryer, Unit dust collector , Servo Stabilizer, Hand Drilling (Hammer), Servo Stabilizer, Automatic Oil Temp, Floor Scrubber Drier, Mini Floor Washing Machine,	Vacume Cleaner (Dry & Wet), CURING VESSEL, Deep Freezer, Electronic Weighing Machine-220g, Resin Stirrer,	Auto clave - 3 ,Impregnation Vessel, E / Weighing Machine- 2000kgs With 2 scales & Labelling, Hand Lapping machine


 HSS/accr