

5306-009327

DIMENSIONS ARE IN mm.

REPRODUCED FROM ORIGINAL No. 1

17 1

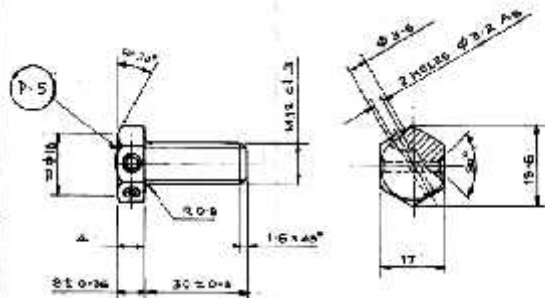
NOTES:-

- 1- NO CARBIDE OR 17-2 BOLT 4800-78
- 2- NO SHARP CORNER ARE ALLOWED
- 3- BOLT HEAD IS ALLOWED TO BE MANUFACTURED BY STAMPING.
CUT-UP DIMENSIONS OF BOLT SHOULD WITH HOLE AND SHOULD NOT BE MORE THAN 1'.
- 4- COATING :- CHEMICAL PHOSPHATING (SHOWING 1.5) PLATED CHROMATE PASS VATION TO IS 1349-75.
- 5- "MP" (MATERIAL) TO BE MARKED WITH TYPE TO 3 BOLT 2200-82.

POSSIBLE ALTERNATIVE MATERIALS:-

STEEL 20Mn2SiAl 40Mn-0, OR STO 75-1-1984-
TO ACHIEVE THE HARDENED SUPER T55 CONTENT V.

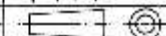
COATING :- PHOSPHATING TO SPEC 225 UNCS OF CLASS
II/X FINISH 12 (2)



ID = 561
01-02-05

REV. NO.	ISSUE NO.	REVISION	DATE	BY	CHKD	APP. NO.	DATE
01	01	INITIAL NOMENCLATURE ADDED					
		ALL DIMENSIONS IN MM. NO CHANGE					
DATE	BY	CHKD	APP. NO.	DATE	BY	CHKD	APP. NO.
14/01/84	17	17	17	17	17	17	17
APPROVED BY				MATERIAL: STEEL 40Mn2SiAl 40Mn-0-17 HT 60-2-0478-1984-80			
DATE: 14/01/84				PROTECTIVE FINISH:-			
DATE: 14/01/84				DC GROUP			

CQA(AVA) AVADI



REV. NO. 17

PART NO.

2A26-01-35

PART NO.

5306-009327

BOLT बोल्ट