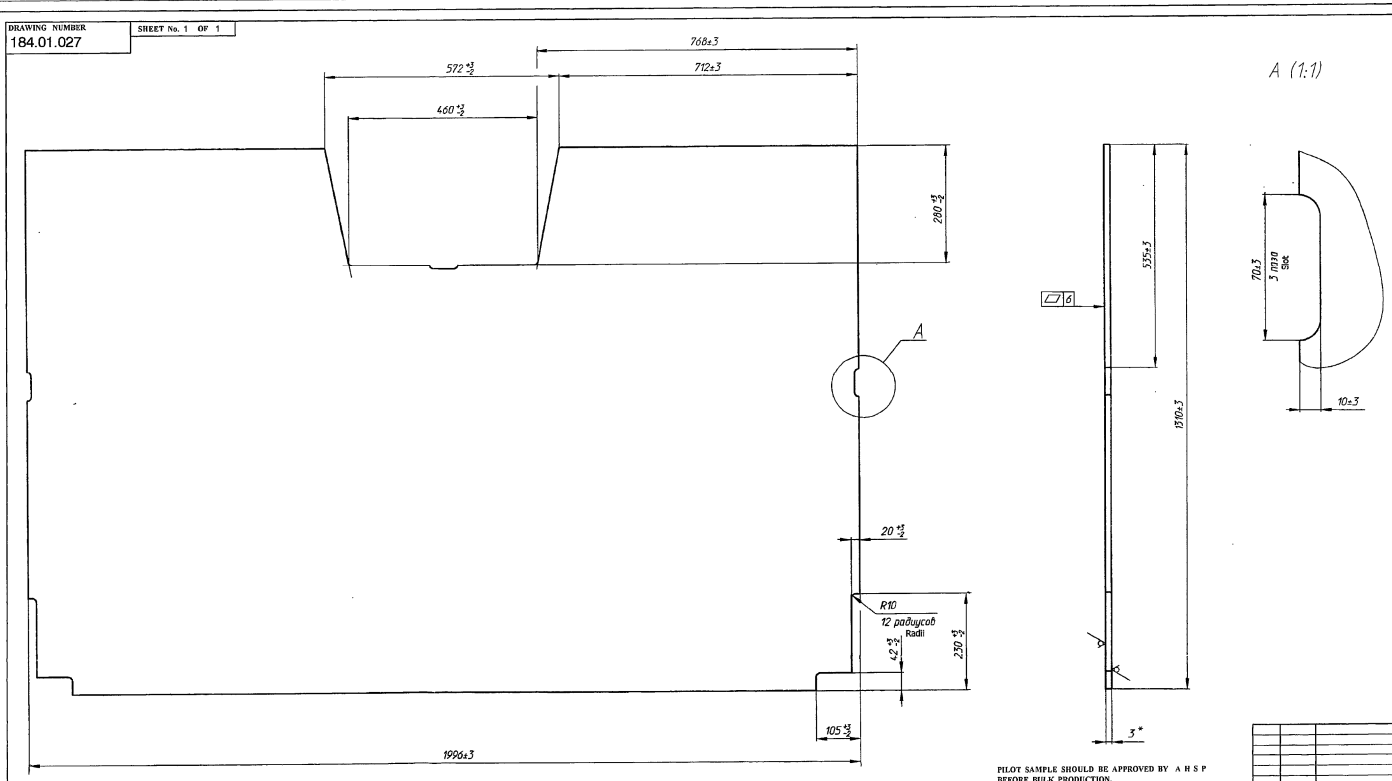
DRAWING NUMBER 184.01.027

SHEET No. 1 OF 1



Rz630 (√)

1. Допускается скругление углов R0+6 мм.
2. Допускается контур детали контролировать шаблоном, построенным по номинальным размерам. Отклонение не более 2 мм
3. *Размер для справок.
4. Покрытие
   Эмаль МС-17 черная или ПФ-910 темно-серая
   Требования по 520 ТУ5.
5. Остальные требования по 520.ТУ1.

1. Corners may be rounded off by R0+6 mm.
2. Contour of component may be checked with gauge, made as per nominal dimension. Deviation should not exceed 2 mm.
3. *Dimension for reference.
4. Coating;
   Enamel MC-17 black or ПФ-910 dark-grey.
   Requirements should be as per specifications 520.TY5.
5. Other requirements should be as per specifications 520.TY1.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT (kg)	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
58	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

ISSUE	DATE	NATURE OF AMENDMENTS

DRN	[signature]	MATERIAL :- SHEET 3 GOST 19903-74	USED ON :- 188.01.002cb-3Cb
CHD	[signature]	K 2706 5-III-10кп GOST 16523-97	
APPD	[signature]	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
DATE	26-10-04		
SCALE:- 1 : 5			
DIMENSIONS IN mm		TITLE :- 1 ST PLATE	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102-69			
ALL THREADS TO CONFORM TO		D S CAT NUMBER	DRAWING NUMBER 184.01.027

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

356
SUPPLY CODE
U-01-1-2
D90088

F-59
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SIZE A3 x 3