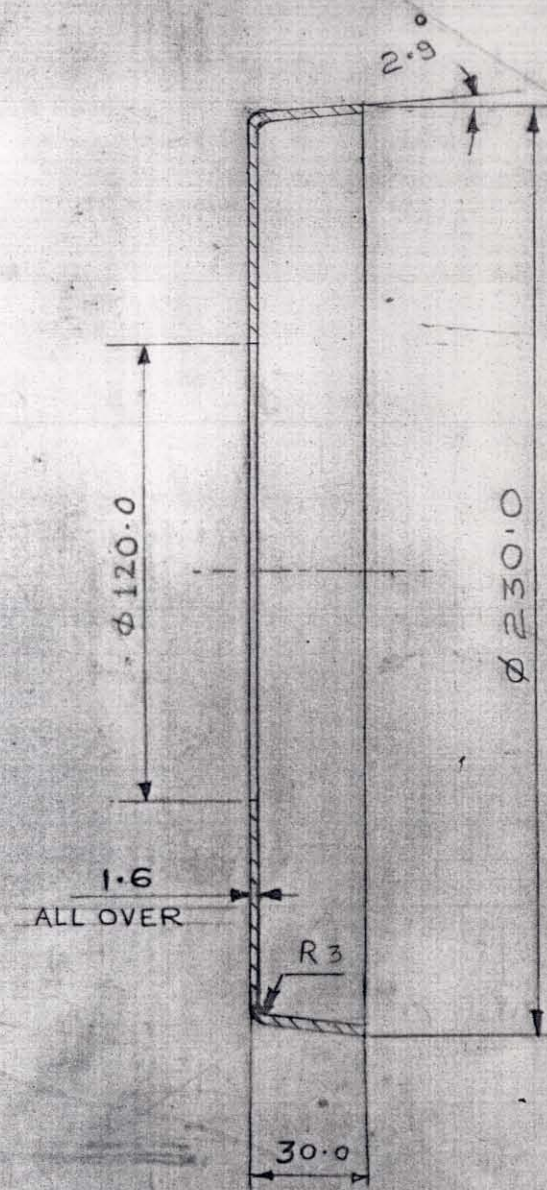
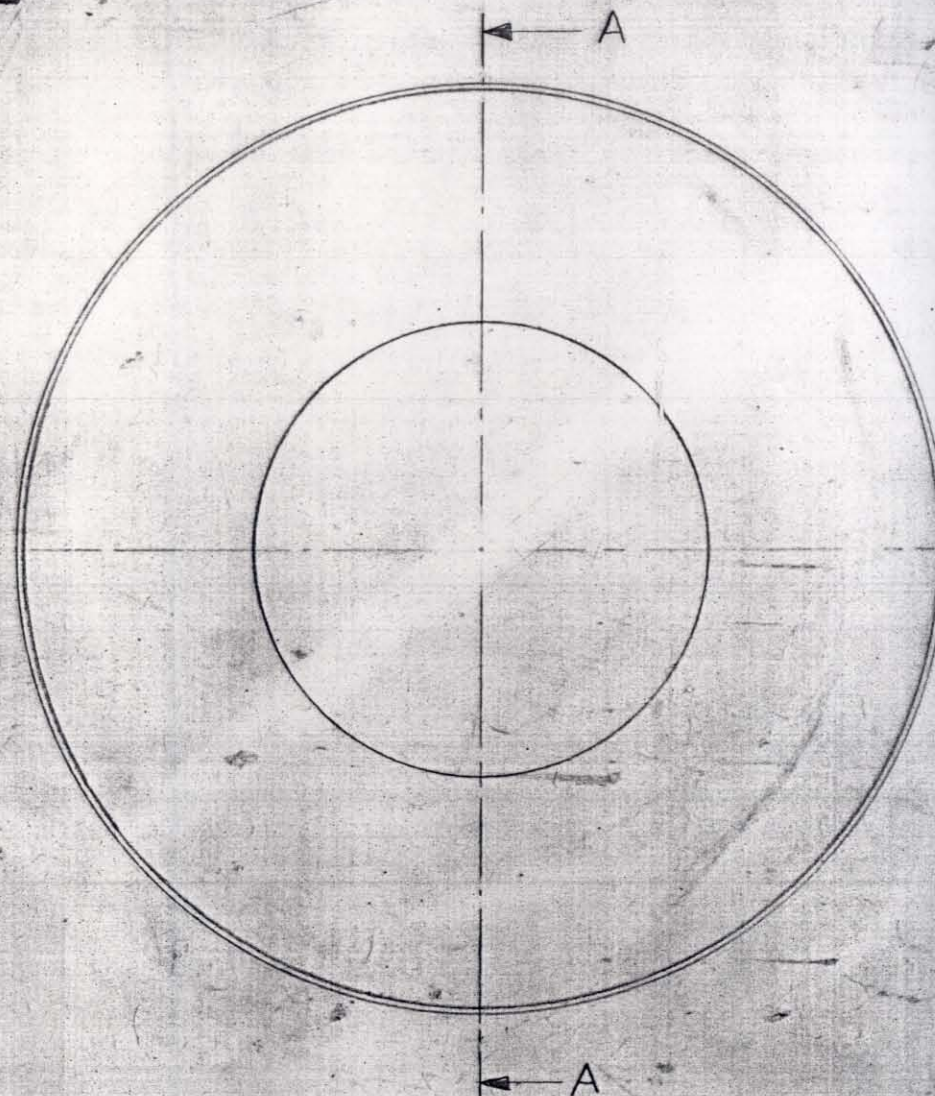


8		7		6		5		4		3		2		1	
PART No.		DRAWING CONVENTIONS CONFORM TO IS													
DET No. 29		DIMNS ARE IN m.m. UNLESS OTHERWISE STATED													
ARDE 9501-02		GEN. TOL. MEDIUM/ CLASS TO IS: 2102													
DRG. No.															

NOTE: ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.



SECTION 'A-A'

R. NO.		DATE:		AUTHORITY		BRIEF RECORD		ZONE		CD		GO		SIGN		DRN. <i>[Signature]</i>		CHD. <i>[Signature]</i>		TRD.		COMP.		ASSY DRG. ARDE 9501-02/27	
																CD <i>[Signature]</i>		PASSED <i>[Signature]</i>		SCALE: 1:2		DESIGN AUTHORITY			
																APPROVED <i>[Signature]</i>				EST MASS:		ARDE PUNE - 411021			
																(R. PERUMAL) <i>[Signature]</i>		FOR DIRECTOR		GAUGE SCHD:					
																				DATE: 20/9/91					
																				MATERIAL: STEEL TO IS: 1073 St 34					
																				PROTECTIVE FINISH: PHOSPHATED TO IS: 3618 CLB					

TITLE:

DIAPHRAGM

DRG. No. ARDE 9501-02

DET. No. 29 SHTS. SHT. No.

PART No.

D. S. CAT. No.

A.H.S.P.