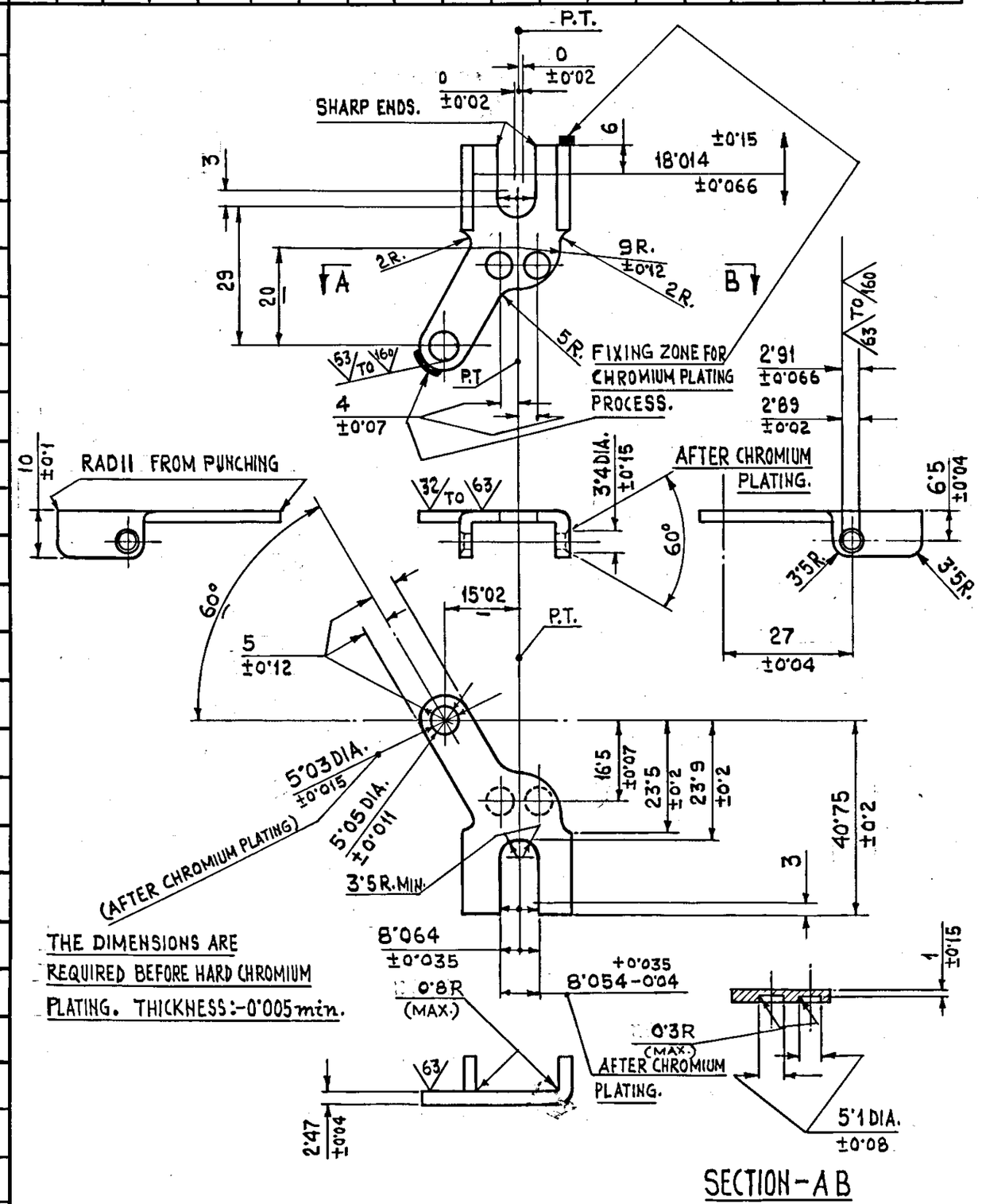

THE DIMENSIONS ARE REQUIRED BEFORE HARD CHROMIUM PLATING. THICKNESS:-0·005 min.

INVESTMENT CASTING MATERIAL :- TYPE CLA-1 Gr. B BS: 3146 PT.1 WITH CHROMIUM PLATING. THE ACCEPTANCE STANDARD OF RADIOGRAPHIC TEST (BEFORE CHROMIUM PLATING). RADIOGRAPHIC STANDARD AS PER ASTME 446-84 LEVEL-2.

MATERIAL :- BS:1449 ; Pt.1:1983 Gr.60

PROTECTIVE FINISH :- CHROMIUM PLATED.

ABBREVIATION :-

P.T. = PLANE TRANSVERSE

AUTHY.	DATE	ZONE	BRIEF RECORD	SIG.
25303-SA.	23.03.2002.		RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	JSO
23299-SA	22-3-96		CONVENTIONS, ABBREVIATION, SYMBOLS INDIGENISED FROM COUNTRY OF ORIGIN. SYMBOL/ DIMENSION AMENDED & ABBREVIATION NOTE ADDED	DAC
22034-SA	2.11.92		MATL. AMENDED	MAJ
21674-SA	31-3-92		DS CAT NO. ADDED	LT COL
20863-SA	23.6.90		CL. NEG. RE-TRACED & DRG. RESEALED AS A RECORD OF RECEIPT	JSO
			PREVIOUS DC(I) NOS. 15550-SA, 16511-SA, 20226-SA.	COPY

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.	2.4.90	
COMP.		

1/C, D.O.

SCALE :- 1:1

SEALED :- DC. NO. 25303 + SA DT. 23-03-2002.

SUB-ASSY. PART NO. 1005-006824

MATERIAL :- AS STATED.

DIMENSIONS ARE IN MILLIMETRES

BODY LOWER FEED SLIDE

C.Q.A(SA) ICHAPUR

APPROVED. DT.
CL. NEG. RE-TRACED.

DRG. NO. A 1311

PART NO. 65 BB

D S CAT. NO. 1005-000475