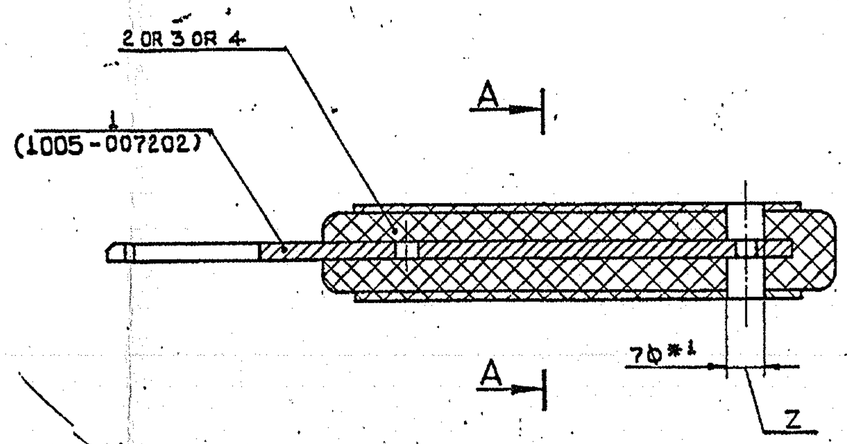
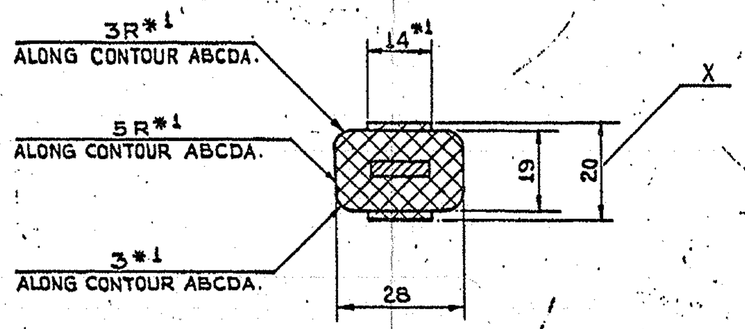
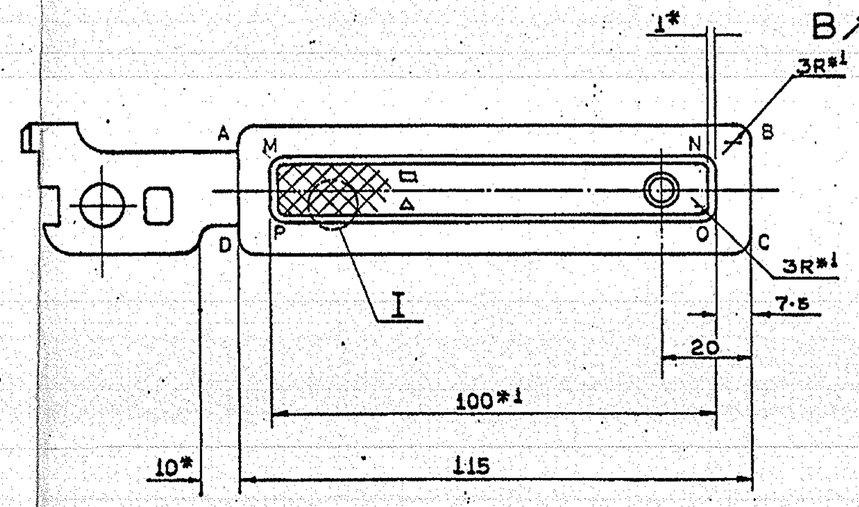
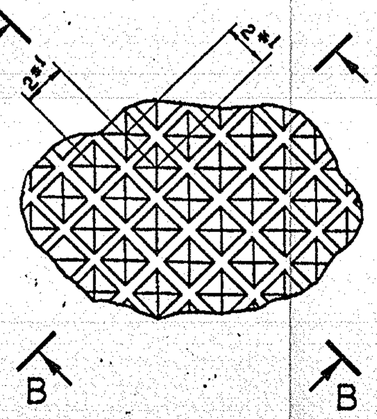


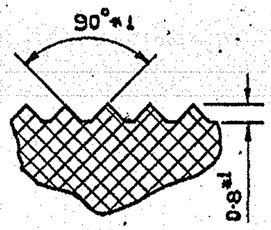


SECTION A-A.





ENLARGED VIEW AT-I
SCALE:- 5:1



PART SECTION B-B
SCALE:-5:1.

DRAWING CONVENTIONS CONFORM TO IS: 696

MATERIAL FOR ITEM 2:- MOULDING MATERIAL ACB-2-P-2M GRADE 0 GOST 17478-72 (SUBSTITUTION OF POS. 3 OR 4 IS PERMITTED)

~~ALTERNATIVE MATERIAL OF ITEM 2 IS MOULDING MATERIAL AF-4-B GOST 20437-76~~

MATERIAL FOR INDIA FOR ITEM 2:-*NYLON MOULDING AND EXTRUSION MATERIALS FOR MECHANICAL PURPOSES TYPE 66HL TO SPECN. DEF STAN/93-8/ISSUE-1*

DIMENSIONS WITH * ARE FOR REFERENCE.

DIMENSIONS WITH *1 ARE TO BE ENSURED WITH MOULDS.

DIMENSIONS WITH UNSPECIFIED TOLERANCE. HOLES AS PER "A8". SHAFTS AS PER "B8" AND OTHERS AS PER CM8.

NON-SYMMETRY POSITION OF HANDLE BARREL(1005-007202) RELATIVE TO DIMENSION "X" T/2 IS 0·3 mm (TOLERANCE IS BASED ON MMC PRINCIPLE).

MISMATCH ON JOINTING PLANE MUST BE 0·2mm. SHOULDER IS ALLOWED IN HOLE "Z"

APPEARANCE IS ACCORDING TO TEST SPECIMEN.

OTHER TECHNICAL REQUIREMENTS ARE AS PER OST B3-4346-80.

MATL. FOR ITEM NO.3:-
MOULDING MATERIAL AF-4-B-2M GRADE 0-GOST 17478-72

(SUBSTITUTION OF POS 2 OR 4 IS PERMITTED.)

MATL. FOR ITEM NO.4:-
MOULDING MATERIAL AF-4-B GOST 20437-76.

(SUBSTITUTION OF POS. 2 OR 3 IS PERMITTED.)

ALTERNATIVE MATERIAL FOR ITEM 2, (MATERIAL FOR INDIA): GLASS FILLED PHENOLIC MOULDING MATERIAL TO SPECN. IND/ME/951 GRADE 'A'.

MARKING NOTE:-
□=Yr. OF Mfg.
△=MANUFACTURER'S CODE MARK/INITIAL.
D.S. CAT. NO.

CERTIFIED COPY OF THE STORE DRG/GAUGE DRG/Sch/ SPECN/NOTE SHT.
DATE: 25.11.09

	25089-SA	2-8-2001	D/9	MARKING NOTE & SYMBOL ADDED.	
A	24031-SA	25-2-98		ALT. MATL. ADDED, UNDER MATL. FOR INDIA FOR ITEM 2	
	23013-SA	3-7-95		ITEM NO.2 FOR MOULDING MATL. ACB-4-P-2M GRADE 0 GOST 17478-72 AND ITEM NO.4 FOR MOULDING MATL. AF-4-B GOST 20437-76 ADDED.	
	22926-SA	29-3-95		DRAWING REVISED	
A	22332-SA	18-11-93		MATERIAL FOR INDIA FOR ITEM NO.2 AMENDED	
	22155-SA	1-3-93		MATERIAL FOR INDIA FOR ITEM NO.2 AMENDED.	
	22085-SA	16-12-92		NEGATIVE RE-TRACED AND PROV. RE-SEALED.	
				PREVIOUS DC(I) NO. 20160-SA, 20373-SA, 20893-SA & 21241-SA	COPY
	AUTHY	DATE	ZONE	BRIEF RECORD	SIG.

A 1300

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.		
COMR	3.12.92	

C.D.O

SCALE:- 1:1

SEALED:-PROV. DC(I). NO. 18932-SA DT. 3-5-86.

ASSY. DS. CAT. NO. 1005-007200.
MATERIAL:- AS STATED.
DIMENSIONS ARE IN MILLIMETRES

HANDLE ASSEMBLY

CQA(SA) ICHAPUR.
APPROVED DT. 3-1-86. NEG. RE-TRACED
DESIGNER'S REF. 6N11 C81-3C6
DS. CAT. NO. 1005-007201