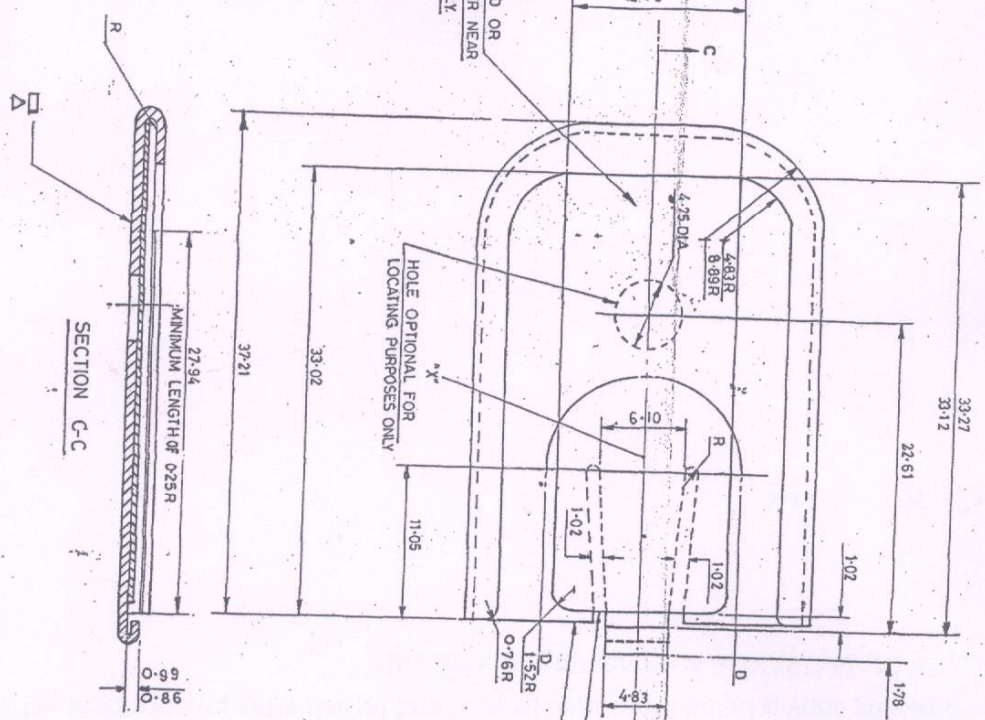
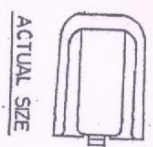


FOR EXPLANATION SEE CSAD NOTE SHEET NO. 1
DIMENS. ARE IN MM.

NOTE:-

- WHERE TOLERANCES ARE NOT SHOWN
- 1) DIMENSIONS IN WHOLE NUMBER $\pm .76$ mm.
- 2) DIMENSIONS WITH ONE DECIMAL PLACE $\pm .25$ mm.
- 3) DIMENSIONS WITH TWO DECIMAL PLACES $\pm .13$ mm.

MATERIAL :-

JS:2507:1975: DESIGNATION 65 G5.

NOTE:-

MACROETCH TEST AS PER NATURE COL (D) OF COASA NOTE SHEET NO.1

HEAT TREATMENT:-

LOCALLY HARDEN INSIDE LINE D.D. TO D.P.N. 400-500 EQUIVALENT ROCKWELL D-56-62 TESTED AT POINT 'X'.

PROTECTIVE FINISH:-

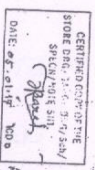
PHOSPHATE TO SPECIFICATION JS:1:0465-01:1988 CLASS II (ACCELERATED) OIL FINISH, EXTERNAL SURFACE TO BE PAINTED BY PAINT RPU STOVING BLACK TO SPECN. JS:8010-37 MATT. FINISH.

NOTE:-

FOR SPECIFICATION LATEST ISSUE SHOULD BE FOLLOWED.

NOTE:-

MARKING (SUITABLY) ON SAMPLE
DS CAT NO.
☐ MANUFACTURER'S CODE
☐ YEAR OF MFG.
LOT NO.



JWM/MPM
REVISIONS / CERTIFIED COPY OF
DRG/LAY OUT/GAUGE SCHEDULE
DATE / AT THIS DATE 13.01.2017
RIFLE FACTORY, BHAPORE

18.11.16 26970-S4 MARKING NOTE AMENDED		DN	CHD	TRD (Machined)	COMP (CNC)	ANSP	COA(SA)CHAPUR
26.04.16 26920-S4 MATL. AMENDED.		SCALE 1:1	4:1	EST MASS	0.2-8-67	ASX	1005-003190
12-8-96 23442-S4 UNDER HEAT TREATMENT:- (FOR DETAIL A) DELETED		Sht. 1/10		VGA. RE-TRACED.			
00-6-96 23362-S4 PROPOSED FOR CANCELLATION. NOTE 8 AND 9 FROM MEMO		Sht. 1/10		VGA. RE-TRACED.			
12-3-01 19089-4A, 19125-4A, 21507-S4, 23057-S4, 23691-S4, 23377-S4, 19135-4A, 19181-S4, 19461-7A		Sht. 1/10		VGA. RE-TRACED.			
DATE AUTH		ZONE		ICD O.		DEN'S CISA/333/5/2	
SEALED: 11258-S4 07.5.572		BRIEF RECORD		SIGN		PART NO.	
NOMENCLATURE		BASE, CASE, MAGAZINE		FINISH		DRG. NO.	
				DS STARTED			