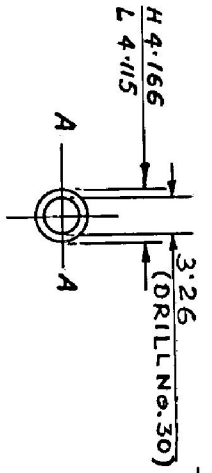
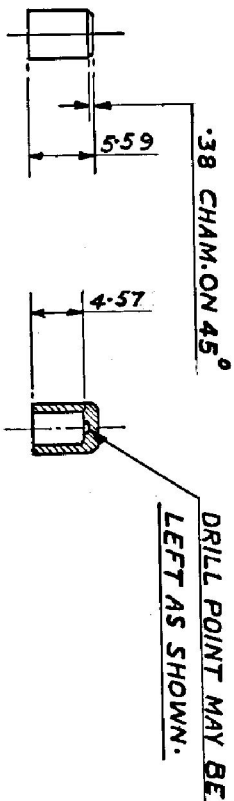


DS.CAT.NO.
1005-001537

FOR EXPLANATION SEE D.D. NOTE SHEET NO.3.
THIRD ANGLE PROTECTION. DIMENSIONS ARE IN MILLIMETRES.



SECTION ON A.A.

NOTE :-
WHERE TOLERANCES ARE NOT SHOWN,
DIMENSIONS IN WHOLE NUMBER OR WITH
ONE DECIMAL PLACE ± 0.27 mm.
DIMENSIONS WITH TWO DECIMAL PLACES ± 0.13 mm.

PROTECTIVE FINISH :-
PHOSPHATE TO SPECN. JSS: 0465:01-1988
CLASS I OIL FINISH.

HARDNESS :- 340-400 H.V
(51.5-56 HRD)

METRIC

9-2-95	22859-5A	PROTECTIVE FINISH AMENDED		
10.11.84	18155-SA	MATL. AMENDED		
14.1.77	15027-5A	DRG. SEALED		
DATE	AUTHY.	ZONE	NATURE	AMENDMENTS

SEALED :- D.C.(1)/15027-5A, DT.14.2.77

MATERIAL :- BS1429:1980 GR.OTO A 72 ND ANNEALED

PROTECTIVE FINISH :- AS STATED.

SCALE :-

ASSLY. DRG.	1005-001532		
INSP. INSTRS.			
DRAWN	CHECKED	TRACED	TRN.CHD.
APPROVED			
DATE :- 19.6.67.	ML-ally.	Vc. D.O.	
DESIGNER'S REF.:			

DS.CAT.NO.
ARDE 657/80

1005-001537

PLUNGER.

CISA. ICHAPUR.