

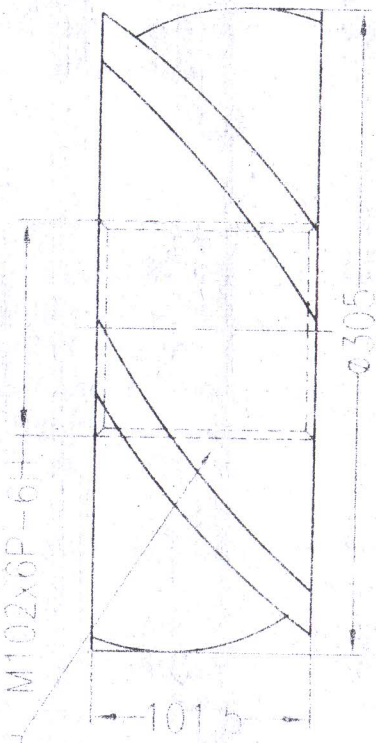
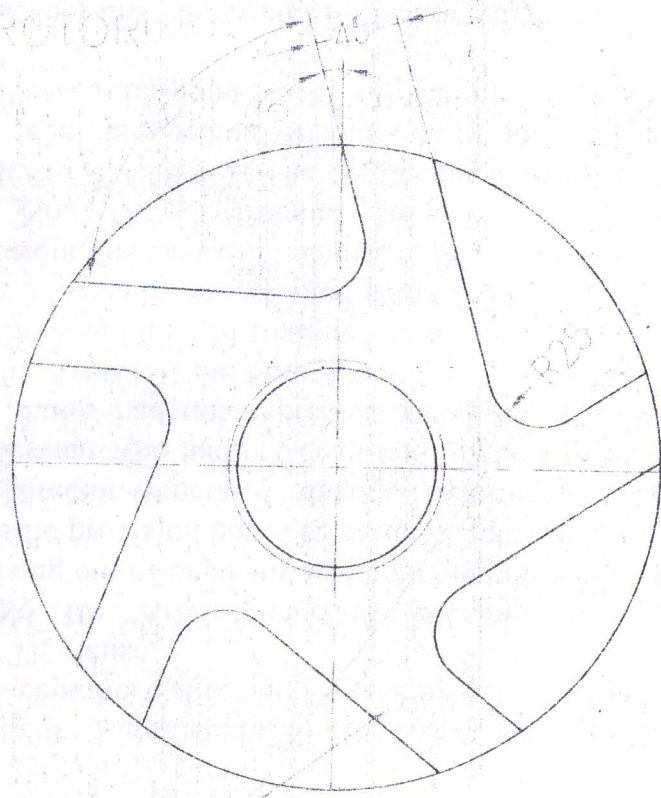
FDY-272/A

AMENDMENTS

LINEAR DIMENSIONS:		ANGULAR DIMENSIONS:			
ABOVE	UPTO & INCL	TOL	PERMISSIBLE VARIATION ON LENGTH OF SHORTER SIDE OF ANGLE		TOL
0-5	6	±0.1			±0.1
6	30	±0.2			±0.1
30	120	±0.3	10	50	±0.1
120	315	±0.5	10	50	±0.2
315	1000	±0.8	50	120	±0.6
1000	2000	±1.2	120	-	±0.8
2000	3000	±2	SURFACE ROUGHNESS VALUES		
Ra IN MICRON MAX					
3000	8000	±3	▽	▽▽	▽▽▽
8000	12000	±4	▽▽	▽▽▽	▽▽▽▽
12000	60000	±5	▽▽▽	▽▽▽▽	▽▽▽▽▽

REV	DATE	DESCRIPTION	SIGN
305	10/10	3.6 - 4.5 W: 4.5	<i>[Signature]</i>
306	11	DRG NO. M/VAV No. 79. A	

3 ROTOR



5 RIB EQUISPACED

FRONT VIEW

THREAD DETAILS	
MAJOR DIA.	102
PITCH DIA.	98.103 <sup>+0.4</sup>
MINOR DIA.	95.505 <sup>+0.8</sup>

DIMENSIONS ARE IN mm.		MATERIAL: GRAPHITE		आईनैन्स फैक्टरी अम्बाजरी	
1ST ANGLE PROJECTION		NOMENCLATURE		ORDNANCE FACTORY AMBAJHARI	
DATE	DATE	ROTOR FOR RGI		DRG. NO.	
26/08/09	4/9			FDY-272/A	
19/10/09				SHEET NO. 1	
4-9-09				NO. OF SHEETS: 1	
M/C: STORE: ERMAT FURNACE		OPERATION: COMPT. ROTOR			