

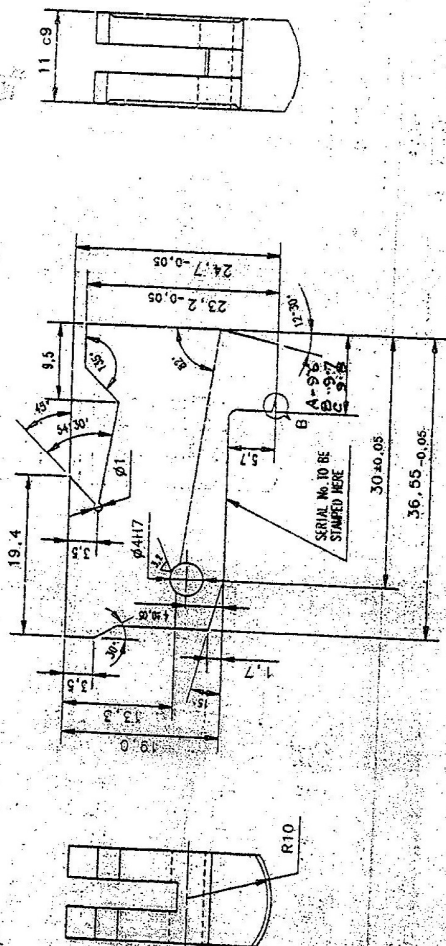
PAG-0027/A

Technical drawing of a vertical rectangular structure, possibly a wall or partition. It shows a cross-section with a central vertical channel. Dimensions are indicated: 3.5 for the width of the central channel and 3.75 for the width of the outer section. The drawing includes horizontal lines representing structural layers or reinforcement.

DC No. & DATE
13C/48/19
06.03.2019

DETAILS OF CHANGE	INITIAL
DIM: SET A = 9'6" - 0'05"	WAS DIM. <i>W.H.</i> SET B = 9'7" - 0'05" SET C = 9'8" - 0'05" 10'6"
SET B = 9'7" - 0'05"	
SET C = 9'8" - 0'05"	

6.3



DIMENSION	TOL. IN IN
ϕ H7	+0.012
11C9	-0.055 -0.138

UNSPECIFIED DIMENSIONS AS PER IS 2102 FINE					
ABOVE	-	6	30	120	315
UPTO & INCLUDING	6	30	120	315	1000
FINE	40.05	40.1	40.15	40.2	40.5

PHOSPHATED TO SPEC. JSS-0465-01 1998 CLASS II OIL FINISH
MATERIAL - EN 19 HEAT TREATED TO 'N' CONDITION
(EN-19-BS-970 PT 1 1985-709 M 40)
HARDNESS - 330 TO 400 VHN

NOTE:
 $SET A = 9.6 - 0.05$
 $SET B = 9.7 - 0.05$
 $SET C = 9.8 - 0.05$

NOTE:-

- 1) ALL DIMENSIONS ARE IN mm.
- 2) UN SPECIFIED TOLERANCES ARE AS PER IS:2102.
- 3) ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF.
- 4) ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.

NOTE:-

MANUFACTURER INITIAL/CODE NO
YEAR OF MANUFACTURE SHOULD BE
ENGRAVED AT SUITABLE PLACE

PROVISIONAL

TITLE OF COMPONENT		OPERATION	2012	NAME	DATE
BREECH SLIDE LOCK			DOIN	M. H. KAMRANG	31/12/17
UNIONANCE FACTORY BOARDED RIFLE FACTORY ISHAPORE		SCALE NOT TO SCALE	GRD	<i>[Signature]</i>	13/12/18
			APPD.	<i>[Signature]</i>	12-1-19
BREECH SLIDE LOCK			DRG NO.:-		
12 BORE PUMP ACTION GUN			PAC-0027/A		
C. JAYASINGH, DEPARTMENT					NO OF - 1