

ON
DS CAT. 1005-560749

DRAWING CONVENTIONS CONFORM TO JS6:0104
DIMNS. ARE IN mm. GEN. TOL. 'MEDIUM' IS: 2102

5360-007775—1

5360-027258—1

PART SEC-'AA'

5340-180062

5340-180062—1

1005-007996—1

1005-008001—1

5340-180061—1

C 'SK HEAD MACHINE SCREW
M4X22 TO IS : 1365—2

WITH MULTI TOOTH LOCK
WASHER TO IS : 5371 1982—2

06-02-12 26607-SA		IN ZONE B/1-2, 5360-027258 WAS SPRING DOWEL SLEEVE HEAVY 2.00x7.0 TO IS: 5988.		AH/mon 1/5.00		DRN. DIV. CHD. EST. TRD. COMP.		AHSP. CQA(SA) ICHAPUR	
09-03-11 26580-SA		5340-180061 & 5340-180062 WAS CORALSK-978 B/CALSK-978 RESPECTIVELY.		B/4-SA 5/12		SCALE: 1:1		EST. MASS	
07-03-11 26579-SA		D.S. CAT. No. ADDED		1/5.00		DT. 17-11-09		APPROVED	
17-11-09 26474-SA		DRG. PROV. SEALED		1/5.00		MATERIAL :-		FOR CQA(SA)	
DATE AUTHY.		BRIEF RECORD		ZONE		I/C.D.O. G.O.		SIGN.	
SEALED :-		PROV. DC. No. 26474-SA DT. 17-11-09				HI/HARDNESS:-		PROTECTIVE FINISH:-	
NOMENCLATURE:-		MONOPOD ASSY. MG 5.56 mm 1A1						ASSY.	
								DGNRS REF. 1005-007998	
								PART NO.	
								DRG. NO. CQA(SA) SK-977	
								DS. CAT. NO. 1005-560749	

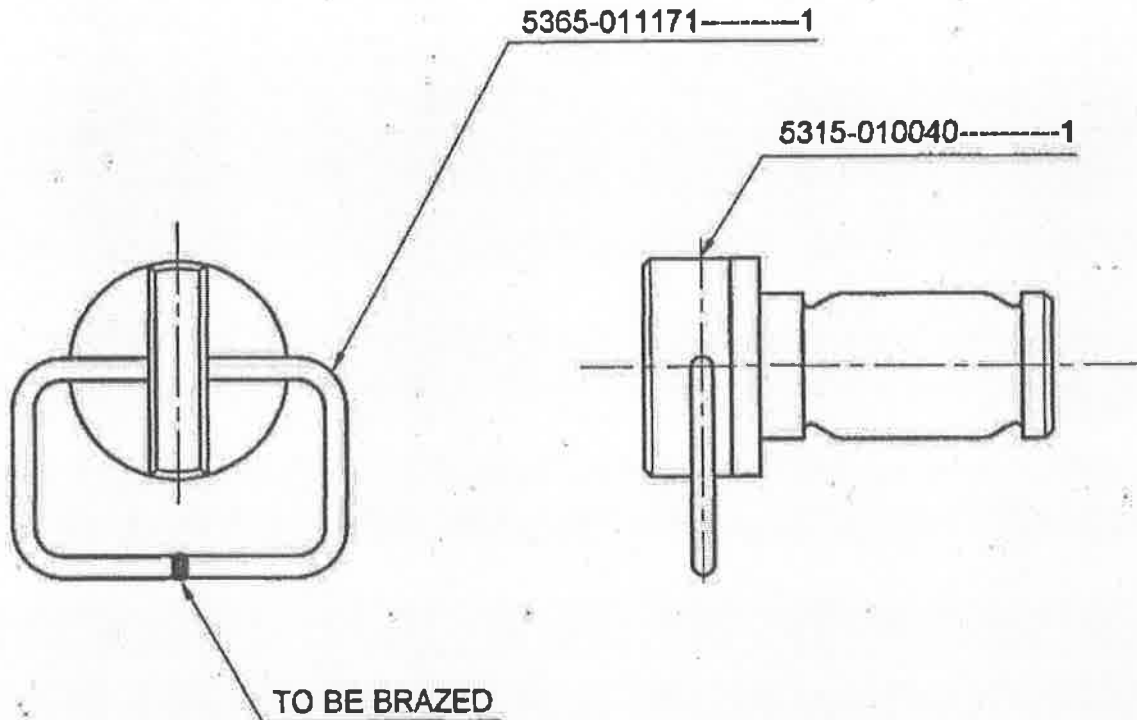
966700-9001

D.S.CAT.

DRAWING CONVENTIONS CONFORM TO JSG : 0104

DIMNS ARE IN mm.

GEN. TOL. IS:2102



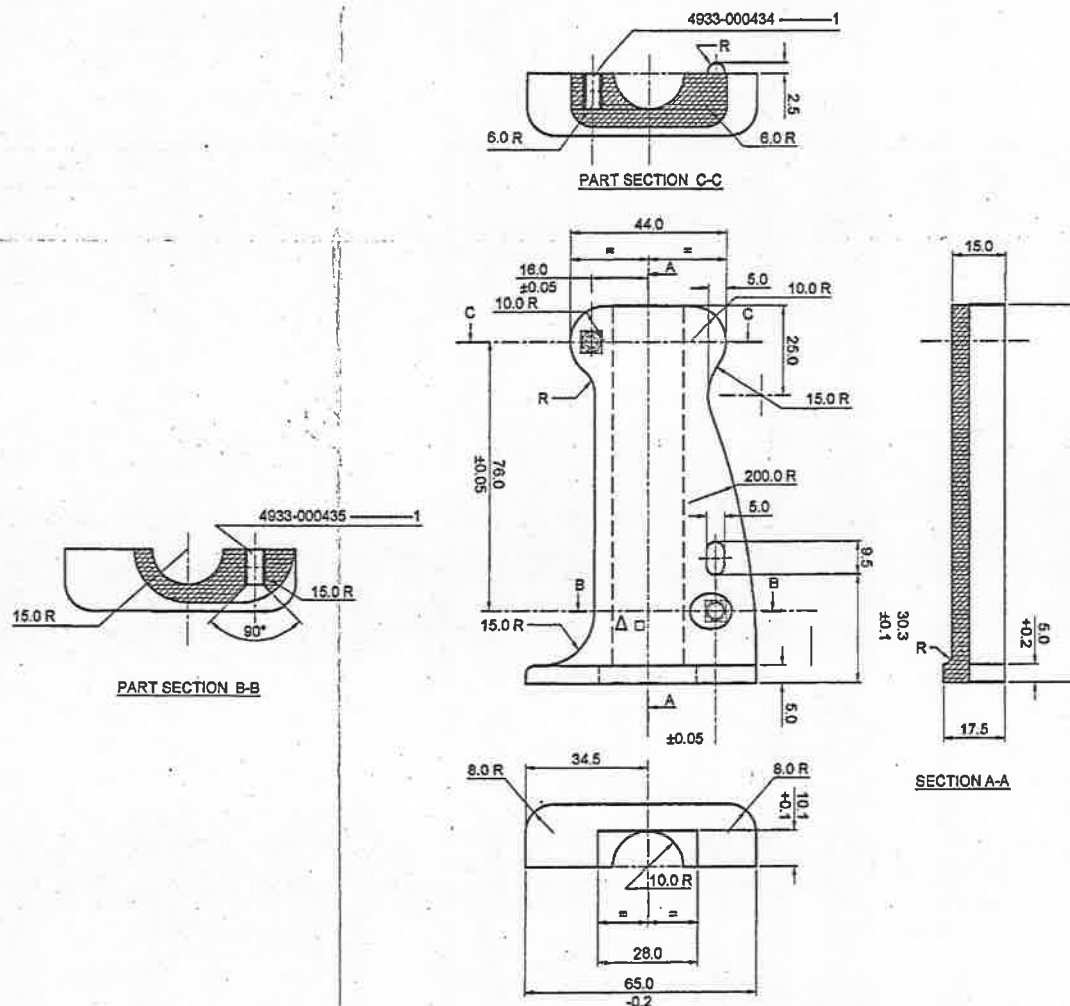
CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/Sch/
SPECN/NOTE SHT.

DATE: 10.12.09

CD
JTO

20-10-08	26437-SA	DRG SEALED PROV.				CD	JTO
		PREVIOUS D.C.No 26308-SA				COPY	COPY
DATE	AUTHY.	BRIEF RECORD			ZONE	I/C;DO.	G.O.
SEALED :- DC No 26437-SA 20-10-08.						SIGN.	
DRN. <i>Author</i>	CHD.	SKP	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR		
SCALE :- 1:1		EST. MASS					
DT. 20-10-08	<i>del.</i> I/C; DO.	APPROVED	DT.	JTO FOR CQA(SA)	ASSY.	1005-007998	
MATERIAL :-							
H.T./HARDNESS :-					DGMR'S. REF.	ARDE SK 3302 DET No. 21.	
PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS :0465 - 01 :1994 CLASS II (ACCELERATED), OIL FINISH.					PART No.		
NOMENCLATURE :-					DRG. No.		
PIN FIXING ASSEMBLY					D.S.CAT. No 1005-007996		

DRG. CONVENTIONS CONFORM TO JSG-0104	
DIMNS. ARE IN mm.	GEN. TOL. MEDIUM IS : 2102



REMOVE ALL SHARP EDGES AND BURRS.

MATERIAL :-

TUFNYL ST 635 NYLON OR EQUIVALENT

RAW MATERIAL COLOURED TO IS: 5:2007 No. 695.

WEIGHT :-

THE WEIGHT OF THE COMPONENT SHOULD BE WITHIN 50 gms.

COLOUR :-

DARK BLUE GREY COLOUR CODE 695 TO SPECN. IS : 5 : 2007.

COATING :-

VAPOCURE COATING IN DARK BLUE GREY COLOUR CODE 695 TO SPECN. IS 5 : 2007.

OR

MRF SHADE No. BLACK - 600 WITH MATT FINISH.

TESTS:- THE GRIP PISTOL SHOULD NOT SHOW ANY SIGN OF CRACKING / DEFORMATION

1. WHEN A LOAD OF 90 Kg IS GRADUALLY APPLIED ON EITHER SIDE
2. WHEN SUBJECTED TO -50°C FOR 12 HRS AND TESTED FOR 90 Kg
LOAD AS ABOVE
3. WHEN SUBJECTED TO +50°C FOR 12 HRS AND TESTED FOR 90 Kg
LOAD AS ABOVE
4. WHEN SUBJECTED TO STANDARD DROP TEST BY FITTING TO
WEAPON

MARKING NOTE:- TO BE MARKED ON COMPONENT
IN 2 mm LETTER SIZE

A MANUFACTURER'S CODE (ON MOULDING)

Yr. OF Mfg.

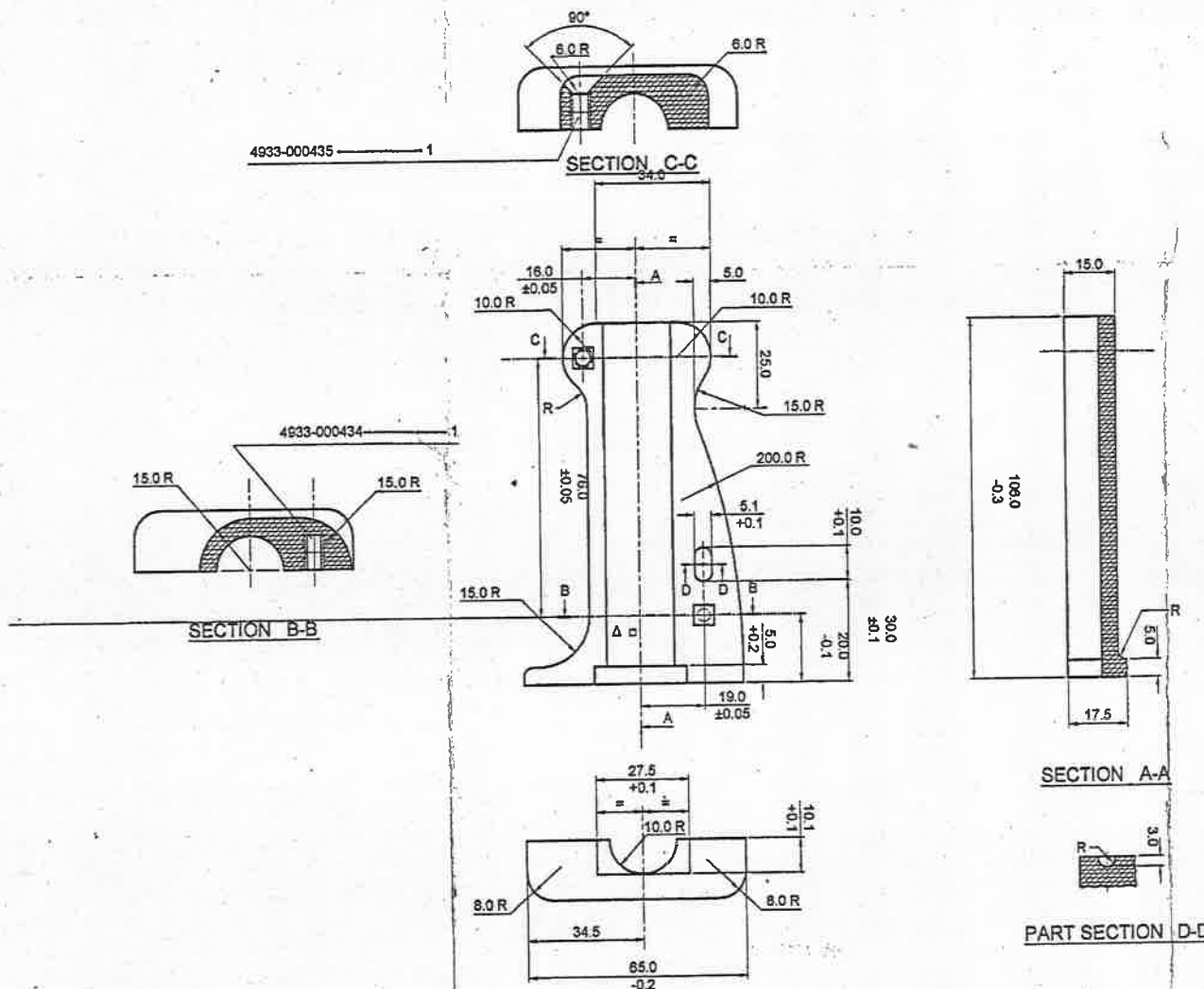
CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/Sch/
SPECN/NOTE SHT.

DATE: 26.07.12, 11:00

					DRN. SAMANTA	CHD.	SKP	TRD.	ICMP.	AHSP	CQA(SA) ICHAPUR
					SCALE:-	1:1		EST MASS-		ASSY.	1005-560749
								APPROVED.			
08-03-11	26580-SA	D.S.CAT. No. ADDED.			DT. 17-11-09		WC D.O.	DT.	FOR CQA(SA)		
07-3-11	26579-SA	IN ASSY. 1005-560749 WAS CQA(SA) SK-977			MATERIAL:-		AS STATED			DGNRS. REF.	1005-007999
17-11-09	26474-SA	DRG. PROV. SEALED								PART NO.	
DATE	AUTHY.	BRIEF RECORD	ZONE	WC D.O.	G.O.						
SEALED:-		PROV. Dc. No. 26474- SA.	DT. 17-11-09		SIGN.					DRG. NO.	CQA(SA)SK-978
NOMENCLATURE:-		GRIP PISTOL LEFT			PROTECTIVE FINISH:-		AS STATED			D.S.CAT. NO.	5340-180061

290081-0494
D.S.CAT. 5340-180062

DRG. CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm. GEN. TOL. MEDIUM IS: 2102



NOTES:-

REMOVE ALL SHARP EDGES AND BURRS

MATERIAL:- TUFNYL ST 635 NYLON OR EQUIVALENT
RAW MATERIAL COLOUR CODE 695 TO SPECN. IS 5 : 2007.

WEIGHT:- THE WEIGHT OF THE COMPONENT SHOULD BE WITHIN 50 gm

COLOUR:- DARK BLUE GREY COLOUR CODE 695 TO SPECIFICATION IS : 5 : 2007.

COATING:- VAPOCURE COATING IN DARK BLUE GREY
COLOUR CODE 695 SPECN. IS 5 : 2007.
OR
MRF SHADE No. BLACK--600 WITH MATT FINISH.

TESTS:- THE GRIP PISTOL SHOULD NOT SHOW ANY SIGN OF CRACKING / DEFORMATION

1. WHEN A LOAD OF 90 Kg IS GRADUALLY APPLIED ON EITHER SIDE
2. WHEN SUBJECTED TO -50°C FOR 12 HRS AND TESTED FOR 90 Kg LOAD AS ABOVE
3. WHEN SUBJECTED TO +80°C FOR 12 HRS AND TESTED FOR 90 Kg LOAD AS ABOVE
4. WHEN SUBJECTED TO STANDARD DROP TEST BY FITTING TO WEAPON

MARKING NOTE:- TO BE MARKED ON COMPONENT IN 2mm LETTER SIZE

Δ MANUFACTURER'S CODE (ON MOULDING)
□ Yr. OF Mfg.

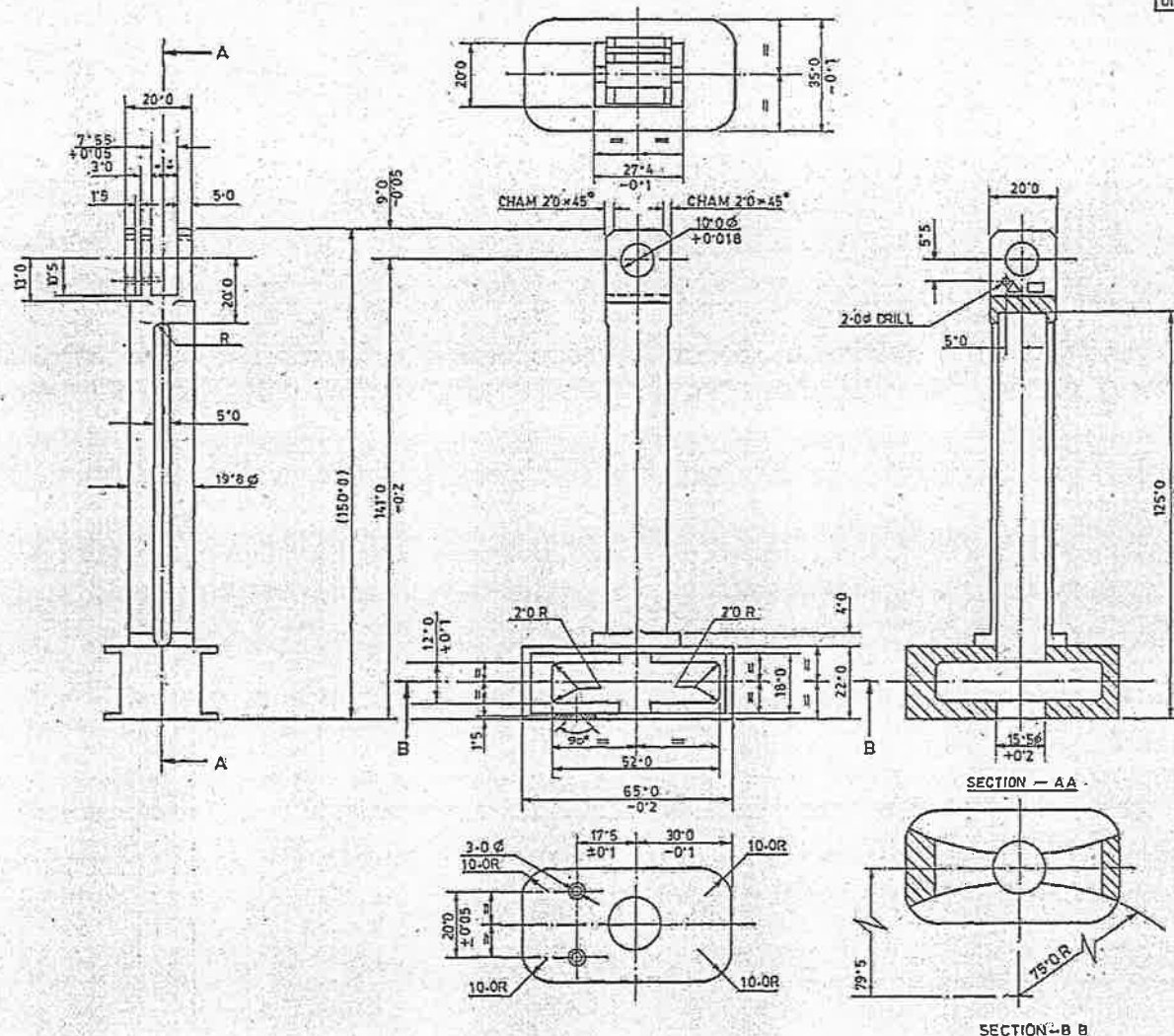
CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/Sch/
SPECN/NOTE SHIT.
DATE: 25.07.13. 1400

DRN.	SAMANTA	CHD.	S.K.P.	TRD.	COMP.	AHSP	CQA(SA) ICHAPUR
SCALE:-	1:1	EST MASS:-	APPROVED.	DT. 17-11-09	VC D.O. DT. 17-11-09 FOR CQA(SA)	ASSY.	1005-560749
DATE	17-11-09	DATE	17-11-09	DATE	17-11-09	DGNR'S:	1005-008000
AUTHY.	26474-SA	DATE	17-11-09	DATE	17-11-09	REF.	1005-008000
SEALD:-	PROV. DC No. 26474-SA	DATE	17-11-09	DATE	17-11-09	PART NO.	
NOMENCLATURE:-	GRIP PISTOL RIGHT	DATE	17-11-09	DATE	17-11-09	DRG. NO.	CQA(SA)SK-979
		DATE	17-11-09	DATE	17-11-09	D.S.CAT.	5340-180062
		DATE	17-11-09	DATE	17-11-09	NO.	

100800-0001		ON		DRAWING CONVENTIONS CONFORM TO JSG-0104		DIMNS. ARE IN mm. GEN. TOLERANCE *MEDIUM* IS:2102	
				SPRING DOWEL SLEEVE 4.5 x 19.0 TO IS:5988 HEAVY — 1 1005-558853 — 1 5310-024602 — 1 1005-558855 — 1			
20.10.08 26437-SA DRG. SEALED PROV. DATE AUTHY. BRIEF RECORD ZONE I/C.D.O. G.O. SEALED:- PROV. SEALED D.C. NO. 26437-SA, DT. 20.10.08 SIGN.				DRN. SAMANTA CHD. D SHIKARI TRD. COMP SCALE - 1:1 EST. MASS. APPROVED, DT. 20-10-08 I/C.D.O. DT. 20-10-08 FOR CQA(SA) MATERIAL :- H.T./HARDNESS :- PROTECTIVE FINISH :-			
NOMENCLATURE:- HOUSING ASSEMBLY				AHSP CQA(SA), ICHAPUR ASSY. 1005-007998 DGNR'S REF. ARDE SK-3302/3 PART NO. DRG. NO. D.S.CAT. NO. 1005-008001			

DS-CAL 1005-008002

DRAWING CONVENTIONS CONFORM TO JS6:0104
DIMNS. ARE IN mm. GEN. TOL. 'COARSE' IS: 2102

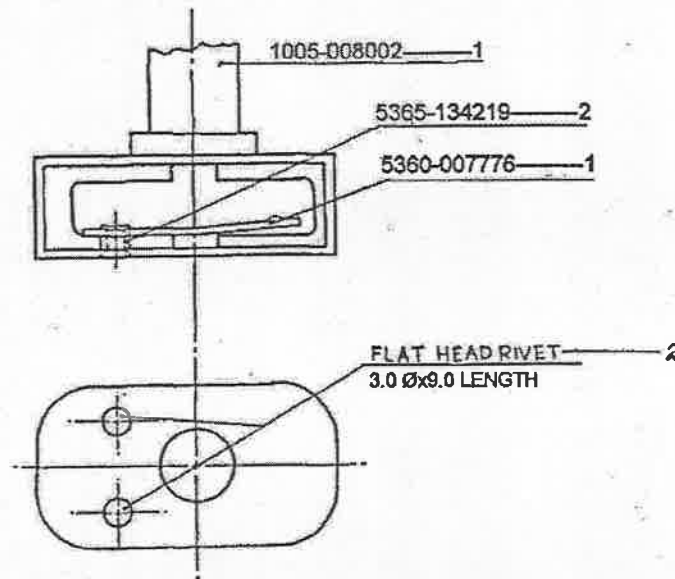


NOTE:-
REMOVE ALL SHARP EDGES AND BURRS.
MARKING NOTE:-
TO BE MARKED ON COMPONENT BY
STAMPING IN 2mm LETTER SIZE
△ MANUFACTURER'S CODE
□ Yr. of Mfg.

DRN.	CHD.	TRO.	COMP.	AHSP. CQA(SA)CHAPUR
SCALE: 1:1		EST. MASS:		ASSY. 1005-558853
		APPROVED.		
DT. 20-10-08	1/11/08	DT. 20-10-08	FOR (GNS)	
MATERIAL:	IS: 5517-1993	DESIGNATION	55CB	DGNR'S REF. ARDE SK-3302/4
DATE:	AUTHY.	BRIEF REDRO.	ZONE	PART NO.
SEALED: PROV. SEALED	DC. NO. 26437-SA	DT. 20-10-08		CRGNO.
NOMENCLATURE:	HOUSING, MONOPOD			DS-CAL 1005-008002
		PROTECTIVE FINISH:	PHOSPHATE TO SPECN. JSS:0465-01:1994 CLASS-II (ACCELERATED), OIL FINISH	

1005-558853 D.S. CAT. 1005-558853

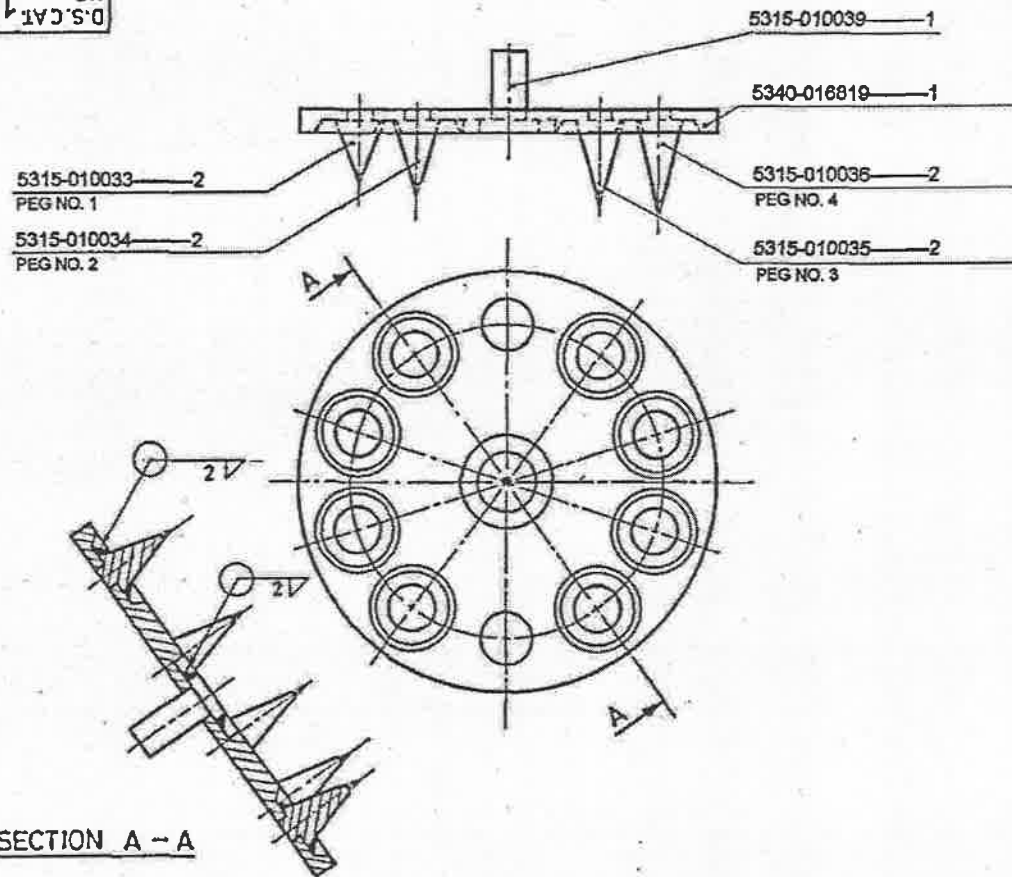
DRAWING CONVENTIONS CONFORM TO JSG - 0104
DIMNS. ARE IN mm. GEN. TOL. "MEDIUM" TO IS: 2102



20-10-08 26437-SA		DRG. SEALED PROV.		ZONE		I/C: D.O.		G.O.		SIGN.		DRN. <i>Forwdr</i> CHD. <i>Mr. Mr.</i> TRD. COMP. SCALE :- 1:1 EST. MASS:- DT. 20-10-08 I/C: D.O. DT. 20-10-08 FOR COA(SA)		AHSP CQA(SA), ICHAPUR ASSY. 1005-008001 DGNRS REF. ARDE SK-3302/7 PART NO. DRG. NO. D.S. CAT. NO. 1005-558853			
DATE AUTHY.		BRIEF RECORD		ZONE		I/C: D.O.		G.O.		SIGN.		MATERIAL :- HT/HARDNESS :- PROTECTIVE FINISH :-		DT. 20-10-08 I/C: D.O.		DT. 20-10-08 FOR COA(SA)	
SEALED:-		PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08		ZONE		I/C: D.O.		G.O.		SIGN.		NOMENCLATURE :- HOUSING & SPRING, LEAF RIVETING		DT. 20-10-08 I/C: D.O.		DT. 20-10-08 FOR COA(SA)	

D.S. CAT. 1005-558854

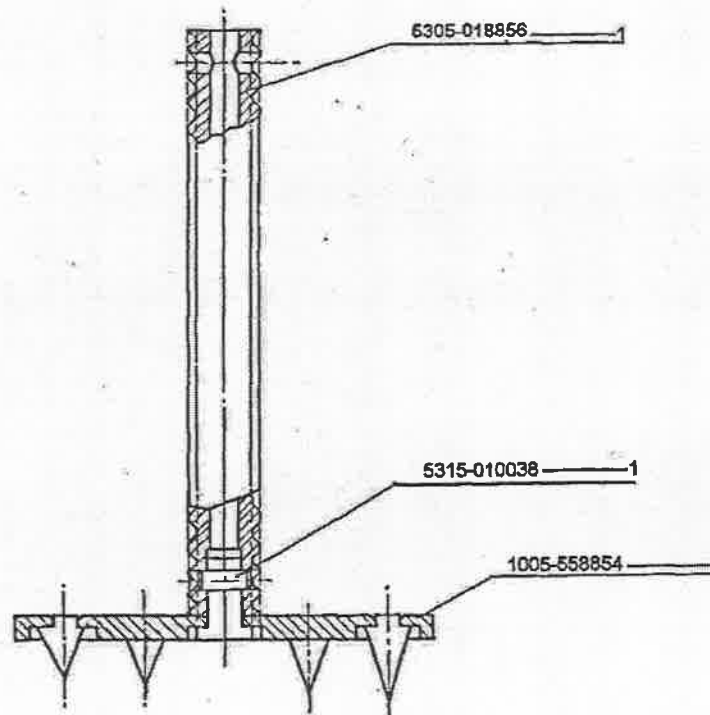
DRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm. GEN. TOL. 'MEDIUM' IS:2102



20-10-08	26437-SA	DRG. SEALED PROV.	ZONE	1/C:D.O.	G.O.	DRN. <i>[Signature]</i>	CHD. <i>[Signature]</i>	TRD.	COMP.	AHSR COA(SA) ICHAPUR	
DATE	AUTHY.	BRIEF RECORD	ZONE	1/C:D.O.	G.O.	SCALE :- 1:1	EST. MASS.	APPROVED		ASSY. 1005-558855	
SEALED:- PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08						DT. 20-10-08	1/C:D.O.	DT. 20-10-08	FOR COA(SA)	<i>[Signature]</i>	
NOMENCLATURE :- SHOE ASSY. (WELDING)						MATERIAL :-				DGNR'S ARDESK 3302/10	
						HT./HARDNESS :-				PART NO.	
						PROTECTIVE PHOPHATE TO SPECN. JSS:0465-01:1994				DRG. NO.	
						FINISH :- CLASS II (ACCELERATED) OIL FINISH				D.S. CAT. 1005-558854	

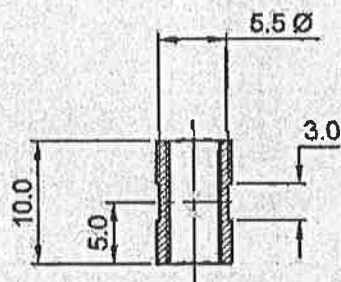
D.S. CAT. 1005-558855

DRG. CONVENTIONS CONFORM TO JSG-0104.
DIMNS. ARE IN mm. GEN. TOL. 'MEDIUM' IS: 2102.

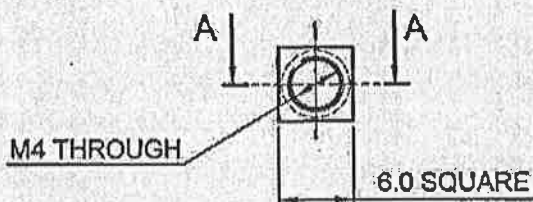


20-10-08		26437-SA	DRG. SEALED PROV.	DATE AUTHY.	BRIEF RECORD	ZONE I/C:D.D. G.D.	SEALING	ORN. <i>convention</i>	CHD. <i>Norme</i>	TRD.	COMP.	AHSP	CQA(SA) - ICHAPUR
								SCALE: 1:1		EST. MASS: -			ASSY: 1005-008001
								DT. 20-10-08	<i>plot</i> I/C:D.D.	APPROVED.	<i>for</i> FOR CQA(SA)		DGMR'S REF. ARDE SK-3302/13
								MATERIAL: -					PART NO:
								H.T./HARDNESS: -					DRG. NO.
								PROTECTIVE FINISH: -					D.S. CAT. NO. 1005-558855
NOMENCLATURE: - SCREW ELEVATING ASSY.													

4933-000434 D.S.CAT. No. DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS. ARE IN mm. GEN. TOL. 'COARSE' IS:2102



SECTION A - A



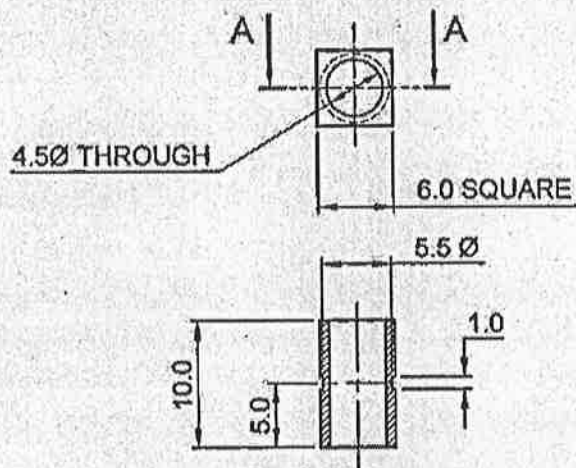
NOTE:-
REMOVE ALL SHARP EDGES AND BURRS.

26.09.16	26948-SA	MATERIAL AMENDED.			RKS	17.09.16
20-10-08	26437-SA	DRG. SEALED PROV.			AK	17.09.16
PREVIOUS DC No. 26308 - SA					COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C:DO.	G.O.
SEALED :- PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08					SIGN.	
DRN. S. Sarkar	CHD. RKS	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR		
SCALE :- 2:1		EST. MASS		ASSY. 1005-007999		
DT. 20-10-08.		APPROVED I/C:DO. DT. 20-10-08.		1005-008000		
MATERIAL :- IS:5517-1993 DESIGNATION 40 C8						
H.T./HARDNESS :-				DGNR'S. ARDE SK 3302		
PROTECTIVE PHOSPHATE TO SPECN. JSS : 0465 - 01 ;				REF. DET No. 16		
FINISH :- 1994 CLASS II (ACCELERATED), OIL FINISH.				PART No.		
NOMENCLATURE :- INSERT 'A'				DRG. No.		
				D.S.CAT. 4933-000434		
				No.		

4933-000435

D.S.CAT.
No.DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS ARE IN mm.

GEN. TOL. 'COARSE' IS:2102

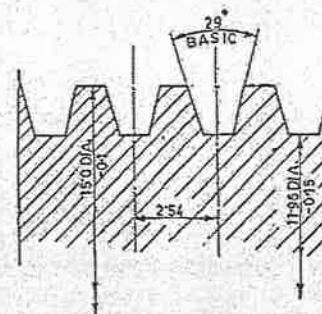
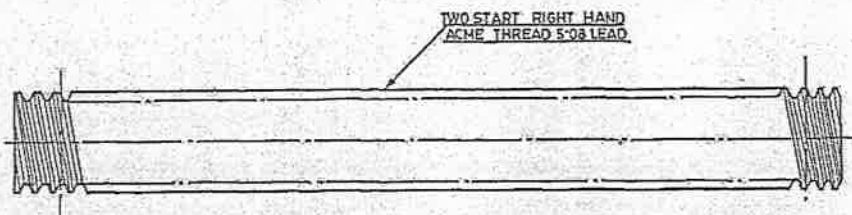
**SECTION A-A**

NOTE:-
REMOVE ALL SHARP EDGES AND BURRS.

26-09-16	26348-SA	MATERIAL AMENDED.			
20-10-08	26437-SA	DRG. SEALED PROV.			
		PREVIOUS DC No. 26308 - SA			
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; DO. G.O.
SEALED :- PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08				SIGN.	
DRN. 26437-SA	CHD. 26437-SA	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR	
SCALE :- 2:1		EST. MASS			
DT. 20-10-08.	IC; DO.	APPROVED DT 20-10-08.	JTO FOR CQA(SA)	ASSY.	1005-007999 1005-008000
MATERIAL :- IS:5517-1993 DESIGNATION 40 CB					
H.T./HARDNESS :-				DGNR'S. ARDE SK 3302 REF. DET No. 17	
PROTECTIVE PHOSPHATE TO SPECN. JSS : 0465 - 01 : FINISH :- 1994 CLASS II (ACCELERATED), OIL FINISH.				PART No.	
NOMENCLATURE :- INSERT 'B'				DRG. No.	
				D.S.CAT. No. 4933-000435	

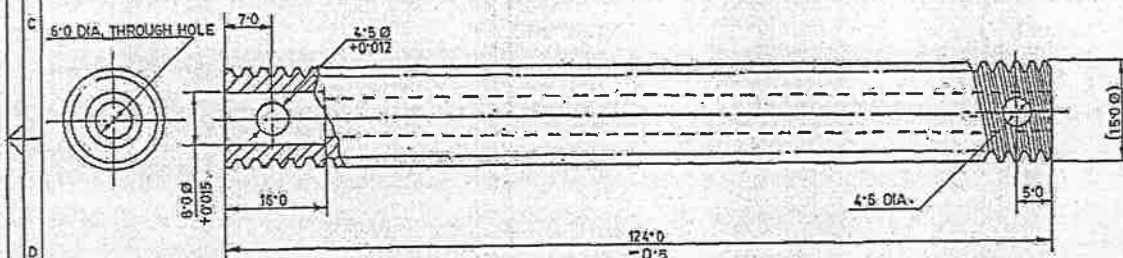
998810-9085
D.S.CAT. 5305-018855

DRAWING CONVENTIONS CONFORM TO JSS-0104.
DIMNS. ARE IN mm. GEN. TOL. COARSE IS: 2102



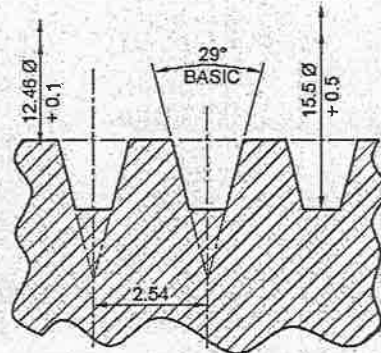
ENLARGED VIEW OF ACME THREAD.

NOTE
REMOVE ALL SHARP EDGES AND BURRS

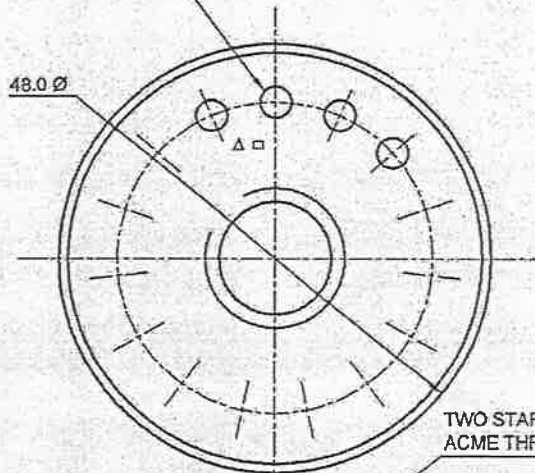


DRN.	CHD.	TRD.	COMP.	AHSP. CQA(SA) CHAPUR.
SCALE 1:211		EST. MASS.		ASSY: 1005-558855
DT. 20-10-08	APPROVED	DT. 20-10-08	FOR CRASH	
MATERIAL: 15:5517-1993 DESIGNATION 42 Cr 4 Mo 2				OGNR'S REF. ARDE SK 3302/5
DATE AUTH. BRIEF RECORD	ZONE 1/C:0.0. 6.0.	HT/HARDNESS: TO BE HARDENED & TEMPERED 400-450 HV.		PART NO.
SEALED: PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08	SIGN.	PROTECTIVE PHOSPHATE TO SPEC. JSS 0465-01:1994		DRG. NO.
NOMENCLATURE: SCREW ELEVATING.		FINISH: CLASS 11 (ACCELERATED), OIL FINISH.		D.S.CAT. NO. 5305-018855

5310-024602

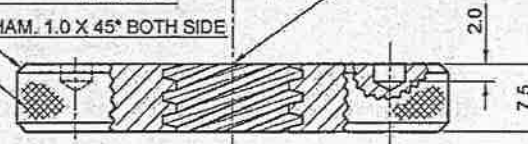
D.S.CAT.
No.DRAWING CONVENTIONS CONFORM TO JSG: 0104.
DIMNS. ARE IN mm. GEN. TOL. "MEDIUM" IS: 2102.15 HOLES, 3.5 Ø SHOWN
EQUI SPACED ON 35.0 P.C.D.

48.0 Ø

TWO START RIGHT HAND
ACME THREAD 5.08 LEAD

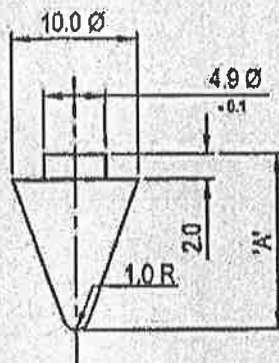
0.5 DEEP DIAMOND KNURLING

CHAM. 1.0 X 45° BOTH SIDE

NOTE
REMOVED ALL SHARP EDGES AND BURRS.MARKING NOTE:-
TO BE MARKEED ON COMPONENT BY STAMPING 2 mm. LETTER SIZE
Δ MANUFACTURE'S CODE
□ Yr. of mfg.

05-10-16 26935-3A		MATERIAL AMENDED		PHORAN		DRN. R.K.B. CHD. D.D. TRD. COMP.	AHSP CQA(SA), ICHAPUR
20-10-08 26437-5A		DRG. SEALED PROV.		COPY COPY		SCALE: - 2:1 & 10:1	ASSY. 1005-008091
		PREVIOUS D.C. NOS. 25908-SA & 26308-SA		COPY COPY		DT. 20-10-08. I/C: D.O. DT. 20-10-08.	DGMR'S REF. ARDE SK 3302 DET. NO. 6
DATE	AUTHY	BRIEF RECORD		ZONE	I/C: D.O. G.O.	MATERIAL: - IS: 5517-1993, DESIGNATION 42 Cr. 4 Mo 2.	PART No.
SEALED:- PROV SEALED DC No. 26437-5A DT: 20-10-08.				SIGN.		H.T./HARDNESS:- TO BE HARDENED & TEMPERED TO 400-450 VPN	DRG. No.
NOMENCLATURE:-		NUT ELEVATING				PROTECTIVE FINISH:- PHOSPHATE TO SPECN. JSS:0465-01: 1994 CLASS II (ACCELERATED, OIL FINISH.	D.S.CAT. No. 5310-024602

6315-010036, 6315-010035, 6315-010034, 6315-010033, 6315-010032
 6315-010036, 6315-010035, 6315-010034, 6315-010033, 6315-010032
 'ON' DRAWING CONVENTIONS CONFORM TO JSG:0104
 'D.S.CAT.' DIMNS ARE IN mm. GEN. TOL. 'MEDIUM' IS:2102



D.S. CAT. No.	Sr. No.	'A'
5315-010033	PEG. No.1	14.0
5315-010034	PEG. No.2	16.0
5315-010035	PEG. No.3	18.0
5315-010036	PEG. No.4	20.0

NOTE :- REMOVE ALL SHARP EDGES AND BURRS

26.09.16	26947-SA	MATERIAL AMENDED					
20-10-08	26437-SA	DRG. SEALED PROV.					
		PREVIOUS D.C.No.26308-SA					
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C:DO.	G.O.	
SEALED :- DC No. 26437-SA DT. 20-10-08				SIGN			
DRN.	CHD.	SKP	TRD.	COMP.	AHSP.	CQA(SA) ICHAPUR	
SCALE :- 2:1		EST. MASS		ASSY. 1005-558854			
DT. 20-10-08	VC.DO.	APPROVED	DT. 20-10-08	FOR CQA (SA)			
MATERIAL :- IS:5517-1993, DESIGNATION 40 CB.							
H.T./HARDNESS :- HARDENED & TEMPERED TO 300 - 350 VPN				DGNR'S. ARDE SK-3302			
PROTECTIVE :- PHOSPHATE TO SPECN. JSS : 0465 - 01 : 1994				REF. Det No.-14			
FINISH CLASS II (ACCELERATED), OIL FINISH.				PART No.			
NOMENCLATURE :- PEGS . SHOE				DRG. No.			
				D.S.CAT. 5315-010033, 5315-010034			
				No. 5315-010035, 5315-010036			

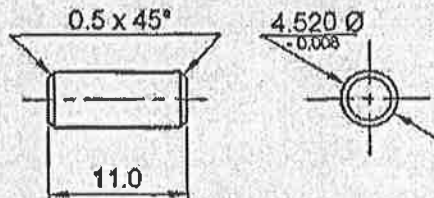
830010-9189

D.S.CAT.

DRAWING CONVENTIONS CONFORM TO JSG:0104

DIMNS ARE IN mm.

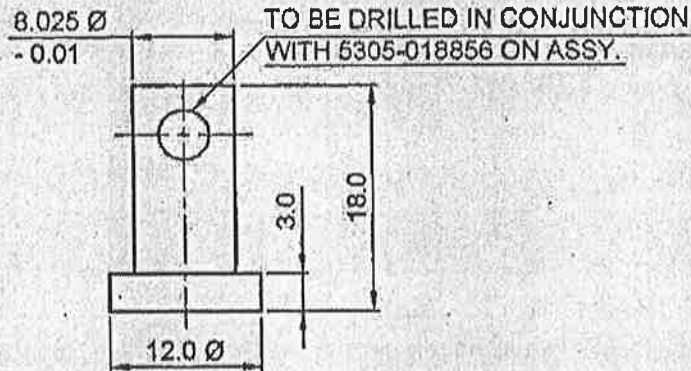
GEN. TOL. 'COARSE' IS:2102



NOTE :- REMOVE ALL SHARP EDGES AND BURRS

26.09.16	26947SA	MATERIAL AMENDED				APPROVED	LY. CO.
20-10-08	26437-5A	DRG SEALED PROV.				APPROVED	LY. CO.
		PREVIOUS D.C.No.26308-SA				COPY	COPY
DATE	AUTHY.	BRIEF RECORD			ZONE	I/C:DO	G.O.
SEALED :- DC No. 26437-5A DT. 20-10-08.						SIGN	
DRN.	CHD.	SKP	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR		
SCALE :- 2:1		EST. MASS					
DI. 20-10-08		APPROVED		FOR CQA(SA)		ASSY. 1005-558855	
MATERIAL :- IS:5517-1993, DESIGNATION 40 C8.					DGNR'S. ARDE SK-3302		
H.T./HARDNESS :- HARDENED & TEMPERED TO 300-350 V.P.N.					REF. DET. No.-12		
PROTECTIVE :- PHOSPHATE TO SPECN.JSS: 0465-01:1994					PART No.		
FINISH CLASS II(ACCELERATED), OIL FINISH.					DRG. No.		
NOMENCLATURE :- PIN					D.S.CAT. 5315-010038		
					No.		

630010-9139

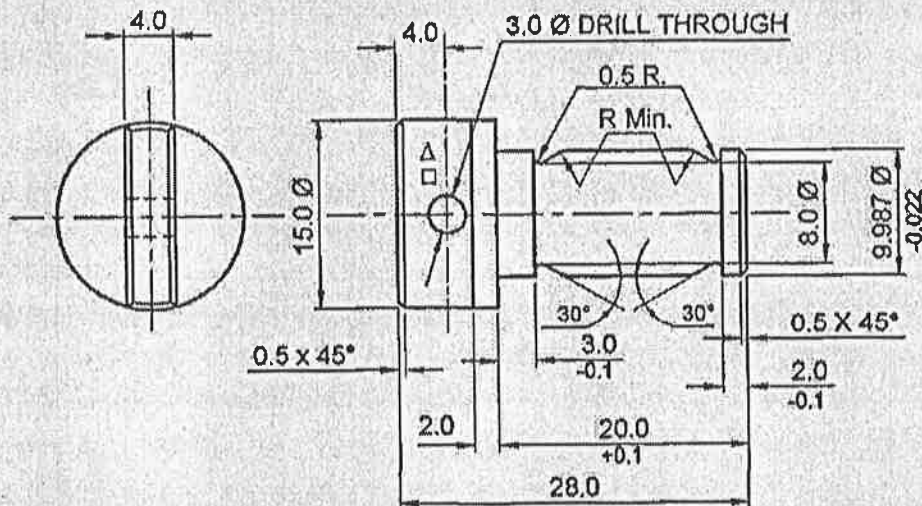
DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS ARE IN mm. GEN. TOL. 'COARSE' IS:2102

NOTE:- REMOVE ALL SHARP EDGES AND BURRS

26.09.16	26947-SA	MATERIAL AMENDED			
20-10-08	26437-SA	DRG SEALED PROV. PREVIOUS D.G. No 26308-SA			
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C DO.	G.O.
SEALED :- DC No 26437-SA Dt. 20-10-08.			SIGN		
DRN.	CHD.	SKP	TRD.	COMP.	
SCALE :- 2:1			EST. MASS		
Dt. 20-10-08.			APPROVED		
I/C DO.			Dt. 20-10-08.		
MATERIAL :- IS: 5517-1993, DESIGNATION 42 Cr 4 Mo 2.			AHSP. CQA(SA) ICHAPUR		
H.T./HARDNESS :- HARDENED & TEMPERED TO 300-350 VPN			ASSY. 1005-558854		
PROTECTIVE PHOSPHATED TO SPECN.JSS:0465-01:1994			DGNR'S. ARDE SK-3302		
FINISH :- CLASS II (ACCELERATED), OIL FINISH.			REF. DET. No. 11		
NOMENCLATURE :-			PART No.		
			DRG. No.		
			D.S.CAT. 5315-010039		
			No.		

5315-010040

DRAWING CONVENTIONS CONFORM TO JSG : 0104
 DIMNS ARE IN mm. GEN. TOL. 'COARSE' IS : 2102



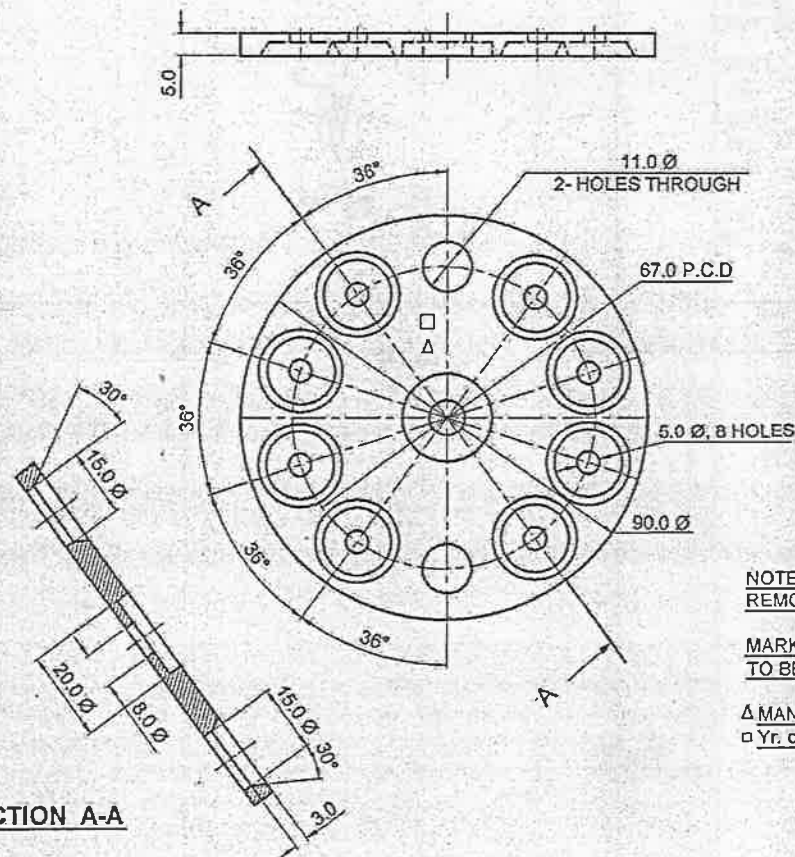
MARKING NOTE :-

TO BE MARKED ON COMPONENT BY STAMPING
 IN 2 mm. LETTER SIZE.

Δ MANUFACTURER'S CODE.
 □ Yr. OF Mfg.

22.09.16	26946-SA	MATERIAL AMENDED.			
20-10-08	26437-SA	DRG. SEALED PROV.			
PREVIOUS DC No. 26902-SA AND 26308-SA.					
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; DO. G.O.
SEALED :- DC No. 26437-SA Dt. 20-10-08.				SIGN.	
DRN. 26437-SA	CHD. SKP	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR	
SCALE :- 2:1		EST. MASS		ASSY. 5315-052288	
DT. 20-10-08.		APPROVED		JTO FOR CQA(SA)	
MATERIAL :- IS: 5517-1993, DESIGNATION 55 CB.		DGNR'S. ARDE SK 3302			
H.T./HARDNESS :- 350 TO 400 VPN		REF. DET No. 19			
PROTECTIVE PHOSPHATE TO SPECN. JSS : 0465 - 01:1994		PART No.			
FINISH :- CLASS II (ACCELERATED), OIL FINISH.		DRG. No.			
NOMENCLATURE :- PIN, FIXING MONOPOD		D.S.CAT. No. 5315-010040			

5340-016819

D.S.CAT.
No.DRAWING CONVENTIONS CONFORM TO JSG : 0104.
DIMNS. ARE IN mm. GEN. TOL "MEDIUM" IS : 2102.

NOTES:-
REMOVE ALL SHARP EDGES AND BURRS.

MARKING NOTE:-
TO BE MARKED ON COMPONENT BY STAMPING IN 2mm LETTER SIZE.

Δ MANUFACTURER'S CODE
□ Yr. of mfg.

05.10.16 26955-SA		MATERIAL AMENDED		DRN. SAMANTA		CHD. SKP	TRD.	COMP.	AHSP CQA(SA) ICHAPUR	
10-10-08 26437-SA		DRG SEALED PROV.		SCALE:- 1:1		EST. MASS		APPROVED		ASSY. 1005-558854
DATE AUTHY		BRIEF RECORD		ZONE		I/C: D.O.		Dt 20-10-08		FOR CQA(SA)
SEALED:-		PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08		SIGN		H.T./HARDNESS:-		300 TO 350 H.V		
NOMENCLATURE:- PLATE, SHOE				PROTECTIVE PHOSPHATED TO SPECN JSS : 0465-01:1994				D.GNR'S REF. ARDE SK 3302 DET NO.15		
				FINISH:- CLASS II (ACCELERATED) OIL FINISH				PART No.		
								DRG.No.		
								D.S.CAT. No. 5340-016819		

5360-007775

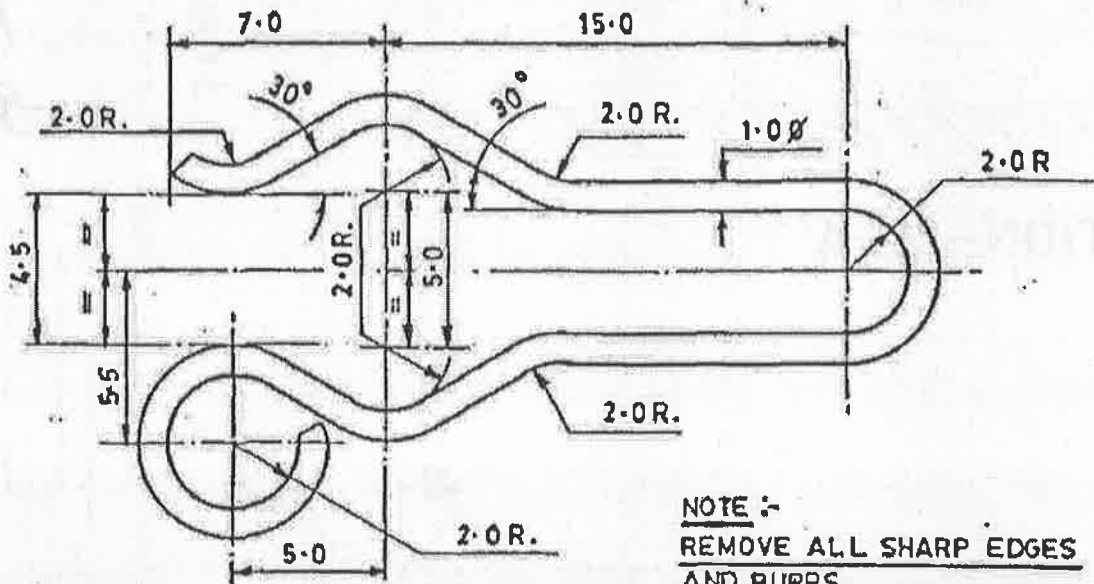
ON

DRAWING CONVENTIONS CONFORM TO JSG 0104

D.S.CAT.

DIMNS. ARE IN mm

GEN. TOL TO DIN 2095 MEDIUM CLASS



NOTE :-

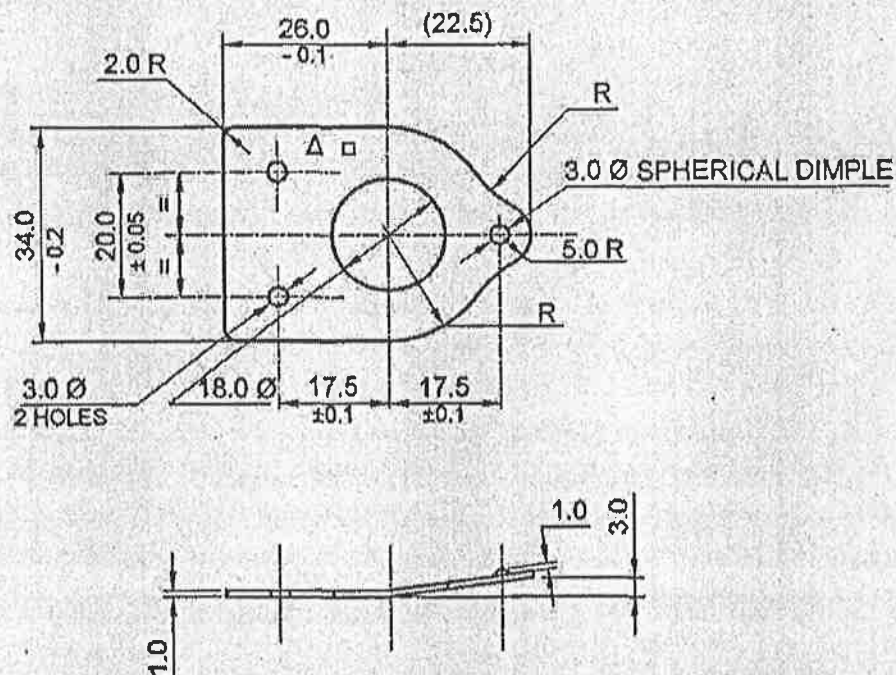
REMOVE ALL SHARP EDGES
AND BURRS.

STRESS RELIEVED.

21.01.11	26565-SA	MATERIAL GRADE AMENDED.					
20-10-08	26437-SA	DRG. SEALED PROV.					
		PREVIOUS DC. NO. 26308-SA					
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C.D.D.	G.O.	
SEALED:- PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08						SIGN.	
DRN. <i>Chakraborty</i>	CHD. <i>Waham</i>	TRD.	COMP.	AHSP CQA(SA), ICHAPUR			
SCALE :- 5:1		EST. MASS:-		ASSY. 1005-007998			
DT 20-10-08.		APPROVED.		FOR COA(SA)			
		11/ D D		DT 20-10-08.			
MATERIAL :- STEEL TO IS : 4454 Pt. 1, 2001 Gd. PH WITH UTS VALUE MIN 2400 N/mm ²				DGNR'S REF. ARDE SK.3302/18			
H.T/HARDNESS :-				PART NO.			
PROTECTIVE PHOSPHATE TO SPECN. JSS 0465:01-1994				DRG. NO.			
FINISH :- CLASS II (ACCELERATED), OIL FINISH.				D.S.CAT. 5360-007775			
NOMENCLATURE :- SPRING, LOCKING, PIN, MONOPOD.				NO.			

5360-007776

ON DRG. CONVENTIONS CONFORM TO JSG - 0104
 'LVO'S'D' DIMNS. ARE IN mm. GEN. TOL. MEDIUM TO IS : 2102



NOTES :- REMOVE ALL SHARP EDGES AND BURRS.

MARKING NOTE :-

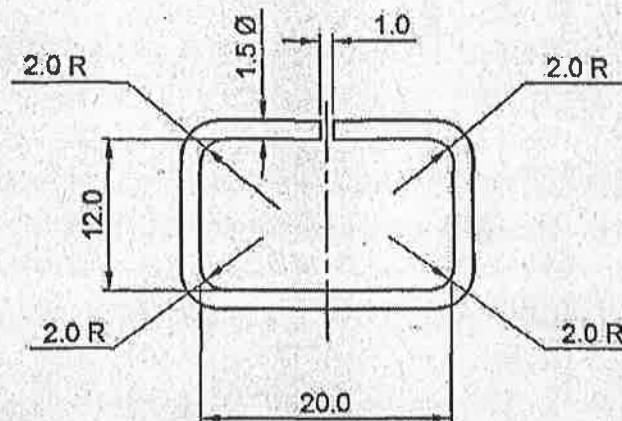
TO BE MARKED ON COMPONENT BY STAMPING IN 2 mm. LETTER SIZE

Δ MANUFACTURER'S CODE.

□ Yr. of Mfg.

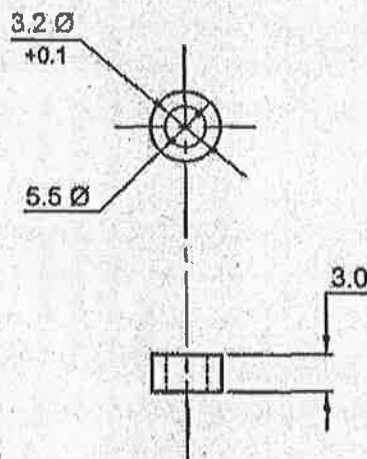
21.11.16	26973SA	MATERIAL AMENDED.			
20-10-08	26437SA	DRG SEALED PROV.			
PREVIOUS D.C.Nos.25902-SA & 26308-SA					
DATE	AUTHY	BRIEF RECORD		ZONE	I/C,D.O. G.O.
SEALED :- DC No. 26437-SA. Dt. 20-10-08.				SIGN.	
DRN. J. Gokwani	CHD. SKP	TRD.	COMP.	AHSP CQA(SA), ICHAPUR	
SCALE:- 1:1		EST. MASS			
DT. 20-10-08.		APPROVED		ASSY 1005-558853	
I/C,D.O. DT. 20-10-08.		FOR CQA(SA)			
D MATERIAL :- IS: 7226-1974 DESIGNATION C80.				DGNR'S ARDE SK 3302	
H.T/HARDNESS:- HARDENED & TEMPERED 300 TO 350 VPN				REF. DET NO.8	
PROTECTIVE PHOSPHATE TO SPECN.JSS:0465-01:1994				PART NO.	
FINISH:- CLASS - II (ACCELERATED), OIL FINISH.				DRG.NO.	
NOMENCLATURE:- SPRING, LEAF MONOPOD				D.S.CAT. NO. 5360-007776	

121110-99CS

D.S.CAT.
'120'S.C.DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS ARE IN mm. GEN. TOL. 'COARSE' IS:2102

19.11.16	26972-SA	MATERIAL AMENDED					
20-10-08	26437-SA	DRG. SEALED PROV.					
		PREVIOUS D.C. No.26308-SA					
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C:DO.	G.O.	
SEALED :- DC No 26437-SA Dt. 20-10-08.				SIGN			
DRN.	CHD.	SKP	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR		
SCALE :- 2:1		EST. MASS					
Dt. 20-10-08.		APPROVED		JTO FOR CQA(SA)		ASSY. 5315-052288	
		I/C. DO.		Dt. 20-10-08.			
MATERIAL :-		STEEL IS: 4454-Pt.1:2001 GRADE DM/DH					
H.T./HARDNESS :-						DGNR'S. ARDE SK-3302	
PROTECTIVE FINISH :-		PHOSPHATETO SPECN JSS-0465-01-1994 CLASS II (ACCELERATED), OIL FINISH.				DET. No.-20	
						PART No.	
						DRG. No.	
NOMENCLATURE :-		RING, FIXING MONOPOD				D.S.CAT. No. 5365-011171	

5365-134219

D.S.CAT.
NO.DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS ARE IN mm. GEN. TOL. 'COARSE' IS:2102

NOTE:-
REMOVE ALL SHARP EDGES AND BURRS.

28.09.16	26951-SA	MATERIAL AMENDED.			RK Saran	LT. COL
20-10-08	26437-SA	DRG. SEALED PROV.			Arrest	IN
		PREVIOUS DC No. 28308 - SA			COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C;DO.	G.O.
SEALED :- PROV. SEALED D.C. NO. 26437-SA, DT. 20-10-08					SIGN.	
DRN. Saran	CHD. Ramesh	TRD.	COMP.	AHSP. CQA(SA) ICHAPUR		
SCALE :- 2:1		EST. MASS		ASSY. 1005-558853		
DT. 20-10-08.	IC; DO.	APPROVED	DT. 20-10-08.	FOR CQA(SA)		
MATERIAL :- IS:5517-1993, DESIGNATION 55 C8.						
H.T./HARDNESS :- TO BE HARDENED & TEMPERED TO 300 - 350 VPN.				DGNR'S. ARDE SK 3302 REF. DET No. 9		
PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465 - 01 : 1994 CLASS II (ACCELERATED), OIL FINISH.				PART No.		
				DRG. No.		
NOMENCLATURE :- SPACER				D.S.CAT. No. 5365-134219		