

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	Y25647A-00								OFT/QAP/SRCG/Y25647A-00
Nomenclature	RELEASE CAM ASSY								
Material	As per Assembly Part List.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Release Cam Assy (Raw material)	General appearance	Non Critical	Visual	100%	As per Assembly Part List.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing NO. Y25647A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. Y25647A-00	As per Approved Drg No. Y25647A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Dry Film Lubrication, Chemical conversion Coating, Passivation Treatment, Epoxy Primer, Baking, Black-T and Paint	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	As per Approved Drg No. Y25647A-00		Firm Inspection report	W	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y25647A-00	As per Approved Drg No. Y25647A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Dry Film Lubrication, Chemical conversion Coating, Passivation Treatment, Epoxy Primer, Baking, Black-T and Paint and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

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									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	Y25648A-00								OFT/QAP/SRCG/Y25648A-00
Nomenclature	BASE, RELEASE HANDLE : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	ALUMINIUM ALLOY PLATE 6061-T651 PER QQ-A-250/11.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Base, Release Handle (Raw material)	General appearance	Non Critical	Visual	100%	ALUMINIUM ALLOY PLATE 6061-T651 PER QQ-A-250/11.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. Y25648A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. Y25648A-00	As per Approved Drg No. Y25648A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Chromatic Conversion Coating	General appearance	Non Critical	Visual and Dimensional Checks	100%	MIL-DTL-5541F	Type I, Class 3.	Firm Inspection report	R	
Anodic Coating	General appearance	Non Critical	Visual and Dimensional Checks	100%	MIL-A-8625	Type-II 15 to 25 Micron thick class 1	Firm Inspection report	R	
Primer Epoxy	General appearance	Non Critical	Visual and Dimensional Checks	100%	MIL-P-53022		Firm Inspection report	R	
Paint	General appearance	Non Critical	Visual and Dimensional Checks	100%	Primer , Intermediate, Top Coat as per specification standard in the drawing.		Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y25648A-00	As per Approved Drg No. Y25648A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on , Chromatic conversion Coating, Anodic Coating, Epoxy Primer, Paint and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01	
									Rev No:	
									Date of Issue 10/06/ 2021	
Drg . No.	064731A-00									OFT/QAP/SRCG/064731A-00
Nomenclature	SHAFT RELEASE: FOR RELEASE CAM ASSY (Y25647A-00)									
Material	CRES ROD TYPE 303 PER ASTM-A-582.									
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks	
Shaft Release (Raw material)	General appearance	Non Critical	Visual	100%	CRES ROD TYPE 303 PER ASTM-A-582.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency	
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R		
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R		
In process - As Per Approved Drawing No. 064731A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064731A-00	As per Approved Drg No. 064731A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted	
Passivation Treatment	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	AMS-2700	Method 1, Type 6.	Firm Inspection report	R		
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064731A-00	As per Approved Drg No. 064731A-00	Firm Inspection report	W		
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Passivation Treatment and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>										

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									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	Y17486A-00								OFT/QAP/SRCG/Y17486A-00
Nomenclature	SEAL, COVER : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	CRES PLATE TYPE 17-4 PH PER AMS 5604, HEAT TREAT TO H1150 PER MIL-H-6785 CLASS D.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Seal, Cover (Raw material)	General appearance	Non Critical	Visual	100%	CRES PLATE TYPE 17-4 PH PER AMS 5604, HEAT TREAT TO H1150 PER MIL-H-6785 CLASS D.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. Y17486A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. Y17486A-00	As per Approved Drg No. Y17486A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Dry Film Lubrication in a FluoroPolymer Organic Resin Solvent color black Class 2 Type 1.	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y17486A-000	30-40 Micron Thick per VS-1-3-1-165 (or equivalent)	Firm Inspection report	R	
Baking	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y17486A-00	BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191°C.	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y17486A-00	As per Approved Drg No. Y17486A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Dry Film Lubrication, Bake and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01	
									Rev No:	
									Date of Issue 10/06/ 2021	
Drg . No.	064952-00									OFT/QAP/SRCG/064952-00
Nomenclature	HANDLE RELEASE ASSY : FOR RELEASE CAM ASSY (Y25647A-00)									
Material	As per Assembly Part List.									
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks	
Handle Release Assy (Raw material)	General appearance	Non Critical	Visual	100%	As per Assembly Part List.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency	
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R		
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R		
In process - As Per Approved Drawing NO. 064952-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064952-00	As per Approved Drg No. 064952-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064952-00	As per Approved Drg No. 064952-00	Firm Inspection report	W		
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>										

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 10/06 / 2021
Drg . No.	064727A-00								OFT/QAP/SRCG/064727A-00
Nomenclature	CAM RELEASE : FOR HANDLE RELEASE ASSY (Y64952A-00)								
Material	CRES ROD TYPE 17-4 PH PER AMS 5643.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Cam Release (Raw material)	General appearance	Non Critical	Visual	100%	CRES ROD TYPE 17-4 PH PER AMS 5643.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 064727A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064727A-00	As per Approved Drg No. 064727A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Heat Treatment	Mechanical properties	Non Critical	Mechanical Lab analysis	IS 2500 Level II AQL 2.5%	MIL-H-6785 Class D	H1100	Firm Inspection report	W	
Dry Film Lubrication in a FluoroPolymer Organic Resin Solvent Color black Class 2 ,Type 1	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064727A-00	25 Micron Thick per VS-1-3-1-165 (or equivalent)	Firm Inspection report	R	
Baking	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064727A-00	BAKE PART AFTER PLATING WITHIN 4 HOURS PER ASTM B 850 CLASS E12	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064727A-00	As per Approved Drg No. 064727A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Dry film lubrication, bake and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 10 /06 / 2021
Drg . No.	064728A-00								
Nomenclature	HANDLE RELEASE CAM : FOR HANDLE RELEASE ASSY (Y64952A-00)								
Material	CRES ROD TYPE 17-4 PH PER AMS 5643.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Handle Release Cam (Raw material)	General appearance	Non Critical	Visual	100%	CRES ROD TYPE 17-4 PH PER AMS 5643.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 064728A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064728A-00	As per Approved Drg No. 064728A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Heat Treatment	Mechanical properties	Non Critical	Mechanical Lab analysis	IS 2500 Level II AQL 2.5%	MIL-H-6785 Class D	H1150	Firm Inspection report	W	
Dry Film Lubrication in a FluoroPolymer Organic Resin Solvent Color black Class 2 ,Type 1	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064728A-00	25 Micron Thick per VS-1-3-1-165 (or equivalent)	Firm Inspection report	R	
Baking	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064728A-00	BAKE PART AFTER PLATING WITHIN 3 HOURS PER MIL-OTL-16232 TABLE I FOR 8 HOURS AT 98° C TO 107° C.	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064728A-00	As per Approved Drg No. 064728A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Dry film lubrication, bake and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

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									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	064729A-00								OFT/QAP/SRCG/064729A-00
Nomenclature	ROLL : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	CRES ROD TYPE 17-4 PH PER AMS 5643.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Roll (Raw material)	General appearance	Non Critical	Visual	100%	CRES ROD TYPE 17-4 PH PER AMS 5643.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 064729A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064729A-00	As per Approved Drg No. 064729A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Heat Treatment	Mechanical properties	Non Critical	Mechanical Lab analysis	IS 2500 Level II AQL 2.5%	MIL-H-6785 Class D	H1150	Firm Inspection report	W	
Dry Film Lubrication in a FluoroPolymer Organic Resin Solvent Color black Class 1 ,Type 1	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064729A-00	25 Micron Thick per VS-1-3-1-165 (or equivalent)	Firm Inspection report	R	
Baking	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064729A-00	BAKE PART AFTER PLATING WITHIN 3 HOURS PER ASTM B850 CLASS E12.	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064729A-00	As per Approved Drg No. 064729A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Dry film lubrication, bake and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

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									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	064730A-00								OFT/QAP/SRCG/064730A-00
Nomenclature	SHAFT ROLL : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	CRES ROD TYPE 17-4 PH PER AMS 5643.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Shaft Roll (Raw material)	General appearance	Non Critical	Visual	100%	CRES ROD TYPE 17-4 PH PER AMS 5643.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 064730A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064730A-00	As per Approved Drg No. 064730A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Heat Treatment	Mechanical properties	Non Critical	Mechanical Lab analysis	IS 2500 Level II AQL 2.5%	MIL-H-6785 Class D	H1150	Firm Inspection report	W	
Passivation Treatment	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	AMS - 2700	Method 1, Type 8	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064730A-00	As per Approved Drg No. 064730A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Passivation Treatment and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	066230A-00								
Nomenclature	SPRING RELEASE 1 : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	STAINLESS STEEL WIRE COMPOSITION 302 AUSTENITIC ASTM A313.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Spring Release 1 (Raw material)	General appearance	Non Critical	Visual	100%	STAINLESS STEEL WIRE COMPOSITION 302 AUSTENITIC ASTM A313.	As per Approved Drg No. 066230A-00	Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 066230A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 066230A-00	As per Approved Drg No. 066230A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 066230A-00	As per Approved Drg No. 066230A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 10/06/ 2021
Drg . No.	Y18753A-00								
Nomenclature	BUSHING, LOCKING MECHANISM : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	COPPER ALLOY BAR 360 H02 PER ASTM-B-16								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Bushing, Locking Mechanism (Raw material)	General appearance	Non Critical	Visual	100%	COPPER ALLOY BAR 360 H02 PER ASTM-B-16		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. Y18753A-00	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. Y18753A-00	As per Approved Drg No. Y18753A-00	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. Y18753A-00	As per Approved Drg No. Y18753A-00	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
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Drg . No.	064734A-01								OFT/QAP/SRCG/064734A-01
Nomenclature	BRACKET RELEASE : FOR RELEASE CAM ASSY (Y25647A-00)								
Material	CARBON STEEL PLATE SAE 1020 PER ASTM A 827.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM/OFT (Review/Witness)	Remarks
Bracket Release (Raw material)	General appearance	Non Critical	Visual	100%	CARBON STEEL PLATE SAE 1020 PER ASTM A 827.		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing No. 064734A-01	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. 064734A-01	As per Approved Drg No. 064734A-01	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Zinc Coating	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	ASTM B633	Type-II, Class-2 (or SC3), 13 Micron Thick	Firm Inspection report	R	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. 064734A-01	As per Approved Drg No. 064734A-01	Firm Inspection report	W	
<p>* Note: 1. Clause indicated in the drawing to be followed 2. Process audit on Zinc Coating, Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									