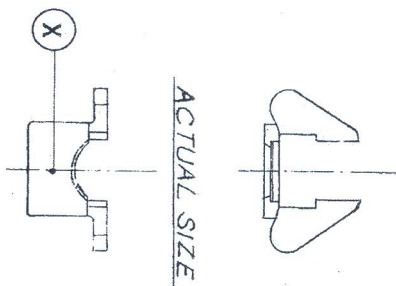


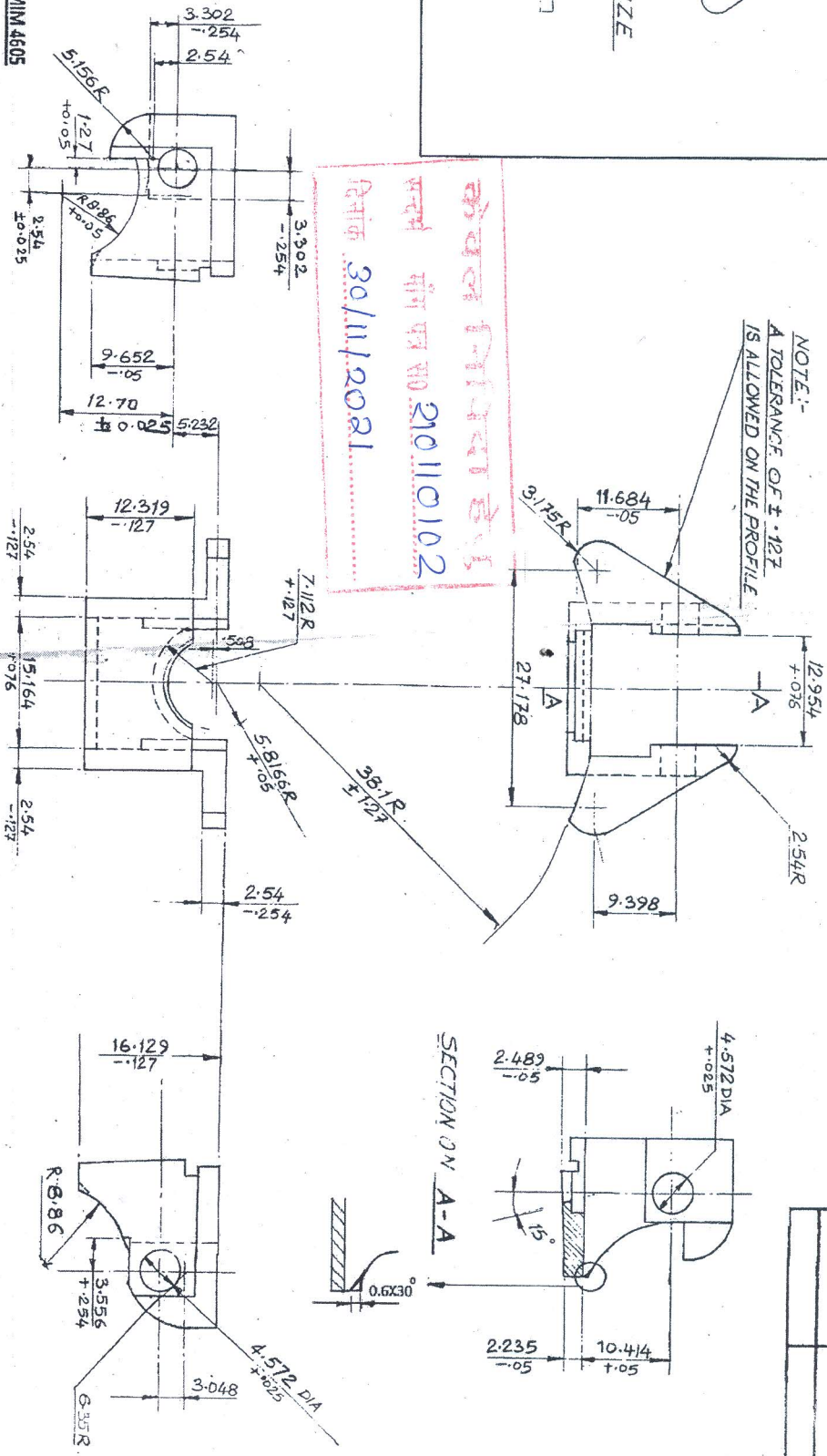
DRG. NO. S.K. 02045



ACTUAL SIZE

NOTE:-
A TOLERANCE OF ± .127
IS ALLOWED ON THE PROFILE

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दि. ३०/११/२०२१



HARDNESS:- COMPONENT MUST CONFORM
TO THE FOLLOWING HARDNESS NUMERALS AT
THE POSITION INDICATED

LETTER	D.P.N.
X	400-500

MATERIAL FOR MIM ROUTE MIM 4605
 C: 0.4-0.6% Mo: 0.2-0.5%
 Si: 1.0% Ni: 1.5-2.5%
 Fe: Balance
 Sintered Density: 7.5 min g/cm³
 HARDNESS: 40-45 HRC by
 Hardening & Tempering
 (Through Hardening)

FINISH:- ELECTROSTATIC POWDER
 COATING IN BLACK COLOUR AFTER ASSY.
 ALL DIMENSIONS ARE IN mm.

REVISION

NOM. SIZE & FIT	DEVIATION

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE	NIS	COMPONENT	0.37" REVOUVER	STORE DRG. NO.	32-90100	FIELD GUN FACTORY KANPUR
UNSPECIFIED TOLERANCES IS: 2102 (MEDIUM)						
2021	DATE	NAME	APPROVED			
DRN						
CAM CYLINDER						
TCD						
COMP						
JWM/000						
JWM/SEC	24.6					
DO/SHOP			AD/ODC			
DRG. NO. S.K. 02045						
SHTS. 1			SHT. NO. 1			