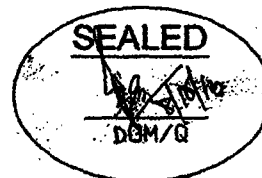
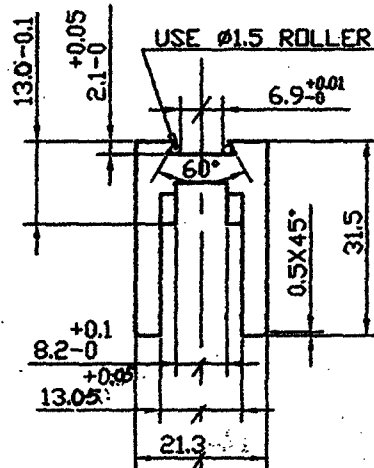
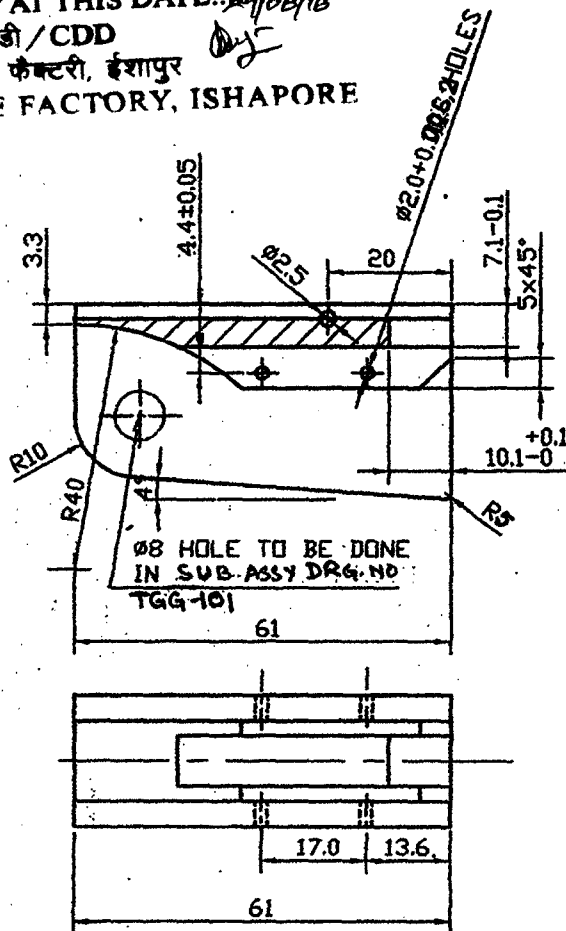


HOS/MPH
 प्रमाणित प्रतिलिपि / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE: 29/06/16
 सी डी डी / CDD
 राइफल फैक्टरी, ईशापुर
 RIFLE FACTORY, ISHAPORE

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION (IS: 2102)			
	ABOVE	0.5	0.6	30
	UPTO & INCLUDING	0.6	30	120
MEDIUM		±0.1	±0.2	±0.3



MATERIAL : BS 970 : Part 1 : 1983 070M55 (EN-9)

PROTECTIVE FINISH : EXTERNAL SURFACE TO BE CHROME PLATED

- NOTE** :
1. ALL DIMENSIONS ARE IN mm
 2. NO TOOL MARK IS ACCEPTABLE ON EXTERNAL SURFACES
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

ASSY. DRAWING NO:- TGG-100		2013	NAME	DATE
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE		DESIGNED	M. HAJT	12-04
		DRAWN		
		CHECKED		16-04
		APPROVED		
LOWER BLOCK BARREL TEAR GAS GUN		DRAWING No.		
		TGG-103		
		SHEET-1 OF-1		

SCALE
1:1

