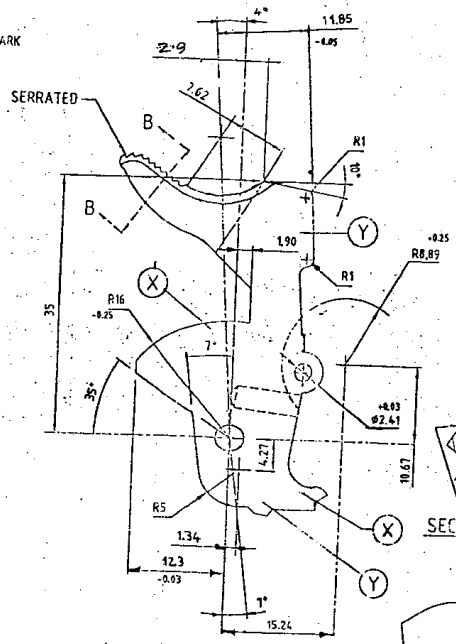
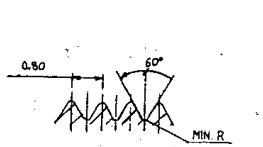
DRG. No. 32-0601MK-III

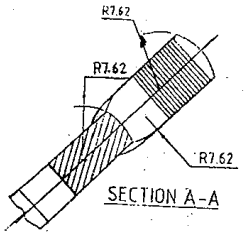
NOM. SIZE & FIT	DEVIATION

† MANUFACTURER MARK
BATCH NO.
YEAR

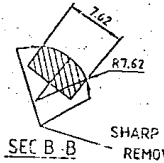




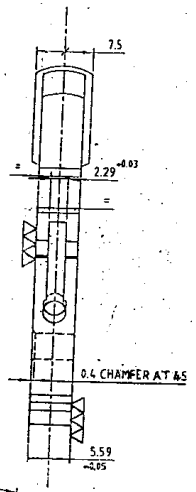
DETAIL OF SERATION
SCALE :- 10:1

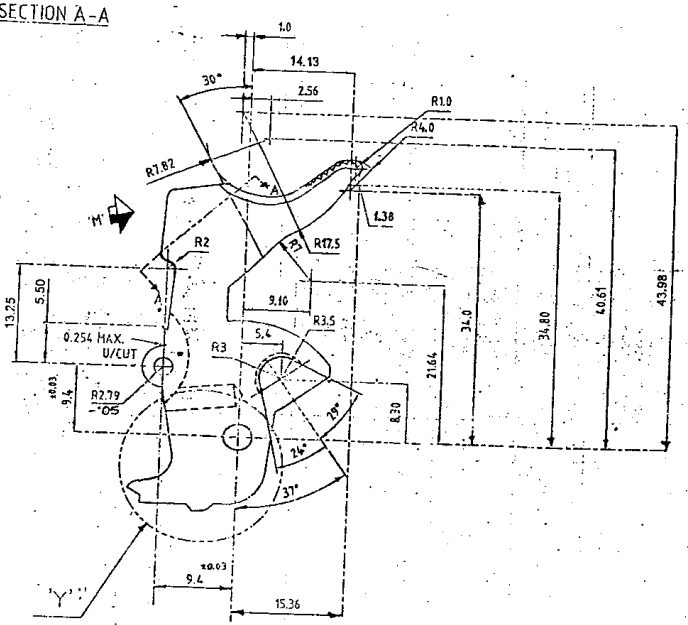


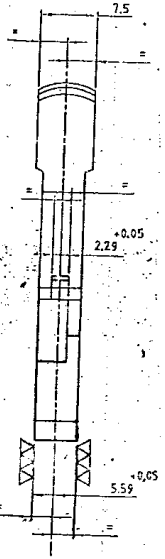
SECTION A-A

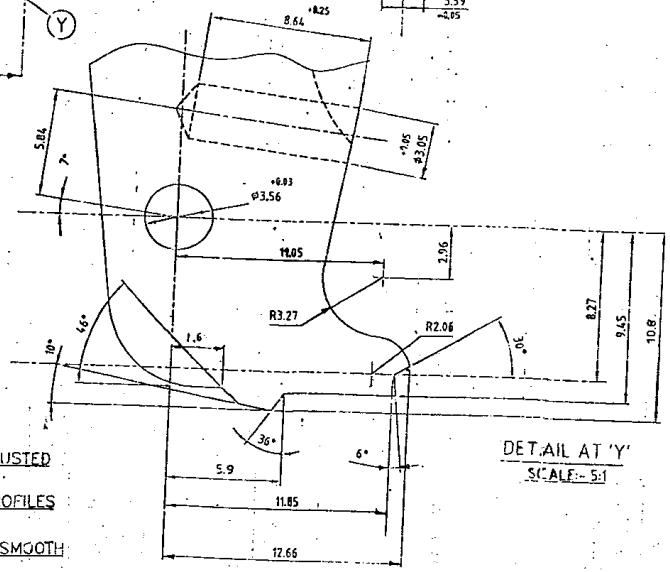


SEC B-B









DETAIL AT 'Y'
SCALE:- 5:1

MATERIAL:- BS 970 Pt.1:1983 Gd:070 M-55(B.S.970 EN 9)

ALT.MATERIAL:- FROM I.C.ROUTE :-
I.C.- DRG NO. SK-01401
BS 3146 Pt. 1 - 1974 TYPE CLA 12 Gr. 'A'

HEAT TREATMENT:- HARDENED & TEMPERED.

HARDNESS:- COMPONENT MUST CONFORM TO THE FOLLOWING NUMERALS AT THE POSITION INDICATED.

LETTER	V.H.N.
'X'	300-400
'Y'	600-700

NOTES:-

ALL SHARP EDGES TO BE REMOVED
THE COMPONENT SHALL BE SAND BLASTED, CLEANED AND OILED AFTER HEAT TREATMENT

SURFACES MKD. ##### THUS TO BE FINALLY ADJUSTED ON ASSEMBLY.

A TOLERANCE OF -0.13 IS ALLOWED ON ALL PROFILES EXEPT OTHERWISE STATED.

SURFACES INDICATED ////// THUS TO BE FINISHED SMOOTH

ALL DIMENTIONS ARE IN m.m.

INFORMATION MARKED THUS † TO BE ENGRAVED

FINISH:- ELECTROSTATIC POWDER COATING IN BLACK COLOUR AFTER ASSY.

REV. NO.	ZONE	DATE	DESCRIPTION	BY	APPD.
1	B-6 B-4	29.1.08	Authority : Revolver letter dt. 23.1.08 DIM. 1.6 WAS 2.62, DIM. 10.8 WAS 10.60		

REVISIONS

ITEM	DESCRIPTION	NO. OFF.	MATERIAL	TREATMENT	STD.	REMARKS

SCALE NTS
UNSPECIFIED TOLERANCES IS 2102 (MEDIUM)
COMPONENT
STORE DRG. NO.

FIELD GUN FACTORY KANPUR

2006	DATE	NAME
DRN.		
CHD.		
TCD.		
COMP.	1.9.06	
JWM/DO	11/9/06	
JWM/SEC		

REVOLVER-32(7.65MM)MK-III
HAMMER

APPROVED
JT.GM/REV. JT.GM/ORD

DRG. NO. 32-0601MK-III
SHTS. 1 SHT. NO. 1

IN CASE OF DOUBT ASK: DO NOT SCALE
PROFORMA NO. FGK/DO/2