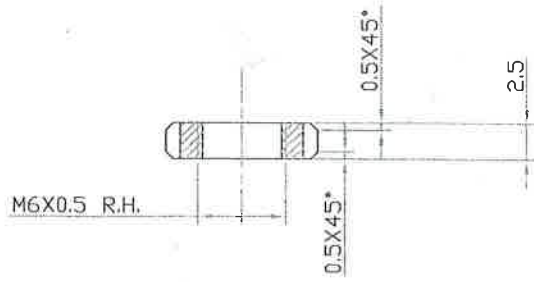


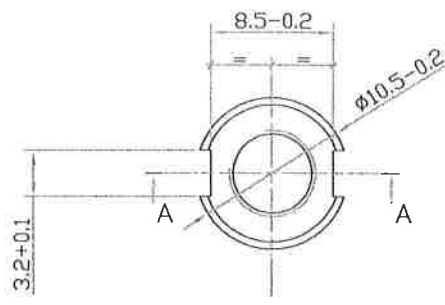
ISS C A WA S SS IC DRG.No. 0204 0302 0001 01100DA

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED



SECTION A-A



CONTROL COPY No. 1

- NOTE : 1) REMOVE ALL SHARP EDGES AND BURRS
2) HARDNESS : 300-330 H.V
3) ALT. MATERIAL: MIM S7 (AISI S7 EQUIVQLENT)
HARDNESS : 500-600 HV

Received on 29/11/15

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	PGG	CHD	MATERIAL :	SIGN		
APPD	DATE 25/11/2015	For Director	STEEL TO IS: 5517-1993, Gd-42Cr4Mo2 (En-19)			
SEALED	DATE		PROTECTIVE FINISH : PHOSPHATED TO SPECN.			
SCALE 2:1	EST MASS		TITLE			
DESIGN AUTHORITY	ARDE	PUNE 411021	NUT PLAIN ROUND LOCK FORE SIGHT			
DRG.No.	0204	0302	0001	0111	00DA	
PART No	DS CAT No	AHSP				