ORDNANCE FACTORY, DEHRADUN.

ROUGH SKETCH AS PER MEMO. No. -OPT/CNC/GEN/16, OPTICAL SECTION, Dtd.-11.07.2016

MODIFIED P.N.S. FOR 84 mm. CARL GUSTAV GLASS MOULD (LENS No.-III)

1.5 ± 1.5 ±

NOTE :-

REF. DRG. No.:-

THE GLASS USED SHALL BE AS PER IS:1400 STRIAE GRADE 'A', INCLUSION GRADE 'b', WILL BE ANNEALED SO THAT THE STRESS BIREFERENCE IS NOT MORE THAN 12 nm/cm (NENOMETER PER CENTIMETER).

Date of Issue LD:11.2016

MATL. & SPECN. :-GLASS TYPE EDF-648338.
FINISH: - MOULDING FINISH.

AMENDMENTS.

OFD/DO/002.

ALL DIMENSIONS ARE MM.

IMPORTENT DIMENSIONS MARKED THUS •

	ADDDOVED	5541 11115	
	CH	SHTS 1	SHT. No 1
	TR	AS ABOVE	AS ABOVE
	DR R.K.SHARMA	MATL.	TREAT.
INFORMATION MARKED THUS † TO BE MARKED ON		DT09.08.2016	SCALE- 1:1

<u>APPROVED.</u>

JWM DO. JWM

JWM/Opt. Jt.GN/P&P.

DRAWING No.:-ODD/M/2819