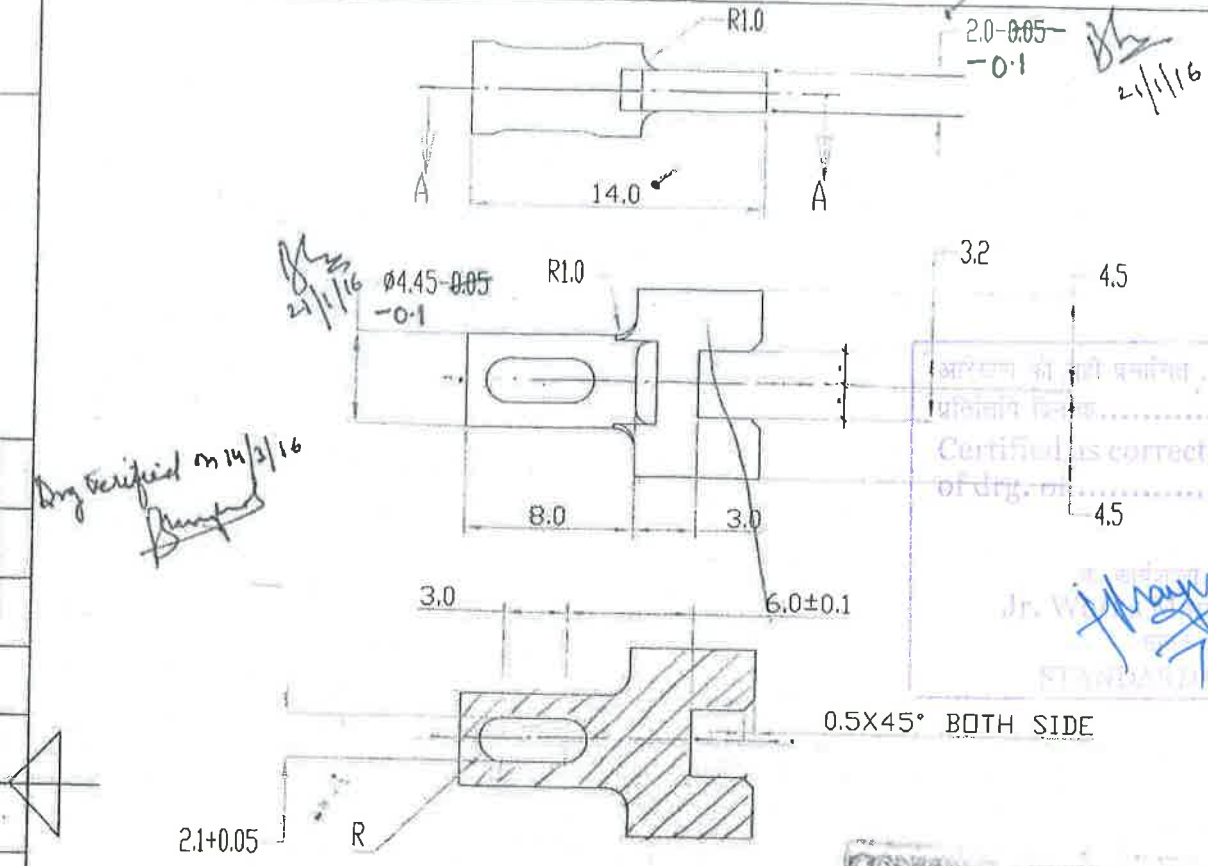


ISS C A W S SS IC DRG No. 0 2 0 4 0 3 0 3 0 2 0 3 6 3 0 0 0 0 0 0 0 0

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102 DRG CONVENTIONS CONFIRM TO INDIAN STDS. DIMN IN mm UNLESS OTHERWISE STATED



NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS : 375-425 HV
- 3) ALT. MATERIAL: MIM S7 (AISI S7 Equivalent) HARDNESS : 500-600 HV

SECTION A-A

CONTROL COPY 1

Received on 29/11/15

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
PRANAV	CHD	MATERIAL	SIGN			
APPD	09/11/2015	STEEL TO SPECN. IS:5517-1993, Gd.40Ni6Cr4Mo3 (En-24)	PROTECTIVE FINISH			
SEALED DATE	EST MASS	PHOSPHATED TO SPECN IS:3618-1966, CLASS'B'				
SCALE 3:1	TITLE					
DESIGN AUTHORITY	PLUNGER CHANGE LEVER RIGHT					
ARDE						
PUNE 411021						

DRG.No. 0 2 0 0 3 0 0 3 6 0 0 3 0 0 D A
IC SS S AA A C SST
PART No DS CAT No AHSP