



**NOTE:-**  
 FOR EXPLANATION OF DETAILS WHEREVER NOT  
 SPECIFIED REFER D.D. NOTE SHEET NO.3 (LATEST ISSUE)

**MATERIAL:-**  
 IS: 513:2008 DESIGNATION CR3

**PROTECTIVE FINISH:-**  
 PHOSPHATE TO SPECIFICATION JSS 0465-01:1988  
 CLASS II (ACCELERATED), OIL FINISH

**BREAK EDGES \*13 MAX.**

**NOTE:-**  
 FOR SPEC. LATEST ISSUE SHOULD BE FOLLOWED.

CERTIFIED COPY OF THE  
 STORE DRG/GAUGE DRG/SCM/  
 SPECN/NOTE SHT.  
*Reesh*  
 DATE: 13.07.16 1000

1CR 1507

METRIC

UN CONTROLLED COPY CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE: 19/01/2023		DATE NAME ASSY.		CQA(SA) ICHAPUR.	
DESIGN & DRAWING OFFICE, ORDNANCE FACTORY, TIRUCHI/PPALI - 620 016.		DGN: CHD		MATERIAL: AS STATED	
APPROVED 19-6-67 NEG. RETRACED.		TRD: 19.04.94		DIMENSIONS ARE IN MILLIMETRES	
DESIGNER'S REF. CISA/S.		COMPL: 5.94		APPROVED 19-6-67 NEG. RETRACED.	
DS. CAT. NO. 1005-000347.		SCALE: 2:1		RETAINER	
PREVIOUS D.C. NOS. 14932 -SA, 15172-SA, 15809-SA, 19129-IA 22124-SA, 22168-SA & 22242-SA		V.C.D.O.		DESIGNER'S REF. CISA/S.	
BRIEF RECORD.		SEALING		DS. CAT. NO. 1005-000347.	
AUTHY J DATE ZONE		SIG.		D.C. 14932-SA D.T. 27-6-75.	
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