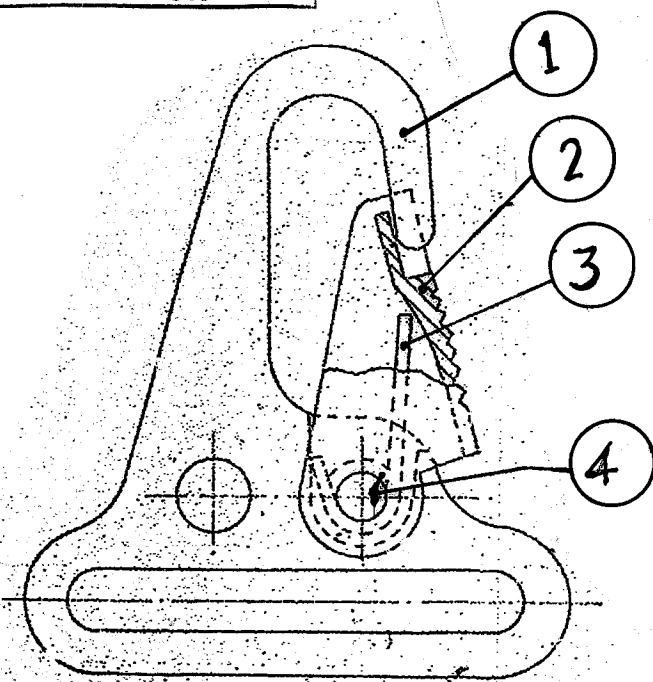
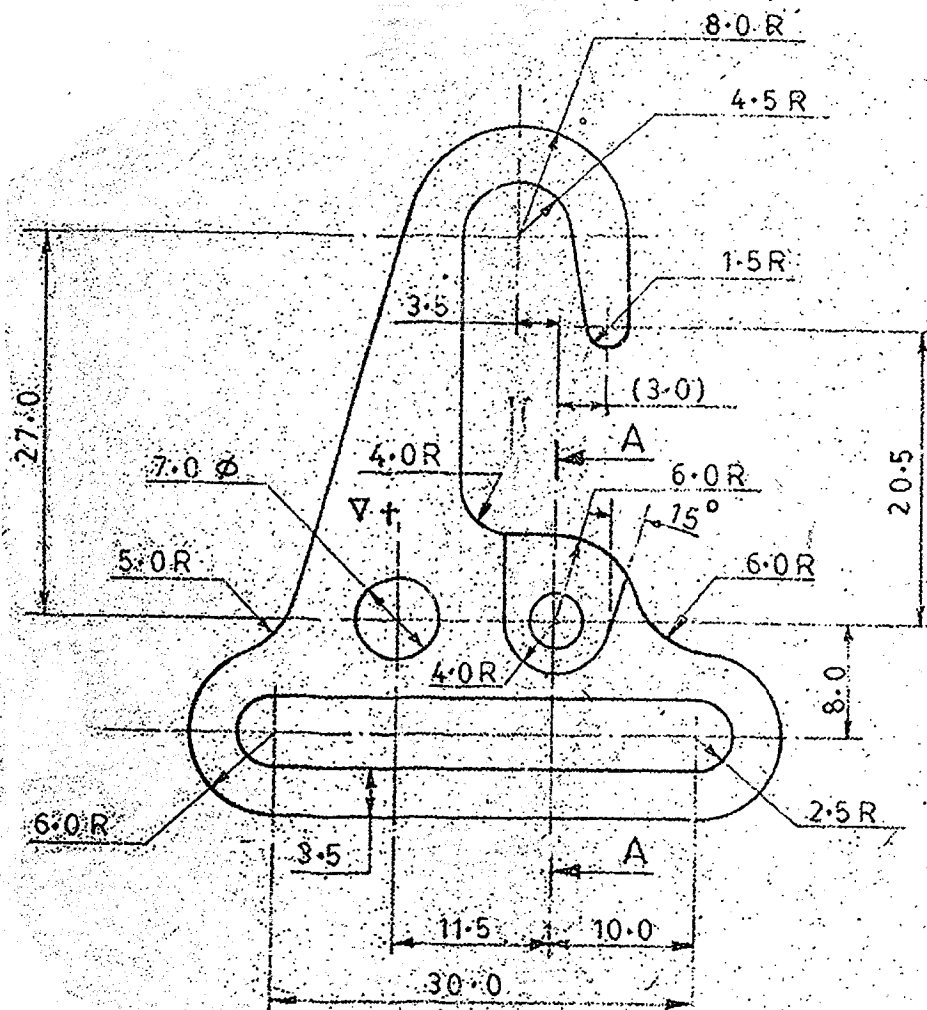


DRG. NO. :

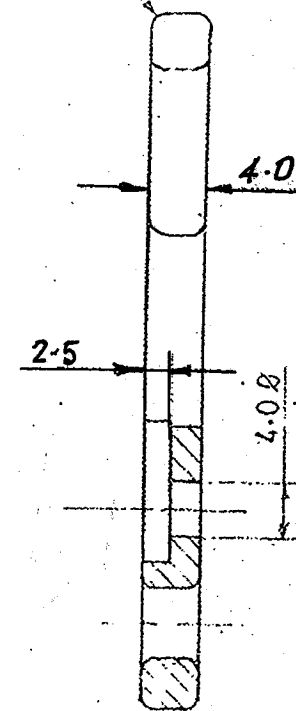


HOOK ASSY, PER GUN 2 NOS.

DES. REF. NO. DS. CAT 1005-007994
(R8320 CES)



ALL SHARP EDGES ARE TO BE ROUNDED TO 1.0 R.



SECTION 'AA'

HOOK

DES. REF. NO. DS. CAT NO. 1005-008030 (R8321 CES)

MATERIAL: STEEL TO BS: 970 PT-1, 1983, GR080 M40 (EN8) HARDNESS: 300-350 HV
ALT. MATERIAL: BS 1449: PT-II: 1983 GD. CS40

PROTECTIVE FINISH: PHOSPHATE TO SPECN. JSS: 0465-01:198 CLASS II (ACCELERATED) OIL FINISH.

MARKING ON SAMPLE BY STAMPING AS SHOWN IN THE DRG.
MINIMUM SIZE OF LETTER 2mm.

∇ Yr. OF Mfg.

† MANUFACTURER'S CODE

ALTERNATIVE MATERIAL :-

SPECN. BS 1449: PT I: 1983 GD. CS-40

MAY BE USED WHICH SHOULD BE HARDENED & TEMPERED TO ACHIEVE SPECIFIED HARDNESS

DIMENSIONS ARE IN M. M.

INFORMATION MARKED THUS '†' TO BE MARKED ON UNTOLERATED DIMENSIONS AS PER IS. 2102 (MEDIUM)

ITEM NO.	DESCRIPTIONS	NO OF	MATERIAL	TREATMENT	REMARKS
4	PIN, AXIS LOCK HOOK.				
3	SPRING HELICAL COMPRESSION				
2	LOCK HOOK				
1	HOOK				

DRAWN	SIGNATURE & DATE <i>S. Venkatesh</i>	SUB: <u>HOOK ASSY</u>		SCALE: <u>NTS</u>
		FOR: <u>SLING</u>		
CHECKED		OF: <u>40mm MGL</u>		STORE DRG NO
TRACED		DES. REF NO:		OPERATION NO
TRACING CHECKED		DRG. NO: <u>30T 1700 022A3</u>		
AMENDMENTS	SIGNATURE & DATE	APPROVED ON: <u>14/8/12</u>	DIVISIONAL OFFICER	SHEETS: <u>7</u>
			ORDNANCE FACTORY, TIRUCHIRAPALLI.	SHEET NO <u>2</u>