

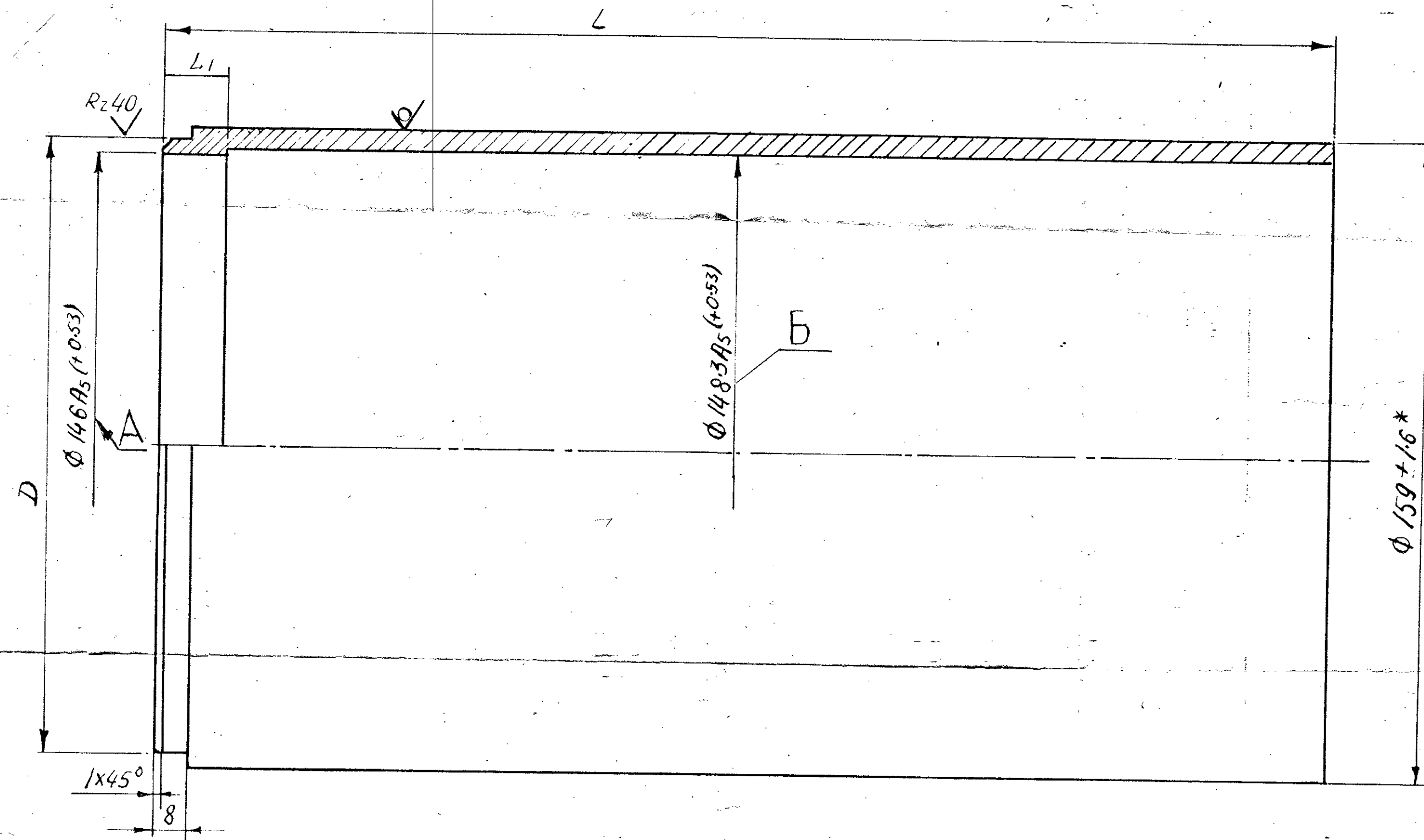
021

4-026706

Sheet No. 18

Rz80
✓(✓)

FIG. 1



1. THE PERMITTED STEELS 10, 25, 35, 45, GOST 1050-74.

2. IT IS PERMITTED TO CHANGE THE RANGE OF THE SIZES OF THE MATERIAL WHEN SPECIFICATIONS ARE ENSURED AS PER REQUIREMENTS OF THE DRAWING.

3*. REFERENCE DIMENSIONS.

4. IT IS PERMITTED TO INCREASE THE DIMENSION A UPTO $\phi 147.0$ mm. DIMENSION $\bar{E}$ UPTO $\phi 149$ mm.

5. CHEMICAL OXIDIZING COATING IS ALLOWED OIL 132-08 GOST 18375-73. REQUIREMENTS FOR COATING ARE AS PER GOST 9-301-78.

6. FOR THE REMAINING TECHNICAL REQUIREMENTS ARE AS PER OST B 84-485-71 AND Ty Ay No. 04989-57.

DESIGNATION	FIGURE	L	D	L ₁	MASS IN KG	MATERIAL
021	1	2928 ₇ (-1.35)	$\phi 152-0.7$	158 ₉	5.8 ± 1.5	TUBE 159x8 GOST 8732-78 B20 GOST 8731-74
022	1	3318 ₇ (-1.35)	$\phi 152-0.7$	158 ₉	5.8 ± 1.5	TUBE 159 X 8 GOST 8732-78 B20 GOST 8731-74

28.10.85	D.C.I. 33853-A	DRG. SEALED PROV.
R N ₂	DATE	AUTHORITY
	REVISION	

ZONE

AHSP D.O
SIG.

APPD.

AHSP

C.I.(A) KIRKEE

4-026706

4ny105

021

TUBE

SEE TABLE

Scale
1:1

Sheet No. 18