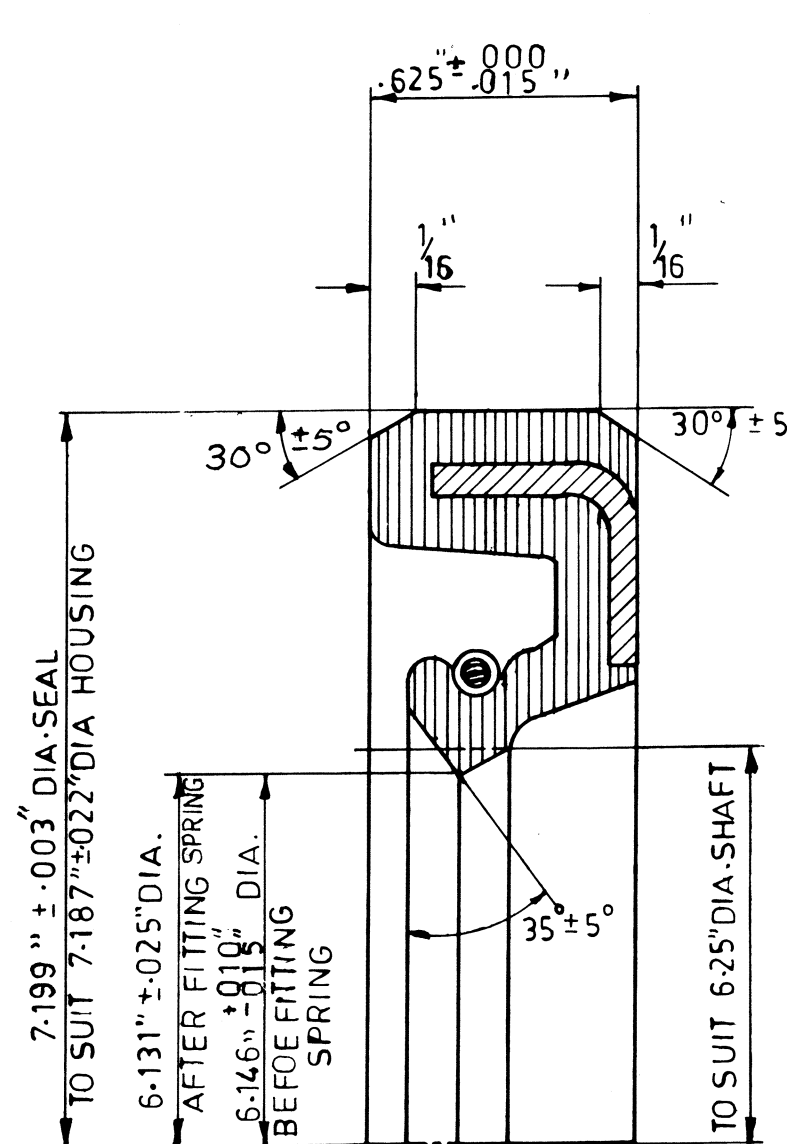


ALL DIMENSIONS ARE IN INCHES



NOTE :- LIP OPENING PRESSURE 0.5 KSC

MATERIAL :- SE 70

TRACED FROM GACO DRAWING

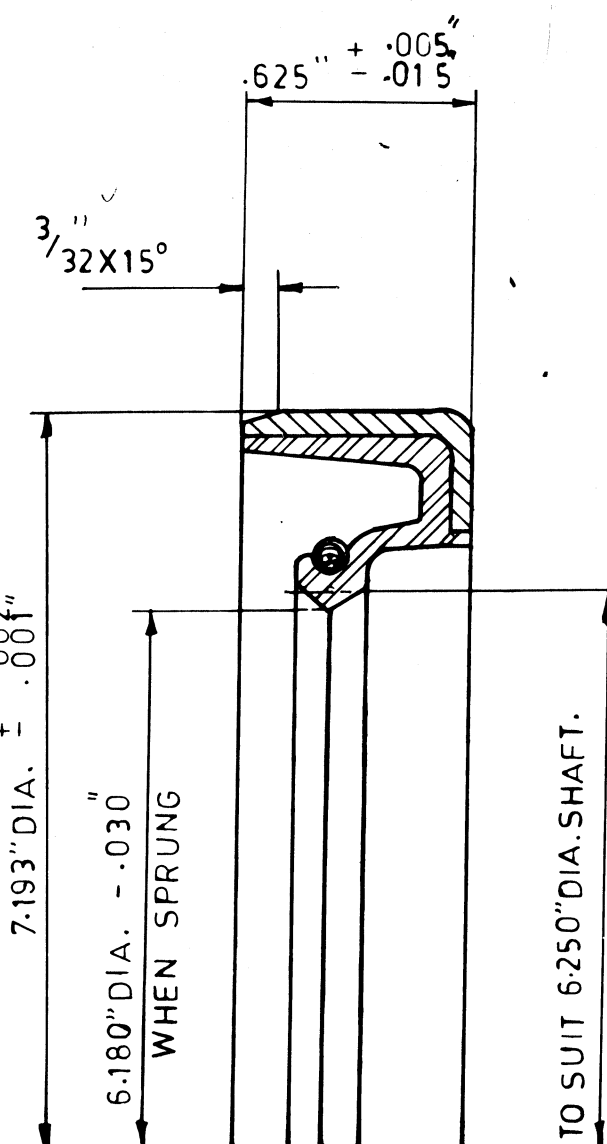
PART NO M1625718 5/8

MATERIAL FOR

RUBBER: SAE J200, 5 BG, 710, A14, B14, E14, E34, F17

SHELL: STEEL AS PER EN 2A

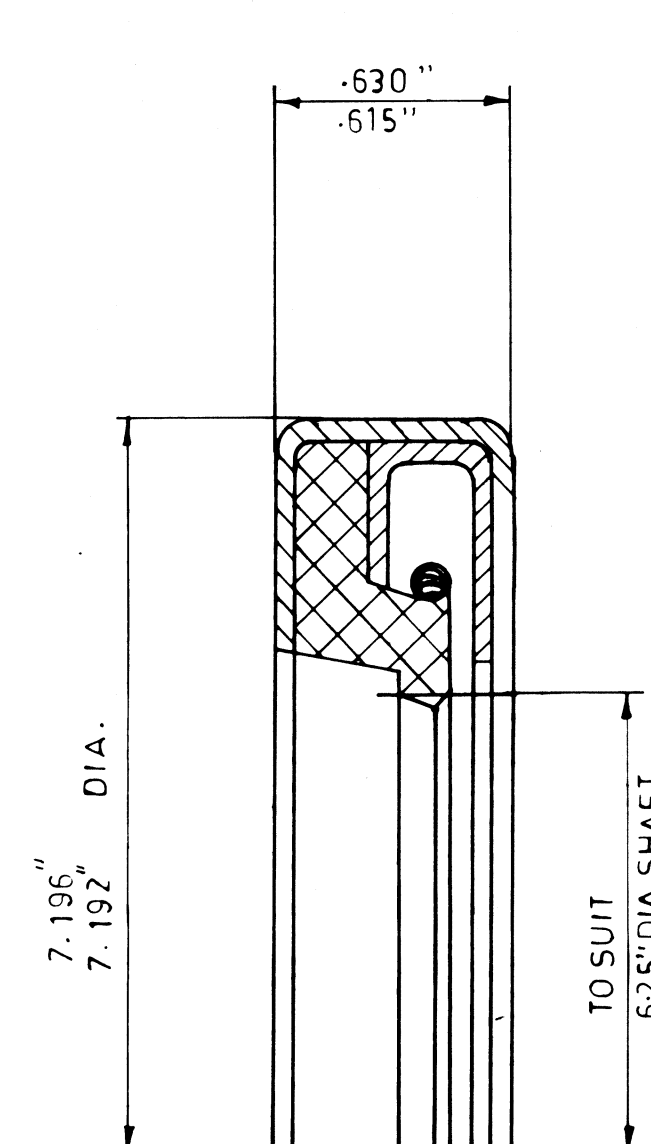
SPRING: SPRING STEEL AS PER EN 42



TRACED FROM WESTON

DRAWING PART NO.

71962562 R 4.

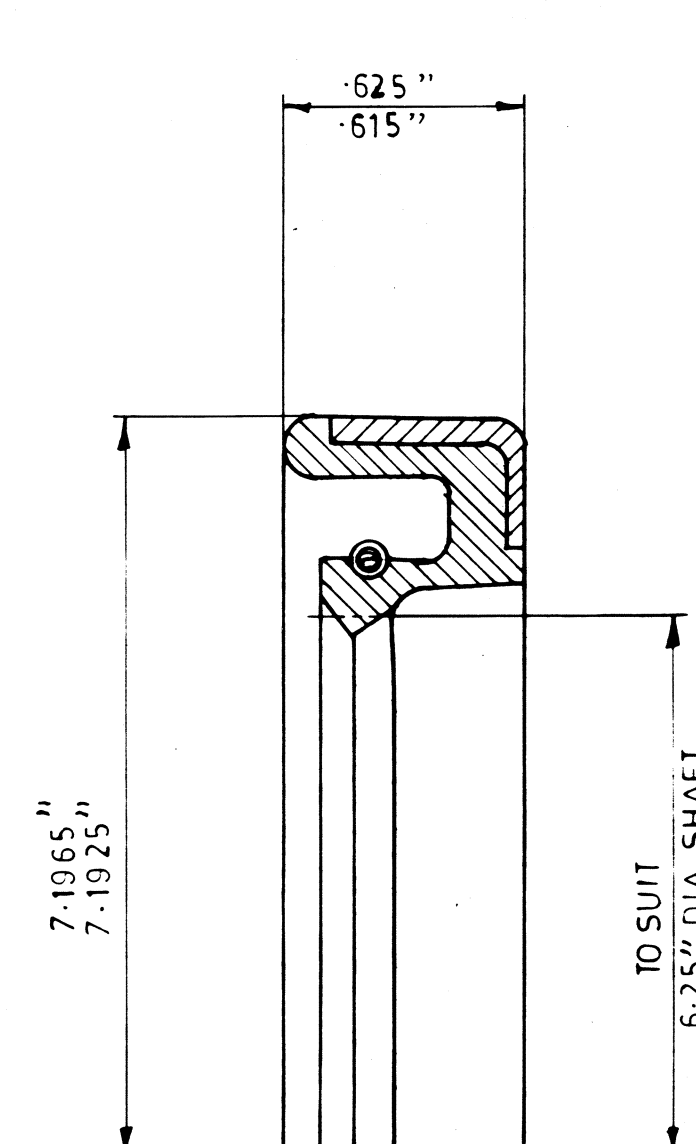


TRACED FROM SUPER OIL SEAL

DRAWING PT. NO. 71968

WITH RUBBER INSERT.

ORIGINAL L.M.LTD .PT. NO. X19048.



TRACED FROM BURTONWOOD

DRAWING PT. NO. T8/625-718-20

ORIGINAL L.M.LTD.

PART. NO. 543500

NATO'S:-No. 5330-99-804-7466

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COPY DATE.....
SIGNATURE.....

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PART NO.	DESCRIPTION	MATERIAL	NO. OFF	DRG. NO.	DIFFERENCE
Gen. Tol. Not Specified					
Linear Dimension					
0 - 6	± 0.1				
6 - 30	± 0.2				
30 - 120	± 0.3				
120 - 315	± 0.5				
315 - 1000	± 0.8				
1000 - 2000	± 1.2				
Angular Dim.					
0 - 10	± 1°				
10 - 60	± 30'				
60 - 100	± 20'				
> 100	± 10'				
Index					
1 Unmachined					
2 Rough					
3 Smooth					
4 VV Finish					
5 C. Hard					
6 Hardened					
7 Gr. after Hard					
DRG. RETRACED					
20.10.99					
Date					
Sign					
Zone					
Shop					
JWM/STD					
Scale					
Ref. Drg.					
Description	OIL SEAL				
For	REAR AXLE				
Group	STALLION MARK-III				
Replaced By					
Replacement for					
VEI	VEHICLE FACTORY				
JABALPUR.					
F2701400					