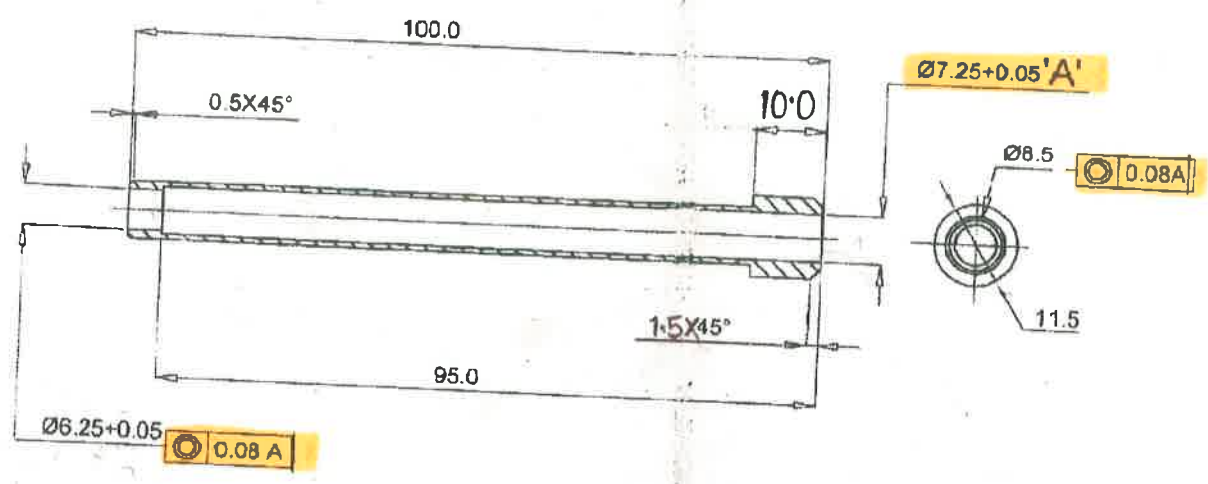


106  
109  
21

ISS: C D 0 0 0  
C: 1 0 0  
V: 9 0  
VA: 0 0  
S: 2 0  
SS: 0 3  
IC: 4 0 2 0

GEN. TOL. MEDIUM/COARSE/FINE CLASS TO IS:2102

DRAWING CONVENTION CONFIRM TO INDIAN STDS DIMN IN mm UNLESS OTHERWISE STATED



- NOTES:-
- 1) REMOVE ALL SHARP EDGES AND BURRS.
  - 2) HARDNESS:- 300 TO 350 H.V.
  - 3) TO BE MADE OUT OF SEAMLESS TUBE

2	5/1/16	M-31	DIMN. $\varnothing 7.25+0.05$	AS $\varnothing 7.0+0.1$	B-4	<i>[Signature]</i>
1	7/3/14	M-21	DIMN. $\varnothing 6.25+0.05$	AS $\varnothing 6.0+0.1$	C-2	
R NO	DATE	AUTHORITY	DRG. REVISED		ZONE	CD GO
DRN	RGN	CHD	BRIEF RECOMM		SIGN	
APPD DATE	5/01/2016	<i>[Signature]</i> FOR DIRECTOR	MATERIAL :- STEEL IS:5517-1993,Gd 55C8 (En-9)		PHOSPHATED TO SPECN. IS:3618-1966,CLASS 'B'	
SCALE	1:1	EST MASS	TITLE			
DESIGN AUTHORITY	ARDE		TUBE REAR SPRING RECOIL			
DRG NO	0 2 0 4	0 3	0 2	0 0	0 6	0 0 1
PART NO	DS CAT NO		AHSP			

MODIFIED DRG - 2017