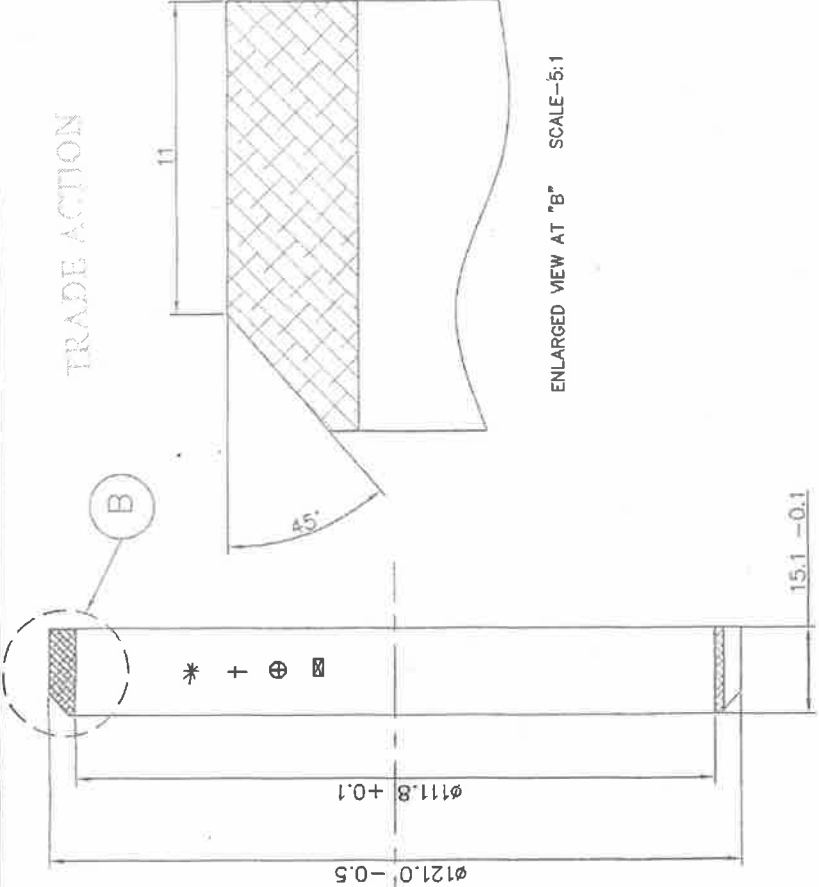
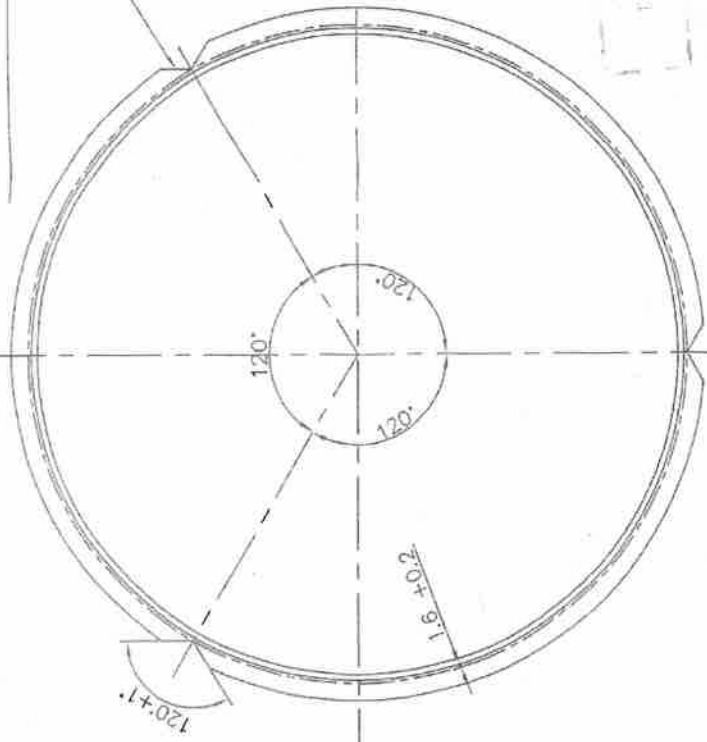


DRG. NO. REV
C OCB 120 2 401 0

GENERAL TOLERANCE AS P-LR MEDIUM CLASS TO IS 2102

DRG. CONVENTION CONFORM TO INDIAN STANDARD DIMS IN mm UNLESS OTHERWISE STATED.

A 3 NOTCHES EQUISPACED AS SHOWN



ENLARGED VIEW AT "B" SCALE-5:1

TRADE ACTION

SECTION-AA

NOTES

1. REMOVE ALL SHARP EDGES AND BURRS
2. SURFACE ROUGHNESS $\sqrt{3.2}$ ALL OVER
3. MANUFACTURE AND TESTING AS PER QAP NO. DRDO-ARDE-DOA-101-239-2017.
4. MATERIAL: NYLON TYPE 66GP MOLDING GRADE
NATURAL TO SPEC. DEF. STANDARD 93-8/ MARANYL A 100 OR ZYTEL 101
5. TO BE STENCILED OR RUBBER STAMPED
* CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK
+ DATE OF MANUFACTURE (MONTH & YEAR 90.3-82)
⊕ PART No.
⊠ BATCH No.
6. THE MACHINING OPERATIONS WILL BE CARRIED OUT IN AIR CONDITIONED ROOM WITH RH 50% TO 55% AND DRY BULB TEMP. 23 ± 3° C
7. DIMENSIONS ARE TO BE CHECKED AFTER A LAPSE OF 72 HOURS AFTER MACHINING IN AIR CONDITIONED ROOM
8. STORE MUST BE DELIVERED IN SEALED BAGS/CONTAINER. PACKING SHOULD BE CARRIED OUT IN AIR CONDITIONED ROOM ONLY

REMOVE ALL SHARP EDGES
ALL DIMENSIONS ARE IN mm

MATERIAL		LATEST REF./DC No.	
REF. NOTES		ARDE DRAWING NO	
HEAT TREAT/GROUND		1006 13 21 01 03 003 007A	
HARDNESS		DRAWN	DATE
SURFACE FINISH		CHECK USER SEC	18/5/18
REF. NOTES		CHECK HDS/1000	SCALE 1:1
EST. MASS PRO/FINAL		APPRD.	SHEET
0.0240.005 kg		DATE	1 OF 1
		SCALE	1:1
		DRG. NO.	RELY
		C OCB 120 2 401 0	

TITLE :
CENTERING BAND
FOR 120mm FSAPDS-MK-II
HEAVY ALLOY PENETRATOR PROJECT
TRUCHIRAPALLI