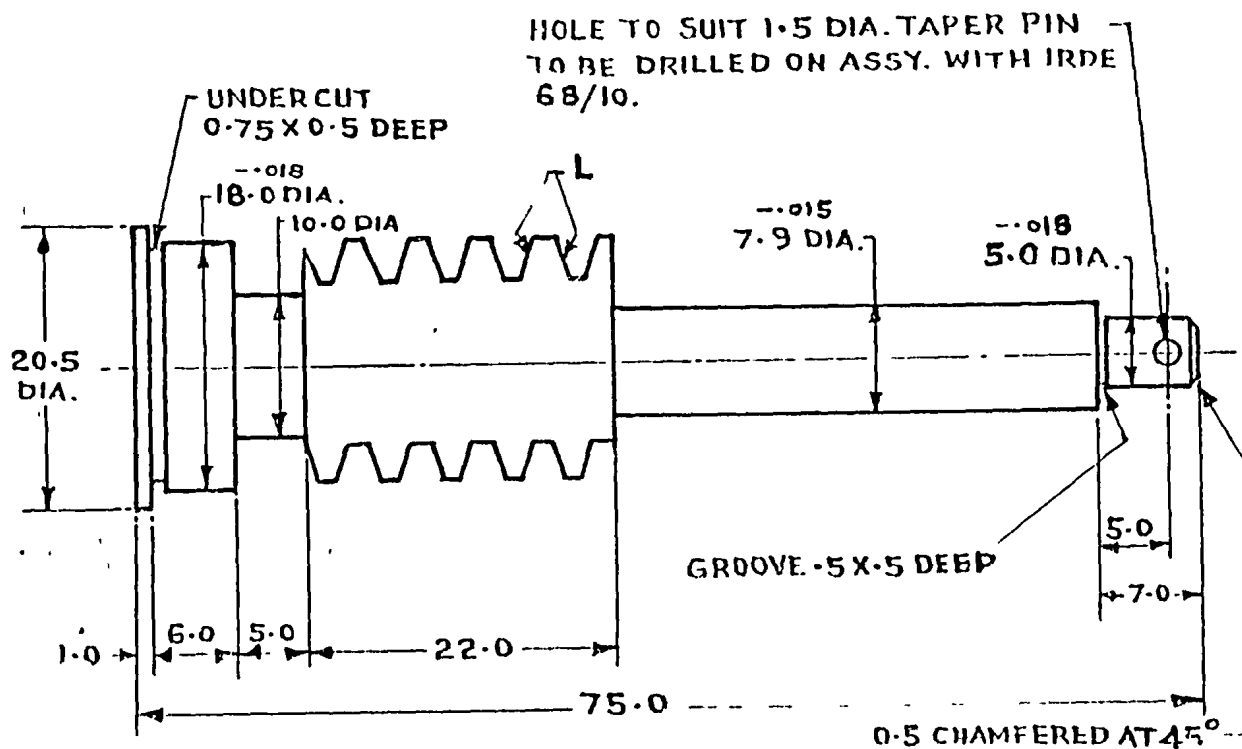


(5)

FOR EXPLANATION OF DIMENSIONING ETC., SEE CQA(I) GUIDE No.001-1992
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES



WORM DATA

DIMENSIONS ARE IN INCHES

PRESSURE ANGLE ----- 20°
LEAD L.HAND ----- 0.16
PITCH DIA. ----- 0.5821
ADDENDUM ----- 0.0507
WHOLE DEPTH ----- 0.1135
OUTSIDE DIA. ----- 0.6835
LEAD ANGLE ----- 5° 0'

NOTE:-

D.C. (I) :- 6386-I :- "OBSCULENT" CANCELLED. 23.6.99 TO BE MESHED WITH IRDE 68/5

D.C. (I) :- 6312-I :- PRG. ENDORSED "OBSCULENT."	14.12.98	DRAWN	TRACED	APPROVED
(6) D.C. :- 6268-I :- MATL. AMENDED.	13.7.98	Sd/-	Sd/-	Sd/-
D.C. 5786-I POLY NEG. PREP & NEW COPY SEALED IN REPLACEMENT OF EXISTING ONE	4.11.93	CHECKED	FOR DIRECTOR IRDE DEHRADUN	
(A) D.C. (I) :- 5518-I :- NOM. AMENDED & CAT/PT No. ADDED	13.11.91	Sd/-		
D.C. (I) :- 4556-I DRG RETRACED INCORPORATING ALL THE PREVIOUS AMENDMENTS & SEALED IN SUPERSESSION OF EXISTING ONE.	27.4.83	SCALE :- 2:1		DATE :- 15.3.63
AMENDMENTS	SIG. DATE	DRG No.		
MATL. :- CARBON STEEL, 55 C8 GF 15 5517-1978 (6)		IRDE 68/6		
FINISH :- CLEAN		CAT./PART No.		
		3040-000475		
		SHEET 15		
		SHEET 1		

WORM SHAFT

POLYESTER NEGATIVE PREPARED AT CQA(I) D DUN
PREPARED BY :- S. A. D. M.
CHECKED BY :- S. A. D. M. DATE :- 22/1/93

D.C. (I) :- 0017-I (P), 0030-I (P), 1677-I,
2084-I, 3097-I, 4556-I, 5518-I, 5786-I
6268-I, 6312-I, 6386-I.

TRACED AT CII DEHRADUN
TRACED BY :- M. M. S. S.
CHECKED BY :-
DATE :- 15.4.83.