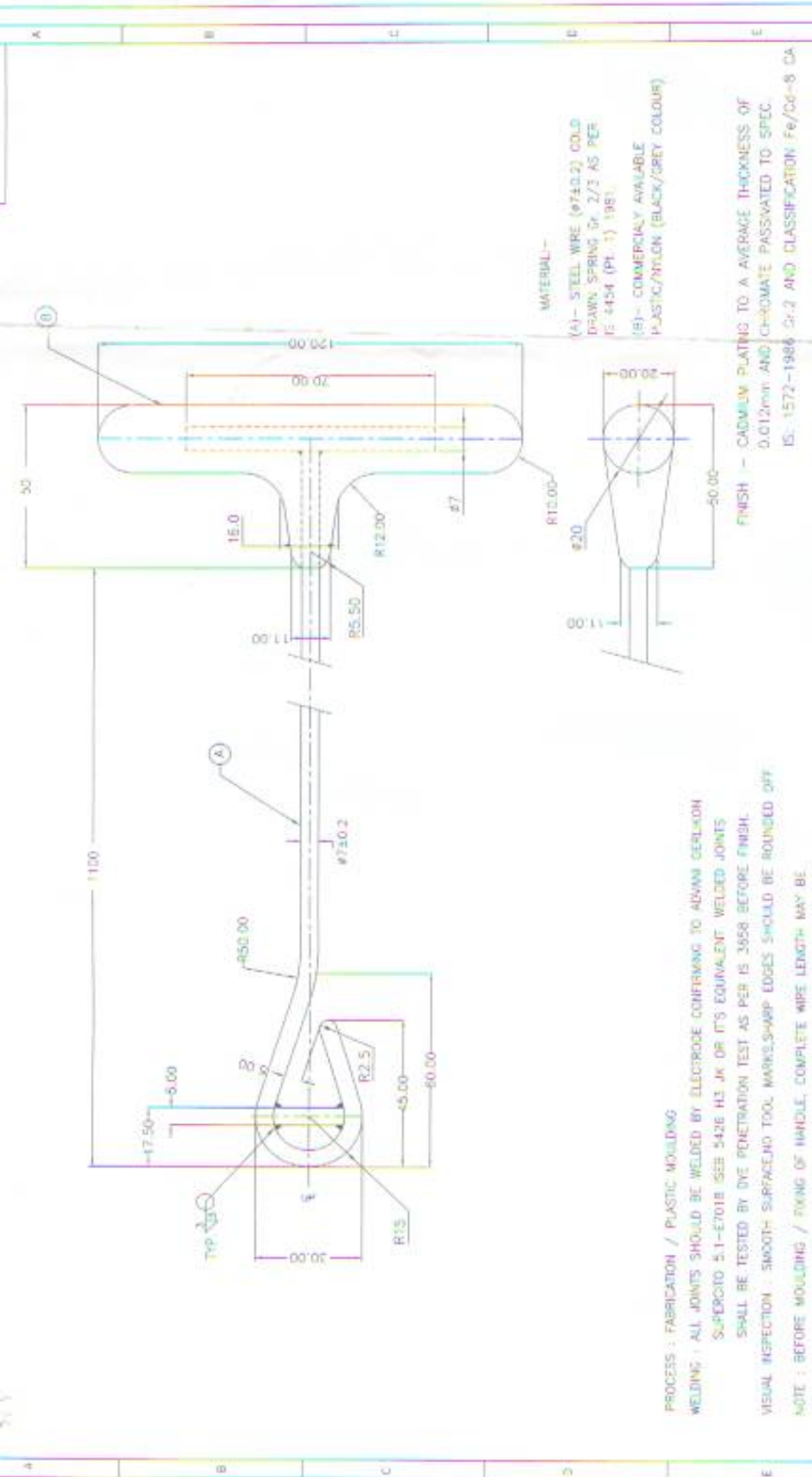


SHEET 1 OF 1



MATERIAL -  
 (A) - STEEL WIRE (#730.2) COLO  
 DRAWN SPRING DR 2/3 AS PER  
 IS 4434 (Pt. 1) 1981.  
 (B) - COMMERCIALLY AVAILABLE  
 PLASTIC/NYLON (BLACK/GREY COLOUR)

FINISH - CADMIUM PLATING TO A AVERAGE THICKNESS OF  
 0.012mm AND CHROMATE PASSIVATED TO SPEC.  
 IS: 1572-1986 Gr.2 AND CLASSIFICATION Fe/Cr-8 Ca

PROCESS : FABRICATION / PLASTIC MOULDING  
 WELDING : ALL JOINTS SHOULD BE WELDED BY ELECTRODE CONFIRMING TO ADVANI CERLON  
 SUPERDUTO 5.1-67018 (SEE 5426 H3 JK OR IT'S EQUIVALENT WELDED JOINTS  
 SHALL BE TESTED BY DYE PENETRATION TEST AS PER IS 3858 BEFORE FINISH.  
 VISUAL INSPECTION : SMOOTH SURFACE, NO TOOL MARKS, SHARP EDGES SHOULD BE ROUNDED OFF  
 NOTE : BEFORE MOULDING / FIXING OF HANDLE, COMPLETE WIRE LENGTH MAY BE  
 PLATED AS PER FINISH PROCESS.  
 PACKING : EACH ITEM SHOULD BE SEALED IN A POLYETHYLENE BAG.  
 12 SUCH BAGS SHOULD BE PACKED IN A CARTON/CBBC

SCALE	NTS	QTY	DRG	APP	A	D	R	D	AREA	DRN	C	P	PAL
DRAWINGS IN													
TOL - AS PER IS 2102 (Pt.1) 1983													
MATERIAL - AS ABOVE													
FINISH - AS ABOVE													
HEAT TREATMENT -													
0.1/C HEAD													
0.65 G.A.													
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	1	2	3	4	5	6	7	8	9

PACKING ROD LARGE  
 HEAVY DROP PARACHUTE  
 (P-7; PLATFORM)  
 SYSTEM FOR  
 IL-76 AIRCRAFT

PRO. DTR./CF. OFFE  
 APPROVED  
 PRO. DES./GROUP DES  
 DRG. NO.  
 ADRD/7.8.01.04-32 (PROX)